

Thin-Film Technology

THE IDEAL CAPACITOR

The non-ideal characteristics of a real capacitor can be ignored at low frequencies. Physical size imparts inductance to the capacitor and dielectric and metal electrodes result in resistive losses, but these often are of negligible effect on the circuit. At the very high frequencies of radio communication (>100MHz) and satellite systems (>1GHz), these effects become important. Recognizing that a real capacitor will exhibit inductive and resistive impedances in addition to capacitance, the ideal capacitor for these high frequencies is an ultra low loss component which can be fully characterized in all parameters with total repeatability from unit to unit.

Until recently, most high frequency/microwave capacitors were based on fired-ceramic (porcelain) technology. Layers of ceramic dielectric material and metal alloy electrode paste are interleaved and then sintered in a high temperature oven. This technology exhibits component variability in dielectric quality (losses, dielectric constant and insulation resistance), variability in electrode conductivity and variability in physical size (affecting inductance). An alternate thin-film technology has been developed which virtually eliminates these variances. It is this technology which has been fully incorporated into Accu-P® and Accu-P® to provide high frequency capacitors exhibiting truly ideal characteristics.

The main features of Accu-P® may be summarized as follows:

- High purity of electrodes for very low and repeatable ESR.
- Highly pure, low-K dielectric for high breakdown field, high insulation resistance and low losses to frequencies above 40GHz.
- Very tight dimensional control for uniform inductance, unit to unit.
- Very tight capacitance tolerances for high frequency signal applications.

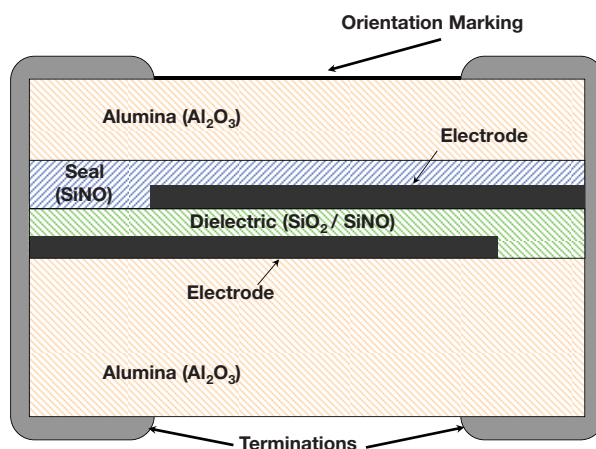
This accuracy sets apart these Thin-Film capacitors from ceramic capacitors so that the term Accu has been employed as the designation for this series of devices, an abbreviation for “accurate.”

THIN-FILM TECHNOLOGY

Thin-film technology is commonly used in producing semiconductor devices. In the last two decades, this technology has developed tremendously, both in performance and in process control. Today's techniques enable line definitions of below 1µm, and the controlling of thickness of layers at 100Å (10⁻²µm). Applying this technology to the manufacture of capacitors has enabled the development of components where both electrical and physical properties can be tightly controlled.

The thin-film production facilities at AVX consist of:

- Class 1000 clean rooms, with working areas under laminar-flow hoods of class 100, (below 100 particles per cubic foot larger than 0.5µm).
- High vacuum metal deposition systems for high-purity electrode construction.
- Photolithography equipment for line definition down to 2.0µm accuracy.
- Plasma-enhanced CVD for various dielectric depositions (CVD=Chemical Vapor Deposition).
- High accuracy, microprocessor-controlled dicing saws for chip separation.
- High speed, high accuracy sorting to ensure strict tolerance adherence.



ACCU-P® CAPACITOR STRUCTURE

Thin-Film Technology

ACCU-P® TECHNOLOGY

The use of very low-loss dielectric materials, silicon dioxide and silicon oxynitride, in conjunction with highly conductive electrode metals results in low ESR and high Q. These high-frequency characteristics change at a slower rate with increasing frequency than for ceramic microwave capacitors.

Because of the thin-film technology, the above-mentioned frequency characteristics are obtained without significant compromise of properties required for surface mounting.

The main Accu-P® properties are:

- Internationally agreed sizes with excellent dimensional control.
- Ultra small size chip capacitors (01005) are available.
- Ultra tight capacitance tolerances.
- Low ESR at VHF, UHF and microwave frequencies.
- Enhanced RF power handling capability.
- High stability with respect to time, temperature, frequency and voltage variation.
- Nickel/solder-coated terminations to provide excellent solderability and leach resistance.

ACCU-P® FEATURES

Accu-P® meets the fast-growing demand for low-loss (high-Q) capacitors for use in surface mount technology especially for the mobile communications market, such as cellular radio of 450 and 900 MHz, UHF walkie-talkies, UHF cordless telephones to 2.3 GHz, low noise blocks at 11-12.5 GHz and for other VHF, UHF and microwave applications.

Accu-P® is currently unique in its ability to offer very low capacitance values (0.05pF) and very tight capacitance tolerances ($\pm 0.01\text{pF}$).

- The RF power handling capability of the Accu-P® allows for its usage in both small signal and RF power applications.
- Thin Film Technology guarantees minimal batch to batch variability of parameters at high frequency.
- Inspection test and quality control procedures in accordance with ISO 9001, CECC, IECQ and USA MIL Standards yield products of the highest quality.
- Hand soldering Accu-P®: Due to their construction utilizing relatively high thermal conductivity materials, Accu-P's have become the preferred device in R & D labs and production environments where hand soldering is used.

APPLICATIONS

Cellular Communications
CT2/PCN (Cordless Telephone/Personal Comm. Networks)
Satellite TV
Cable TV
GPS (Global Positioning Systems)
Vehicle Location Systems
Vehicle Alarm Systems
Paging
Military Communications

Radar Systems
Video Switching
Test & Measurements
Filters
VCO's
Matching Networks
RF Amplifiers

APPROVALS

ISO 9001

PERFORMANCE TESTING

ALL COMPONENTS COMPLY WITH AEC-Q200 STANDARD

AEC-Q200 Qualifications:

- Created by the Automotive Electronics Council
- Specification defining stress test qualification for passive components

Testing:

Key tests used to compare soft termination to AEC-Q200 qualification:

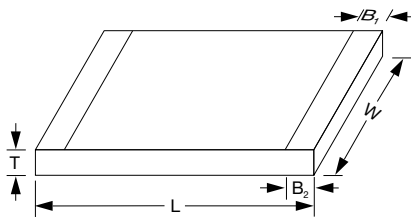
- Bend Test
- Temperature Cycle Test

*Detailed qualification package is available on request



Automotive Grade Accu-P®

Thin-Film Chip Capacitors for RF Signal and Power Applications



ACCUP® (Signal and Power Type Capacitors)

	0402*	0603*	0805*
L	1.00±0.1 (0.039±0.004)	1.60±0.1 (0.063±0.004)	2.01±0.1 (0.079±0.004)
W	0.55±0.07 (0.022±0.003)	0.81±0.1 (0.032±0.004)	1.27±0.1 (0.050±0.004)
T	0.40±0.1 (0.016±0.004)	0.63±0.1 (0.025±0.004)	0.93±0.2 (0.036±0.008)
B ₁	0.00 ^{+0.1 -0.0} (0.000 ^{+0.004 -0.000})	0.35±0.15 (0.014±0.006)	0.30±0.1 (0.012±0.004)
B ₂	0.20±0.1 (0.008±0.004)	0.35±0.15 (0.014±0.006)	0.30±0.1 (0.012±0.004)

*Mount Black Side Up

DIMENSIONS: millimeters (inches)

HOW TO ORDER

0402	5	J	0R5	A	4	S	TR	\500
Size	Voltage	Temperature Coefficient (1)	Capacitance	Tolerance for C≤2.0pF*	Specification Code	Termination Code	Packaging Code	Option
0402 0603 0805	2 = 200V 1 = 100V 5 = 50V 3 = 25V Y = 16V Z = 10V	J = 0±30ppm/°C (-55°C to +125°C) K = 0±60ppm/°C (-55°C to +125°C)	Capacitance expressed in pF. (2 significant digits + number of zeros) for values <10pF, letter R denotes decimal point. Example: 68pF = 680 8.2pF = 8R2	Z = ±0.01pF P = ±0.02pF Q = ±0.03pF A = ±0.05pF B = ±0.1pF C = ±0.25pF for C≤3.0pF Q = ±0.03pF A = ±0.05pF B = ±0.1pF C = ±0.25pF for C≤5.6pF A = ±0.05pF B = ±0.1pF C = ±0.25pF for 5.6pF<C<10pF B = ±0.1pF C = ±0.25pF D = ±0.5pF for C≥10pF F = ±1% G = ±2% J = ±5%	4 = Automotive Grade Accu-P® technology	W = Nickel/Solder Coated Accu-P® 0402 Sn90, Pb10*** T = Nickel/High Temperature Solder Coated Accu-P® 0805** Sn96, Ag4 Nickel/Solder Coated Accu-P® 0603*** Sn63, Pb37 **S = Nickel/Lead Free Solder Coated Accu-P® 0402, 0603 Sn100	TR = Tape & Reel	

The following 3 digit capacitance codes should be used for ordering AVX Accu-P® capacitors

CAPACITANCE CODE	EXAMPLE
0.00 to 0.99pF Rxx	0.15pF = 04023JR15ABSTR
1.00 to 1.99pF Axx	1.55pF = 04023JA55PBSTR
2.00 to 2.99pF Bxx	2.85pF =B85...
3.00 to 3.99pF Cxx	3.85pF =C85...
4.00 to 4.99pF Dxx	4.85pF =D85...
5.00 to 5.99pF Exx	5.85pF =E85...
6.00 to 6.99pF Fxx	6.85pF =F85...
7.00 to 7.99pF Gxx	7.85pF =G85...
8.00 to 8.99pF Hxx	8.85pF =H85...
9.00 to 9.99pF Jxx	9.85pF =J85...
10.0 to 19.9pF Kxx	13.8pF =K38...
20.0 to 29.9pF Lxx	22.5pF =L25...
30.0 to 39.9pF Mxx	33.8pF =M38...
40.0 to 49.9pF Nxx	43.5pF =N35...

