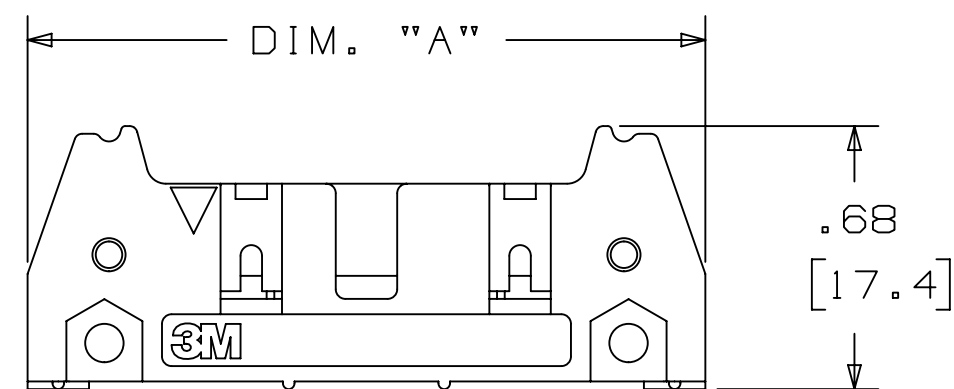
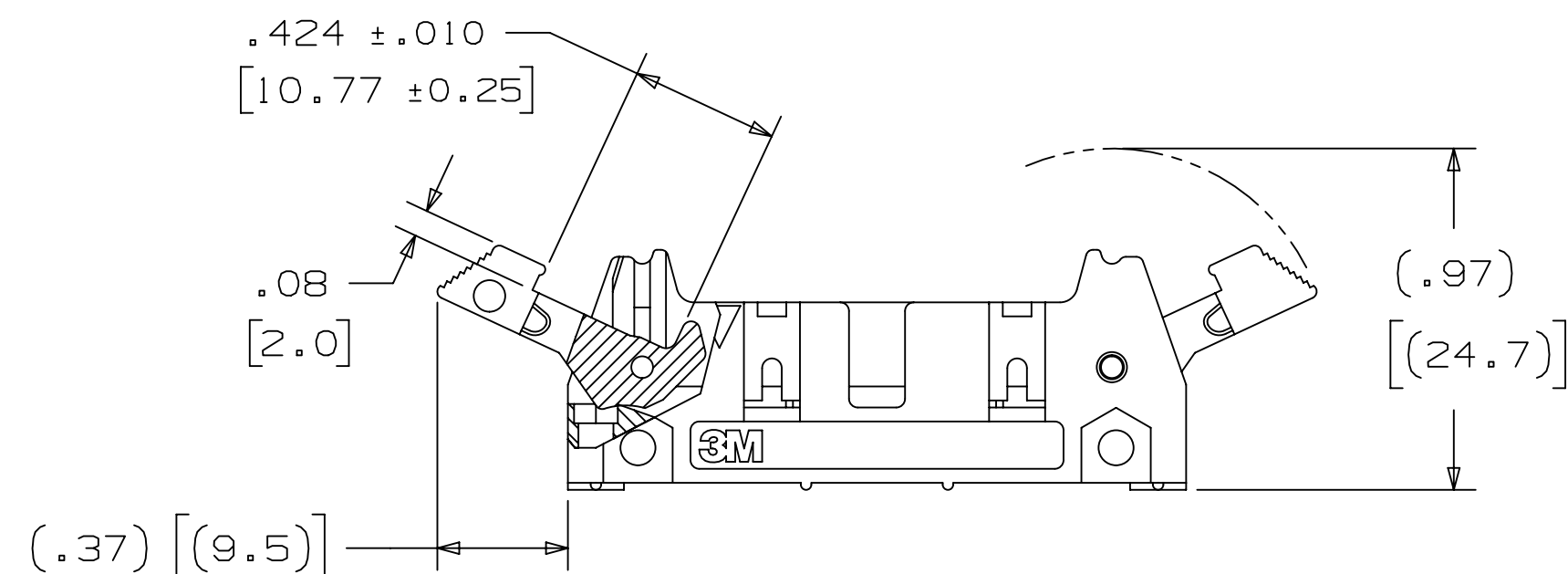


