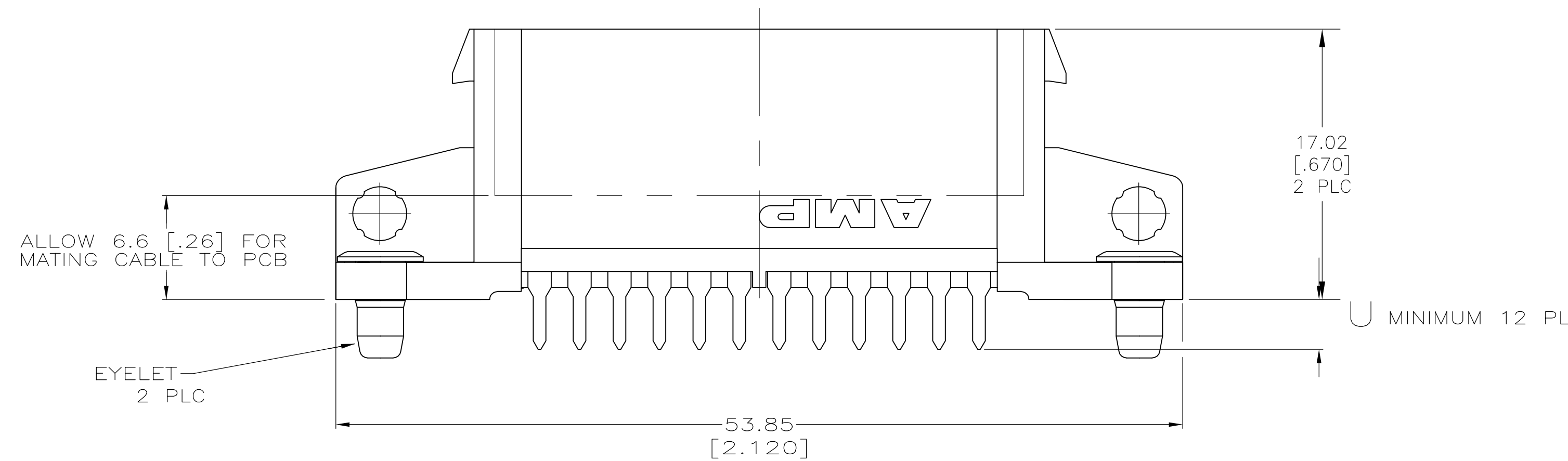
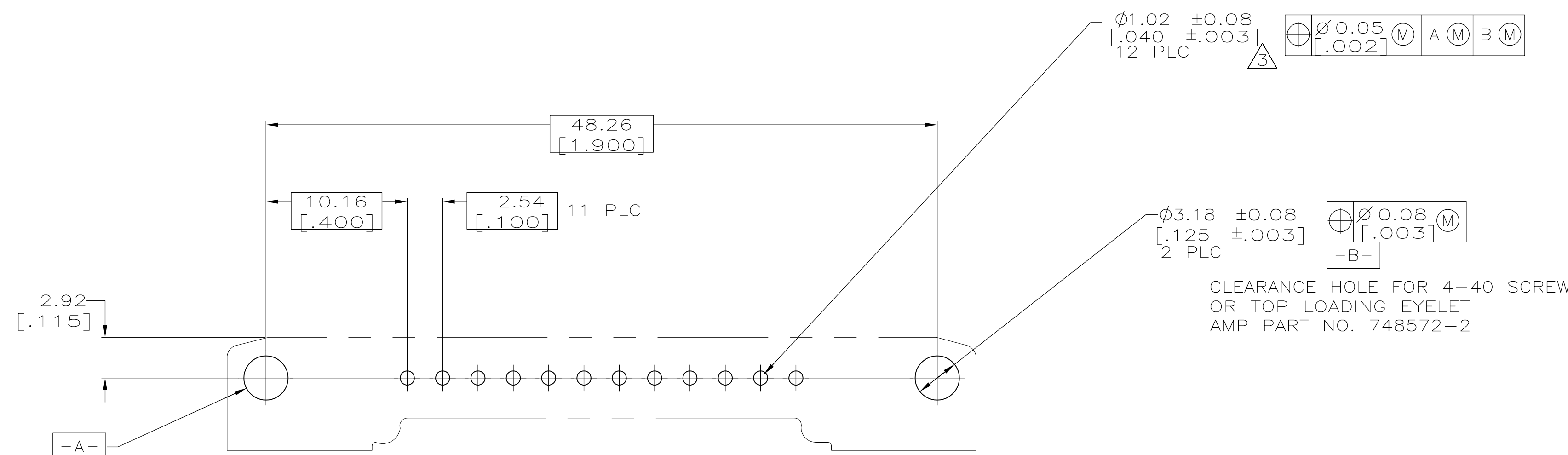
