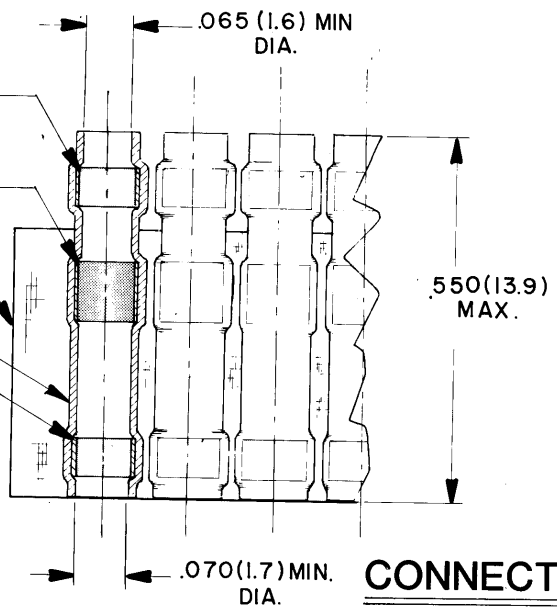
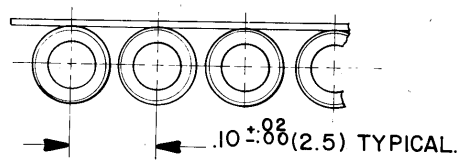




MELTABLE
INSERT
(WIRE END) (PINK)

SOLDER
PREFORM
(WITH FLUX)

CARRIER
STRIP

INSULATION
SLEEVE

MELTABLE
INSERT
(WAFER
CONNECTOR
END) (YELLOW)

NOTES :

1. MATERIALS
 - I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLDENE FLUORIDE, TRANSPARENT BLUE.
 - I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sb5 SRAP PER QQ-S-571.
 - I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC
 - I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.
2. A CTA-0026 ASSEMBLY CONSISTS OF 10 EACH CTA-0025 SOLDER SLEEVE WIRE TERMINATORS.
3. THESE SLEEVES ARE DESIGNED TO ATTACH "20 THROUGH "26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

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CONNECTOR SPECIFICATION CONTROL DRAWING

If this document is printed it becomes uncontrolled.
Check with the web for latest revision.

DO NOT SCALE THIS DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BRACKETED DIMENSIONS () ARE METRIC AND TOLERANCES ARE: .XXX: ± (M. M.) .XX: ± (M. M.) Δ: ±		DRAWN	SA. LOPEZ	5/19/79	Raychem RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025	
		CHECKED	<i>Rdy</i>			
		APPROVED	<i>Rdy</i>	5/31/79	TITLE SOLDER PAK ASSEMBLY, DOUBLE MELTABLE INSERT - 10 SLEEVES TEMP RATING 150°C(Sb5) MTC100 SERIES	
		APPROVED	<i>E. Stead</i>	6/5/79		
		APPROVED	<i>HO</i>	6/11/79		
		SIZE	CODE IDENT		DWG. NO.	
		B	NO. 06090		CTA-0026	
		PROJECT	6448 - 7055		WEIGHT	SHEET 1 OF 1