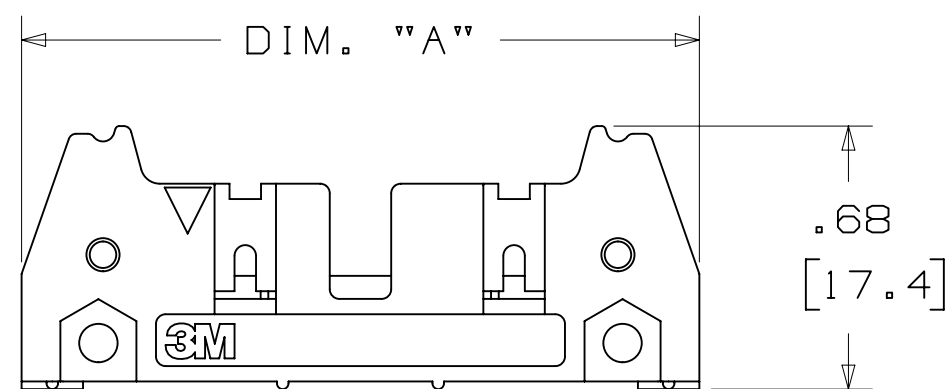
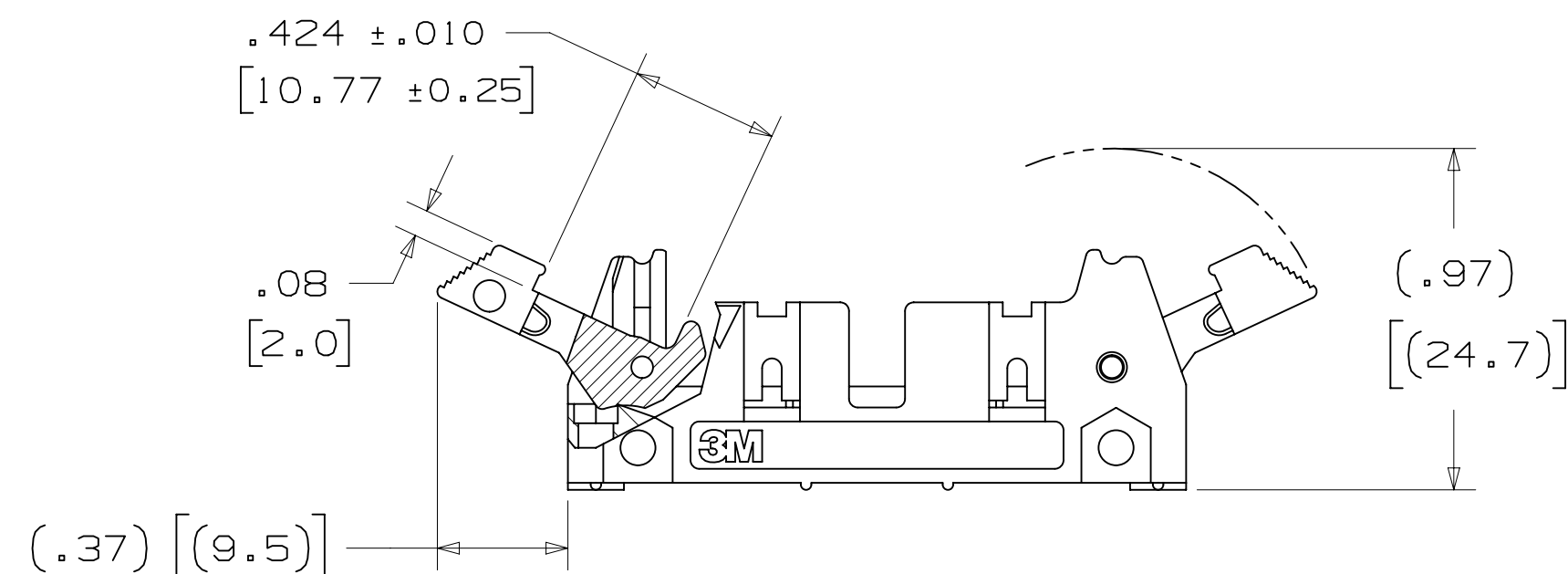