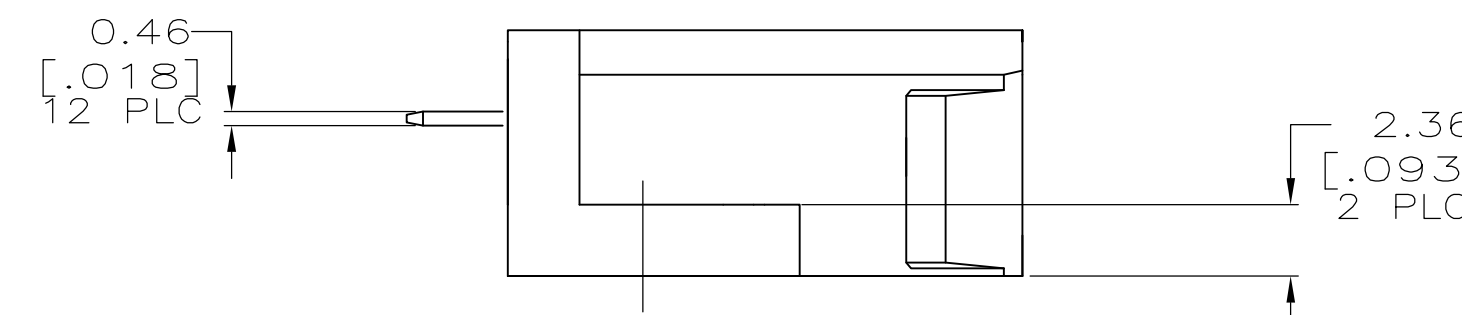
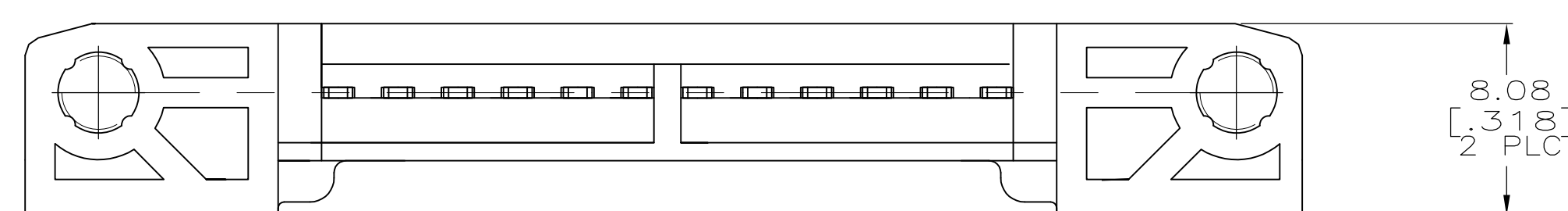