(1) TC's shown are per EIA/IEC Specifications.

*Tolerances as tight as ±0.01pF are available.
Please consult the factory.

Engineering Kits Available
see pages 118-119

ELECTRICAL SPECIFICATIONS

Operating and Storage Temperature Range	-55°C to +125°C
Temperature Coefficients ⁽¹⁾	0 ± 30ppm/°C dielectric code "J" / 0 ± 60ppm/°C dielectric code "K"
Capacitance Measurement	1 MHz, 1 Vrms
Insulation Resistance (IR)	≥10 ¹¹ Ohms (≥10 ¹⁰ Ohms for 0402 size)
Proof Voltage	2.5 U _R for 5 secs.
Aging Characteristic	Zero
Dielectric Absorption	0.01%



Accu-P® Capacitance Ranges (pF)

TEMP. COEFFICIENT CODE

“J” = 0±30ppm/°C (-55°C to +125°C)⁽²⁾ “K” = 0±60ppm/°C (-55°C to +125°C)⁽²⁾

Size			0402					0603					0805		
Size Code															
Voltage			200	100	50	25	16	10	200	100	50	25	100	50	25
Cap in pF ⁽¹⁾	—	Cap code													
0.1	—	0R1													
0.2	—	0R2													
0.3	—	0R3													
0.4	—	0R4													
0.5	—	0R5													
0.6	—	0R6													
0.7	—	0R7													
0.8	—	0R8													
0.9	—	0R9													
1.0	—	1R0													
1.1	—	1R1													
1.2	—	1R2													
1.3	—	1R3													
1.4	—	1R4													
1.5	—	1R5													
1.6	—	1R6													
1.7	—	1R7													
1.8	—	1R8													
1.9	—	1R9													
2.0	—	2R0													
2.1	—	2R1													
2.2	—	2R2													
2.3	—	2R3													
2.4	—	2R4													
2.5	—	2R5													
2.6	—	2R6													
2.7	—	2R7													
2.8	—	2R8													
2.9	—	2R9													
3.0	—	3R0													
3.1	—	3R1													
3.2	—	3R2													
3.3	—	3R3													
3.4	—	3R4													
3.5	—	3R5													
3.6	—	3R6													
3.7	—	3R7													
3.8	—	3R8													
3.9	—	3R9													
4.0	—	4R0													
4.1	—	4R1													
4.2	—	4R2													
4.3	—	4R3													
4.4	—	4R4													
4.5	—	4R5													
4.6	—	4R6													
4.7	—	4R7													
5.1	—	5R1													
5.6	—	5R6													
6.2	—	6R2													
6.8	—	6R8													
7.5	—	7R5													
8.2	—	8R2													
9.1	—	9R1													
10.0	—	100													
11.0	—	110													
12.0	—	120													
13.0	—	130													
14.0	—	140													
15.0	—	150													
16.0	—	160													
17.0	—	170													
18.0	—	180													
19.0	—	190													
20.0	—	200													
21.0	—	210													
22.0	—	220													
24.0	—	240													
27.0	—	270													
30.0	—	300													
33.0	—	330													
39.0	—	390													
47.0	—	470													
56.0	—	560													
68.0	—	680													

⁽¹⁾ For capacitance values higher than listed in table, please consult factory.

⁽²⁾ TC shown is per EIA/IEC Specifications.

These values are produced with “K” temperature coefficient code only.

Intermediate values are available within the indicated range.

0402 Typical Electrical Tables

Capacitance @ 1MHz and Tolerance		Self Resonance Frequency (GHz) Typ.	Q Standard Value @ 1GHz		Frequency 900MHz			Frequency 1900MHz			Frequency 2400MHz		
C (pF)	Tol.		Typ.	Min.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.
0.05	±0.02	20.9	856	471	0.06	881	1411	0.06	562	1216	0.06	498	983
0.1	±0.02	19.4	848	466	0.11	873	1316	0.11	554	1115	0.11	490	914
0.15	±0.02	17.9	840	462	0.16	866	1222	0.16	547	1013	0.16	482	845
0.2	±0.02	16.4	832	457	0.21	858	1128	0.21	539	912	0.22	474	776
0.25	±0.02	15.5	823	453	0.26	850	1033	0.27	532	810	0.27	465	707
0.3	±0.02	14.6	815	448	0.31	842	939	0.32	525	708	0.32	457	638
0.35	±0.02	14.1	807	444	0.36	834	844	0.37	517	607	0.37	449	569
0.4	±0.02	12.5	799	439	0.41	827	750	0.42	510	505	0.42	441	500
0.45	±0.02	11.9	791	435	0.46	819	667	0.47	502	458	0.48	432	453
0.5	±0.02	11.3	783	430	0.51	811	583	0.52	495	410	0.53	424	407
0.55	±0.02	10.9	774	426	0.57	803	500	0.57	487	363	0.58	416	360
0.6	±0.02	10.4	766	421	0.62	796	465	0.62	480	343	0.63	408	339
0.65	±0.02	10.0	758	417	0.67	788	431	0.67	472	322	0.68	399	317
0.7	±0.02	9.5	750	413	0.72	780	396	0.72	465	302	0.73	391	296
0.75	±0.02	9.3	746	410	0.77	776	375	0.78	456	290	0.79	381	285
0.8	±0.02	9.1	743	408	0.82	772	354	0.83	447	277	0.84	370	273
0.85	±0.02	9.0	739	406	0.87	768	334	0.88	438	265	0.89	360	262
0.9	±0.02	8.8	735	404	0.92	764	313	0.93	429	253	0.95	350	250
0.95	±0.02	8.4	732	402	0.97	760	292	0.98	420	240	1.00	339	239
1	±0.02	8.0	728	400	1.02	756	271	1.04	411	228	1.05	329	227
1.05	±0.02	7.9	725	398	1.07	752	258	1.09	406	221	1.11	323	221
1.1	±0.02	7.8	721	397	1.12	749	245	1.14	401	214	1.16	318	214
1.15	±0.02	7.6	718	395	1.17	745	232	1.20	396	207	1.22	312	208
1.2	±0.02	7.4	714	393	1.22	742	218	1.25	391	200	1.27	306	202
1.25	±0.02	7.2	711	391	1.27	738	205	1.31	386	193	1.32	301	195
1.3	±0.02	7.0	707	389	1.32	734	192	1.36	381	185	1.38	295	189
1.35	±0.02	6.9	704	387	1.37	731	179	1.41	376	178	1.43	289	183
1.4	±0.02	6.8	700	385	1.42	727	165	1.47	371	171	1.49	283	177
1.45	±0.02	6.7	697	383	1.47	724	152	1.52	366	164	1.54	278	170
1.5	±0.02	6.5	693	381	1.52	720	139	1.58	361	157	1.60	272	164
1.55	±0.02	6.5	690	379	1.56	716	135	1.62	358	153	1.65	269	159
1.6	±0.02	6.5	686	377	1.61	713	130	1.67	355	148	1.70	267	155
1.65	±0.02	6.5	683	375	1.66	709	126	1.72	352	143	1.76	264	150
1.7	±0.02	6.4	679	373	1.71	705	122	1.77	349	139	1.81	261	146
1.75	±0.02	6.3	676	372	1.75	702	118	1.82	347	134	1.86	259	141
1.8	±0.02	6.2	672	370	1.80	698	113	1.87	344	130	1.92	256	137
1.85	±0.02	6.1	669	368	1.85	694	109	1.92	341	125	1.97	253	132
1.9	±0.02	6.0	665	366	1.90	690	105	1.97	338	121	2.02	251	128
1.95	±0.02	5.9	662	364	1.94	687	101	2.01	335	116	2.08	248	123
2	±0.03	5.7	658	362	1.99	683	96	2.06	332	112	2.13	245	119
2.1	±0.03	5.4	651	358	2.10	676	93	2.18	326	108	2.26	241	115
2.2	±0.03	5.1	643	354	2.21	669	89	2.30	321	104	2.38	236	112
2.3	±0.03	5.0	636	350	2.31	662	85	2.42	315	101	2.51	231	109
2.4	±0.03	4.9	629	346	2.42	656	81	2.54	309	97	2.64	226	106
2.5	±0.03	4.7	622	342	2.53	649	77	2.65	303	94	2.76	221	102
2.6	±0.03	4.6	614	338	2.64	642	74	2.77	298	90	2.89	216	99
2.7	±0.03	4.5	607	334	2.75	635	70	2.89	292	86	3.02	211	96
2.8	±0.03	4.5	600	330	2.85	628	68	3.01	288	83	3.15	207	92
2.9	±0.03	4.4	592	326	2.95	621	66	3.13	283	80	3.28	203	88
3	±0.03	4.4	585	322	3.06	614	64	3.24	279	76	3.41	200	84
3.1	±0.05	4.4	578	318	3.16	607	62	3.36	274	73	3.54	196	80
3.2	±0.05	4.3	570	314	3.27	600	60	3.48	270	70	3.67	192	76
3.3	±0.05	4.3	563	310	3.37	593	58	3.60	265	67	3.80	188	72
3.4	±0.05	4.3	556	306	3.47	586	57	3.71	261	63	3.93	184	68
3.5	±0.05	4.2	548	302	3.58	579	55	3.83	256	60	4.06	180	64
3.6	±0.05	4.2	541	298	3.68	572	53	3.95	252	57	4.19	177	60
3.7	±0.05	4.1	534	294	3.78	565	51	4.06	247	54	4.32	173	56
3.8	±0.05	4.0	526	289	3.89	558	49	4.18	243	50	4.45	169	52
3.9	±0.05	3.9	519	285	3.99	551	47	4.30	238	47	4.58	165	48

