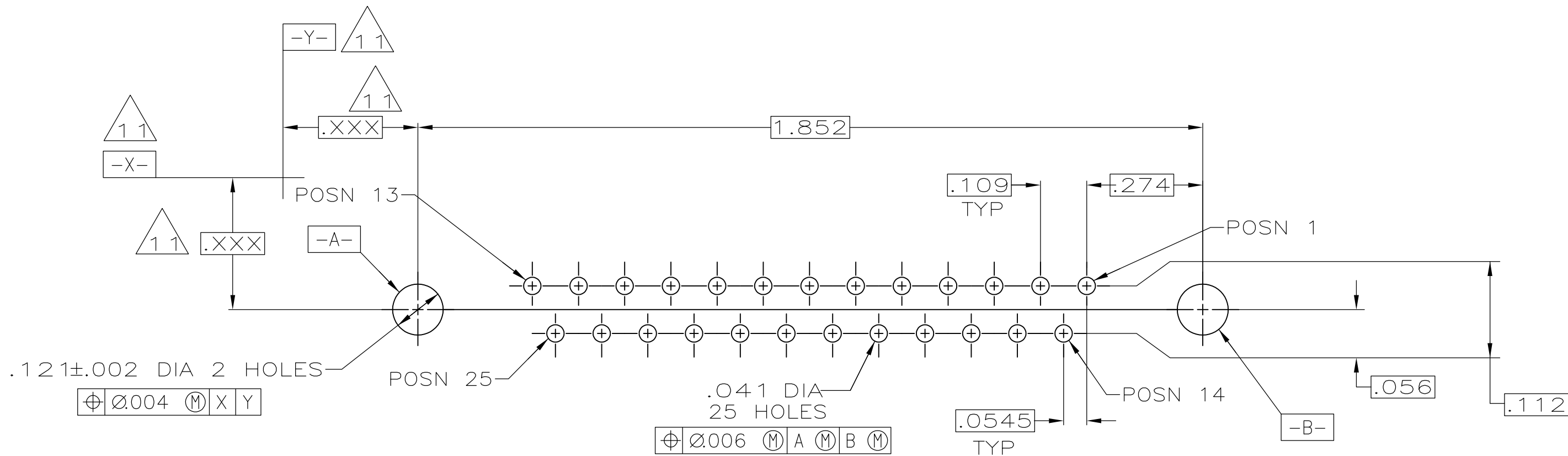
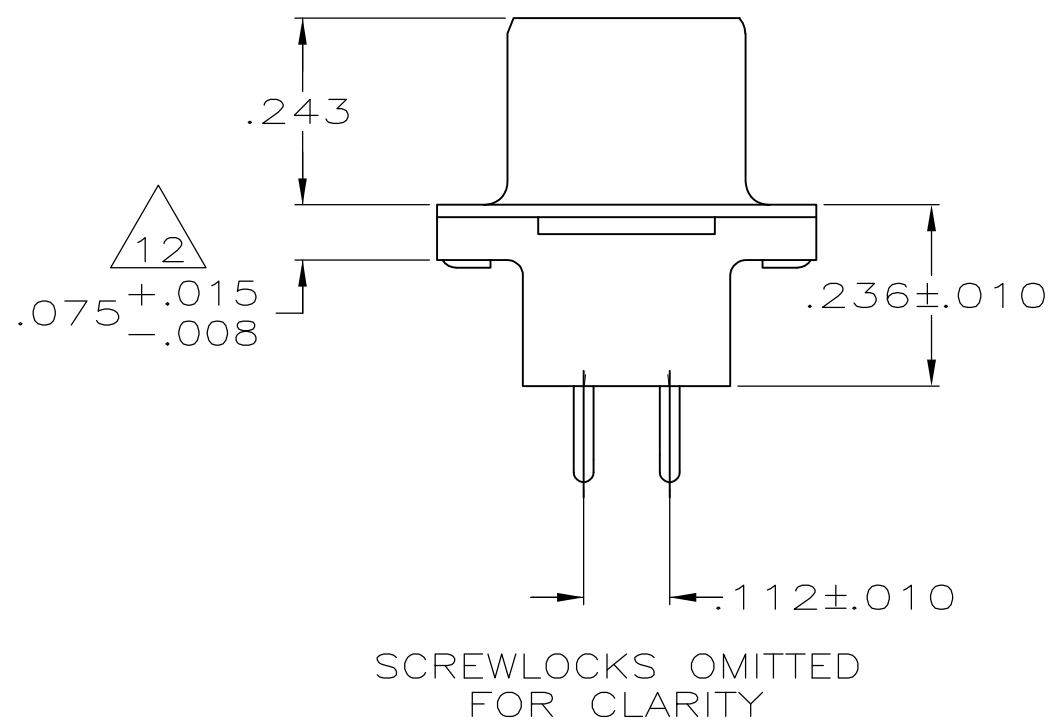
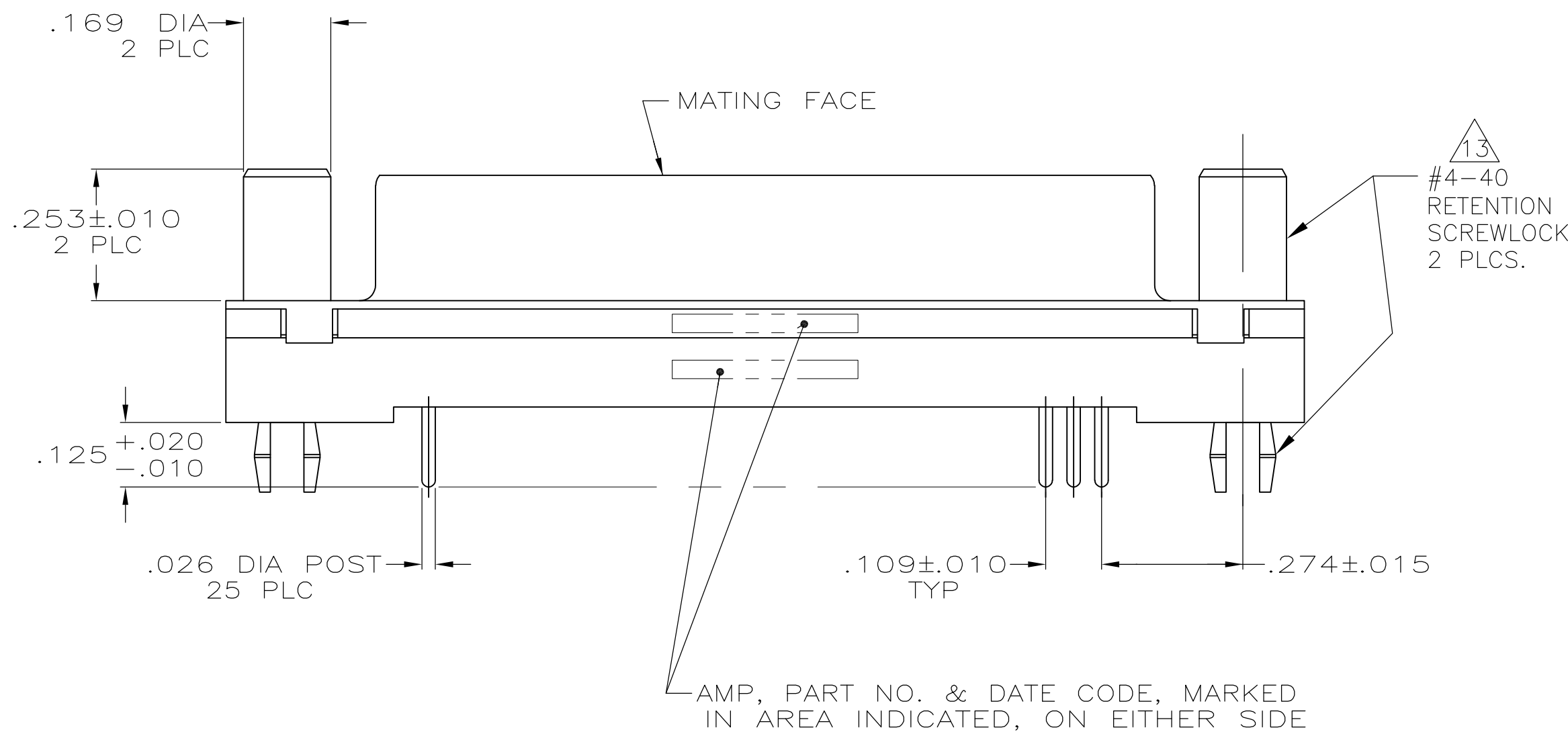
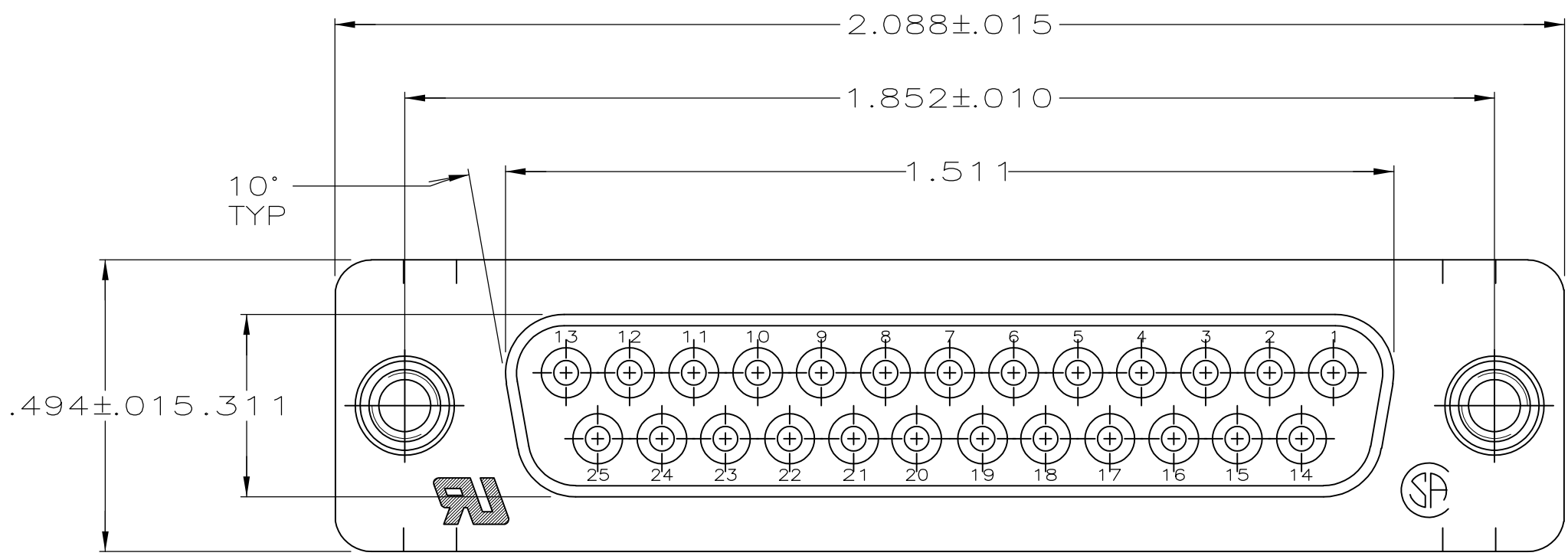


LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
			G	REVISED PER ECO-09-024765			14JAN2010	CR	SB



PC BOARD MOUNTING DIMENSIONS
CONNECTOR SIDE OF BOARD
.062 PC BOARD THICKNESS

- NOTE DELETED.
- HOUSING: FLAME RETARDANT 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.
- SHELL: CARBON STEEL.
- CONTACT: PHOS. BRONZE.
- RETENTION SCREWLOCK: BRASS.
- NOTE DELETED.
- SHELL: .000200 MIN TIN OVER .000100 MIN COPPER.
- RETENTION SCREWLOCK: .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL OVER COPPER FLASH.
- CONTACT: PLATED WITH .000030 GOLD FOR LENGTH OF .100 MIN FROM MATING END, WITH POINT OF MEASUREMENT .050 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- NOTE DELETED.
- DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- .110 MAX IN SHELL TAB CLINCH AREAS.
- ORIENTATION IS OPTIONAL AND MAY NOT BE AS SHOWN.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. RICHARD 1-5-88	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK W. LENKER 1-6-88	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-40025	RECEPTACLE ASSEMBLY, SIZE 3, 25 POSN, VERTICAL, FRONT METAL SHELL, W/ SCREWLOCKS & BOARDLOCKS, .062 PCB,	
MATERIAL		APPLICATION SPEC 114-40023	RESTRICTED TO	
FINISH		WEIGHT -	CUSTOMER DRAWING	
SCALE 4:1		SHEET 1 OF 1		REV G