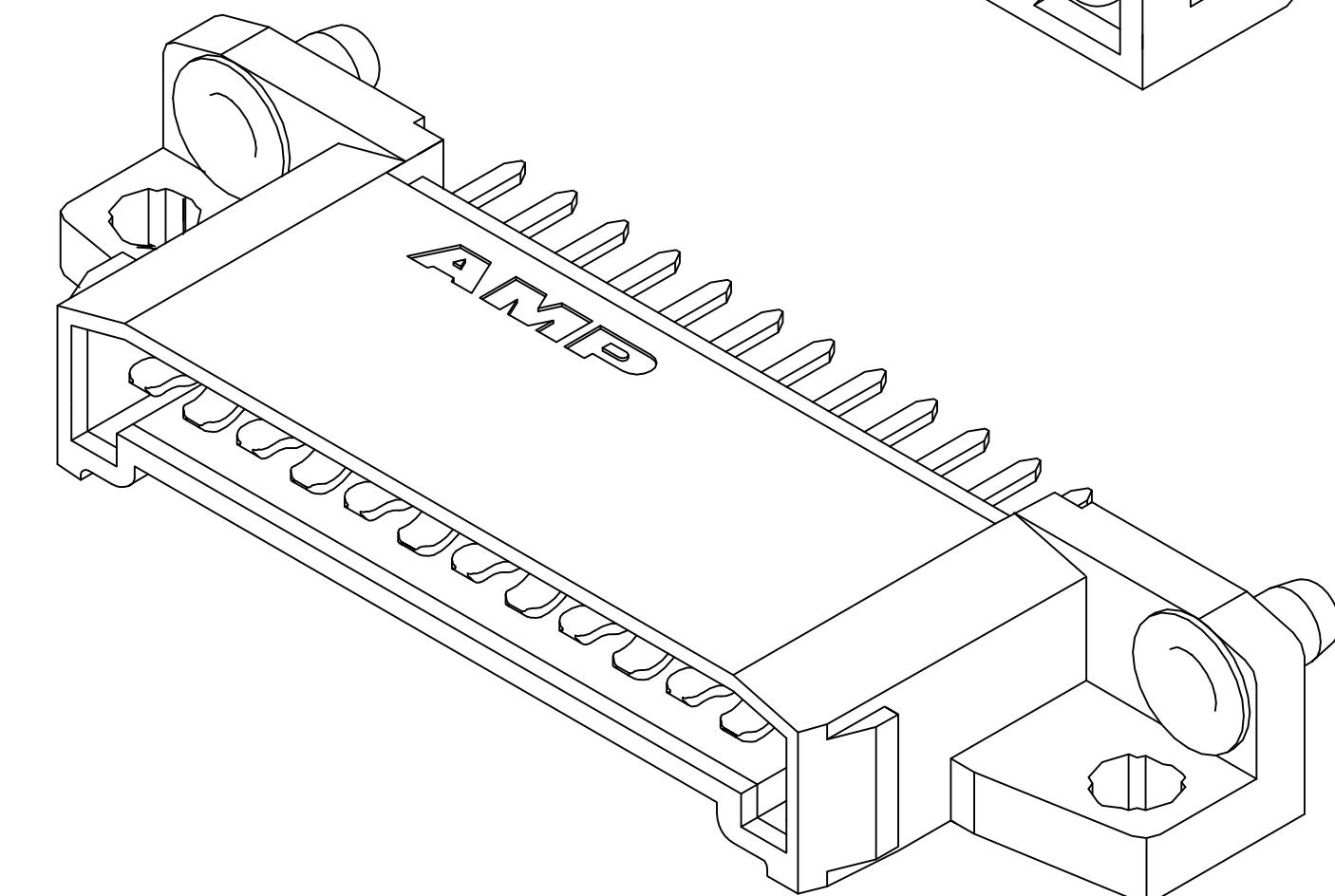
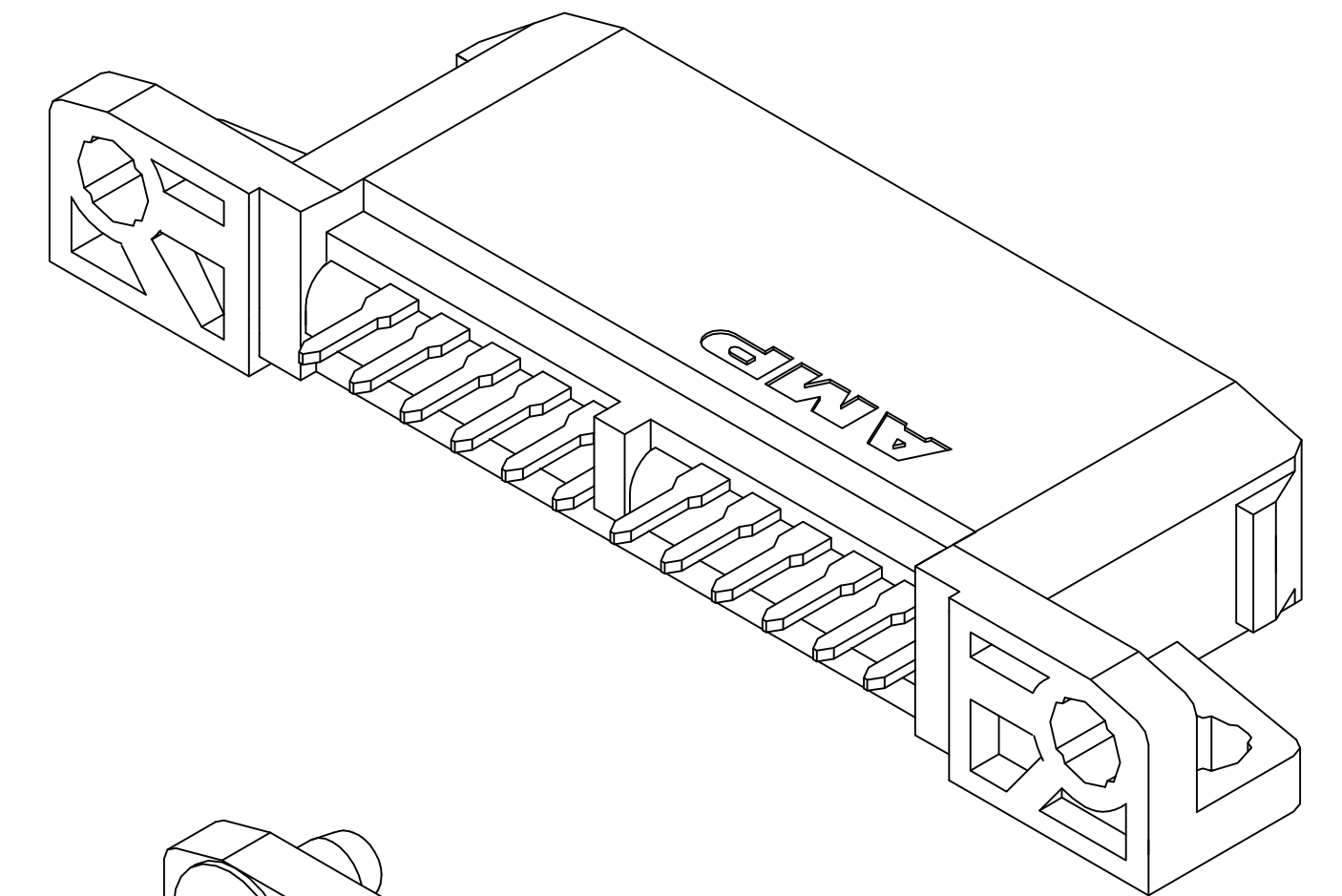