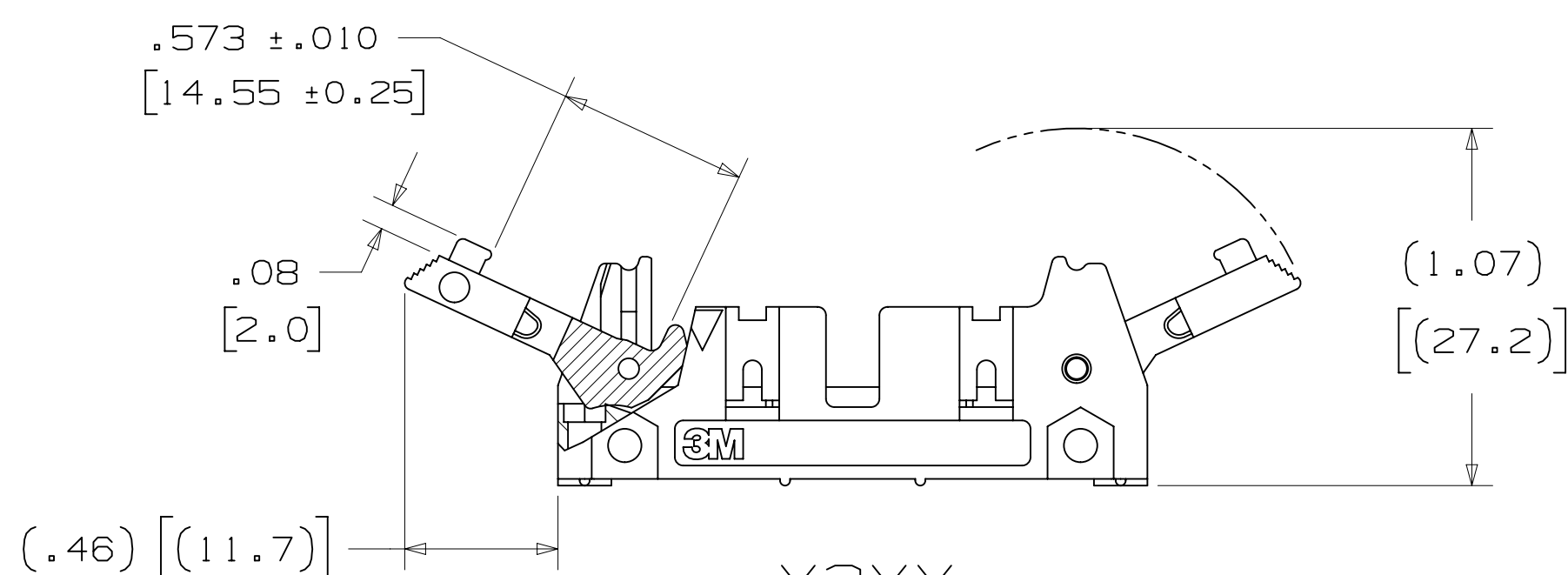
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



-X0XX
HEADER WITHOUT LATCH EJECTOR



-X2XX
HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX
HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

X3XXX-XXXXXX

- PLATING:

RB = 30 μ " [0.76 μ m] GOLD AND 200 μ " [5.08 μ m] MATTE TIN
(APP. E1 & C1 APPLY)

UB = 30 μ " [0.76 μ m] GOLD AND 200 μ " [5.08 μ m]
TIN LEAD (APP. E3 & C2 APPLY)

```

-TAIL:
O2 = FOR .062 [1.57] THICK BOARD
O3 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD
K2 = KINKED FOR .062 [1.57] THICK BOARD

```

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * LOW PROFILE.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * THREE WALL SHROUD PROVIDES DESIGN FLEXIBILITY.
- * SOLDER TAIL AND WRAP TAIL OPTIONS.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.

2 PHYSICAL:

```

INSULATOR:
  MATERIAL: GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
  COLOR: BLACK
CONTACT:
  MATERIAL: COPPER ALLOY
  PLATING:
UNDER PLATING: 100μ" [ 2.54μm ] NICKEL-OVERALL
  WIPING AREA: 30μ" [ 0.76μm ] AVG. GOLD
  SOLDER TAILS: 200μ" [ 5.08μm ] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

```

2 ELECTRICAL :

CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30° C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.

INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

X3XXX-XXXXXX

- PLATING:

RB = 30 μ " [0.76 μ m] GOLD AND 200 μ " [5.08 μ m] MATTE TIN
(APP. E1 & C1 APPLY)

UB = 30 μ " [0.76 μ m] GOLD AND 200 μ " [5.08 μ m]
TIN LEAD (APP. E3 & C2 APPLY)

```

-TAIL:
O2 = FOR .062 [1.57] THICK BOARD
O3 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD
K2 = KINKED FOR .062 [1.57] THICK BOARD

```

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCORDING TO				DRFT	CASTIGLIONE		INFO	DATE	
				CHKD	DATE		APPRV.	DATE	
							R. SCHERER	SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015					
Interconnect Solutions		EMSD		This document is the intellectual property of 3M and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED		 3M Center St. Paul, MN 55144					
SCALE 2/1		INCHES							
		MILLIMETERS							
THIRD ANGLE PROJECTION ASME Y14.5 - 2009		.00 ± .00 ± .01 .000 ± .005 .0000 ±		TITLE HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					
MAX SURFACE ROUGHNESS  SURFACES ☒ MARKED ONLY		.00 ± .3 .00 ± .13 .000 ± .000 ±		CAGE NUMBER D78-5100-0771-5		DRAWING NO. H		REV. H	
		ANGLE .000 ±		MODEL 3000 SERIES		DET. SHTS YES X NO		SHT 1 OF	

UL[®]
US
UL FILE NO.: E68080

Imaged: H.1 3/6/2015 12:53 PM UTC-06:00

3M™ THREE-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2 -2XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F" .0245+/- .0005 [.622]	DIAGONALS .028+/- .001 [.71]	CORNER RADIUS .0075 REF. [.191]	.035+/- .003 [.89] SEE NOTE 5
-1X03 -2X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]



DESIGN REFERENCE
NEXT ASSEMBLY

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

MAX SURFACE ROUGHNESS
LISTED SURFACES
MARKED ONLY

INTERCONNECT SOLUTIONS

SCALE 4/1

INTERPRET PER ASME Y14.5 - 2009

EMSD

TOLERANCES EXCEPT AS NOTED

INCHES
.0
.00
.000
.0000
±
±.01
±.005
±

MILLIMETERS
0
±
±.3
±.13
±

ANGLES

REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DRP	CASTIGLIONE	DATE AUG 05,2014	MFG	DATE
CHKD		DATE	APPRV	DATE
			R. SCHERER	SEP 05,2014

3M

3M Center
St. Paul,
MN 55144

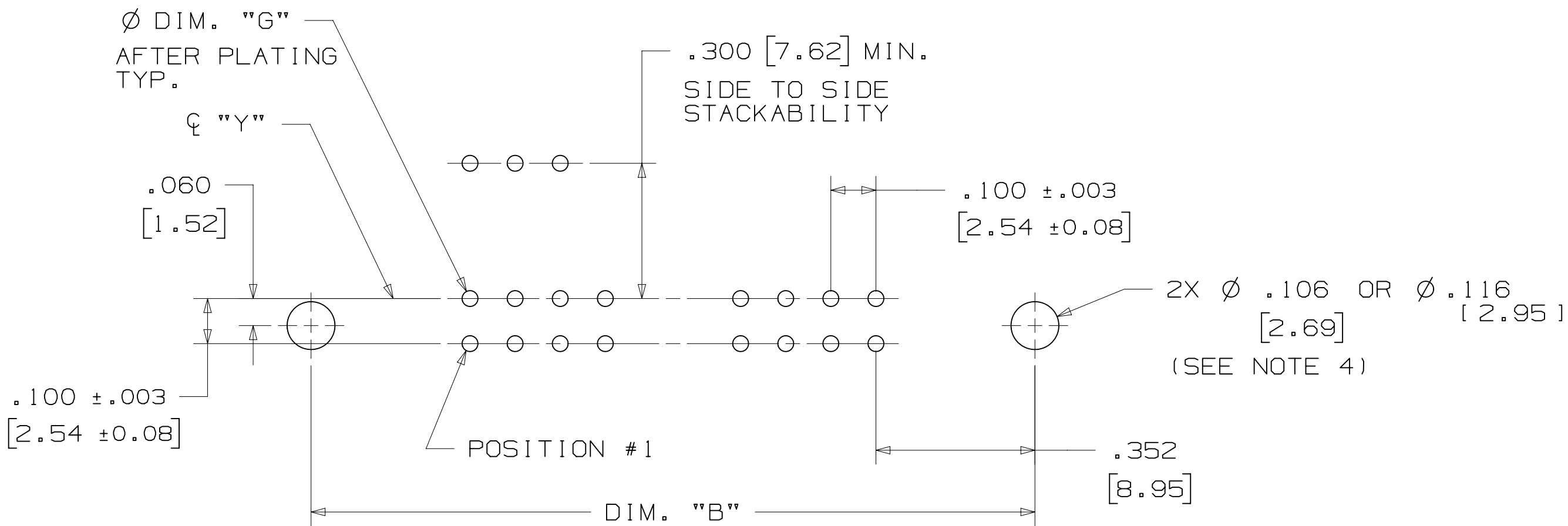
© 3M COPYRIGHT 2015
This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.

