

Reference Only

SpecNo.JELF243A-0159-01

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CHIP COIL (CHIP INDUCTORS) LQW18CA□□□□00D SPECIFICATION Reference Specification

1. Scope

This Reference Specification applies to LQW18CA_00 series, Chip coil (Chip Inductors).

2. Part Numbering

(ex)	LQ	W	18	C	A	R12	J	0	0	D
	Product ID	Structure	Dimension (L×W)	Applications and Characteristics	Category	Inductance	Tolerance	Features	Electrode	Packaging

D:Taping

*B:Bulk

*Bulk packing also available. (A product is put in the plastic bag under the taping conditions.)

3. Rating

- Operating Temperature Range. -40°C to +85°C
- Storage Temperature Range. -40°C to +85°C

Customer Part Number	MURATA Part Number	Inductance		DC Resistance (Ω max.)	Self Resonant Frequency (MHz min.)	Rated Current (mA)
		(nH)	Tolerance			
	LQW18CA32NJ00D	32	J:±5%	0.030	3000	2200
	LQW18CA56NJ00D	56		0.040	2200	1850
	LQW18CA85NJ00D	85		0.048	1800	1650
	LQW18CAR12J00D	120		0.058	1500	1500
	LQW18CAR16J00D	160		0.075	1350	1300
	LQW18CAR21J00D	210		0.115	1150	1050
	LQW18CAR27J00D	270		0.150	1050	900
	LQW18CAR33J00D	330		0.200	970	780
	LQW18CAR40J00D	400		0.260	900	680
	LQW18CAR48J00D	480		0.350	800	580
	LQW18CAR58J00D	580		0.460	760	450

4. Testing Conditions

«Unless otherwise specified»

Temperature : Ordinary Temperature / 15°C to 35°C

Humidity : Ordinary Humidity / 25%(RH) to 85%(RH)

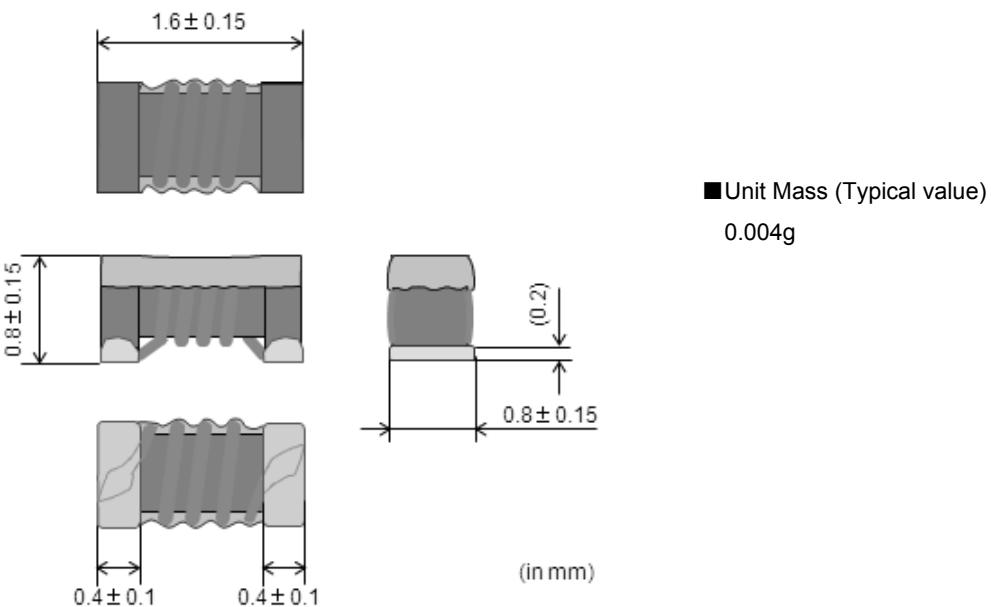
«In case of doubt»

Temperature : 20°C±2°C

Humidity : 60%(RH) to 70%(RH)