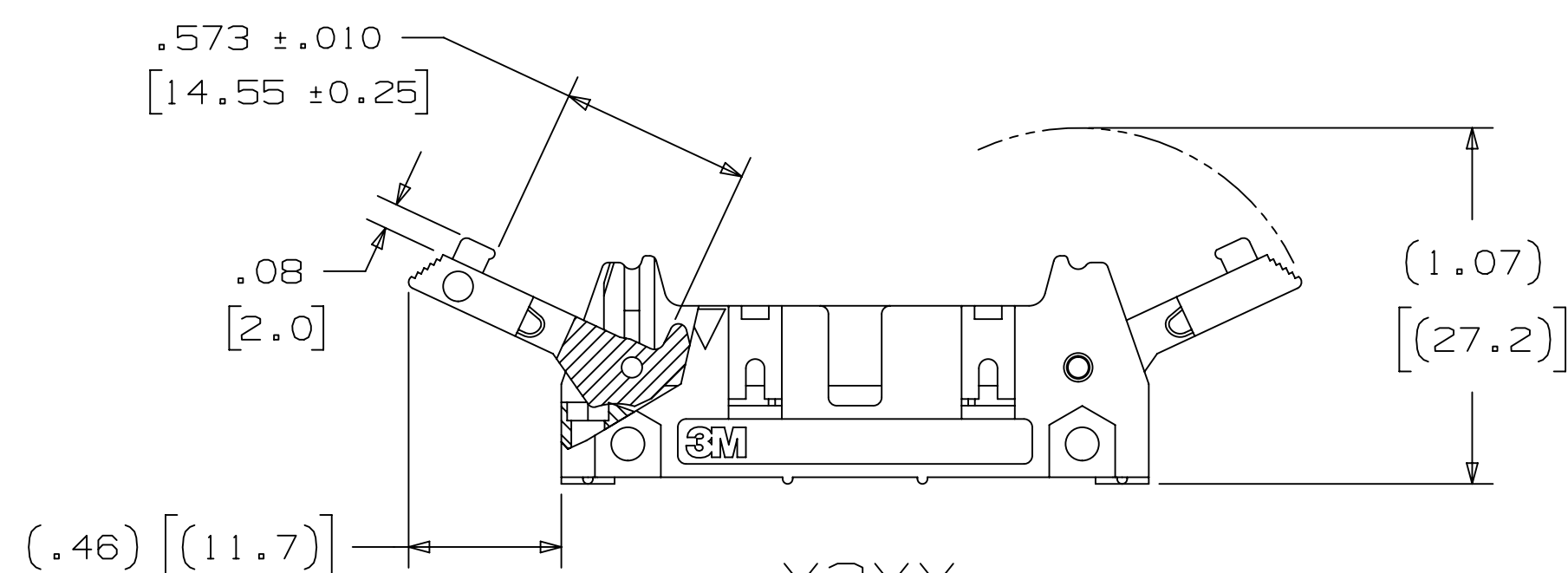
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



-X0XX
HEADER WITHOUT LATCH EJECTOR



-X2XX
HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX
HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

X3XXX - XXXXXX

D= HIGH TEMP BLACK (PCT)/(AR PLATING REQ'D) —
N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)
BLANK= HIGH TEMP BLACK (PCT)/(EB PLATING REQ'D)

3M PART NUMBER:
(SEE TABLE 1)

PIN CONFIGURATION: _____
5 = RIGHT ANGLE SOLDER TAILS
6 = STRAIGHT SOLDER TAILS

- PLATING:

AR = 50 μ "-150 μ " [1.27 μ m-3.81 μ m] NICKEL-OVERALL
10 μ " [0.25 μ m] AVG. GOLD, 40-120 μ " [1-3 μ m] MATTE TIN TAILS
RB = 50 μ "-150 μ " [1.27 μ m-3.81 μ m] NICKEL-OVERALL
30 μ " [0.76 μ m] AVG. GOLD, 200 μ " [5.08 μ m] MATTE TIN TAILS

TAIL:

02 = FOR .062 [1.57] THICK BOARD (N & D)

03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD (N ONLY)

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * STRAIGHT, RIGHT ANGLE SOLDER TAIL OPTIONS.

2 PHYSICAL :

```

INSULATOR:
  MATERIAL: HIGH TEMP GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
  COLOR: BLACK
  CONTACT:
    MATERIAL: COPPER ALLOY
    PLATING:
UNDER PLATING: NICKEL-OVERALL (SEE ORDERING INFORMATION)
  WIPING AREA: GOLD (SEE ORDERING INFORMATION)
  SOLDER TAILS: MATTE TIN (SEE ORDERING INFORMATION)
  MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

```

2 ELECTRICAL :

EIA CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.

INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL
UL CURRENT RATING: 1.0A ALL LINES POWERED
UL VOLTAGE RATING: 250V

2 ENVIRONMENTAL :

UL TEMPERATURE RATING: 130C
EIA TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C, SINGLE PASS)

NOTES	
1.	REGULATORY INFORMATION: VISIT 3M.com/regs
2	IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
3	NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
4	MOUNTING HARDWARE: FROM SOLDER SIDE OF PC BOARD USE #4-24 THREAD CUTTING SCREW (3M PART #3341-5) WITH Ø.116 [2.95] MOUNTING HOLE. FOR RIGHT ANGLE VERSION ONLY: #2-56 BOLT AND NUT (3M PART #3341-6) WITH Ø.106 [2.69] MOUNTING HOLE MAY BE USED.

