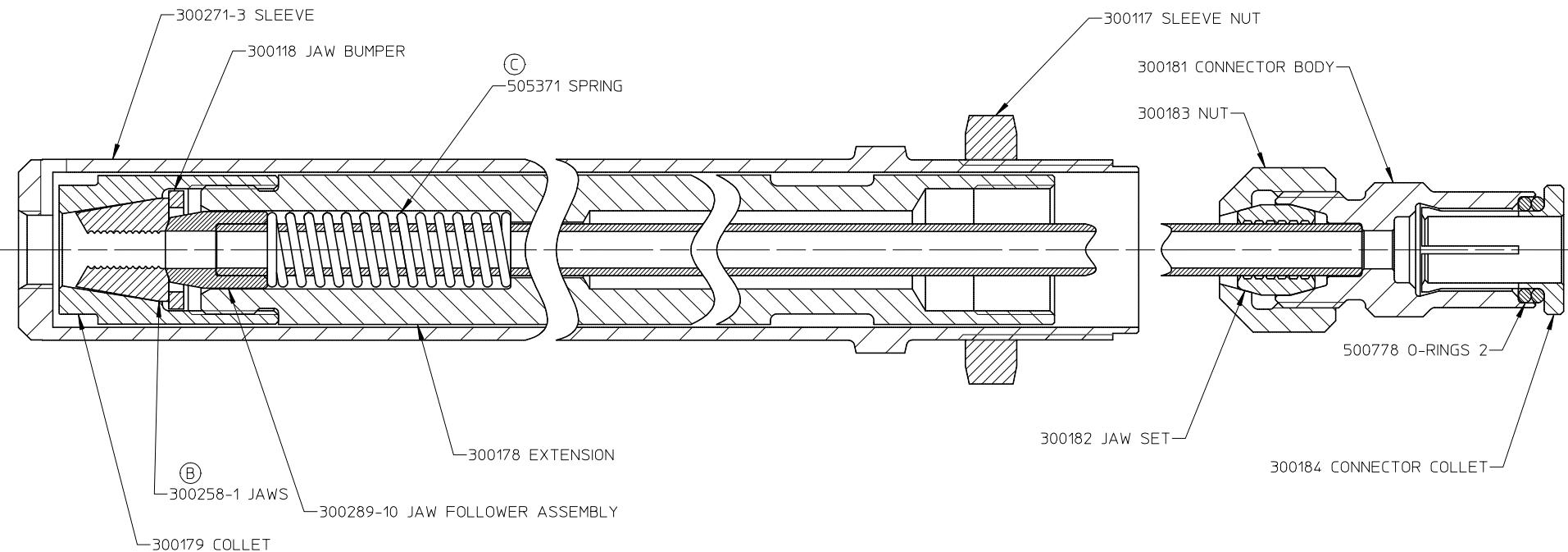


REV	DESCRIPTION	DATE
AA	RELEASE, FORMERLY EBBERT# 15541-H370-385AC-3C	9/20/01
B	300258-1 JAW WAS 300258 JAW	07/19/02
C	505371 WAS 500371	12/05/02



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.												
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)						HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401					
HARDNESS:	-	(RAW OR STOCKED STATE)						PULLING HEAD ASSEMBLY						
HEAT TREAT TO:	-	SPEC:	.XX	.XXX	±	.01	.005							
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005	-.015			DET: CHR	CK:	DATE: 9/20/01	SCALE: 2/1			
SURFACE FINISH NOT TO EXCEED:	125 Ra	BREAK EDGES						FOC.	B	PH3F51				
IDENTIFICATION PER SPEC 42-311:	★ PERMANENT	ANGLES						FINAL ASSY:	FAC.					
SURFACES TO BE	◎ // .♦ .⊥ & □	WITHIN .005 T.I.R.												