Atmospheric Pressure : 86kPa to 106 kPa

5. Appearance and Dimensions

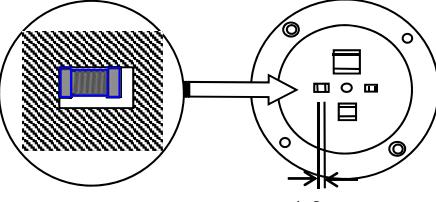


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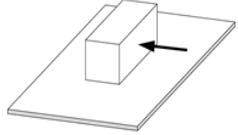
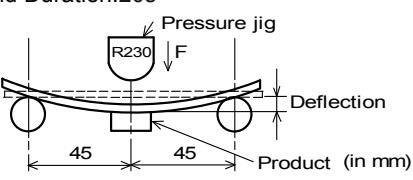
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6.Electrical Performance

No.	Item	Specification	Test Method
6.1	Inductance	Inductance shall meet item 3.	<p>Measuring Equipment: KEYSIGHT 4991A or equivalent</p> <p>Measuring Frequency: <Inductance> 10MHz <SRF> Frequency when L value is 0 μH</p> <p>Measuring Condition: Test signal level / about 0dBm Electrode spaces / 1.0mm Electrical length / 10mm</p> <p>Measuring Fixture: KEYSIGHT 16197A</p> <p>Position coil under test as shown in below and contact coil with each terminal by adding weight.</p>  <p>1.0mm</p>
6.2	Self Resonant Frequency (S.R.F)		<p>Measuring Method: See the endnote. <Electrical Performance:Measuring Method of Inductance></p>
6.3	DC Resistance	DC Resistance shall meet item 3.	Measuring Equipment:Digital multi meter
6.4	Rated Current	Self temperature rise shall be limited to 40°C max.	The rated current is applied.

7.Mechanical Performance

No.	Item	Specification	Test Method
7.1	Shear Test	Chip coil shall not be damaged after tested as test method.	<p>Substrate:Glass-epoxy substrate</p> <p>Applied Direction:</p>  <p>Force:8N Hold Duration:5s</p>
7.2	Bending Test		<p>Substrate:Glass-epoxy substrate (100mm x 40mm x 0.8mm)</p> <p>Speed of Applying Force:1mm / s</p> <p>Deflection:2mm Hold Duration:20s</p> 

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No.	Item	Specification	Test Method
7.3	Vibration	Chip coil shall not be damaged after tested as test method.	Oscillation Frequency : 10 to 2000 to 10Hz for15 minutes. Total amplitude 3 mm or Acceleration amplitude 196m/s ² whichever is smaller. Time : A period of 2 hours in each of 3 mutually perpendicular directions. (Total 6hours)
7.4	Solderability	The wetting area of the electrode shall be at least 95% covered with new solder coating. (Except for Wire)	Flux:Ethanol solution of rosin,25(wt)% Includes activator equivalent to 0.06(wt)% chlorine.(immersed for 5s to 10s) Solder:Sn-3.0Ag-0.5Cu Pre-Heating:150°C±10°C / 60s Solder Temperature:245°C±5°C Immersion Time:3s

8.Environmental Performance

It shall be soldered on the substrate.

No.	Item	Specification	Test Method
8.1	Heat Life	Appearance:No damage Inductance Change: within ±10%	Temperature:85°C±2°C Applying Current : Rated Current Time:1000h (+48h,0h) Then measured after exposure in the room condition for 4~48h.
8.2	Cold Resistance		Temperature:-40°C±2°C Time:1000h (+48h,-0h) Then measured after exposure in the room condition for 4~48h.
8.3	Humidity		Temperature:85°C±2°C Humidity:80%(RH) to 85%(RH) Time:1000h (+48h,-0h) Then measured after exposure in the room condition for 4~48h.
8.4	Temperature Cycle		1 cycle: 1 step:-40°C±2°C / 30min±3 min 2 step:Ordinary temp. / within 3 min 3 step:+85°C±2°C / 30min±3 min 4 step:Ordinary temp. / within 3 min Total of 100 cycles Then measured after exposure in the room condition for 4~48h.