X	115955	MAY 08,2024 REMOVE 05 WWT TAIL	JNC	FJR
W	112712	NOV 29,2023 UL VOLTAGE WAS 125	JNC	FJR
V	97909	JUN 22,2021 REVISED ORDERING INFO	JNC	SAN
U	93619	JAN 07,2021 REMOVE TIN LEAD PLATING AND KINK TAILS	JNC	SAN
T	62689	JUL 10,2015 ADD 5X05 OPTION AND REVISE NOTES	JNC	SN
S	60056	MAR 06,2015 REVISE ORDERING NUMBER	JNC	RS
R	56068	JUL 25,2014 REVISED AND REDRAWN	JNC	RS

REV	ECO	ISSUE DATE AND DESCRIPTION	DATE	CHKD
DRAFT CASTIGLIONE		DATE JUL 25, 2014	DATE	
CHKD		DATE	APPROV. R. SCHERER	DATE SEP 05, 2014
 3M Center St. Paul, MN 55144		© 3M COPYRIGHT 2024 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		
		TITLE 4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA		
CAGE NUMBER	SIZE	DRAWING NO.		REV.
D		D78-5100-0772-3		X
MODEL	3400	DET. LISTS ☐ YES ☐ NO SHT 1 OF 3		

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DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE	NEXT	ASSEMBLY
ACCESS CODES		
DIVISION Interconnect Solutions		DIVISION CODE EMSD
DO NOT SCALE DRAWING	~~SCALE~~	TOLERANCES EXCEPT AS NOTED
		INCHES .00 ± .1 .00 ± .01 .000 ± .005 .0000 ± .0002
THIRD ANGLE PROJECTION INTERPRET PER ASME Y14.5 - 2018		MILLI METERS 0 ± .0 ± .00 ± .000 ±
~~MAX SURFACE ROUGHNESS~~ ✓ ☒ ALL SURFACES ☐ MARKED ONLY		~~ANGLES ±~~

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St. Paul,
MN 55144

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TITLE
4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA

CAGE NUMBER	SIZE D	DRAWING NO. 78-5100-0772-3	REV. X
MODEL 3400		DET. LISTS ☐ YES ☒ NO	SHT 1 OF 5

UL[®]
US
UL FILE NO: E68080

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

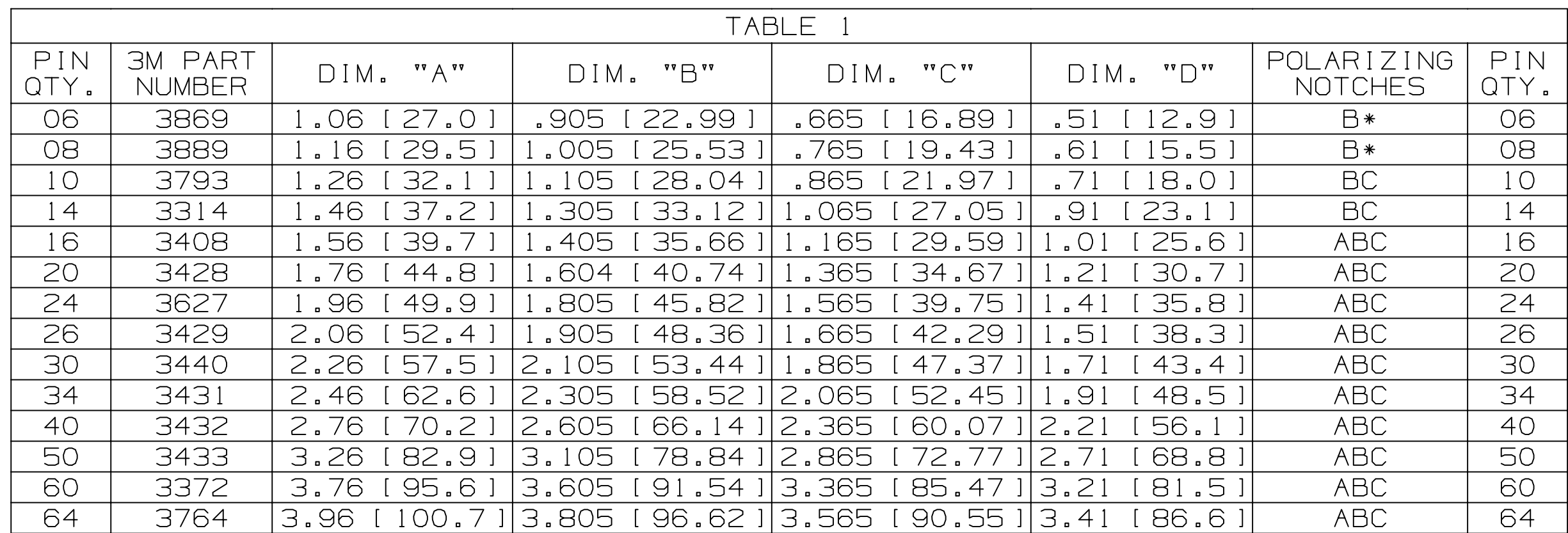
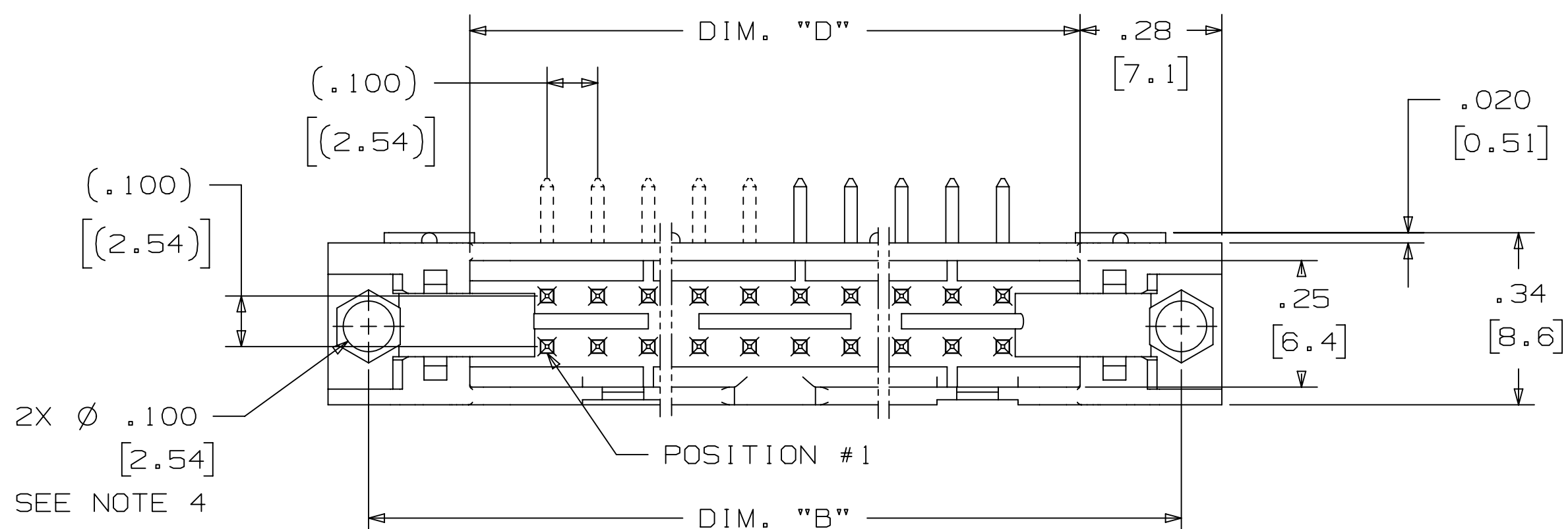
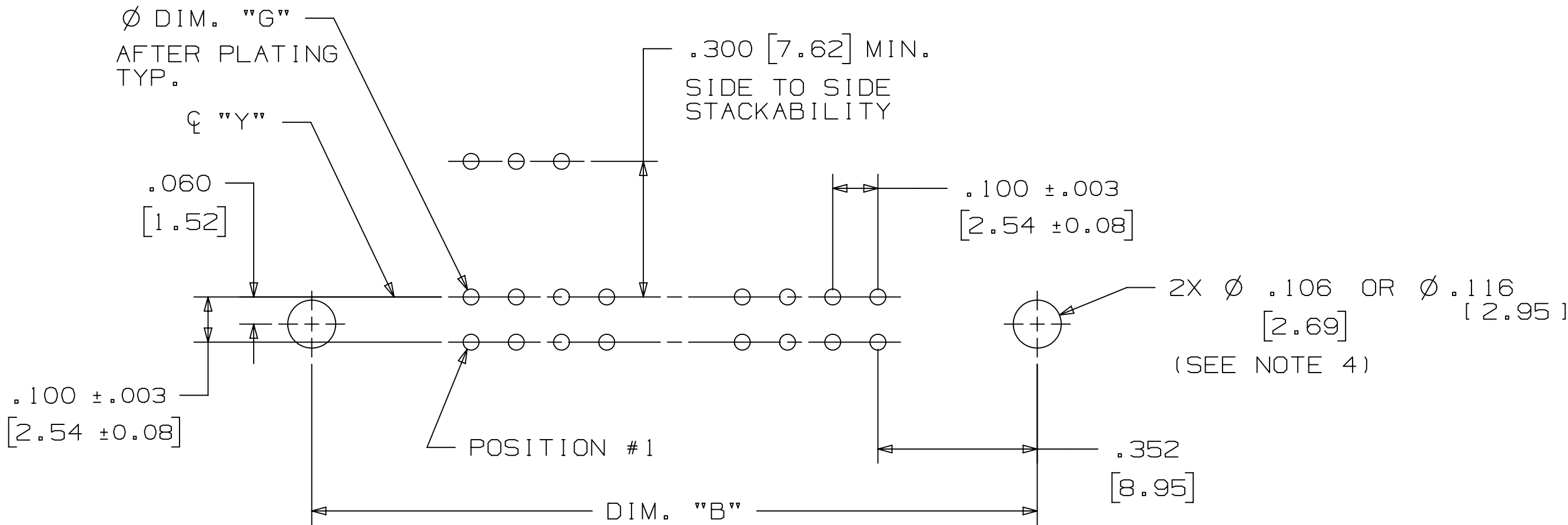


TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
			DIM. "F"	DIAGONALS	CORNER RADIUS	
-5XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 [.191] REF.	.035+/- .003 [.89] SEE NOTE 5
-6XX2						
-5X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 [.191] REF.	.035+/- .003 [.89]
-6X03						

