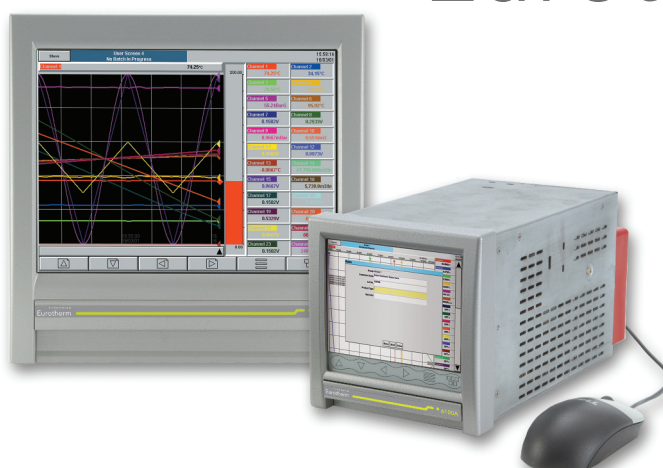


6100A 6180A

MODEL

inventys
Eurotherm



Paperless Graphic Recorders Specification Sheet

- Colour touchscreen display
- USB 'plug & play'
- Up to 48 universal Inputs
- Up to 96MB non-volatile flash memory
- 125ms parallel sampling
- Compact Flash or Secure Digital card
- Modbus RTU
- Ethernet TCP/IP
- Web server
- EtherNet/IP server
- Multi-language support (French, Dutch, German, Italian, Japanese, Korean, Portuguese, Russian and Simplified Chinese)

The 6000 Series offer unrivalled input accuracy with a 125ms total sample rate for up to 48 input channels. Input channels are freely configurable to suit your process requirements. Each instrument has an intuitive, touch screen display to enable operators to clearly view process data in varying formats. All have onboard Flash data storage capability, Ethernet communication and choice of Compact Flash or SD card. Data is stored in a tamper-resistant binary format that can be used for secure, long term records of your process. The 6000 Series is truly designed for today's networked world and can be accessed via a Local Area Network, dial-up connection, Intranet or Internet.

Available features		
	6100A	6180A
Display	5.5" 1/4 VGA	12.1" XGA
Channels	18	48
Relays	12	27
Events inputs	24 (6 per option card)	
Groups	6 standard (12 optional)	
Auditor features	Auditor or audit trail	
Virtual channels*	36, 96, 128	
Timers	Fitted as standard	
Alarms	4 per channel	
Batch	Optional	
Bridge-remote viewing software	Lite as standard (Full optional)	
Screen builder	24 (optional)	
Security	Unlimited unique user names with configurable access permissions and passwords	
Configuration software	Standard	
Review/Quickchart Lite software	Standard	
Standard views	Vertical and horizontal trending, Vertical and horizontal bargraphs, Circular trend and numeric values	

* Virtual channels can be configured as maths, totalisers, counters or comms

imagine absolute data records forever

Data logging and archiving

The 6000 Series recorders have internal Flash memory for secure data storage. They are also able to accept various removable media types (Compact Flash, SD card or USB memory stick). Data stored within the internal memory can be archived to the removable media on demand or at preset intervals. The 6000 will give an indication of how long its internal memory and that of the removable media installed will last according to the configuration of the recorder.

All 6000s have Ethernet capability. The 6000 can be configured to archive to the removable media and/or over Ethernet. Archiving files over Ethernet effectively gives a secure, infinite archiving capacity.

Approximate duration for continuous recording of one group of six channels, high compression:

Archive Media	Sample Rate						
	0.125s	0.5s	1s	5s	10s	30s	60s
32Mb Internal Flash (approx. 4 million samples)	2.83 days	11.3 days	22.6 days	113 days	226 days	1.86 yrs	3.7 yrs
64Mb CF Card or USB memory stick (approx. 8 million samples)	5.66 days	22.6 days	45.3 days	226 days	1.2 yrs	3.7 yrs	7.4 yrs
256Mb CF Card or USB memory stick (approx. 32 million samples)	22.6 days	90.6 days	181 days	2.4 yrs	4.9 yrs	14.8 yrs	20 yrs
1Gb CF Card or USB memory stick (approx. 125 million samples)	88 days	354 days	1.9 yrs	9.6 yrs	19 yrs	58 yrs	116 yrs
8Gb CF Card or USB memory stick (approx. 1000 million samples)	1.9 yrs	7.8 ys	15.2 yrs	76.8 yrs	152 yrs	464 yrs	928 yrs
16Gb CF Card or USB memory stick (approx. 2000 million samples)	3.8 yrs	15.6 yrs	30.4 yrs	153.6 yrs	304 yrs	928 yrs	1856 yrs
Ethernet (FTP Server)	Infinite						

Time synchronisation (SNTP)

The 6000 Series support Simple Network Time Protocol which, when enabled, updates the instrument time every 15 minutes from the configured SNTP server. The unit can also act as a Unicast SNTP server on the network, allowing client instruments to synchronise with the 6000 Series to a resolution of one millisecond.