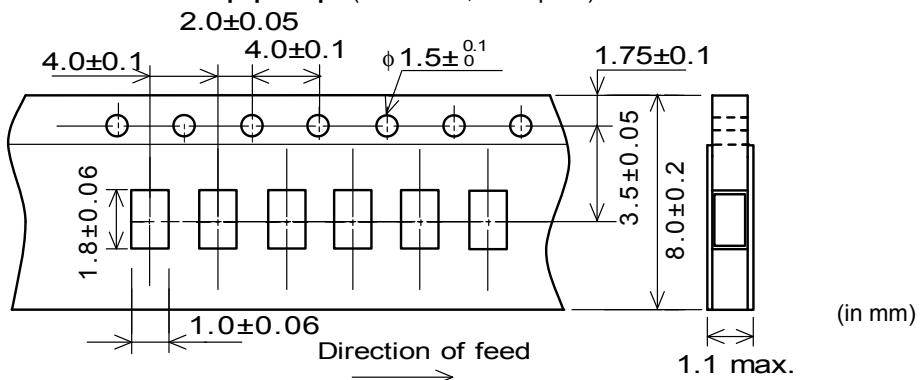
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9. Specification of Packaging

9.1 Appearance and Dimensions of paper tape (8mm-wide, 4mm pitch)



9.2 Specification of Taping

(1) Packing quantity (standard quantity)

4,000 pcs. / reel

(2) Packing Method

Products shall be packed in the cavity of the base tape and sealed by top tape and bottom tape.

(3) Sprocket hole

The sprocket holes are to the right as the tape is pulled toward the user.

(4) Spliced point

Base tape and Top tape has no spliced point.

(5) Missing components number

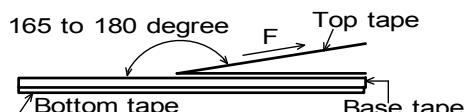
Missing components number within 0.1 % of the number per reel or 1 pc., whichever is greater, and are not continuous. The Specified quantity per reel is kept.

9.3 Pull Strength

Top tape	5N min.
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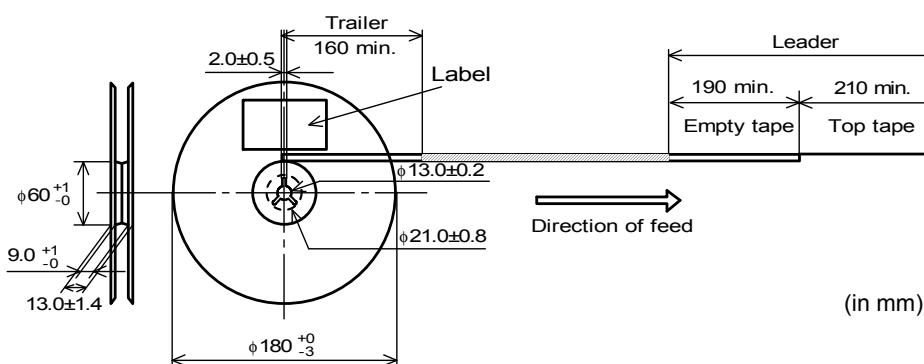
9.4 Peeling off force of cover tape

Speed of Peeling off	300mm/min
Peeling off force	0.1N to 0.6N (minimum value is typical)



9.5 Dimensions of Leader-tape,Trailer and Reel

There shall be leader-tape (top tape and empty tape) and trailer-tape (empty tape) as follows.



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9.6 Marking for reel

Customer part number, MURATA part number, Inspection number(*1), RoHS Marking(*2),
Quantity etc ...

*1) <Expression of Inspection No. >

□□ OOOO XXX
(1) (2) (3)

(1) Factory code

(2) Date First digit : Year / Last digit of year

Second digit : Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O, N, D

Third, Fourth digit : Day

(3) Serial No.

*2) <Expression of RoHS Marking >

ROHS – Y (△)
(1) (2)

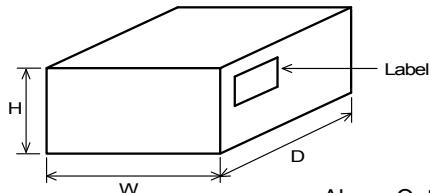
(1) RoHS regulation conformity parts.

(2) MURATA classification number

9.7 Marking for Outside package (corrugated paper box)

Customer name, Purchasing order number, Customer part number, MURATA part number,
RoHS Marking (*2), Quantity, etc ...

9.8. Specification of Outer Case



Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
W	D	H	
186	186	93	5

* Above Outer Case size is typical. It depends on a quantity of an order.

10. Caution

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

(1) Aircraft equipment	(6) Transportation equipment (vehicles, trains, ships, etc.)
(2) Aerospace equipment	(7) Traffic signal equipment
(3) Undersea equipment	(8) Disaster prevention / crime prevention equipment
(4) Power plant control equipment	(9) Data-processing equipment
(5) Medical equipment	(10) Applications of similar complexity and /or reliability requirements to the applications listed in the above

11. Notice

Products can only be soldered with reflow.