H	60056	MAR 06,2015	JNC	RS
G	56068	AUG 05,2014	JNC	RS

CAGE NUMBER	SIZE	DRAWING NO.	REV.
D		78-5100-0771-5	H

MODEL	3000 SERIES	DET	LISTS	YES	NO	SHT	2 OF 4
-------	-------------	-----	-------	-----	----	-----	--------

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

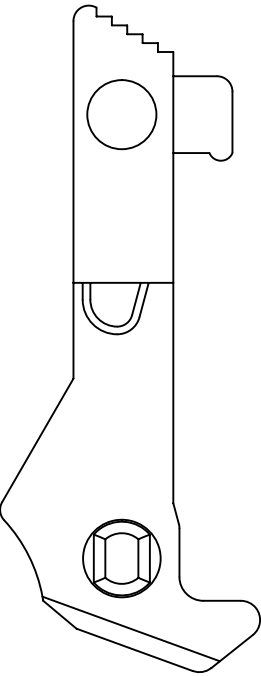
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

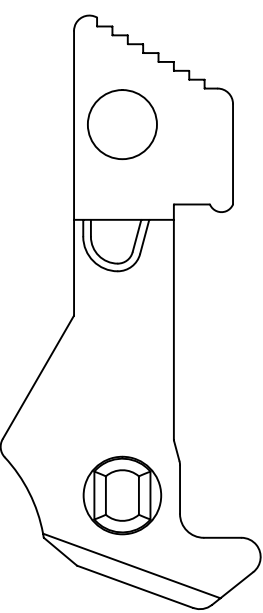
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE

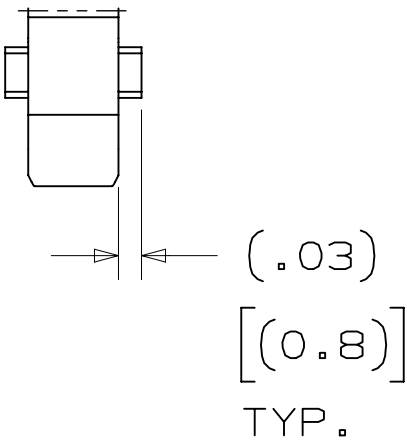


LONG



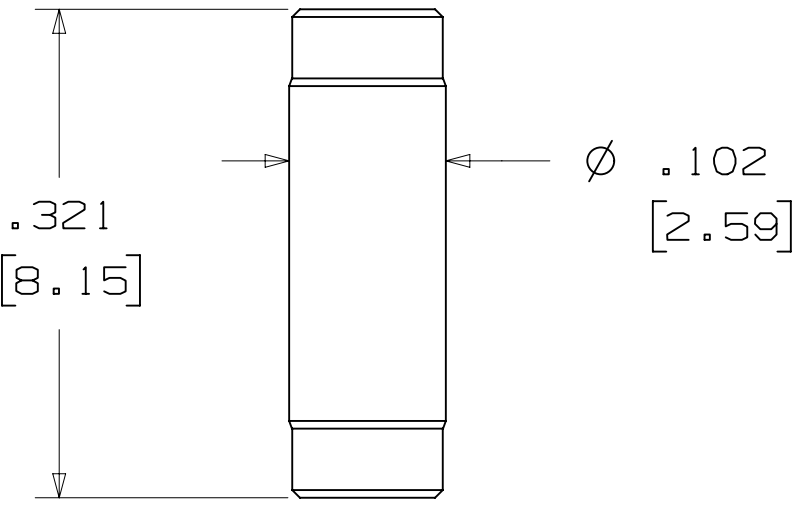
SHORT

SNAP-IN LATCHES



NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

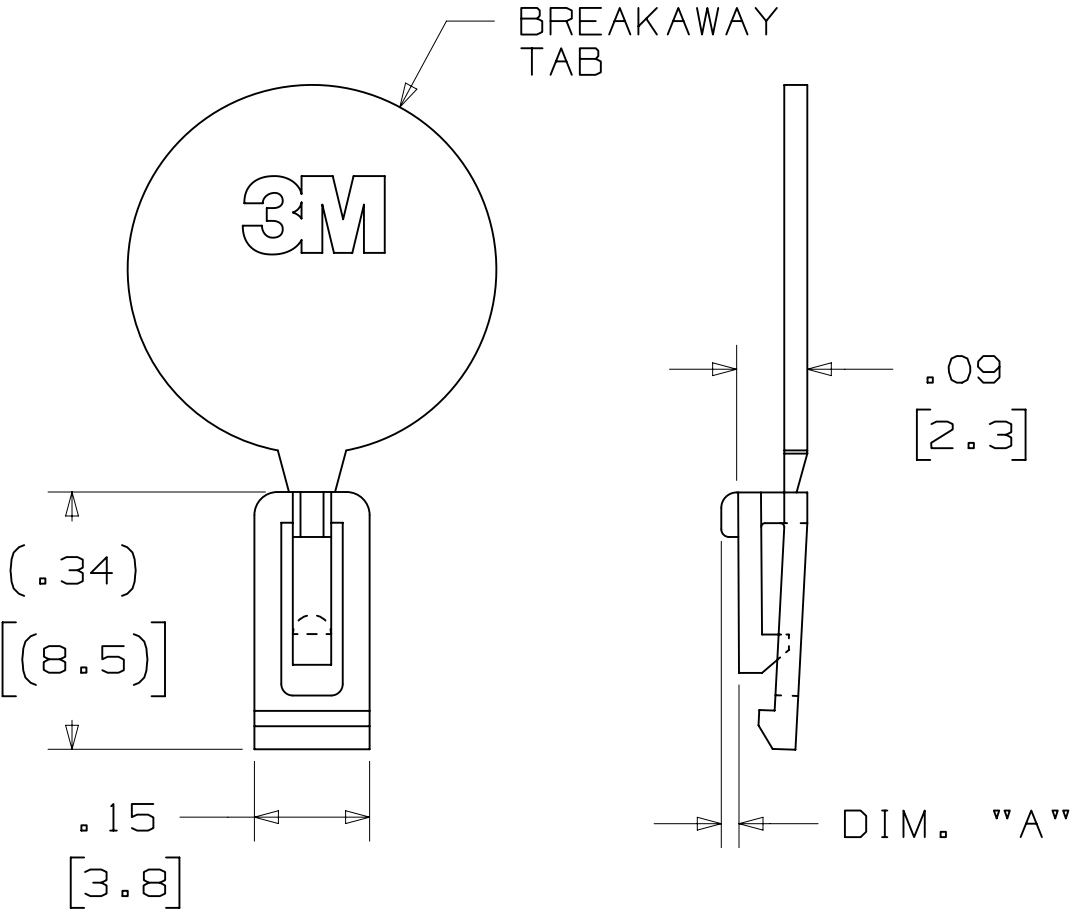
NOTE:
INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE .115 [2.92]