Batch recording

Up to ten user-defined fields can be used to enter batch specific data.

Field	Descriptor	Operator entered batch information
-	up to 20 characters	- up to 60 characters

The user can choose to log any number of the given fields on start and/or stop of a batch. The information will appear on the chart as a message and cannot be separated from the process data to which it relates.

Auditor features

Auditor

Designed to meet the requirements of the FDA Regulation 21 CFR Part 11 for Electronic Records and Signatures, this software option provides the 6000 Series with additional security such as password ageing, electronic signatures and time stamped audit trail.

Audit trail

A sub-set of the Auditor which provides the 6000XIO with a time stamped audit trail. It does not include password ageing and electronic signatures.

Mircosoft® Active Directory® directory service

A utility intended for User Access Administration of PCs. It is a tool used by the IT administrators to manage user access across the company wide network. It allows users to be given access according to their functions by allocating them to a group with defined privileges. It also includes the necessary features such as password expiry, auto-logout, minimum length password, etc. It allows the users to manage their password from any node on the system.

Modbus master

Allows users to view data from multiple instruments connected either by a local Network connection using Modbus TCP, or a Serial connection using Modbus RTU.

ASCII printer output (reports)

Fitted as standard the ASCII text printer option provides the 6000 Series with the ability to generate up to 10 simple reports that can be directed to a Serial ASCII text printer. Reports, triggered by an event/job can be configured to contain parameters such as time and date, batch names, process values and user defined messages.

Dynamic Host Configuration Protocol (DHCP)

Dynamic Host Configuration Protocol, the successor to BootP, allows a 6000 Series host to obtain Network parameters, such as IP address, Subnet Mask, default gateway and DNS server address dynamically. The implementation of DHCP on the 6000 Series significantly reduces the overhead for maintaining a network of instrumentation.

Specification

Recorder

Environmental performance	
Temperature limits	Operation: 0 to +50°C Storage: -20 to 60°C
Humidity limits	Operation: 5% to 80% RH Storage: 5% to 90% RH
Protection	Bezel and display: IP66 Sleeve: IP20
	6100A Portable case option: IP21
Shock:	BS EN61010
Vibration (10 to 150Hz):	BSEN60873, Section 9,18
Altitude:	<2000 metres

Approvals

Electromagnetic compatibility	CE, cUL (EMC)
UL file number:	e57766
Emissions and immunity:	BS EN61326

Electrical safety

(BS EN61010):	Installation cat. II; Pollution degree 2
---------------	--

INSTALLATION CATEGORY II	
The rate impulse voltage for equipment on nominal 230V mains is 2500V.	
POLLUTION DEGREE 2	
Normally, only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation shall be expected.	

Physical

Panel mounting:	DIN43700
Panel mounting angle:	±45°
6100A Bezel size:	144 x 144mm
Panel cutout dimensions:	138 x 138mm (both -0/+1mm)
Depth behind bezel rear face:	246.5mm (284 LTC)
Weight:	3kg max. (5kg if fitted in portable case)
6180A Bezel size:	292 x 292mm
Panel cutout dimensions:	281 x 281mm (both -0/+1mm)
Depth behind bezel rear face:	261mm
Weight:	7kg max.

Operator interface

Type:	Colour TFT LCD with cold cathode backlight, fitted with resistive, analogue, Touch-Panel
Size and resolution	
Model 6100A:	1/4VGA (320 x 240 pixels) 5.5"
Model 6180A:	XGA (1024 x 768 pixels) 12.1"

Power requirements

Supply voltage	Standard:	100 to 230V ac ±15%; 47 to 63Hz or 110 to 370V dc
Power (Max):		60VA (Inrush current 36A)
Fuse type:		None
Interrupt protection	Standard:	Holdup >200msec, at 240V ac, with full load

Back-up battery

Type:	Poly-carbonmonofluoride/lithium (BR2330) Part No. PA261095
Support time (RTC):	1 year min. with recorder unpowered
Replacement period:	3 years
Stored data:	Time; date; values for totalisers, counters and timers; batch data; Fvalue, Rolling average, Stopwatch etc.