0402 Typical Electrical Tables

Capacitance @ 1MHz and Tolerance		Self Resonance Frequency (GHz) Typ.	Q Standard Value @ 1GHz		Frequency 900MHz			Frequency 1900MHz			Frequency 2400MHz		
C (pF)	Tol.		Typ.	Min.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.
4	±0.05	3.9	513	282	4.10	545	47	4.42	235	47	4.73	162	48
4.1	±0.05	3.8	507	279	4.20	539	47	4.55	232	46	4.87	160	48
4.2	±0.05	3.8	501	275	4.30	534	46	4.67	228	46	5.01	157	48
4.3	±0.05	3.7	495	272	4.41	528	46	4.79	225	46	5.16	154	48
4.4	±0.05	3.7	489	269	4.51	522	46	4.92	222	46	5.30	151	47
4.5	±0.05	3.6	483	265	4.61	516	46	5.04	219	45	5.44	149	47
4.6	±0.05	3.6	477	262	4.72	511	45	5.16	216	45	5.59	146	47
4.7	±0.05	3.5	471	259	4.82	505	45	5.29	213	45	5.73	143	47
5.1	±0.05	3.4	446	245	5.23	482	44	5.78	200	43	6.30	133	47
5.6	±0.05	3.3	416	229	5.75	453	43	6.40	184	42	7.02	119	46
6.2	±0.1	3.0	388	213	6.41	427	44	7.26	167	44	8.11	107	47
6.8	±0.1	2.8	360	198	7.07	400	44	8.12	150	45	9.19	95	48
7.5	±0.1	2.7	338	186	7.85	378	45	9.17	139	47	10.57	86	49
8.2	±0.1	2.6	315	173	8.62	356	45	10.22	128	48	11.95	77	50
9.1	±0.1	2.5	292	160	9.63	333	45	11.75	115	47	14.23	69	50
10	±1%	2.4	268	148	10.65	310	45	13.28	103	47	16.50	61	49
11	±1%	2.3	242	133	11.77	285	44	14.98	89	46	19.04	51	49
12	±1%	2.2	217	119	12.90	259	44	16.68	75	45	21.57	42	48
13	±1%	2.2	202	111	14.03	241	44	18.83	68	47	25.73	38	49
14	±1%	2.1	187	103	15.17	223	44	20.97	62	49	29.89	33	49
15	±1%	2.1	172	94	16.30	204	45	23.12	56	51	34.05	29	50
16	±1%	2.0	157	87	17.53	187	44	25.91	50	49	41.44	25	49
17	±1%	1.9	143	79	18.75	169	43	28.70	45	46	48.82	21	47
18	±1%	1.8	129	71	19.98	152	42	31.49	39	44	56.21	17	46
19	±1%	1.8	121	67	21.11	143	42	33.51	36	44	60.92	15	47
20	±1%	1.8	110	61	22.25	131	41	35.53	33	43	65.63	14	48
22	±1%	1.8	98	54	24.51	116	41	39.57	26	42	75.05	10	51
24	±1%	1.8	87	48	27.51	104	37	54.94	21	35	NA	NA	NA
27	±1%	1.7	70	39	32.01	85	32	77.98	13	23	NA	NA	NA
30	±1%	1.7	65	36	35.89	78	28	106.50	10	12	NA	NA	NA
33	±1%	1.7	60	33	40.05	74	27	NA	NA	NA	NA	NA	NA
36	±1%	1.7	58	32	45.13	71	28	NA	NA	NA	NA	NA	NA
39	±1%	1.7	56	31	50.21	69	28	NA	NA	NA	NA	NA	NA
43	±1%	1.6	53	29	56.98	66	29	NA	NA	NA	NA	NA	NA
47	±1%	1.6	50	28	63.75	63	30	NA	NA	NA	NA	NA	NA
51	±1%	1.6	48	26	70.53	60	31	NA	NA	NA	NA	NA	NA
56	±1%	1.6	44	24	78.99	56	33	NA	NA	NA	NA	NA	NA
58	±1%	1.6	42	23	83.54	54	34	NA	NA	NA	NA	NA	NA
68	±1%	1.6	32	18	106.28	42	40	NA	NA	NA	NA	NA	NA

0603 Typical Electrical Tables

Capacitance @ 1MHz and Tolerance		Self Resonance Frequency (GHz) Typ.	Q Standard Value @ 1GHz		Frequency 900MHz			Frequency 1900MHz			Frequency 2400MHz		
C (pF)	Tol.		Typ.	Min.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.
0.05	±0.02	25.6	1200	660	0.06	1333	945	0.06	556	832	0.06	397	880
0.1	±0.02	18.1	1156	636	0.11	1284	675	0.11	535	628	0.11	382	667
0.15	±0.02	14.8	1111	611	0.16	1235	555	0.16	514	533	0.16	367	567
0.2	±0.02	12.8	1067	587	0.21	1185	483	0.21	494	474	0.22	353	505
0.25	±0.02	11.4	1022	562	0.26	1136	433	0.27	473	433	0.27	338	462
0.3	±0.02	10.4	978	538	0.31	1086	397	0.32	453	402	0.32	323	430
0.35	±0.02	9.7	933	513	0.36	1037	368	0.37	432	378	0.37	309	404
0.4	±0.02	9.0	889	489	0.41	988	345	0.42	412	358	0.42	294	383
0.45	±0.02	8.5	844	464	0.46	938	326	0.47	391	341	0.48	279	365
0.5	±0.02	8.1	800	440	0.51	889	310	0.52	370	327	0.53	265	350
0.55	±0.02	7.7	788	434	0.57	875	296	0.57	363	315	0.58	261	337
0.6	±0.02	7.4	777	427	0.62	860	283	0.62	356	304	0.63	258	326
0.65	±0.02	7.1	765	421	0.67	846	273	0.67	348	294	0.68	255	315
0.7	±0.02	6.8	754	414	0.72	832	263	0.72	341	285	0.73	252	306
0.75	±0.02	6.6	742	408	0.77	817	254	0.78	334	277	0.79	248	298
0.8	±0.02	6.4	730	402	0.82	803	247	0.83	326	270	0.84	245	290
0.85	±0.02	6.2	719	395	0.87	789	239	0.88	319	264	0.89	242	283
0.9	±0.02	6.0	707	389	0.92	775	233	0.93	312	258	0.95	239	277
0.95	±0.02	5.9	696	383	0.97	760	227	0.98	304	252	1.00	235	271
1	±0.02	5.7	684	376	1.019	746	216	1.061	297	242	1.101	232	260
1.05	±0.02	5.6	667	367	1.076	731	213	1.126	290	239	1.171	226	256
1.1	±0.02	5.4	649	357	1.134	717	210	1.190	282	236	1.241	220	253
1.15	±0.02	5.3	632	347	1.192	702	206	1.254	275	233	1.311	214	250
1.2	±0.02	5.2	614	338	1.250	687	203	1.318	267	230	1.381	209	247
1.25	±0.02	5.1	605	333	1.307	677	200	1.382	262	227	1.451	203	244
1.3	±0.02	5.0	596	328	1.365	667	197	1.446	257	224	1.521	197	241
1.35	±0.02	4.9	587	323	1.423	658	194	1.511	252	221	1.591	191	238
1.4	±0.02	4.8	578	318	1.481	648	190	1.575	247	218	1.661	185	235
1.45	±0.02	4.8	569	313	1.538	638	187	1.639	242	215	1.731	179	232
1.5	±0.02	4.7	560	308	1.596	628	184	1.703	237	212	1.801	173	229
1.55	±0.02	4.6	551	303	1.645	620	181	1.760	233	209	1.866	170	226
1.6	±0.02	4.5	542	298	1.694	611	178	1.817	228	206	1.930	166	222
1.65	±0.02	4.5	534	293	1.743	603	175	1.874	224	203	1.995	163	219
1.7	±0.02	4.4	525	289	1.792	595	172	1.931	219	200	2.060	159	216
1.75	±0.02	4.3	516	284	1.841	587	169	1.988	215	197	2.124	156	213
1.8	±0.02	4.2	507	279	1.890	578	166	2.045	211	194	2.189	153	209
1.85	±0.02	4.2	498	274	1.939	570	163	2.102	206	191	2.253	149	206
1.9	±0.02	4.1	490	269	1.988	562	160	2.158	202	188	2.318	146	203
1.95	±0.02	4.1	481	264	2.037	553	157	2.215	197	185	2.383	142	199
2	±0.03	4.0	472	260	2.086	545	154	2.272	193	182	2.447	139	196
2.1	±0.03	3.9	462	254	2.190	535	151	2.402	187	180	2.604	134	193
2.2	±0.03	3.8	452	249	2.295	524	148	2.532	181	177	2.761	129	191
2.3	±0.03	3.8	442	243	2.400	514	145	2.662	175	175	2.917	124	188
2.4	±0.03	3.7	433	238	2.504	503	143	2.793	168	172	3.074	118	186
2.5	±0.03	3.6	423	232	2.609	493	140	2.923	162	170	3.230	113	183
2.6	±0.03	3.6	413	227	2.714	482	137	3.053	156	167	3.387	108	181
2.7	±0.03	3.5	403	222	2.818	472	134	3.183	150	165	3.543	103	178
2.8	±0.03	3.4	395	217	2.933	463	133	3.336	147	164	3.742	100	177
2.9	±0.03	3.4	388	213	3.047	453	131	3.489	144	162	3.940	97	175
3	±0.03	3.3	380	209	3.162	444	130	3.642	140	161	4.139	95	174
3.1	±0.05	3.2	372	205	3.276	435	129	3.795	137	160	4.337	92	172
3.2	±0.05	3.2	365	201	3.391	425	127	3.947	134	159	4.536	89	171
3.3	±0.05	3.1	357	196	3.506	416	126	4.100	131	157	4.734	86	169
3.4	±0.05	3.1	349	192	3.620	407	125	4.253	128	156	4.933	84	168
3.5	±0.05	3.1	342	188	3.735	397	123	4.406	125	155	5.131	81	166
3.6	±0.05	3.0	334	184	3.849	388	122	4.559	121	154	5.330	78	165
3.7	±0.05	3.0	326	179	3.964	379	121	4.712	118	152	5.528	75	164
3.8	±0.05	3.0	318	175	4.078	369	119	4.865	115	151	5.727	73	162
3.9	±0.05	2.9	311	171	4.193	360	118	5.018	112	150	5.925	70	161