(K2) OPTION

2500 & 3000 SERIES SHROUDED HEADER					
TOTAL NO. OF PINS	NO. OF TAILS KINKED	POSITIONS KINKED			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
26	4	3	4	23	24
34	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

KINKED TAIL DETAIL:
- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

POLARIZING KEY



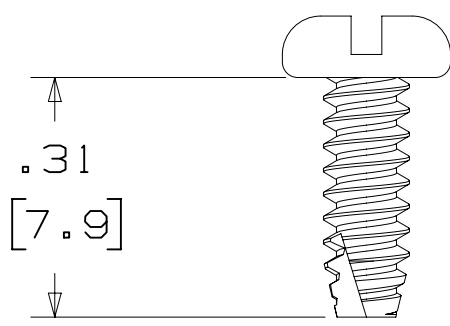
3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

DESIGN REFERENCE		NEXT ASSEMBLY		H	60056	MAR 06,2015	REVISE ORDERING NUMBER	JNC	RS
REV		ECO		G	56068	AUG 05,2014	REVISED AND REDRAWN	JNC	RS
DIVISION		DIVISION CODE		DATE		DATE		DATE	
Interconnect Solutions		EMSD		AUG 05,2014		MFG		SEP 05,2014	
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		INCHES .00 ±.01 .000 ±.0005 .0000 ±		MILLIMETERS 0 ±.3 .00 ±.13 .000 ±	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS 12.5 SURFACES		MARKED ONLY		CAGE NUMBER D78-5100-0771-5	
MODEL 3000 SERIES		LISTS		YES		NO		SHT 3 OF 4	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