This product is designed for solder mounting.

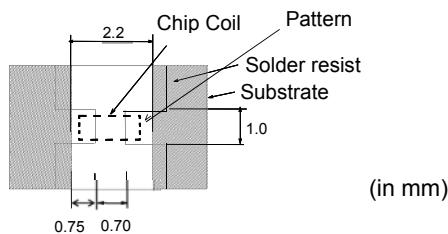
Please consult us in advance for applying other mounting method such as conductive adhesive.

11.1 Land pattern designing

Recommended land patterns for reflow soldering are as follows:

These have been designed for Electric characteristics and solderability.

Please follow the recommended patterns. Otherwise, their performance which includes electrical performance or solderability may be affected, or result to "position shift" in soldering process.



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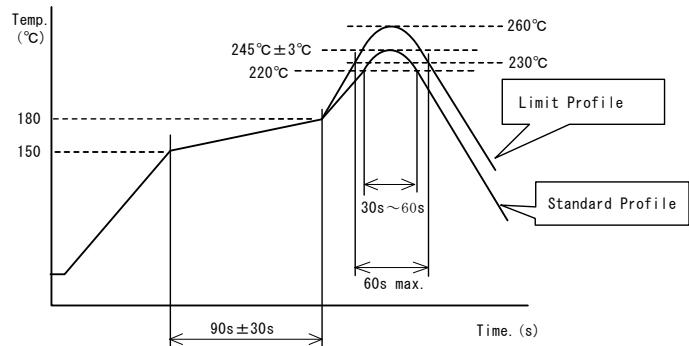
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11.2 Flux, Solder

- Use rosin-based flux.
Includes middle activator equivalent to 0.06(wt)% to 0.1(wt) % Chlorine.
Don't use highly acidic flux with halide content exceeding 0.2(wt) % (chlorine conversion value).
Don't use water-soluble flux.
- Use Sn-3.0Ag-0.5Cu solder.
- Standard thickness of solder paste : $100 \mu\text{m}$ to $150 \mu\text{m}$.
- Please pay attention to solder paste's penetrating in order to avoid short circuit between the lines.

11.3 Reflow soldering conditions

- Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 100°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 100°C max.
Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of products quality.
- Standard soldering profile and the limit soldering profile is as follows.
The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.
- Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	$150^\circ\text{C} \sim 180^\circ\text{C}$, $90s \pm 30s$	
Heating	above 220°C , $30s \sim 60s$	above 230°C , $60s$ max.
Peak temperature	$245^\circ\text{C} \pm 3^\circ\text{C}$	260°C , $10s$
Cycle of reflow	2 times	2 times

11.4 Reworking with soldering iron

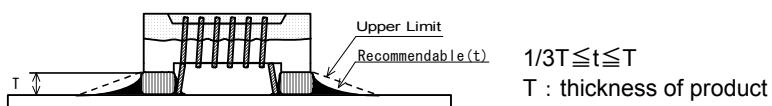
The following conditions must be strictly followed when using a soldering iron.

Pre-heating	150°C , 1 min
Tip temperature	350°C max.
Soldering iron output	80W max.
Tip diameter	$\phi 3\text{mm}$ max.
Soldering time	$3(+1,-0)\text{s}$
Time	2 times

Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

11.5 Solder Volume

- Solder shall be used not to be exceeded the upper limits as shown below.
- Accordingly increasing the solder volume, the mechanical stress to Chip is also increased.
Exceeding solder volume may cause the failure of mechanical or electrical performance.



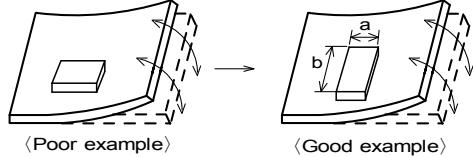
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11.6 Product's location

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

[Products direction]



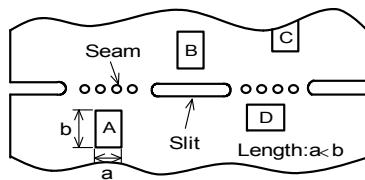
Products shall be located in the sideways direction (Length:a< b) to the mechanical stress.