AMPOWER is a registered trademark of AMP Incorporated.

LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			S	REVISED PER ECO-12-005621	05SEP12	KH	DO

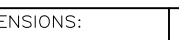


- 1 HOUSING MAT'L: POLYESTER
- 2 HOUSING MAT'L: POLYESTER HIGH TEMP
- 3 HOLE DIAMETER AFTER PLATING.
- 4 SOLDER TAIL: TIN-LEAD OVER NICKEL
- 5 SOLDER TAIL: SILVER OVER NICKEL
- 6 PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230-702.



RECOMMENDED PC BOARD LAYOUT
2.54 [.100] CENTERLINES

OBSOLETE	WITH EYELETS		5.72 [.225]	1.57 [.062] TO 4.75 [.187]	2=765206=2
OBSOLETE	WITH EYELETS		4.19 [.165]	1.57 [.062] TO 3.17 [.125]	2=765206=1
	WITH EYELETS		3.15 [.124]	1.57 [.062] TO 2.36 [.093]	2=765206=0
	W/O EYELETS		5.72 [.225]	1.57 [.062] TO 4.75 [.187]	1=765206=9
	W/O EYELETS		4.19 [.165]	1.57 [.062] TO 3.17 [.125]	1=765206=8
	W/O EYELETS		3.15 [.124]	1.57 [.062] TO 2.36 [.093]	1=765206=7
OBSOLETE			5.72 [.225]	4.75 [.187]	1=765206=6
OBSOLETE			7.49 [.295]	6.35 [.250]	1=765206=5
OBSOLETE			4.19 [.165]	3.17 [.125]	1=765206=4
	WITH EYELETS		3.15 [.124]	1.57 [.062] TO 2.36 [.093]	1=765206=3
OBSOLETE			5.72 [.225]	4.75 [.187]	1=765206=2
OBSOLETE			7.49 [.295]	6.35 [.250]	1=765206=1
OBSOLETE			4.19 [.165]	3.17 [.125]	1=765206=0
OBSOLETE			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765206=9
OBSOLETE			5.72 [.225]	4.75 [.187]	765206=8
OBSOLETE			7.49 [.295]	6.35 [.250]	765206=7
			4.19 [.165]	3.17 [.125]	765206=6
OBSOLETE			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765206=5
OBSOLETE	W/O EYELETS		5.72 [.225]	4.75 [.187]	765206=4
OBSOLETE			7.49 [.295]	6.35 [.250]	765206=3
			4.19 [.165]	3.17 [.125]	765206=2
			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765206=1
		MATERIAL	U	BOARD THICKNESS	

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN J.K. DALY	12-08-89	 TE Connectivity					
		QW CMS	12-14-89						
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	AMPPOWER Wave Crimp System VERTICAL HEADER ASSEMBLY 2.54 [100] CENTERLINES				
		0 PLC ± -		PRODUCT SPEC					
		1 PLC ± -		108-1308					
		2 PLC ± 0.25 [.01]		APPLICATION SPEC					
		3 PLC ± 0.13 [.005]		114-49005					
4 PLC ± -		WEIGHT	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
MATERIAL CONTACT, COPPER ALLOY		FINISH SILVER ON MATING END, ALL OVER NICKEL.		A1	C-765206				
CUSTOMER DRAWING				SCALE	4:1	SHEET	1 of 1	REV	S