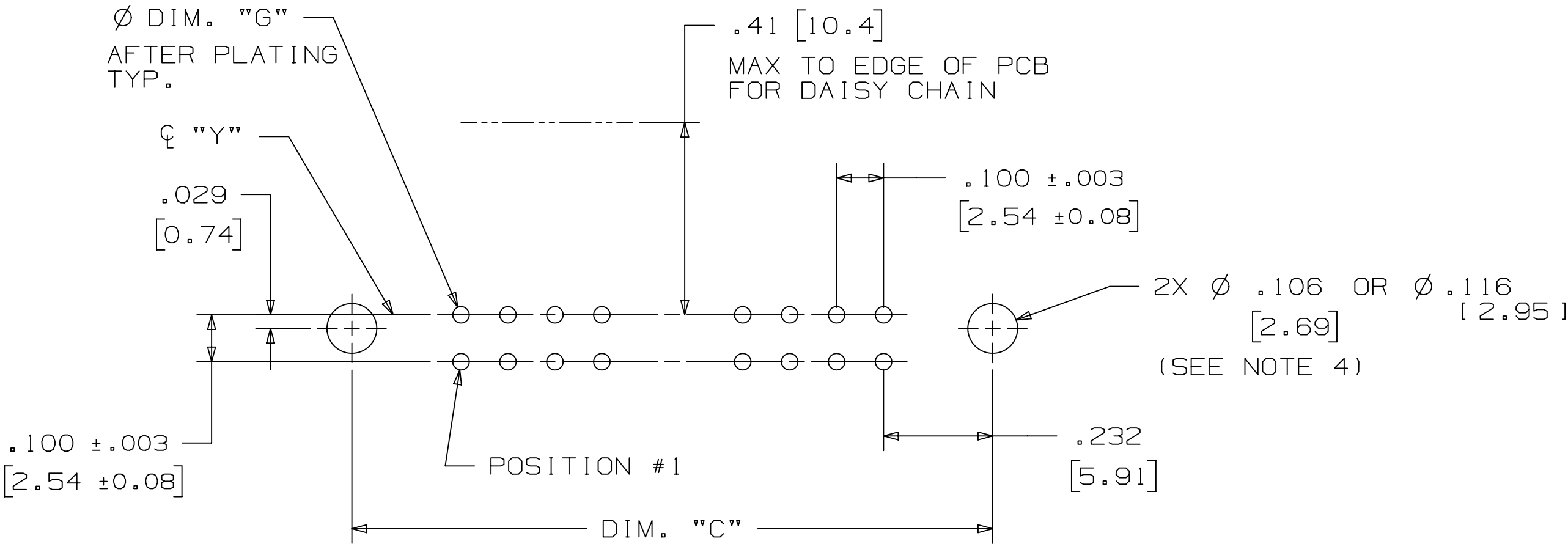
DESIGN REFERENCE		NEXT ASSEMBLY	
ACCESS CODES			
DIVISION		DIVISION CODE	
Interconnect Solutions		EMSD	
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED	
		INCHES	
THIRD ANGLE PROJECTION		.00 ± .1 .00 ± .01 .000 ± .005 .0000 ± .0002	
INTERPRET PER ASME Y14.5 - 2018		MILLIMETERS	
MAX. SURFACE ROUGHNESS		0 ± .00 ± .00 ± .000 ±	
☒ ALL SURFACES ☐ MARKED ONLY		ANGLES ±	

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.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

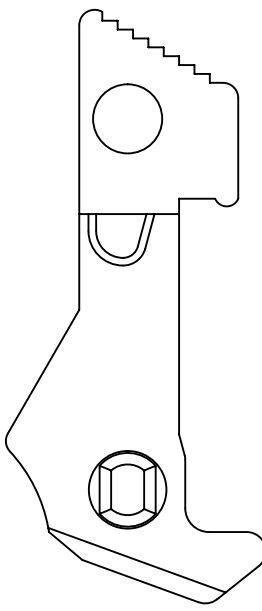
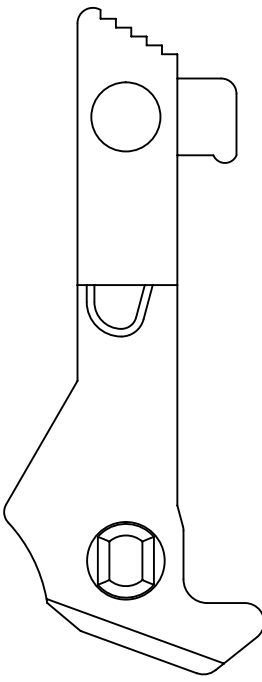
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE



LONG SHORT

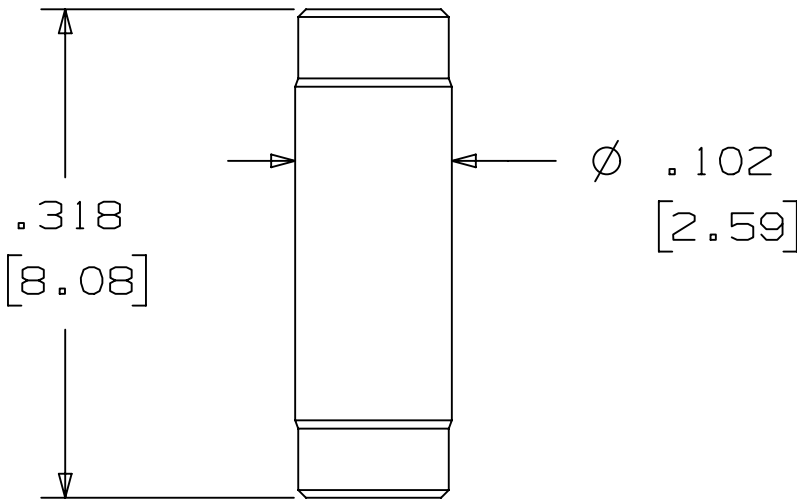
SNAP-IN LATCHES

NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

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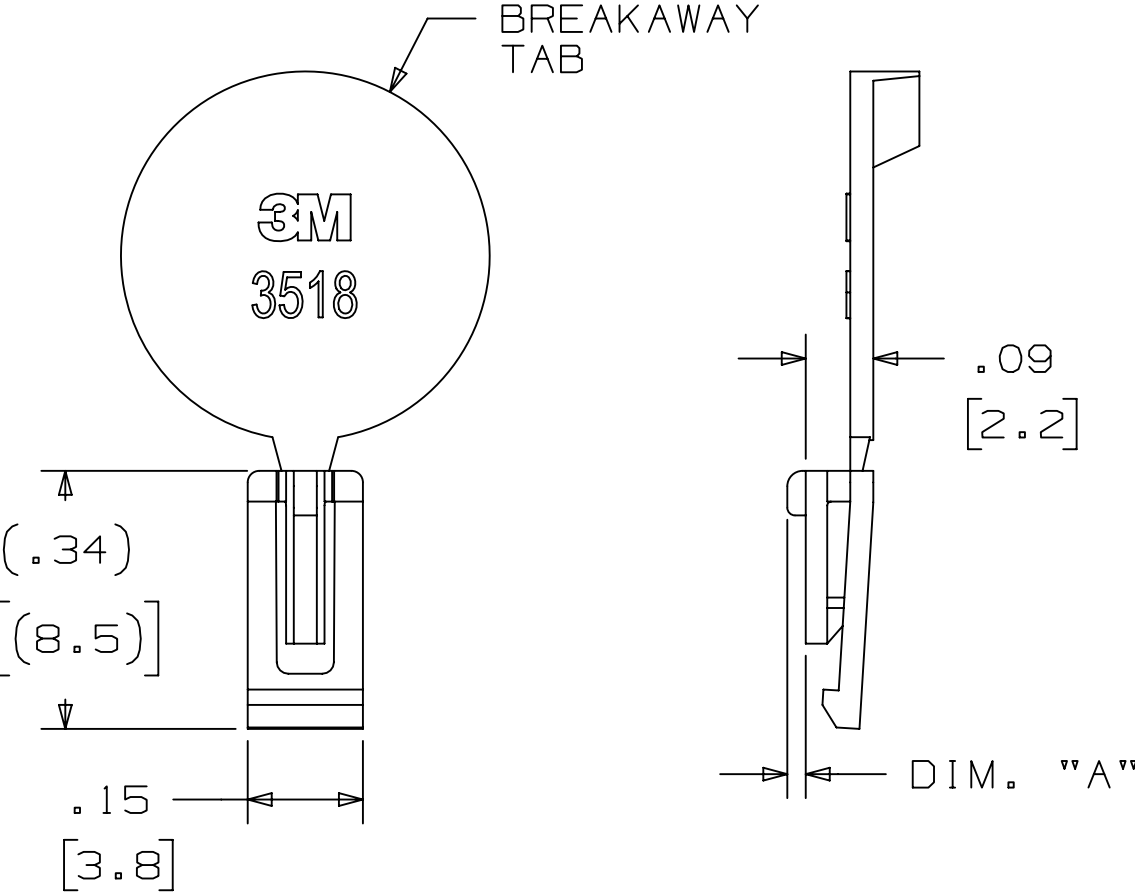
POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

NOTE:
INSERT POST INTO ONE MOUNTING
HARDWARE HOLE ON BOTTOM OF HEADER.
SET POST TO PROTRUDE .115 [2.92]

POLARIZING KEYS



3M PART NO.	MATERIAL	COLOR	DIM. 'A'
N3518	LCP	BLACK	.02

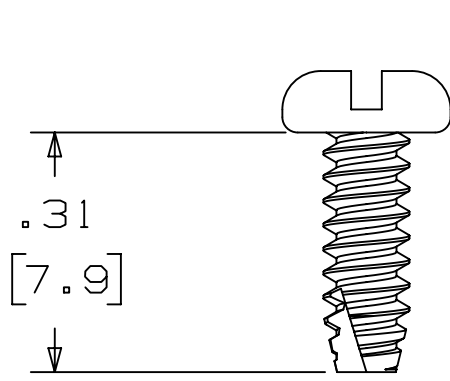
NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO
ADHERE KEYS.