(2) Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

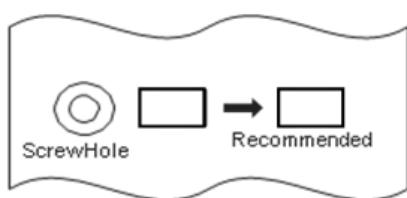
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D *1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation.
If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



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11.7 Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max.(40°C max for IPA)
- (2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power : 20 W / 1 max. Frequency : 28kHz to 40kHz Time : 5 min max.

- (3) Cleaner

1. Alcohol type cleaner
Isopropyl alcohol (IPA)

2. Aqueous agent
PINE ALPHA ST-100S

- (4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

- (5) Other cleaning Please contact us.

11.8 Resin coating

The inductance value may change due to high cure-stress of resin to be used for coating/molding products. An open circuit issue may occur by mechanical stress caused by the resin, amount/cured shape of resin, or operating condition etc. Some resin contains some impurities or chloride possible to generate chlorine by hydrolysis under some operating condition may cause corrosion of wire of coil, leading to open circuit.

So, please pay your careful attention when you select resin in case of coating/molding the products with the resin.

Prior to use the coating resin, please make sure no reliability issue is observed by evaluating products mounted on your board.

11.9 Caution for use

- Sharp material such as a pair of tweezers or other material such as bristles of cleaning brush , shall not be touched to the winding portion to prevent the breaking of wire.
- Mechanical shock should not be applied to the products mounted on the board to prevent the breaking of the core.

11.10 Notice of product handling at mounting

In some mounting machines,when picking up components support pin pushes up the components from the bottom of base tape. In this case, please remove the support pin. The support pin may damage the components and break wire.

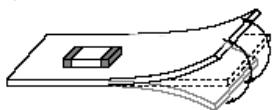
In rare case ,the laser recognition can not recognize this component. Please contact us when you use laser recognition. (There is no problem with the permeation and reflection type.)

11.11 Handling of a substrate

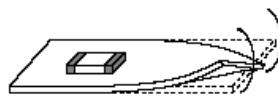
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending



Twisting



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11.12 Storage and Handling Requirements

(1) Storage period

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

(2) Storage conditions

- Products should be stored in the warehouse on the following conditions.

Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

- Products should not be stored on bulk packaging condition to prevent the chipping of the core and the breaking of winding wire caused by the collision between the products.

- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.

- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

(3) Handling Condition

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

12. Note

(1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

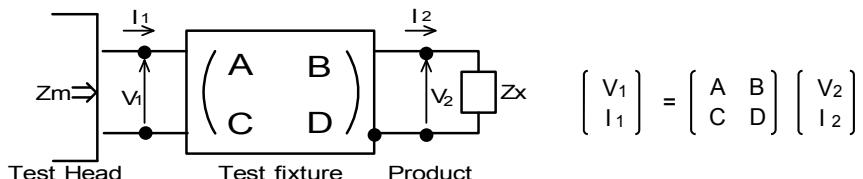
(2) You are requested not to use our product deviating from the reference specifications.

(3) The contents of this reference specification are subject to change without advance notice.

Please approve our product specifications or transact the approval sheet for product specifications before ordering.

<Electrical Performance:Measuring Method of Inductance >

(1) Residual elements and stray elements of test fixture can be described by F-parameter shown in following.



(2) The impedance of chip coil Zx and measured value Zm can be described by input/output current/voltage.

$$Zm = \frac{V_1}{I_1}, \quad Zx = \frac{V_2}{I_2}$$

(3) Thus, the relation between Zx and Zm is following;

$$Zx = \alpha \frac{Zm - \beta}{1 - Zm\Gamma} \quad \text{where, } \alpha = D/A = 1$$
$$\beta = B/D = Zsm - (1 - Yom) Zsm Zss$$
$$\Gamma = C/A = Yom$$

$$\left. \begin{array}{l} Zsm : \text{measured impedance of short chip} \\ Zss : \text{residual impedance of short chip (0.771nH)} \\ Yom: \text{measured admittance when opening the fixture} \end{array} \right\}$$

(4) Lx shall be calculated with the following equation.

$$Lx = \frac{\text{Im}(Zx)}{2\pi f} \quad \text{Lx : Inductance of chip coil}$$
$$f : \text{Measuring frequency}$$