0603 Typical Electrical Tables

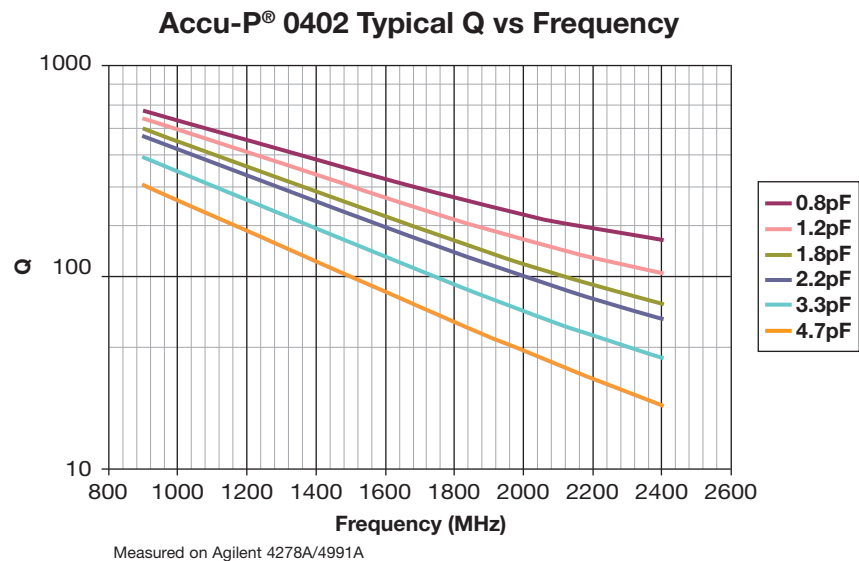
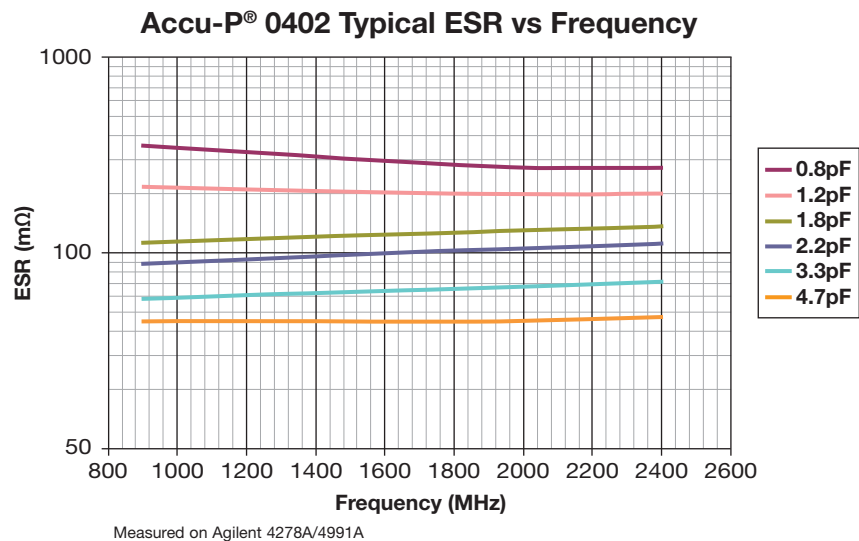
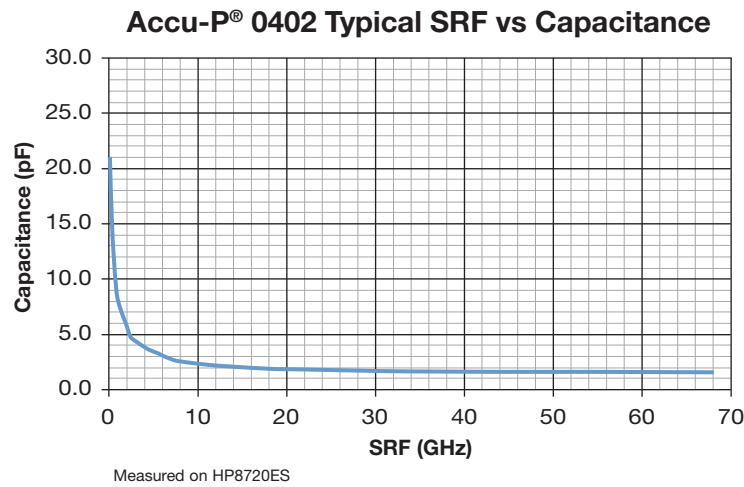
Capacitance @ 1MHz and Tolerance		Self Resonance Frequency (GHz) Typ.	Q Standard Value @ 1GHz		Frequency 900MHz			Frequency 1900MHz			Frequency 2400MHz		
C (pF)	Tol.		Typ.	Min.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.
4	±0.05	2.9	307	169	4.301	355	117	5.188	110	149	6.188	68	160
4.1	±0.05	2.8	303	167	4.410	351	116	5.358	108	148	6.450	67	159
4.2	±0.05	2.8	299	164	4.518	347	116	5.528	106	148	6.713	65	158
4.3	±0.05	2.7	295	162	4.627	342	115	5.698	104	147	6.975	64	157
4.4	±0.05	2.7	291	160	4.735	338	114	5.867	102	146	7.238	62	157
4.5	±0.05	2.7	287	158	4.843	333	113	6.037	100	146	7.500	61	156
4.6	±0.05	2.6	283	156	4.952	329	112	6.207	98	145	7.763	59	155
4.7	±0.05	2.6	279	154	5.060	324	112	6.377	96	144	8.025	58	154
5.1	±0.05	2.5	263	145	5.494	307	109	7.057	88	142	9.075	52	151
5.6	±0.05	2.4	244	134	6.035	285	105	7.906	78	138	10.39	44	147
6.2	±0.1	2.3	228	126	6.865	267	102	9.517	72	133	13.66	40	141
6.8	±0.1	2.2	213	117	7.694	250	100	11.13	66	128	16.93	35	135
7.5	±0.1	2.1	195	107	8.367	227	98	12.63	57	125	20.91	28	132
8.2	±0.1	2.0	176	97	9.041	205	96	14.14	49	123	24.88	21	129
9.1	±0.1	1.9	161	89	10.20	188	96	18.09	42	122	40.00	16	128
10	±1%	1.8	146	80	11.37	171	95	22.05	36	121	70.00	12	127
11	±1%	1.7	129	71	12.66	153	95	26.44	29	120	140.0	6	126
12	±1%	1.6	112	62	13.95	134	94	30.83	22	119	231.3	1	125
13	±1%	1.6	102	56	15.31	122	93	40.37	18	118	n/a	n/a	n/a
14	±1%	1.5	92	51	16.67	111	92	49.91	15	118	n/a	n/a	n/a
15	±1%	1.5	82	45	18.03	99	90	59.44	11	117	n/a	n/a	n/a
16	±1%	1.4	79	43	19.61	96	90	80.00	8	117	n/a	n/a	n/a
17	±1%	1.4	76	42	21.18	92	90	120.0	6	116	n/a	n/a	n/a
18	±1%	1.3	73	40	22.76	89	90	190.0	4	116	n/a	n/a	n/a
19	±1%	1.3	69	38	24.37	84	89	n/a	n/a	n/a	n/a	n/a	n/a
20	±1%	1.2	65	36	25.98	80	89	n/a	n/a	n/a	n/a	n/a	n/a
22	±1%	1.2	57	31	29.21	72	87	n/a	n/a	n/a	n/a	n/a	n/a
24	±1%	1.2	48	26	34.44	62	87	n/a	n/a	n/a	n/a	n/a	n/a
27	±1%	1.1	43	24	41.87	56	86	n/a	n/a	n/a	n/a	n/a	n/a
30	±1%	1.0	37	21	49.29	49	85	n/a	n/a	n/a	n/a	n/a	n/a
33	±1%	1.0	32	18	56.72	43	84	n/a	n/a	n/a	n/a	n/a	n/a
36	±1%	1.0	27	15	64.15	37	83	n/a	n/a	n/a	n/a	n/a	n/a
39	±1%	1.0	21	12	71.57	30	82	n/a	n/a	n/a	n/a	n/a	n/a

