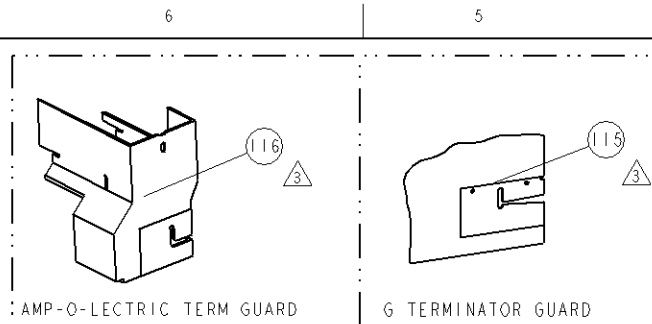
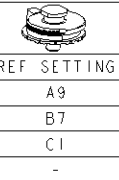


8				7				
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION			
1855328-1	C	122500-1	LEADMAKER	POST FEED	CUTS CARRIER			
1855328-2	C	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER			
1855328-3	C	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER			
1855328-6	C	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER			
7-1855328-7	A	-	-	-	SPARE PARTS			



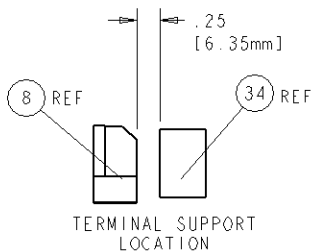
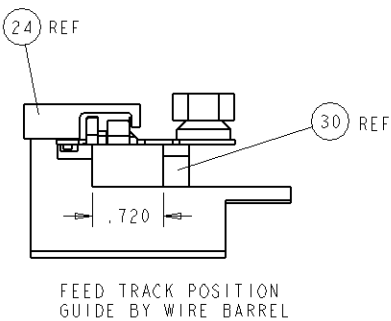
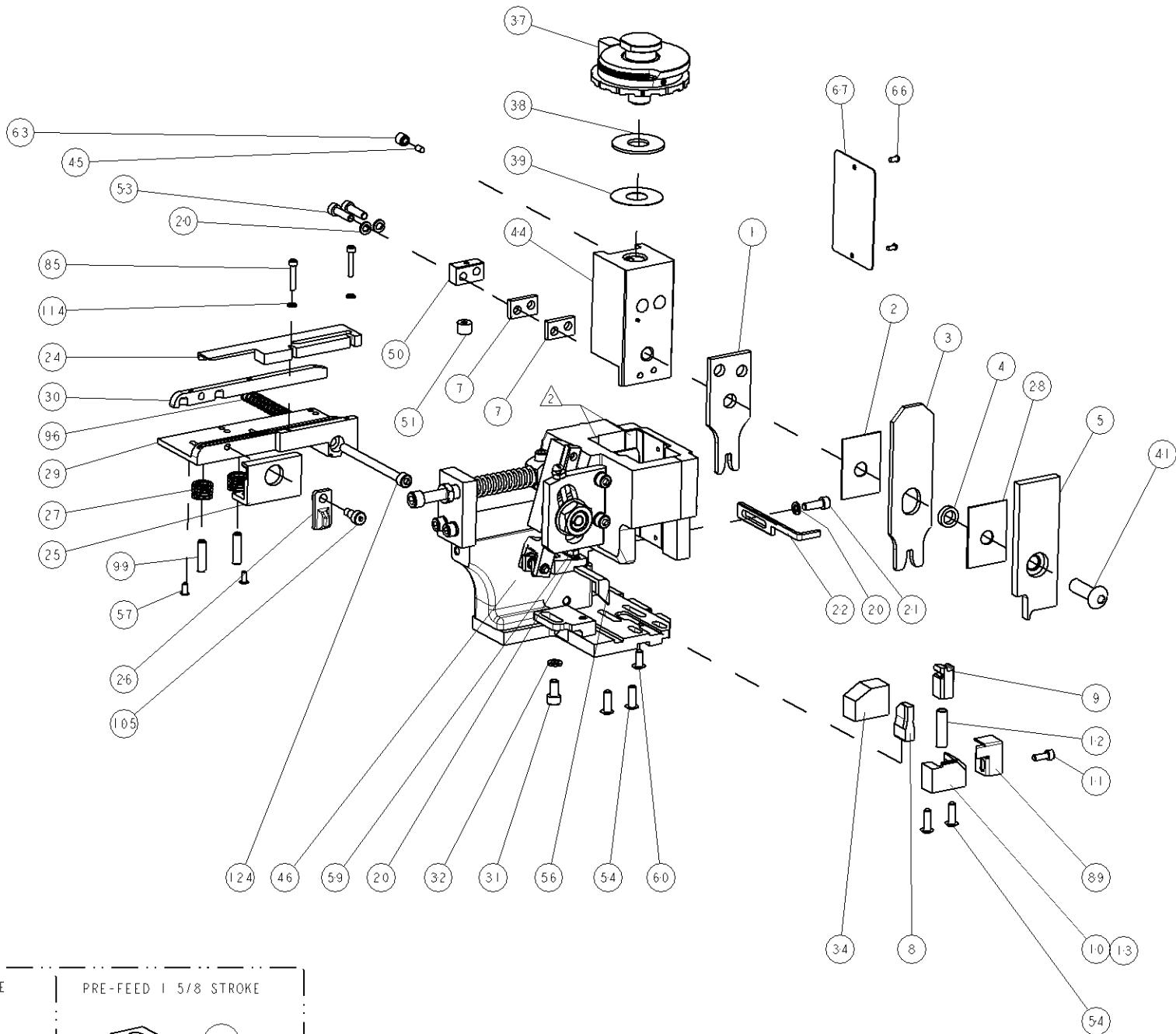
TERMINAL NAME: TERMINAL, SPECIAL					
TE PN	COMP PN	GHW/LEAR TERMINAL - TE CRIMP SPECS			
1949490-1	28314,212,179				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.26±0.05mm(.089±.002)		14AWG or 2mm2	A9
-	-	2.13±0.05mm(.084±.002)		1.5mm2	B7
-	-	2.08±0.05mm(.082±.002)		16AWG or 1.25mm2	C1
-	-				
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.81mm (.150)	F	14-16 AWG
-	-	INSUL	4.32mm (.170)	F	-
WIRE STRIP LENGTH 4.93-5.31		TERM APPL SPEC NONE	FEED 19.05mm	APPLICATOR INSTRUCTIONS 408-8040	
				SET UP GAGE 458637-1	