Ethernet communications

Type:	10/100baseT Ethernet. (IEEE802.3)
Protocols:	TCP/IP, FTP, DHCP, BOOTP, SNMP, Modbus, ICMP, EtherNet/IP server
SMT, Cable	Type: CAT5
Maximum length:	100 metres
Termination:	RJ45

Serial communications option

No of ports:	2
Protocol:	ASCII (typical applications: Input of ASCII string inputs from Barcode readers, Credit card readers etc.) ASCII printer support Modbus RTU Master and Slave
Isolation (dc to 65Hz BS EN61010):	Installation category II; Pollution degree 2
Terminals to ground:	50V RMS or dc (basic insulation)
Transmission standard:	EIA232 or EIA485 (software selectable)

Input board

General

Input types:	dc Volts, dc millivolts, dc milliamps (with shunt), Thermocouple, 2/3-wire RTD Contact closure (not Channels 1, 7, 13, 19, 25, 31, 37, 43) >60 ms
Input type mix:	Freely configurable.
Maximum number of inputs:	6 per board
A/D conversion method:	>16 bits, 2nd order delta sigma
Input ranges:	See Table1 and Table 2 below
Termination:	Edge connector / terminal block
Noise rejection (48 to 62Hz):	Common mode: >140dB (channel to channel and channel to ground) Series mode: >60dB.
Max. common mode voltage:	250 Volts continuous
Max. series mode voltage:	45mV at lowest range; 23.74 Volts peak at highest range
Isolation	
Channel to channel:	300V RMS or dc (double insulation)
Channel to common electronics:	300V RMS or dc (double insulation)
Channel to ground:	300V RMS or dc (basic insulation)
Dielectric strength (BS EN61010)	(1 minute type tests)
Channel to channel:	2500V ac
Channel to ground:	1500V ac
Insulation resistance:	>10MΩ at 500 V dc
Input impedance:	38mV, 150 mV, 1 V ranges: >10MΩ; 20V range: 65.3kΩ
Over voltage protection:	50 Volts peak (150V with attenuator)
Open circuit detection:	± 57nA max.
Recognition time:	50msec
Minimum break resistance:	10MΩ

Low Range	High Range	Resolution	Typical error (instrument at 20°C) Range	Maximum error (instrument at 20°C) Range	Worst case temp Performance Input per °C
-38mV	38mV	1.4μV	0.013% I/P + 0.031%	0.030% I/P + 0.052%	25ppm
-150mV	150mV	5.5μV	0.013% I/P + 0.028%	0.029% I/P + 0.039%	25ppm
-1V	1V	37μV	0.013% I/P + 0.024%	0.029% I/P + 0.029%	25ppm
-20V	20V	720μV	0.075% I/P + 0.027%	0.393% I/P + 0.033%	388ppm

Table 1 Voltage ranges - accuracy and resolution

Low Range	High Range	Resolution	Typical error (instrument at 20°C) Range	Maximum error (instrument at 20°C) Range	Worst case temp Performance Input per °C
0Ω	150Ω	5mΩ	0.027% I/P + 0.034%	0.037% I/P + 0.077%	30ppm
0Ω	600Ω	22mΩ	0.027% I/P + 0.035%	0.037% I/P + 0.057%	30ppm
0Ω	5KΩ	148mΩ	0.030% I/P + 0.034%	0.040% I/P + 0.041%	30ppm

Table 2 Resistance ranges - accuracy and resolution

Update/archive rates

Input/Relay-output sample rate:	8Hz
Trend update:	8Hz maximum
Archive sample-value:	Latest value at archive time
Display value:	Latest value at display update time (8Hz)

DC Input ranges

Shunt:	Externally mounted resistor modules
Additional error due to shunt:	0.1% of input
Additional error due to attenuator:	0.2% of input
Performance:	See Table 1

Thermocouple data

Temperature scale:	ITS 90
Bias current:	0.05 nA
Cold junction types:	Off, internal, external, remote
CJ error:	1°C max with inst. at 25°C
CJ rejection ratio:	50:1 minimum
Upscale/downscale drive	High, low or none selectable for each thermocouple channel
Additional error:	0.01°C (typ.) if high or low selected
Types and ranges:	See Table 3

T/C Type	Overall range (°C)	Standard	Max linearisation error
B	0 to +1820	IEC 584.1	0 to 400°C = 1.7°C 400 to 1820°C = 0.03°C
C	0 to +2300	Hoskins	0.12°C
D	0 to +2495	Hoskins	0.08°C
E	-270 to +1000	IEC 584.1	0.03°C
G2	0 to +2315	Hoskins	0.07°C
J	-210 to +1200	IEC 584.1	0.02°C
K	-270 to +1372	IEC 584.1	0.04°C
L	-200 to +900	DIN43710:1985 (To IPTS68)	0.02°C
N	-270 to +1300	IEC 584.1	0.04°C
R	-50 to +1768	IEC 584.1	0.04°C
S	-50 to +1768	IEC 584.1	0.04°C
T	-270 to +400	IEC 584.1	0.02°C
U	-200 to +600	DIN43710:1985	0.08°C
NiMo/NiCo	-50 to +1410	ASTM E1751-95	0.06°C
Ni/NiMo	0 to +1406	Ipsen	0.14°C
Platinel	0 to +1370	Engelhard	0.02°C
Pt20%Rh/ Pt40%Rh	0 to +1888	ASTM E1751-95	0.07°C

Table 3 Thermocouple types and ranges

Resistance inputs

Ranges (including lead resistance):	0 to 150Ω, 0 to 600Ω, 0 to 5kΩ
Influence of lead resistance	Error: Negligible
Mismatch:	1Ω/Ω
Temperature scale:	ITS90
Accuracy and resolution:	See Table 2
RTD types and ranges:	See Table 4