0805 Typical Electrical Tables

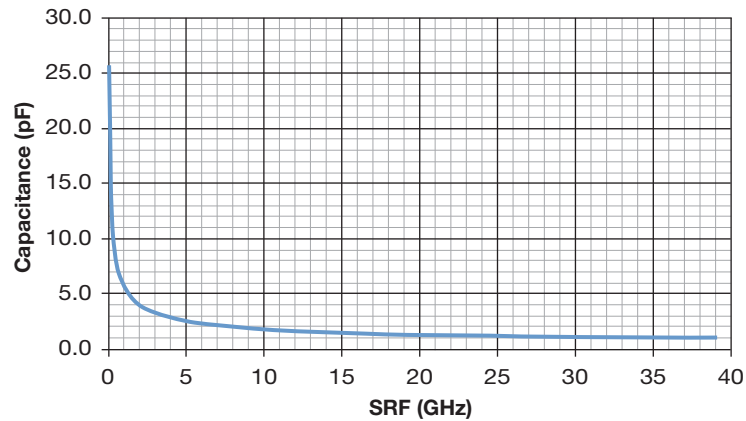
Capacitance @ 1MHz and Tolerance		Self Resonance Frequency (GHz) Typ.	Q Standard Value @ 1GHz		Frequency 900MHz			Frequency 1900MHz			Frequency 2400MHz		
C (pF)	Tol.		Typ.	Min.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.
0.1	±0.02	17.2	880	484	0.125	890	3296	0.125	545	2417	0.126	447	2265
0.15	±0.02	14.1	872	480	0.176	885	2073	0.178	530	1626	0.181	434	1546
0.2	±0.02	12.3	864	475	0.228	880	1492	0.231	516	1227	0.235	420	1178
0.25	±0.02	11.0	857	471	0.279	874	1156	0.284	501	986	0.290	407	955
0.3	±0.02	10.1	849	467	0.331	869	938	0.337	487	825	0.344	394	804
0.35	±0.02	9.4	841	462	0.382	864	787	0.390	472	710	0.399	380	695
0.4	±0.02	8.8	833	458	0.433	859	675	0.443	458	623	0.453	367	613
0.45	±0.02	8.3	825	454	0.485	853	590	0.496	443	555	0.508	353	549
0.5	±0.02	7.9	817	450	0.536	848	523	0.549	429	501	0.562	340	497
0.55	±0.02	7.5	811	446	0.584	843	469	0.600	420	456	0.616	331	454
0.6	±0.02	7.2	805	443	0.631	838	425	0.651	411	419	0.670	322	418
0.65	±0.02	6.9	798	439	0.679	834	387	0.702	402	387	0.724	313	388
0.7	±0.02	6.7	792	436	0.726	829	356	0.753	393	360	0.778	304	362
0.75	±0.02	6.5	786	432	0.774	824	329	0.804	384	337	0.832	295	339
0.8	±0.02	6.3	779	429	0.822	819	306	0.855	375	316	0.886	286	319
0.85	±0.02	6.1	773	425	0.869	814	285	0.906	366	298	0.940	277	301
0.9	±0.02	5.9	767	422	0.917	810	267	0.957	357	282	0.994	268	285
0.95	±0.02	5.8	760	418	0.964	805	251	1.008	348	267	1.049	260	271
1	±0.02	5.6	754	415	1.012	800	231	1.059	339	235	1.103	251	242
1.05	±0.02	5.5	747	411	1.065	794	223	1.120	335	228	1.170	247	235
1.1	±0.02	5.4	740	407	1.119	788	215	1.181	330	221	1.237	244	228
1.15	±0.02	5.3	732	403	1.172	782	208	1.242	326	214	1.304	240	220
1.2	±0.02	5.1	725	399	1.225	776	200	1.304	322	207	1.371	237	213
1.25	±0.02	5.0	718	395	1.279	770	192	1.365	318	200	1.438	233	206
1.3	±0.02	4.9	711	391	1.332	764	184	1.426	313	193	1.505	230	199
1.35	±0.02	4.9	704	387	1.386	758	176	1.487	309	186	1.573	226	192
1.4	±0.02	4.8	696	383	1.439	752	169	1.548	305	179	1.640	223	184
1.45	±0.02	4.7	689	379	1.492	746	161	1.609	300	172	1.707	219	177
1.5	±0.02	4.6	682	375	1.546	740	153	1.670	296	165	1.774	216	170
1.55	±0.02	4.6	675	371	1.600	733	151	1.734	292	163	1.850	212	168
1.6	±0.02	4.5	668	367	1.654	726	148	1.799	287	161	1.927	208	165
1.65	±0.02	4.4	660	363	1.708	719	146	1.864	283	159	2.003	204	163
1.7	±0.02	4.3	653	359	1.762	712	143	1.928	278	157	2.079	200	160
1.75	±0.02	4.3	646	355	1.816	705	141	1.993	274	155	2.156	197	158
1.8	±0.02	4.2	639	351	1.870	698	139	2.058	269	152	2.232	193	155
1.85	±0.02	4.2	632	347	1.924	691	136	2.122	265	150	2.308	189	153
1.9	±0.02	4.1	624	343	1.978	684	134	2.187	260	148	2.385	185	150
1.95	±0.02	4.1	617	339	2.033	677	131	2.252	256	146	2.461	181	148
2	±0.03	4.0	610	336	2.087	670	129	2.316	251	144	2.537	177	145
2.1	±0.03	3.9	597	328	2.183	658	127	2.440	245	142	2.690	171	143
2.2	±0.03	3.8	584	321	2.280	646	124	2.563	239	139	2.843	165	141
2.3	±0.03	3.8	571	314	2.377	634	122	2.687	233	137	2.996	159	139
2.4	±0.03	3.6	557	307	2.474	623	119	2.810	227	135	3.149	154	136
2.5	±0.03	3.6	544	299	2.571	611	117	2.934	221	133	3.301	148	134
2.6	±0.03	3.6	531	292	2.668	599	114	3.057	215	130	3.454	142	132
2.7	±0.03	3.4	518	285	2.764	587	112	3.181	209	128	3.607	136	130
2.8	±0.03	3.4	507	279	2.875	575	111	3.348	204	127	3.850	132	129
2.9	±0.03	3.4	497	273	2.987	564	110	3.514	199	125	4.093	129	127
3	±0.03	3.3	486	267	3.098	552	109	3.681	194	124	4.335	125	126
3.1	±0.05	3.3	475	261	3.209	540	108	3.848	189	123	4.578	121	125
3.2	±0.05	3.2	465	256	3.320	528	107	4.014	183	122	4.821	118	123
3.3	±0.05	3.1	454	250	3.431	517	106	4.181	178	120	5.064	114	122
3.4	±0.05	3.1	443	244	3.542	505	105	4.348	173	119	5.307	110	121
3.5	±0.05	3.1	433	238	3.653	493	104	4.515	168	118	5.549	107	119
3.6	±0.05	3.0	422	232	3.764	481	103	4.681	163	116	5.792	103	118
3.7	±0.05	3.0	412	226	3.875	470	102	4.848	158	115	6.035	99	116
3.8	±0.05	3.0	401	220	3.986	458	101	5.015	153	114	6.278	96	115
3.9	±0.05	2.9	390	215	4.097	446	100	5.182	148	113	6.521	92	114