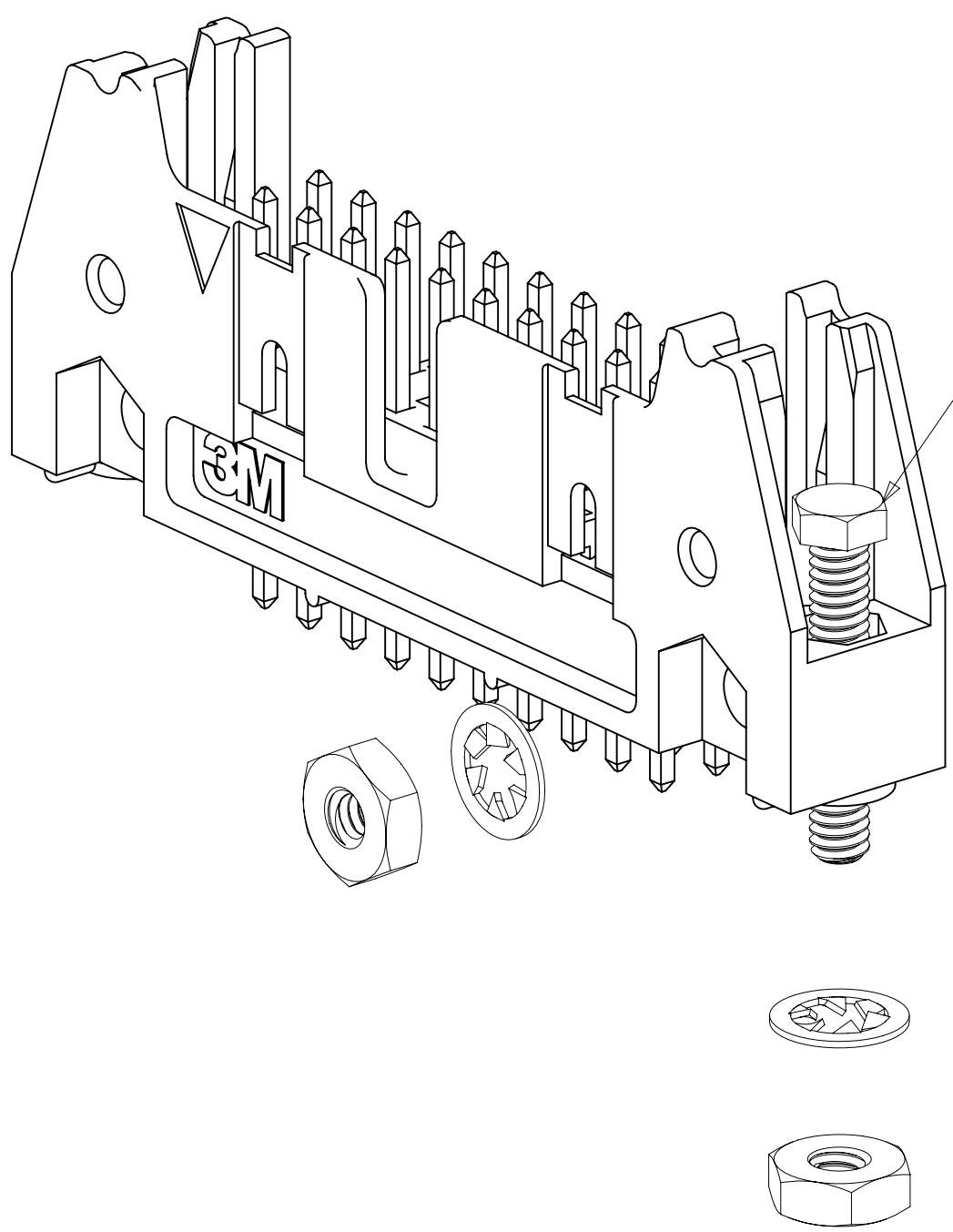
MOUNTING HARDWARE



3341-5
(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL B6
MATERIAL: STAINLESS STEEL

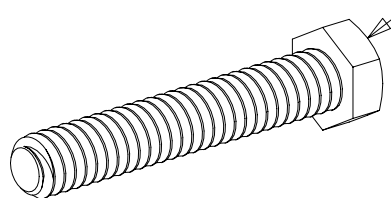


3341-6
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL

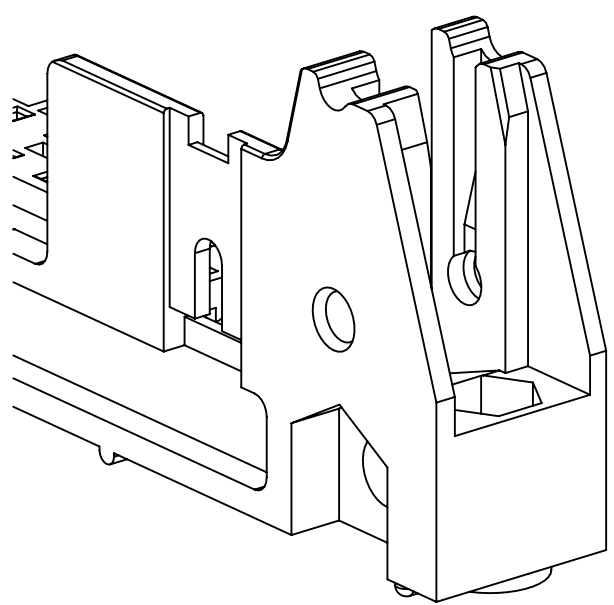


STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

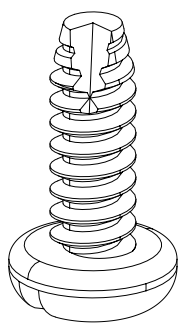
RIGHT ANGLE VERSION INSTALL



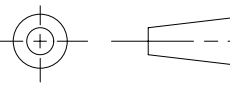
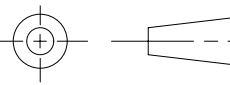
3341-6
#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

H		60050E		MAR 06, 2015		JNC		RS			
G		5606B		AUG 05, 2014		JNC		RS			
DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACROSS CODES				DRFT		CASTIGLIONE		DATE		AUG 05, 2014	
				CHKD				DATE			
								APPROVAL		DATE	
								R. SCHERER		SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015							
Interconnect Solutions		EMSD		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.							
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		TITLE					
				INCHES		HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					
THIRD ANGLE PROJECTION				.0000 ± .01							
INTERPRET PER ASME Y14.5 - 2009				.0000 ± .005							
MAX SURFACE ROUGHNESS				.0000 ± .0005							
				MILLIMETERS							
✓				.0000 ± .3							
□ MARKED ONLY				.0000 ± .13							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							
				.0000 ± .0005							