RTD Type	Overall range (°C)	Standard	Max linearisation error
Cu10	-20 to +400	General Electric Co.	0.02 °C
Cu53	-70 to ± 200	RC21-4-1966	<0.01°C
JPT100	-220 to +630	JIS C1604:1989	0.01 °C
Ni100	-60 to +250	DIN43760:1987	0.01 °C
Ni120	-50 to +170	DIN43760:1987	0.01 °C
Pt100	-200 to +850	IEC 751	0.01 °C
Pt100A	-200 to +600	Eurotherm Recorders SA	0.09 °C
Pt1000	-200 to +850	IEC 751	0.01 °C

Table 4 RTD types and ranges

Transmitter PSU

Isolated, 6100A recorder only
 Number of outputs: Three
 Output voltage: 25V nominal
 Maximum current: 20mA per output
 Isolation
 (dc to 65Hz; BS61010): Installation category II;
 Pollution degree 2
 Channel to channel: 100V RMS or dc (double insulation)
 Channel to ground: 100V RMS or dc (basic insulation)
 Fuse (20mm Type T)
 Supply voltage: 110/120V ac: 100mA
 220/240V ac: 63mA

Relay output board

General

Max. number of relay boards
 6100A: 4 (max. no of relay outputs = 12)
 6180A: 9 (max. no of relay outputs = 27)
 No. of relays per board: 3 per C/O
 Estimated mechanical life: 30,000,000 operations
 Update rate: See 'Update rates' in 'Recorder Specification' above

AC load ratings

Derating

The figures give below are for resistive loads. for reactive or inductive loads, de-rate in accordance with Graph 1, in which:

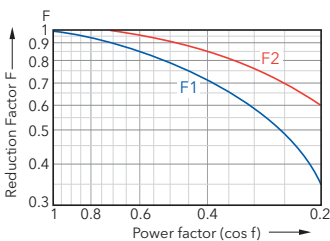
F1 = Actually measured results on representative samples
 F2 = Typical values according to experience
 Contact life = Resistive contact life x reduction factor
 Max. switching power: 500VA
 Max. contact voltage: 250V providing this does not cause the maximum switching power (above) to be exceeded
 Max. contact current: 2 Amps providing this does not cause the maximum switching power (above) to be exceeded

DC load ratings

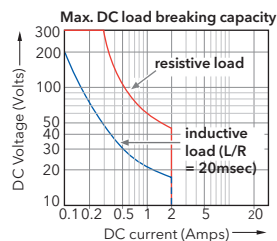
Max. switching power: See Graph 2 for operating volt/amp envelope
 Max. contact voltage/current: See Graph 2 for examples

Safety isolation

Isolation
 (dc to 65Hz; BS EN61010): Installation category II;
 Pollution degree 2
 Relay to relay: 300V RMS or dc (double insulation)
 Relay to ground: 300V RMS or dc (basic insulation)



Graph 1
Derating curves for ac loads



Graph 2
DC load switching curves

Event input

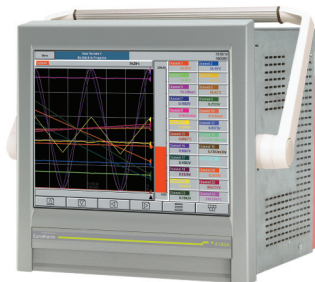
Number of inputs: 6 discrete inputs
 Max. number of boards
 6100A: 4
 6180A: 4
 Isolation
 Event input to ground: 50V RMS or dc (double insulation)
 Event input to Event input: 0V
 Recognition levels 'Active': -30V to +0.8V
 'Inactive': +2 to +30V
 Maximum frequency: 8Hz
 Minimum pulse width: 62.5ms
 Contact resistance
 Event: Active if resistance <35KΩ
 Inactive if resistance >200KΩ
 Status not defined if 35KΩ < resistance <200KΩ between input terminal and 'C' terminal
 Current sink (voltage I/P): 10mA

Portable

Portable option



6100A is available as a portable unit with either Thermocouple (TC), General or HTM2010 connections



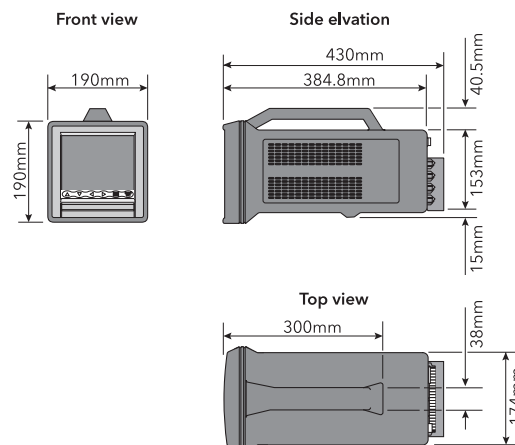
6180A is available with optional carry handle and feet for portability

