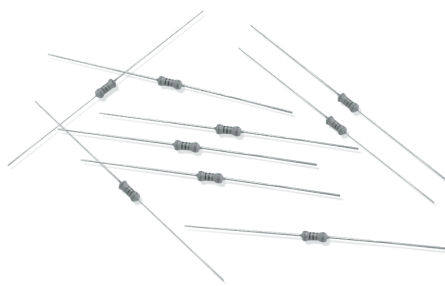


Metal Film Resistors

Precision Type

Normal & Miniature Style [MFP Series]



INTRODUCTION

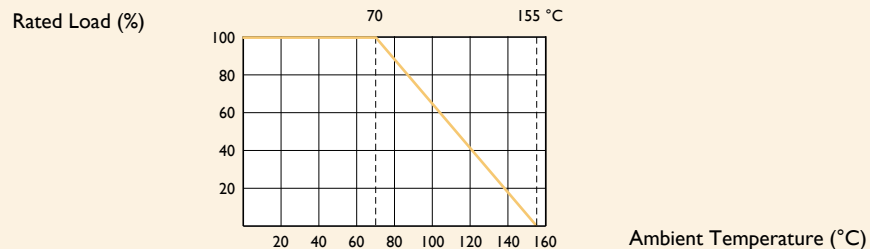
The MFP Series Metal Film Precision Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passive materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of blue color lacquer. Ultra high precision resistors, ultra high stability, ultra low temperature coefficient.

FEATURES

Power Rating	1/6W, 1/4W, 0.4W, 1/2W, 0.6W, 1W, 2W, 3W
Resistance Tolerance	±0.1%, ±0.25%, (±0.02%, ±0.05% on request)
T.C.R.	±15ppm/°C, ±25ppm/°C, (±5ppm/°C, ±10ppm/°C on request)

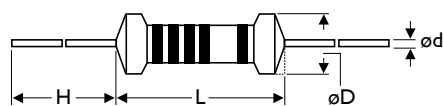
DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



DIMENSIONS

Unit: mm



STYLE		DIMENSION			
Normal	Miniature	L	øD	H	ød
MFP-12	MFP25S	3.4±0.3	1.9±0.2	28±2.0	0.45±0.05
MFP204	-	3.4±0.3	1.9±0.2	28±2.0	0.45±0.05
MFP-25	MFP50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
MFP207	-	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
MFP-50	MFP1WS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05
MFP100	MFP2WS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
MFP200	MFP3WS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05

Note:

ELECTRICAL CHARACTERISTICS

STYLE	MFP-12	MFP25S	MFP204	MFP-25	MFP50S	MFP207	MFP-50	MFPIWS	MFP100	MFP2WS	MFP200	MFP3WS
Power Rating at 70°C	1/6W	1/4W	0.4W	1/4W	1/2W	0.6W	1/2W	1W		2W		3W
Maximum Working Voltage	150V	200V		250V			350V	400V	500V			
Maximum Overload Voltage	300V	400V		500V	600V		700V	800V	1,000V			
Voltage Proof	300V			500V				700V	1,000V			
Resistance Range	10 Ω - 1 M Ω for E192 series value											
Operating Temp. Range	-55°C to +155°C											
Temperature Coefficient	$\pm 15\text{ppm}/^\circ\text{C}$, $\pm 25\text{ppm}/^\circ\text{C}$											

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	$\pm 0.25\% + 0.05 \Omega$
Voltage Proof	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	$> 10,000\text{M} \Omega$
Solderability	IEC 60115-1 4.17	235 $\pm 5^\circ\text{C}$ for 3 ± 0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5 ± 0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	$\geq 2.5\text{kg}$ (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	$\pm 1.0\% + 0.05 \Omega$
Damp Heat Steady State	IEC 60115-1 4.24	40 $\pm 2^\circ\text{C}$, 90-95% RH for 56 days, loaded with 0.1 times RCWV	$\pm 1.5\% + 0.05 \Omega$
Endurance at 70°C	IEC 60115-1 4.25	70 $\pm 2^\circ\text{C}$ at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	$\pm 1.5\% + 0.05 \Omega$
Temperature Cycling	IEC 60115-1 4.19	-55°C $\Rightarrow$ Room Temp. $\Rightarrow$ +155°C $\Rightarrow$ Room Temp. (5 cycles)	$\pm 0.75\% + 0.05 \Omega$
Resistance to Soldering Heat	IEC 60115-1 4.18	260 $\pm 3^\circ\text{C}$ for 10 ± 1 Sec., immersed to a point 3 $\pm 0.5\text{mm}$ from the body	$\pm 0.25\% + 0.05 \Omega$

Note: Rated Continuous Working Voltage (RCWV) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$

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