0805 Typical Electrical Tables

Capacitance @ 1MHz and Tolerance		Self Resonance Frequency (GHz) Typ.	Q Standard Value @ 1GHz		Frequency 900MHz			Frequency 1900MHz			Frequency 2400MHz		
C (pF)	Tol.		Typ.	Min.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.	C(eff) (pF) Typ.	Q Typ.	ESR (mOhm) Typ.
4	±0.05	2.9	384	211	4.214	440	99	5.378	144	112	6.861	89	113
4.1	±0.05	2.9	378	208	4.331	434	98	5.574	141	112	7.201	86	113
4.2	±0.05	2.8	372	205	4.448	428	98	5.769	138	111	7.541	84	112
4.3	±0.05	2.7	366	202	4.564	422	97	5.965	134	111	7.881	81	111
4.4	±0.05	2.7	360	198	4.681	415	96	6.161	131	110	8.222	78	111
4.5	±0.05	2.7	355	195	4.798	409	96	6.357	128	110	8.562	75	110
4.6	±0.05	2.7	349	192	4.915	403	95	6.553	124	109	8.902	72	110
4.7	±0.05	2.6	343	188	5.032	397	94	6.749	121	109	9.242	69	109
5.1	±0.05	2.5	319	175	5.499	373	91	7.533	108	107	10.60	58	107
5.6	±0.05	2.4	289	159	6.083	342	88	8.513	91	104	12.30	44	104
6.2	±0.1	2.3	264	145	6.842	313	86	10.43	79	102	18.03	36	103
6.8	±0.1	2.2	239	131	7.601	283	84	12.35	68	101	23.76	28	102
7.5	±0.1	2.1	218	120	8.468	259	83	14.84	61	100	37.25	21	101
8.2	±0.1	2.0	198	109	9.334	234	82	17.32	55	100	50.74	15	100
9.1	±0.1	1.9	179	99	10.57	213	82	24.90	46	100	n/a	n/a	n/a
10	±1%	1.8	160	88	11.80	191	81	32.48	37	100	n/a	n/a	n/a
11	±1%	1.7	139	77	13.17	167	81	40.90	26	101	n/a	n/a	n/a
12	±1%	1.6	119	65	14.54	143	80	49.32	16	101	n/a	n/a	n/a
13	±1%	1.6	110	60	16.17	134	80	n/a	n/a	n/a	n/a	n/a	n/a
14	±1%	1.5	101	55	17.79	125	80	n/a	n/a	n/a	n/a	n/a	n/a
15	±1%	1.5	92	51	19.42	116	80	n/a	n/a	n/a	n/a	n/a	n/a
16	±1%	1.4	87	48	21.13	110	79	n/a	n/a	n/a	n/a	n/a	n/a
17	±1%	1.4	83	46	22.85	104	78	n/a	n/a	n/a	n/a	n/a	n/a
18	±1%	1.3	78	43	24.57	99	77	n/a	n/a	n/a	n/a	n/a	n/a
19	±1%	1.3	73	40	26.41	92	77	n/a	n/a	n/a	n/a	n/a	n/a
20	±1%	1.3	67	37	28.26	85	76	n/a	n/a	n/a	n/a	n/a	n/a
22	±1%	1.2	57	31	31.95	72	76	n/a	n/a	n/a	n/a	n/a	n/a
24	±1%	1.2	46	25	35.64	59	75	n/a	n/a	n/a	n/a	n/a	n/a
27	±1%	1.1	41	22	44.94	54	74	n/a	n/a	n/a	n/a	n/a	n/a
30	±1%	1.0	36	20	54.24	48	73	n/a	n/a	n/a	n/a	n/a	n/a
33	±1%	1.0	30	17	63.54	42	72	n/a	n/a	n/a	n/a	n/a	n/a
36	±1%	0.9	25	14	72.84	37	71	n/a	n/a	n/a	n/a	n/a	n/a
39	±1%	0.9	20	11	82.14	31	70	n/a	n/a	n/a	n/a	n/a	n/a
43	±1%	0.9	16	9	102.9	27	66	n/a	n/a	n/a	n/a	n/a	n/a
47	±1%	0.8	12	7	123.7	23	63	n/a	n/a	n/a	n/a	n/a	n/a