6100A	Max. No of I/Ps**	Option Slots**	Relays	Serial Comms	Transmitter PSU	Event I/P
General	18	4	Yes*	Yes	Yes*	Yes*
PORTUTC	15	0	No	Yes	No	No**

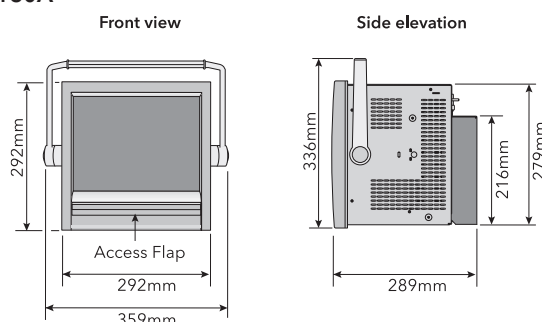
** Mutually exclusive
 * Requires one option slot

Portable mechanical details

6100A

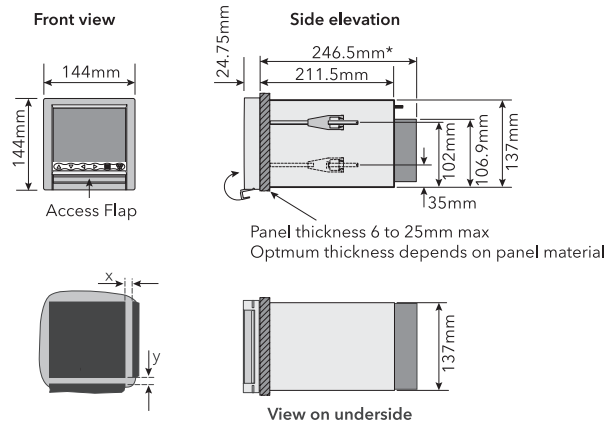


6180A



Mechanical details

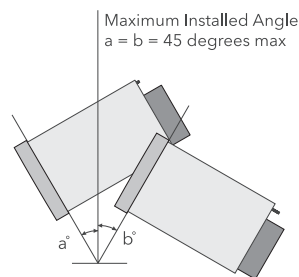
6100A



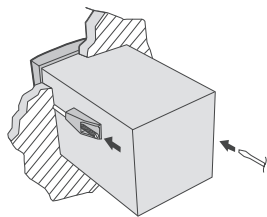
Panel cut-out

138mm (+1 -0) x 138mm (+1 -0)

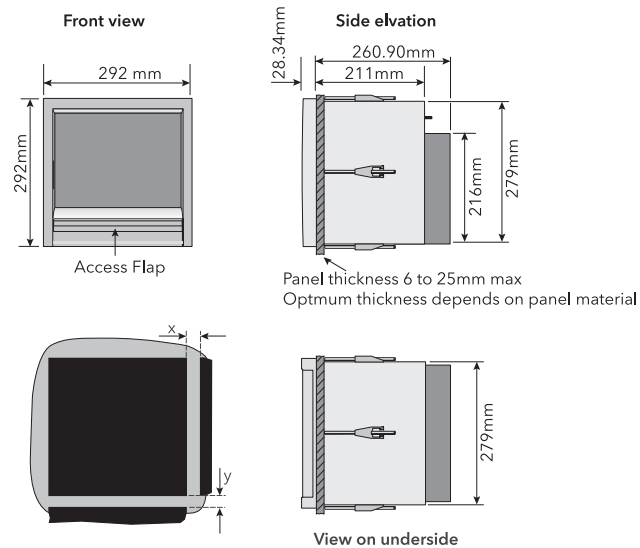
Minimum recommended inter-unit spacing	
Side clamps	Top/bottom clamps
x = 15mm (0.6 inch) y = 10 mm (0.4 inch)	x = 10mm (0.4 inch) y = 15mm (0.6 inch)



Panel mounting technique



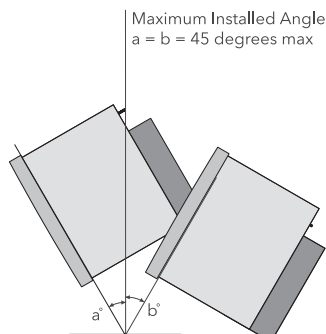
6180A



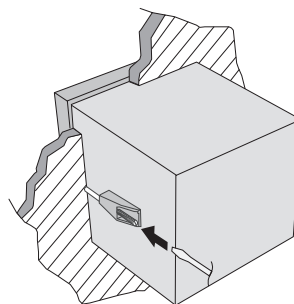
Panel cut-out

281mm (+1 -0) x 281mm (+1 -0)