LOC		DIST		REVISONS			
A	66	F	LYR	DESCRIPTION	DATE	ENR	APPR
-	-	A	RELEASED		06NOV2007	BH	BH
-	-	B	ECR-06-017999		17JUL2006	MY	TE
-	-	C	ECR-09-007141		02APR2009	MY	GB
-	-	C1	ECR-11-002613		09FEB2011	XZ	GB

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4 LOC-TITE AT ASSEMBLY.

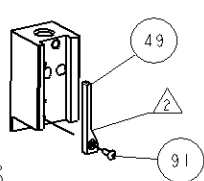
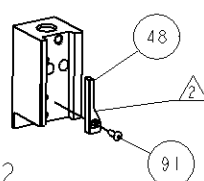
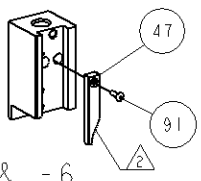
WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE



1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	124
3	-	-	REF	-	455749-1	GUARD WINDOW	116
3	-	-	REF	-	679532-1	INSERT, GUARD	115
-	-	-	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	-	-	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	105
-	2	2	2	2	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	96
-	1	1	1	1	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	1-21000-6	SCR, SKT HD CAP 4-40 X .625	85
-	1	1	1	1	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	2	2	2	2	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	57
-	1	1	1	1	3-694433-0	FEED PAWL	56
-	4	4	4	4	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
4	1	1	1	1	811242-8	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-1	SPACER, TONKER	50
-	-	1	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	459456-2	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1-455673-4	RAM, SIDE FEED	44
-	1	1	1	1	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1-469367-4	SHIM	38
-	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	690786-6	TERMINAL SUPPORT	34
-	1	1	1	1	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	189807-9	FENCE	30
-	1	1	1	1	1633087-8	PLATE, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	679651-5	FRONT STRIP GUIDE	24
-	1	-	-	-	2-690472-0	STRIPPER	22
-	1	1	1	1	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	21024-4	WASHER, SPRG LOCK, REG NO 8	20
1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
1	1	1	1	1	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
1	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	9-1633117-1	ANVIL, COMBINATION	8
-	2	2	2	2	240641-5	SPACER	7
-	-	-	-	-	-	-	6
-	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	3-1213077-3	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	1	1	1	1	4-1490019-5	CRIMPER, WIRE PREMIUM	1

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED		
0.001		±.001		B. HIGMAN		
0.002		±.002		B. HIGMAN		
0.003		±.003		B. HIGMAN		
0.004		±.004		APPROVED	B. HIGMAN	
0.005		±.005				
0.006		±.006		APPROVED		
0.007		±.007		APPROVED		
0.008		±.008		APPROVED		
0.009		±.009		APPROVED		
0.010		±.010		APPROVED		
0.011		±.011		APPROVED		
0.012		±.012		APPROVED		
0.013		±.013		APPROVED		
0.014		±.014		APPROVED		
0.015		±.015		APPROVED		
0.016		±.016		APPROVED		
0.017		±.017		APPROVED		
0.018		±.018		APPROVED		
0.019		±.019		APPROVED		
0.020		±.020		APPROVED		
0.021		±.021		APPROVED		
0.022		±.022		APPROVED		
0.023		±.023		APPROVED		
0.024		±.024		APPROVED		
0.025		±.025		APPROVED		
0.026		±.026		APPROVED		
0.027		±.027		APPROVED		
0.028		±.028		APPROVED		
0.029		±.029		APPROVED		
0.030		±.030		APPROVED		
0.031		±.031		APPROVED		
0.032		±.032		APPROVED		
0.033		±.033		APPROVED		
0.034		±.034		APPROVED		
0.035		±.035		APPROVED		
0.036		±.036		APPROVED		
0.037		±.037		APPROVED		
0.038		±.038		APPROVED		
0.039		±.039		APPROVED		
0.040		±.040		APPROVED		
0.041		±.041		APPROVED		
0.042		±.042		APPROVED		
0.043		±.043		APPROVED		
0.044		±.044		APPROVED		
0.045		±.045		APPROVED		
0.046		±.046		APPROVED		
0.047		±.047		APPROVED		
0.048		±.048		APPROVED		
0.049		±.049		APPROVED		
0.050		±.050		APPROVED		
0.051		±.051		APPROVED		
0.052		±.052		APPROVED		
0.053		±.053		APPROVED		
0.054		±.054		APPROVED		
0.055		±.055		APPROVED		
0.056		±.056		APPROVED		
0.057		±.057		APPROVED		
0.058		±.058		APPROVED		