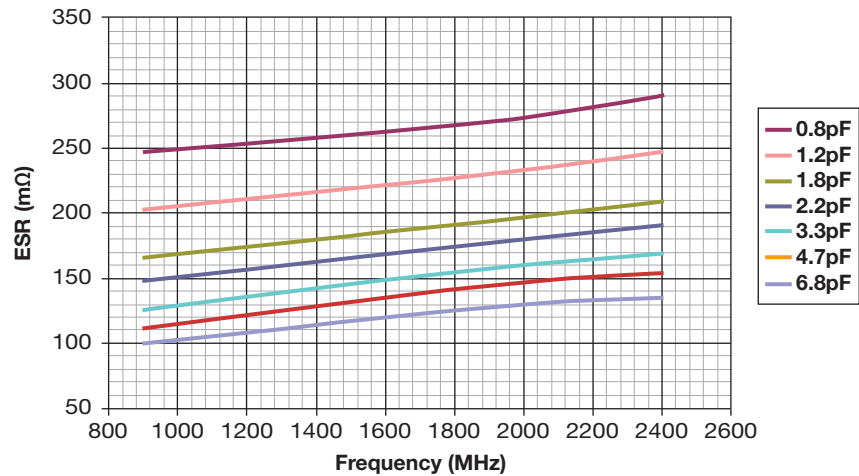


Accu-P® 0603 Typical SRF vs Capacitance



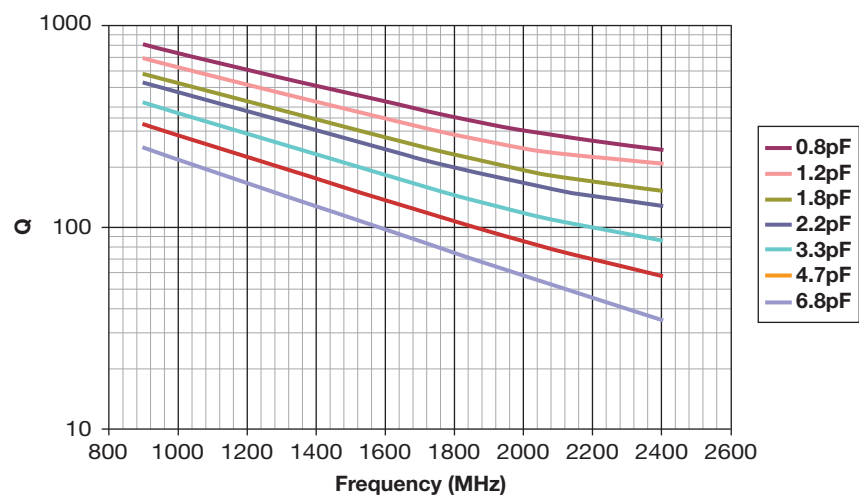
Measured on HP8720ES

Accu-P® 0603 Typical ESR vs Frequency



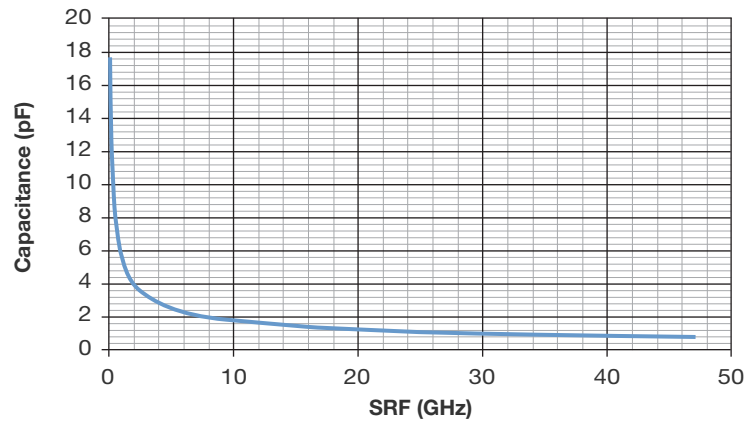
Measured on Agilent 4278A/4991A

Accu-P® 0603 Typical Q vs Frequency



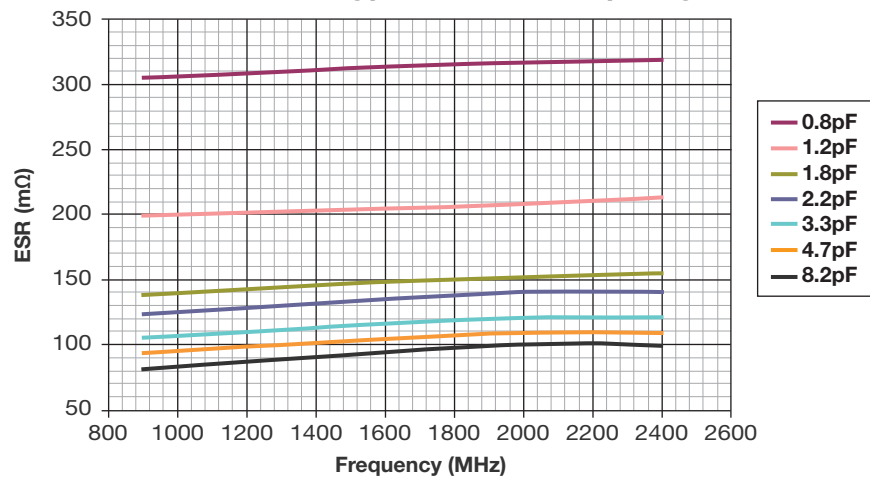
Measured on Agilent 4278A/4991A

Accu-P® 0805 Typical SRF vs Capacitance



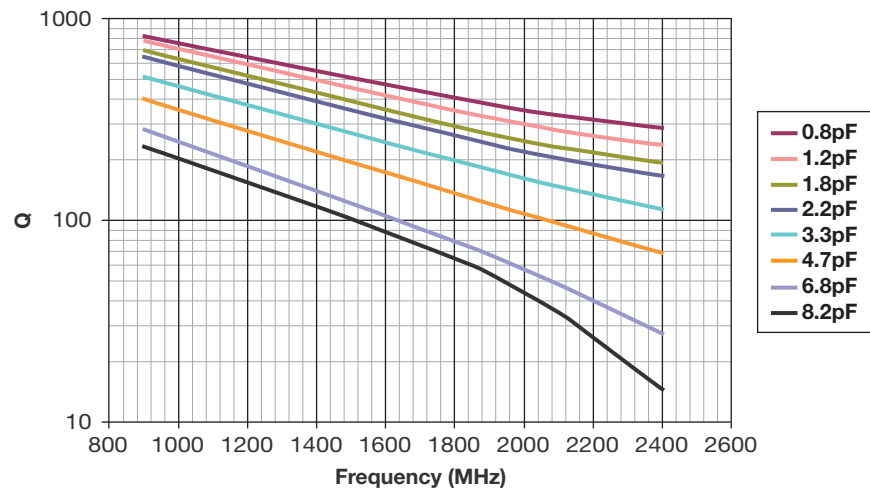
Measured on HP8720ES

Accu-P® 0805 Typical ESR vs Frequency



Measured on Agilent 4278A/4991A

Accu-P® 0805 Typical Q vs Frequency



Measured on Agilent 4278A/4991A

Automotive Grade Accu-P®

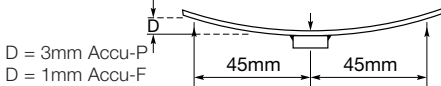
Environmental / Mechanical Characteristics



ENVIRONMENTAL CHARACTERISTICS

TEST	CONDITIONS	REQUIREMENT
Life (Endurance) MIL-STD-202F Method 108A	125°C, 2U _R , 1000 hours	No visible damage $\Delta C/C \leq 2\%$ for $C \geq 5\text{pF}$ $\Delta C \leq 0.25\text{pF}$ for $C < 5\text{pF}$
Accelerated Damp Heat Steady State MIL-STD-202F Method 103B	85°C, 85% RH, U _R , 1000 hours	No visible damage $\Delta C/C \leq 2\%$ for $C \geq 5\text{pF}$ $\Delta C \leq 0.25\text{pF}$ for $C < 5\text{pF}$
Temperature Cycling MIL-STD-202F Method 107E MIL-STD-883D Method 1010.7	-55°C to +125°C, 15 cycles – Accu-P®	No visible damage $\Delta C/C \leq 2\%$ for $C \geq 5\text{pF}$ $\Delta C \leq 0.25\text{pF}$ for $C < 5\text{pF}$
Resistance to Solder Heat IEC-68-2-58	260°C $\pm$ 5°C for 10 secs	C remains within initial limits

MECHANICAL CHARACTERISTICS

TEST	CONDITIONS	REQUIREMENT
Solderability IEC-68-2-58	Components completely immersed in a solder bath at 235°C for 2 secs.	Terminations to be well tinned, minimum 95% coverage
Leach Resistance IEC-68-2-58	Components completely immersed in a solder bath at 260 $\pm$ 5°C for 60 secs.	Dissolution of termination faces $\leq 15\%$ of area Dissolution of termination edges $\leq 25\%$ of length
Adhesion MIL-STD-202F Method 211A	A force of 5N applied for 10 secs.	No visible damage
Termination Bond Strength IEC-68-2-21 Amend. 2	Tested as shown in diagram  D = 3mm Accu-P D = 1mm Accu-F	No visible damage $\Delta C/C \leq 2\%$ for $C \geq 5\text{pF}$ $\Delta C \leq 0.25\text{pF}$ for $C < 5\text{pF}$
Robustness of Termination IEC-68-2-21 Amend. 2	A force of 5N applied for 10 secs.	No visible damage
High Frequency Vibration MIL-STD-202F Method 201A, 204D (Accu-P® only)	55Hz to 2000Hz, 20G	No visible damage
Storage	12 months minimum with components stored in “as received” packaging	Good solderability

QUALITY & RELIABILITY

Accu-P® is based on well established thin-film technology and materials.

• ON-LINE PROCESS CONTROL

This program forms an integral part of the production cycle and acts as a feedback system to regulate and control production processes. The test procedures, which are integrated into the production process, were developed after long research work and are based on the highly developed semiconductor industry test procedures and equipment. These measures help AVX to produce a consistent and high yield line of products.

• FINAL QUALITY INSPECTION

Finished parts are tested for standard electrical parameters and visual/mechanical characteristics. Each production lot is 100% evaluated for: capacitance and proof voltage at 2.5 U_R. In addition, production is periodically evaluated for:

Average capacitance with histogram printout for capacitance distribution;
IR and Breakdown Voltage distribution;
Temperature Coefficient;
Solderability;
Dimensional, mechanical and temperature stability.

QUALITY ASSURANCE

The reliability of these thin-film chip capacitors has been studied intensively for several years. Various measures have been taken to obtain the high reliability required today by the industry. Quality assurance policy is based on well established international industry standards. The reliability of the capacitors is determined by accelerated testing under the following conditions:

Life (Endurance)	125°C, 2U _R , 1000 hours
Accelerated Damp Heat Steady State	85°C, 85% RH, U _R , 1000 hours.

Performance Characteristics RF Power Applications

RF POWER APPLICATIONS

In RF power applications capacitor losses generate heat. Two factors of particular importance to designers are:

- Minimizing the generation of heat.
- Dissipating heat as efficiently as possible.

CAPACITOR HEATING

- The major source of heat generation in a capacitor in RF power applications is a function of RF current (I) and ESR, from the relationship:

$$\text{Power dissipation} = I_{\text{RMS}}^2 \times \text{ESR}$$

- Accu-P® capacitors are specially designed to minimize

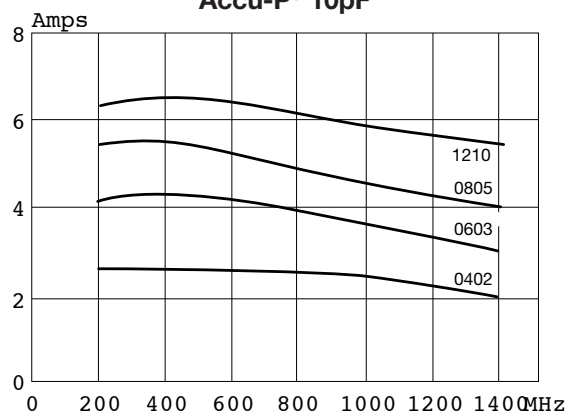
ESR and therefore RF heating. Values of ESR for Accu-P® capacitors are significantly less than those of ceramic MLC components currently available.

HEAT DISSIPATION

- Heat is dissipated from a capacitor through a variety of paths, but the key factor in the removal of heat is the thermal conductivity of the capacitor material.
- The higher the thermal conductivity of the capacitor, the more rapidly heat will be dissipated.
- The table below illustrates the importance of thermal conductivity to the performance of Accu-P® in power applications.

PRODUCT	MATERIAL	THERMAL CONDUCTIVITY W/mK
Accu-P®	Alumina	18.9
Microwave MLC	Magnesium Titanate	6.0

**Power Handling
Accu-P® 10pF**



Data used in calculating the graph:

Thermal impedance of capacitors:

0402	17°C/W
0603	12°C/W
0805	6.5°C/W

Thermal impedance measured using RF generator, amplifier and strip-line transformer.

ESR of capacitors measured on Boonton 34A

THERMAL IMPEDANCE

Thermal impedance of Accu-P® chips is shown below compared with the thermal impedance of Microwave MLC's.

The thermal impedance expresses the temperature difference in °C between chip center and termination caused by a power dissipation of 1 watt in the chip. It is expressed in °C/W.

CAPACITOR TYPE	CHIP SIZE	THERMAL IMPEDANCE (°C/W)
Accu-P®	0805	6.5
Microwave MLC	0505	12

ADVANTAGES OF ACCU-P® IN RF POWER CIRCUITS

The optimized design of Accu-P® offers the designer of RF power circuits the following advantages:

- Reduced power losses due to the inherently low ESR of Accu-P®.
- Increased power dissipation due to the high thermal conductivity of Accu-P®.

• THE ONLY TRUE TEST OF A CAPACITOR IN ANY PARTICULAR APPLICATION IS ITS PERFORMANCE UNDER OPERATING CONDITIONS IN THE ACTUAL CIRCUIT.

PRACTICAL APPLICATION IN RF POWER CIRCUITS

- There is a wide variety of different experimental methods for measuring the power handling performance of a capacitor in RF power circuits. Each method has its own problems and few of them exactly reproduce the conditions present in "real" circuit applications.
- Similarly, there is a very wide range of different circuit applications, all with their unique characteristics and operating conditions which cannot possibly be covered by such "theoretical" testing.

Application Notes

GENERAL

Accu-P® SMD capacitors are designed for soldering to printed circuit boards or other substrates. The construction of the components is such that they will withstand the time/temperature profiles used in both wave and reflow soldering methods.

CIRCUIT BOARD TYPE

The circuit board types which may be used with Accu-P® are as follows:

All flexible types of circuit boards
(eg. FR-4, G-10) and also alumina.