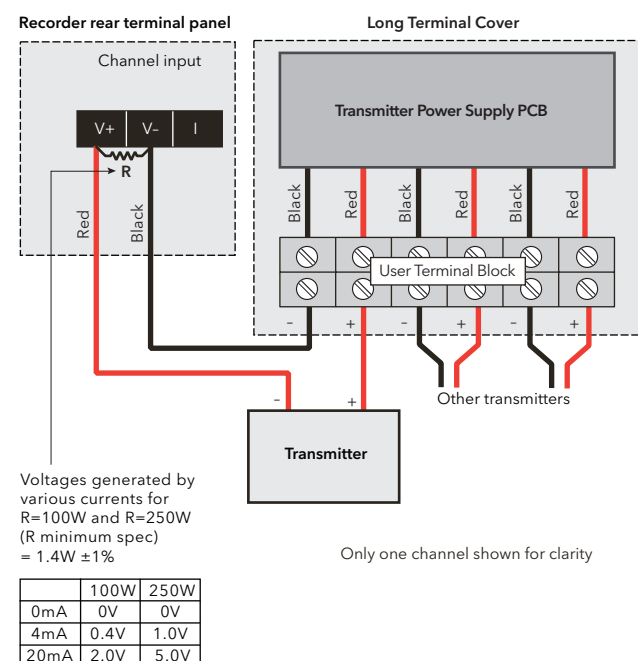
Minimum recommended inter-unit spacing	
Side clamps	Top/bottom clamps
x = 15mm (1 inch) y = 10 mm (0.5 inch)	x = 10mm (0.5 inch) y = 15mm (1 inch)



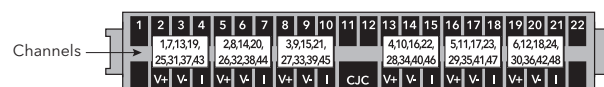
Panel mounting technique



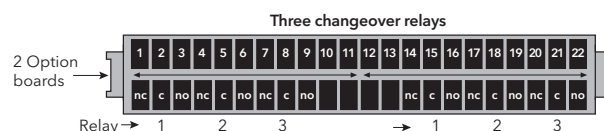
Isolated transmitter power supply wiring (6100A only)