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
XXXXX	XXXXX	1	1	MAY 08, 2024 REMOVE 05 WWT TAIL	JNC	FJR
XXXXX	XXXXX	2	2	NOV 29, 2023 UL VOLTAGE WAS 125	JNC	FJR
XXXXX	XXXXX	3	3	JUN 22, 2021 REVISED ORDERING INFO	JNC	SAN
XXXXX	XXXXX	4	4	JAN 07, 2021 REMOVE TIN LEAD PLATING AND KINK TAILS	JNC	SAN
XXXXX	XXXXX	5	5	JUL 10, 2015 ADD 5X05 OPTION AND REVISE NOTES	JNC	SN
XXXXX	XXXXX	6	6	MAR 06, 2015 REVISE ORDERING NUMBER	JNC	RS
XXXXX	XXXXX	7	7	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	8	8	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	9	9	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	10	10	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	11	11	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	12	12	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	13	13	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	14	14	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	15	15	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	16	16	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	17	17	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	18	18	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	19	19	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	20	20	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS

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TITLE	4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA	
CAGE NUMBER	D78-5100-0772-3	REV. X
MODEL	3400	LISTS YES NO SHT 3 OF 5

3M™ FOUR-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

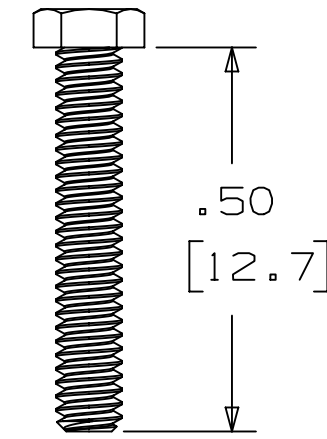
MOUNTING HARDWARE



3341-5

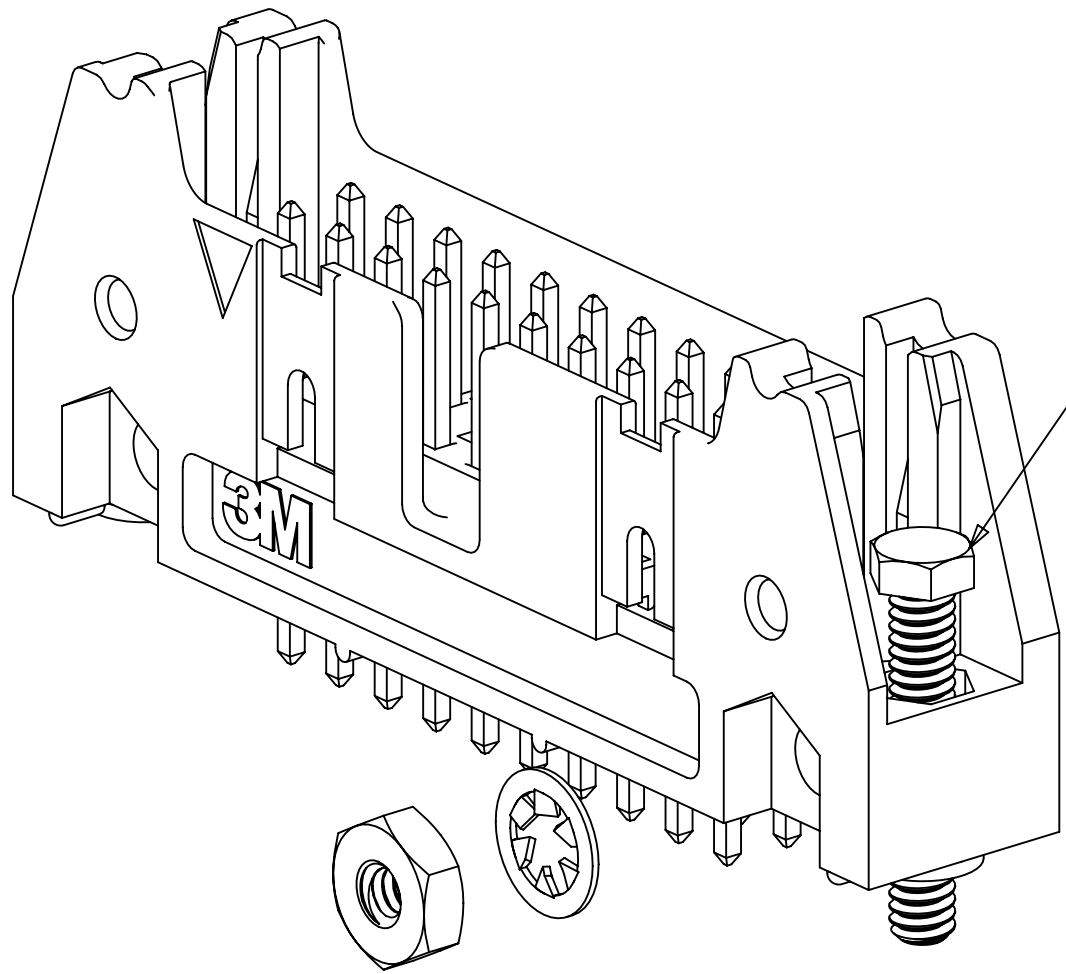
(INSTALL FROM BOTTOM OF BOARD)
SEE NOTE 4

PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



3341-6

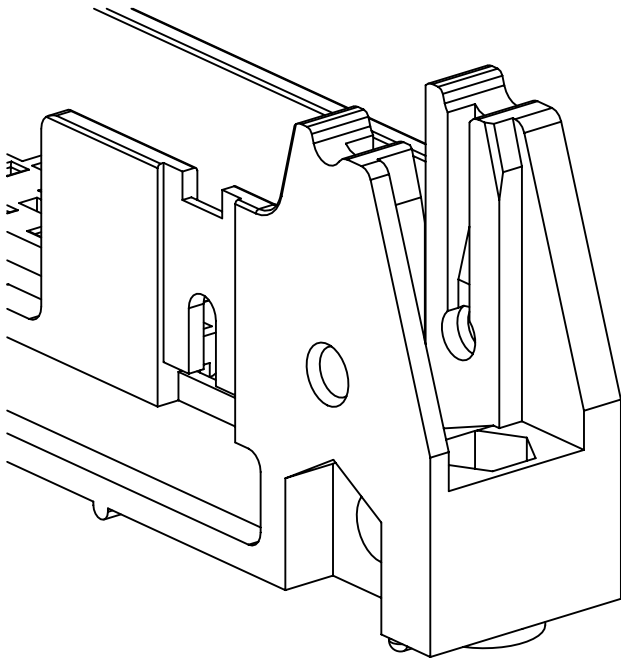
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL



STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

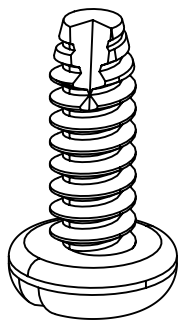
RIGHT ANGLE VERSION INSTALL

3341-6
#2-56 NUT AND BOLT



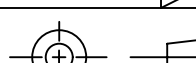
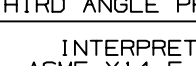
#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.

3341-5



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DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCESS CODES				DRFT	JUL 25, 2014	DATE		DATE	
				CHKD		DATE		DATE	
						APPR. R. SCHERER		DATE	05, 2014
DIVISION				DIVISION CODE					
Interconnect Solutions				EMSD					
DO NOT SCALE DRAWING		SCALE		TOLERANCES EXCEPT AS NOTED					
									
THIRD ANGLE PROJECTION									
INTERPRET PER ASME Y14.5 - 2018									
MAX SURFACE ROUGHNESS									
									
ALL SURFACES									
MARKED ONLY									
				INCHES					
				MILLIMETERS					
				ANGLES					
				SIZE					
				DRAWING NO.					
				MODEL					
				CAGE NUMBER					
				REV.					
				LISTS					
				YES					
				NO					
				SHT					
				4 OF 5					

3M™ FOUR-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

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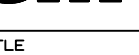
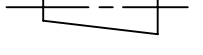
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X	I15955	MAY 08, 2024 REMOVE 05 WWT TAIL	JNC	FJR
W	I12712	NOV 29, 2023 UL VOLTAGE WAS 125	JNC	FJR
V	97909	JUN 22, 2021 REVISED ORDERING INFO	JNC	SAN
U	93619	JAN 07, 2021 REMOVE TIN LEAD PLATING AND KINK TAILS	JNC	SAN
T	62689	JUL 10, 2015 ADD 5X05 OPTION AND REVISE NOTES	JNC	SN
S	60056	MAR 06, 2015 REVISE ORDERING NUMBER	JNC	RS
R	56068	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DRFT CAST IGL 1 ONE		DATE JUL 25, 2014	WFG	DATE
CHKD	DATE	APPROVAL SCHERER	DATE SEP 05, 2014	

DESIGN REFERENCE		NEXT		ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD	
ACCESS CODES						DRFT CASTIGLIONE		DATE JUL 25, 2014		MFG		DATE			
						CHKD		DATE		APPR. R. SCHERER		DATE SEP 05, 2014			
DIVISION Interconnect Solutions				DIVISION CODE EMSD		 3M Center St. Paul, MN 55114				© 3M COPYRIGHT 2024 This document and the information it contains are 3M property and may not be reproduced or further distributed without the prior written permission or used or disclosed other than for 3M authorized purposes. All rights reserved.					
DO NOT SCALE DRAWING				TOLERANCES EXCEPT AS NOTED											
 THIRD ANGLE PROJECTION				INCHES .00 ±.1 .000 ±.01 .0000 ±.005 .0000 ±.0002		TITLE 4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA									
				MILLIMETERS .00 ±.1 .00 ±.01 .000 ±.005 .000 ±.0002											
INTERPRET PER ASME Y14.5 - 2018				NULL METERS .00 ±.1 .00 ±.01 .000 ±.005 .000 ±.0002		CAGE NUMBER		SIZE		DRAWING NO.		REV.			
MAX. SURFACE ROUGHNESS ☐ ALL SURFACES ☒ MARKED ONLY				ANGLES ±		D		78-5100-0772-3		X					
						MODEL		3400		DET.		YES ☒ NO ☐		SHT 5 OF 5	

78-5100-0772-3 DRAWING NUMBER	X REVISION
----------------------------------	---------------

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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