For other circuit board materials, please consult factory.

HANDLING

SMD capacitors should be handled with care to avoid damage or contamination from perspiration and skin oils. The use of plastic tipped tweezers or vacuum pick-ups is strongly recommended for individual components. Bulk handling should ensure that abrasion and mechanical shock are minimized. For automatic equipment, taped and reeled product gives the ideal medium for direct presentation to the placement machine.

COMPONENT PAD DESIGN

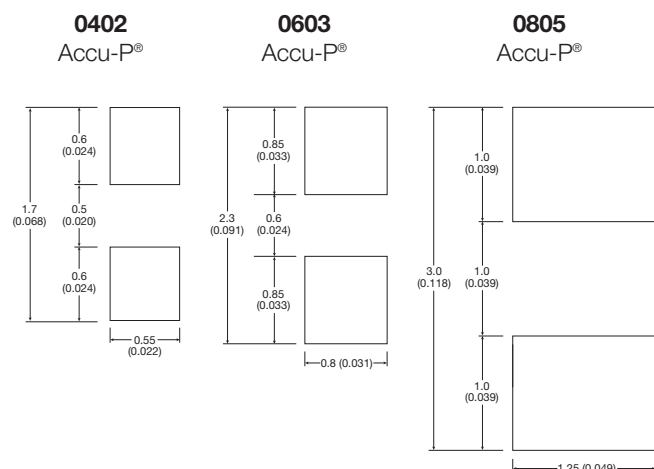
Component pads must be designed to achieve good joints and minimize component movement during reflow soldering. Pad designs are given below for both wave and reflow soldering.

The basis of these designs is:

- Pad width equal to component width. It is permissible to decrease this to as low as 85% of component width but it is not advisable to go below this.
- Pad overlap 0.5mm beneath large components. Pad overlap about 0.3mm beneath small components.
- Pad extension of 0.5mm for reflow of large components and pad extension about 0.3mm for reflow of small components. Pad extension about 1.0mm for wave soldering.

REFLOW SOLDERING

PAD DIMENSIONS: millimeters (inches)



Application Notes

PREHEAT & SOLDERING

The rate of preheat in production should not exceed 4°C/second and a recommended maximum is about 2°C/second. Temperature differential from preheat to soldering should not exceed 100°C.

For further specific application or process advice, please consult AVX.

COOLING

After soldering, the assembly should preferably be allowed to cool naturally. In the event of assisted cooling, similar conditions to those recommended for preheating should be used.

HAND SOLDERING & REWORK

Hand soldering is permissible. Preheat of the PCB to 150°C is required. The most preferable technique is to use hot air soldering tools. Where a soldering iron is used, a temperature controlled model not exceeding 30 watts should be used and set to not more than 260°C.

CLEANING RECOMMENDATIONS

Care should be taken to ensure that the devices are thoroughly cleaned of flux residues, especially the space beneath the device. Such residues may otherwise become conductive and effectively offer a lossy bypass to the device. Various recommended cleaning conditions (which must be optimized for the flux system being used) are as follows:

Cleaning liquids. i-propanol, ethanol, acetylacetone, water and other standard PCB cleaning liquids.

Ultrasonic conditions . . power-20w/liter max.
frequency-20kHz to 45kHz.

Temperature 80°C maximum (if not otherwise limited by chosen solvent system).

Time 5 minutes max.

STORAGE CONDITIONS

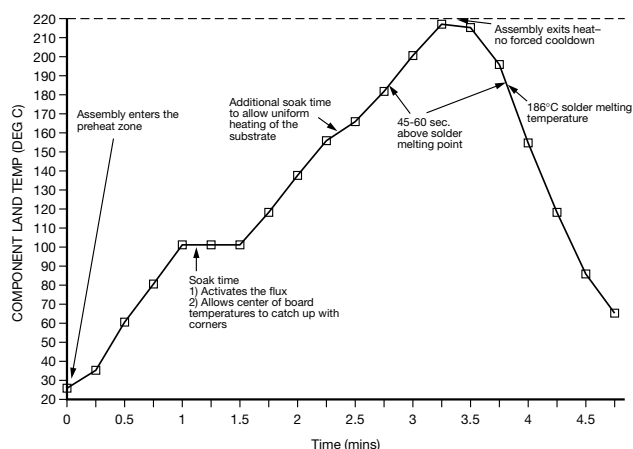
Recommended storage conditions for Accu-P® prior to use are as follows:

Temperature 15°C to 35°C

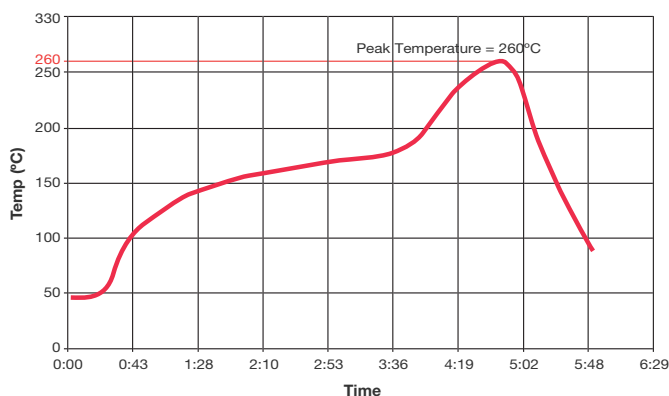
Humidity ≤65%

Air Pressure 860mbar to 1060mbar

RECOMMENDED REFLOW SOLDERING PROFILE COMPONENTS WITH SnPb TERMINATIONS



RECOMMENDED REFLOW SOLDERING PROFILE LEAD FREE COMPONENTS WITH Sn100 TERMINATIONS



Automatic Insertion Packaging

TAPE & REEL

All tape and reel specifications are in compliance with EIA 481-1-A.
(equivalent to IEC 286 part 3).

- 8mm carrier
- Reeled quantities: Reels of 3,000 per 7" reel or 10,000 pieces per 13" reel
0402 = 5,000 pieces per 7" reel and 20,000 pieces per 13" reel

REEL

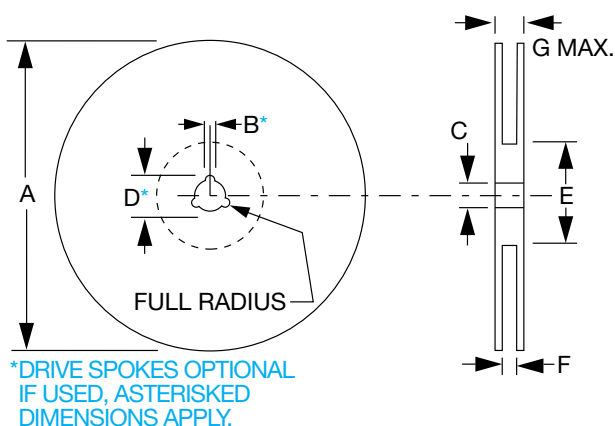
DIMENSIONS: millimeters (inches)

A ⁽¹⁾	B	C	D	E	F	G
180±1.0 (7.087±0.039)	1.5 min. (0.059 min.)	13±0.2 (0.512 ± 0.008)	20.2 min. (0.795 min.)	50 min. (1.969 min.)	9.6±1.5 (0.370 ± 0.050)	14.4 max. (0.567 max.)

Metric dimensions will govern.

Inch measurements rounded and for reference only.

(1) 330mm (13 inch) reels are available.

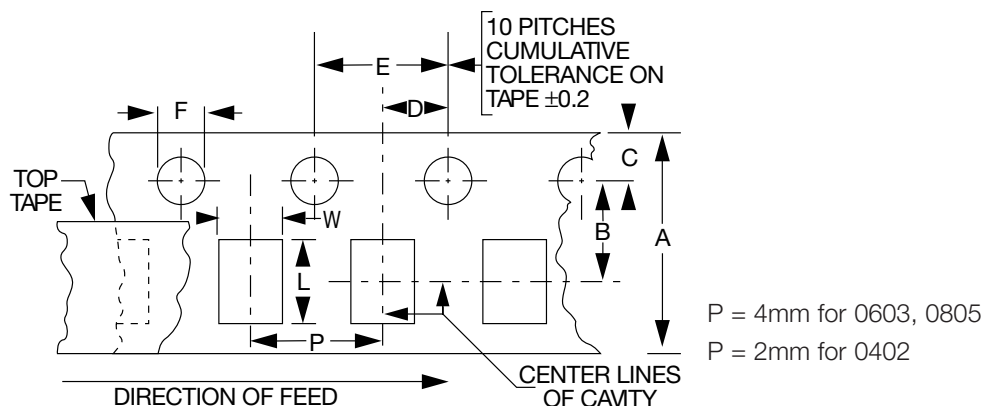


CARRIER

DIMENSIONS: millimeters (inches)

A	B	C	D	E	F
8.0 ± 0.3 (0.315 ± 0.012)	3.5 ± 0.05 (0.138 ± 0.002)	1.75±0.1 (0.069 ± 0.004)	2.0 ± 0.05 (0.079 ± 0.002)	4.0 ± 0.1 (0.157 ± 0.004)	1.5 ^{+0.1} _{-0.0} (0.059 ^{+0.004} _{-0.000})

The nominal dimensions of the component compartment (W,L) are derived from the component size.



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