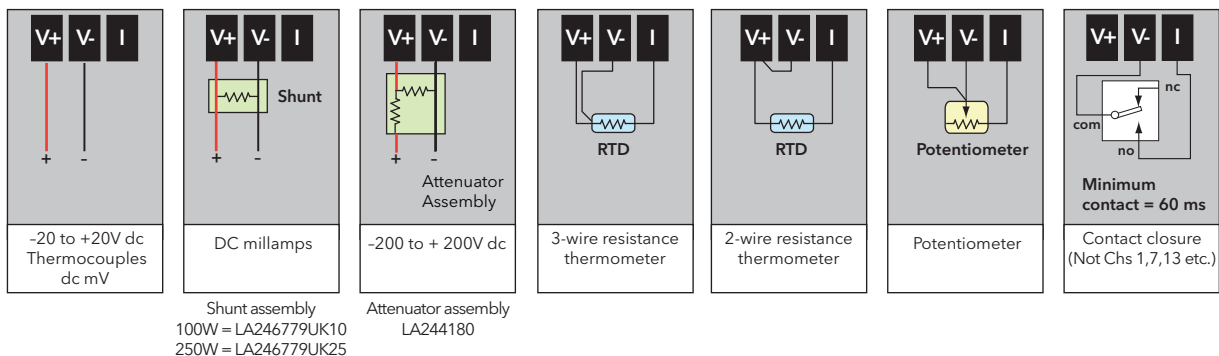
Input board wiring



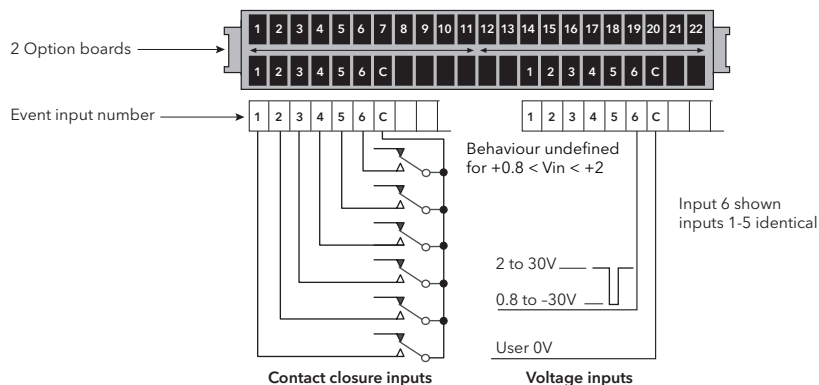
Relay board wiring



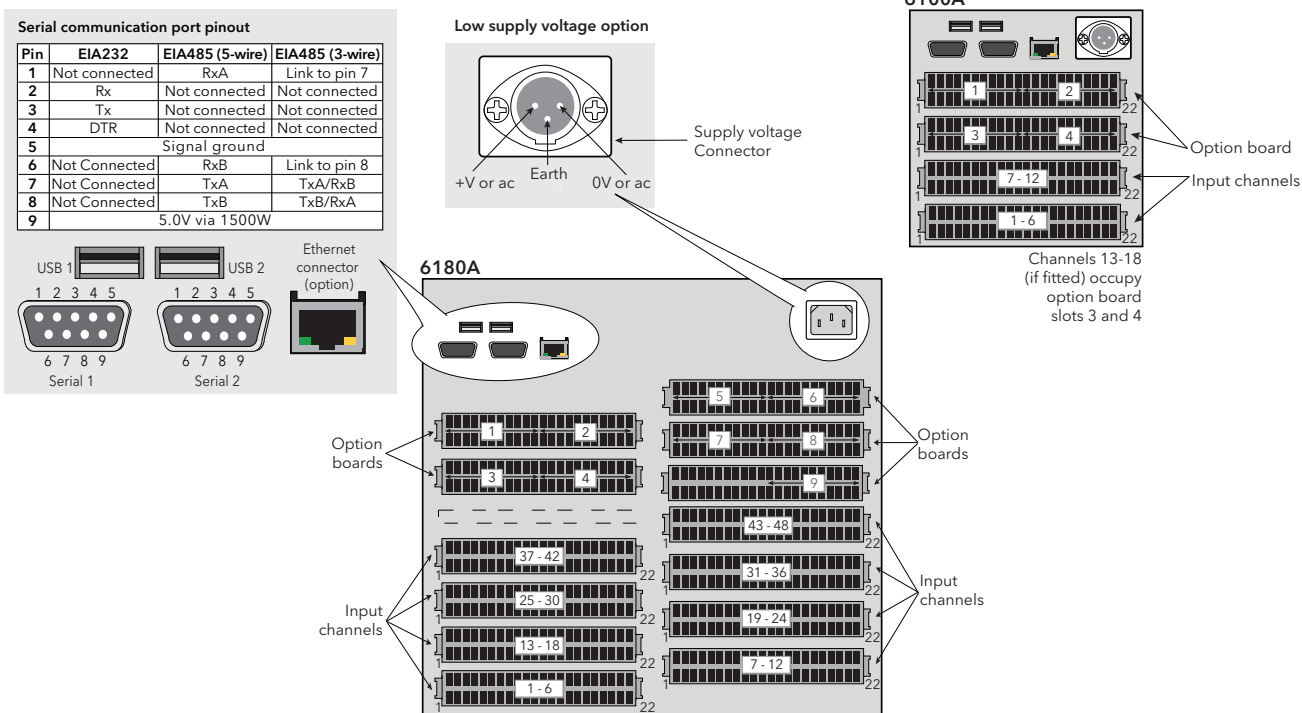
Input board signal wiring



Event input board wiring



Rear terminal connections



Order codes

	1	2	3	4	5	6	7	8	9	10	11	12	13
						VH							
14	15	16	17	18	19	20	21	22	23	24	25	26	27
				00	00		00						
28	29	30	31	32	33	34							

Basic Product	
6100A	100mm TFT 1/4 VGA Display Paperless Graphic Recorder
6180A	180mm TFT XGA Display Paperless Graphic Recorder

1	Number of Channels
U00	0 Input channels
U06	6 Input channels
U12	12 Input channels
U18	18 Input channels
U24	24 Input channels (6180A only)
U30	30 Input channels (6180A only)
U36	36 Input channels (6180A only)
U42	42 Input channels (6180A only)
U48	48 Input channels (6180A only)

2	
XXX	

3	Case Options
PANEL	Panel mounting
PORTGEN	General Portable (6100A only)
PORTUTC	Universal Thermocouple Portable (6100A only)
PORTVTC	Voltage Input only Portable (6100A only)
CH	Carry handle (Bezel Colour Silver)
PMHD	Panel mounting with Heavy Duty Case Clamps
PMTN	Panel mounting with Thin panel mounting kit

4	Lock
NOLCK	Media lock not fitted
LOCK	Electronic lock fitted

5	Bezel Colour
SLV	Silver including portable options
GRN	Eurotherm Green
BLK	Black

6	Power Supply
VH	90-264V ac (110-370V dc) 47-63Hz

7	24V Isolated Transmitter Power Supply
NONE	Not fitted
115TPS	110-120V 3 channel TPS (6100A only)
230TPS	220-240V 3 channel TPS (6100A only)

8	Non Standard
XXXXXX	Non standard option

9	Internal Memory
096M	96MB for history - approx. 12 million samples

10	Removable Media
CF	Compact Flash and Front USB port
SD	Secure Digital and Front USB port

11	Memory Card
NOMC	Not fitted
002G	2GB Card CF only*
004G	4GB Card CF only*
008G	8GB Card CF only*

12	USB Memory Stick Size
NOMS	Not fitted
002GMS	2GB*
004GMS	4GB*
008GMS	8GB*

13	Rear USB
0RUSB	No rear USB ports
2RUSB	2 USB ports at rear

14	Serial Communications Ports
0SRL	Not fitted
2SRL	2EIA 232/422/485

15	EtherNet Communications Protocol
NONE	Not fitted
ESERV	EtherNet/IP server

16	Calibration Certificates
NOCAL	Not required
CAL	Calibration certificate

17	Changeover Relays
00	Not fitted
03	3 (1 option brd)
06	6 (2 option brds)
09	9 (3 option brds)
12	12 (4 option brds)
15	15 (5 option brds) †
18	18 (6 option brds) †
21	21 (7 option brds) †
24	24 (8 option brds) †
27	27 (9 option brds) †
	† (6180A only)

18	Normally Closed Relays
00	Not fitted

19	Normally Open Relays
00	Not fitted

20	Event Inputs
00	Not fitted
06	06 (1 brd)
12	12 (2 brds)
18	18 (3 brds)
24	24 (4 brds)

21	Analogue Outputs
00	None

22	Quantity of Shunts
--	Enter qty required

23	Shunt Value
NOS	Not required
100	100 ohm shunts
250	250 ohm shunts

24	Qty of 100:1 Attenuators
--	Enter qty required

25	Warranty
XXXXX	Standard warranty
WL005	Extended warranty

26	Bridge
BLITE	Lite (supplied as standard)
BFULL	Full

27	Review & Quickchart
RLITE	Lite (supplied as standard)
RFULL	Full

28	Auditor
NOADT	Not required
ALITE	Audit Trail
AFULL	Auditor Full

29	Security Manager
NOSM	Not required
SECMAN	Security Manager (inc. Active Directory)

30	Groups
06GROUP	6 (supplied as standard)
12GROUP	12

31	Maths, Totalisers & Counters
MTC00	Not required
MTC36	36 Virtual Channels
MTC96	96 Virtual Channels
MTC128	128 Virtual Channels

32	Batch
NOBTCH	Not required
BATCH	Batch

33	Screen Builder
NOSB	Not required
ADSB	Advanced

34	Master Communications
NOMSTR	Not required
MSTR16	16 Slaves
MSTR32	32 Slaves

* Please consult Eurotherm for this option

Eurotherm: International sales and service

www.eurotherm.com

AUSTRALIA Melbourne
T (+61 0) 8562 9800
E info.eurotherm.au@invensys.com

AUSTRIA Vienna
T (+43 1) 7987601
E info.eurotherm.at@invensys.com

BELGIUM & LUXEMBOURG Moha
T (+32) 85 274080
E info.eurotherm.be@invensys.com

BRAZIL Campinas-SP
T (+5519) 3707 5333
E info.eurotherm.br@invensys.com

CHINA
T (+86 21) 61451188
E info.eurotherm.cn@invensys.com

Beijing Office
T (+86 10) 5909 5700
E info.eurotherm.cn@invensys.com

FRANCE Lyon
T (+33 478) 664500
E info.eurotherm.fr@invensys.com

GERMANY Limburg
T (+49 6431) 2980
E info.eurotherm.de@invensys.com

INDIA Mumbai
T (+91 22) 67579800
E info.eurotherm.in@invensys.com

IRELAND Dublin
T (+353 1) 4691800
E info.eurotherm.ie@invensys.com

ITALY Como
T (+39 031) 975111
E info.eurotherm.it@invensys.com

KOREA Seoul
T (+82 2) 2090 0900
E info.eurotherm.kr@invensys.com

NETHERLANDS Alphen a/d Rijn
T (+31 172) 411752
E info.eurotherm.nl@invensys.com

POLAND Katowice
T (+48 32) 78395000
E info.eurotherm.pl@invensys.com

SPAIN Madrid
T (+34 91) 6616001
E info.eurotherm.es@invensys.com

SWEDEN Malmo
T (+46 40) 384500
E info.eurotherm.se@invensys.com

SWITZERLAND Wollerau
T (+41 44) 7871040
E info.eurotherm.ch@invensys.com

UNITED KINGDOM Worthing
T (+44 1903) 268500
E info.eurotherm.uk@invensys.com

U.S.A. Ashburn VA
T (+1 703) 724 7300
E info.eurotherm.us@invensys.com

ED63

© Copyright Eurotherm Limited 2011

Invensys, Eurotherm, the Eurotherm logo, Chessell, EurothermSuite, Mini8, Eycon, Eyris, EPower nanodac and Wonderware are trademarks of Invensys plc, its subsidiaries and affiliates. All other brands may be trademarks of their respective owners.

All rights are strictly reserved. No part of this document may be reproduced, modified, or transmitted in any form by any means, nor may it be stored in a retrieval system other than for the purpose to act as an aid in operating the equipment to which the document relates, without the prior written permission of Eurotherm limited.

Eurotherm Limited pursues a policy of continuous development and product improvement. The specifications in this document may therefore be changed without notice. The information in this document is given in good faith, but is intended for guidance only.

Eurotherm Limited will accept no responsibility for any losses arising from errors in this document.

i n v e n s y s
Operations Management