# INTEGRATED CIRCUITS

# DATA SHEET



# PCF8576 Universal LCD driver for low multiplex rates

Product specification Supersedes data of 1998 Feb 06 File under Integrated Circuits, IC12

2001 Oct 02





# Universal LCD driver for low multiplex rates

PCF8576

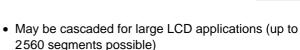
CONTEN	rs	8	LIMITING VALUES
1	FEATURES	9	HANDLING
		10	DC CHARACTERISTICS
2	GENERAL DESCRIPTION	11	AC CHARACTERISTICS
3	ORDERING INFORMATION	11.1	Typical supply current characteristics
4	BLOCK DIAGRAM	11.2	Typical supply current characteristics  Typical characteristics of LCD outputs
5	PINNING	12	APPLICATION INFORMATION
6	FUNCTIONAL DESCRIPTION		
6.1	Power-on reset	12.1	Chip-on-glass cascadability in single plane
6.2	LCD bias generator	13	BONDING PAD INFORMATION
6.3	LCD voltage selector	14	TRAY INFORMATION: PCF8576U
6.4	LCD drive mode waveforms	15	TRAY INFORMATION: PCF8576U/2
6.5	Oscillator	16	PACKAGE OUTLINES
6.5.1	Internal clock	17	SOLDERING
6.5.2	External clock		
6.6 6.7	Timing Display latch	17.1	Introduction to soldering surface mount packages
6.8	Shift register	17.2	Reflow soldering
6.9	Segment outputs	17.3	Wave soldering
6.10	Backplane outputs	17.4	Manual soldering
6.11	Display RAM	17.5	Suitability of surface mount IC packages for
6.12	Data pointer		wave and reflow soldering methods
6.13	Subaddress counter	18	DATA SHEET STATUS
6.14	Output bank selector	19	DEFINITIONS
6.15 6.16	Input bank selector Blinker	20	DISCLAIMERS
7	CHARACTERISTICS OF THE I <sup>2</sup> C-BUS	21	PURCHASE OF PHILIPS I <sup>2</sup> C COMPONENTS
7.1	Bit transfer (see Fig.12)		
7.2	START and STOP conditions (see Fig.13)		
7.3	System configuration (see Fig.14)		
7.4 7.5	Acknowledge (see Fig.15) PCF8576 I <sup>2</sup> C-bus controller		
7.5 7.6	Input filters		
7.0 7.7	I <sup>2</sup> C-bus protocol		
7.8	Command decoder		
7.9	Display controller		
7 10	Cascaded operation		

# Universal LCD driver for low multiplex rates

PCF8576

### 1 FEATURES

- Single-chip LCD controller/driver
- Selectable backplane drive configuration: static or 2/3/4 backplane multiplexing
- Selectable display bias configuration: static, ½ or ½
- Internal LCD bias generation with voltage-follower buffers
- 40 segment drives: up to twenty 8-segment numeric characters; up to ten 15-segment alphanumeric characters; or any graphics of up to 160 elements
- 40 × 4-bit RAM for display data storage
- Auto-incremented display data loading across device subaddress boundaries
- Display memory bank switching in static and duplex drive modes
- · Versatile blinking modes
- · LCD and logic supplies may be separated
- Wide power supply range: from 2 V for low-threshold LCDs and up to 9 V for guest-host LCDs and high-threshold (automobile) twisted nematic LCDs
- Low power consumption
- Power-saving mode for extremely low power consumption in battery-operated and telephone applications
- I2C-bus interface
- TTL/CMOS compatible
- Compatible with any 4-bit, 8-bit or 16-bit microprocessors/microcontrollers



- Cascadable with 24-segment LCD driver PCF8566
- Optimized pinning for plane wiring in both single and multiple PCF8576 applications
- Space-saving 56-lead plastic very small outline package (VSO56)
- Very low external component count (at most one resistor, even in multiple device applications)
- · Compatible with chip-on-glass technology
- Manufactured in silicon gate CMOS process.

### **2 GENERAL DESCRIPTION**

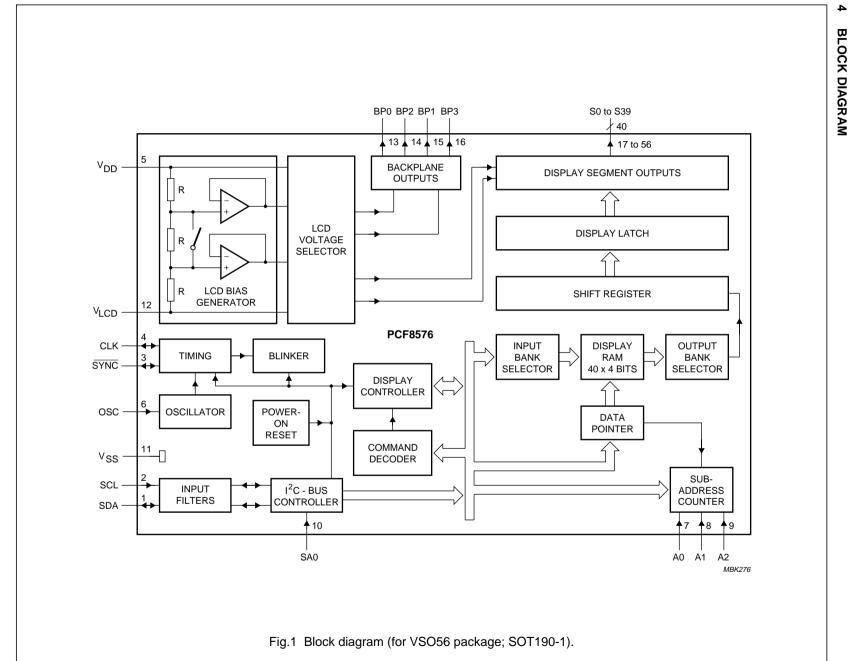
The PCF8576 is a peripheral device which interfaces to almost any Liquid Crystal Display (LCD) with low multiplex rates. It generates the drive signals for any static or multiplexed LCD containing up to four backplanes and up to 40 segments and can easily be cascaded for larger LCD applications. The PCF8576 is compatible with most microprocessors/microcontrollers and communicates via a two-line bidirectional I<sup>2</sup>C-bus. Communication overheads are minimized by a display RAM with auto-incremented addressing, by hardware subaddressing and by display memory switching (static and duplex drive modes).

# 3 ORDERING INFORMATION

TYPE NUMBER		PACKAGE						
I TPE NUMBER	NAME	DESCRIPTION	VERSION					
PCF8576T	VSO56	plastic very small outline package; 56 leads	SOT190-1					
PCF8576U	_	_						
PCF8576U/2	_	_						
PCF8576U/5	<ul><li>unsawn wafer</li></ul>		_					
PCF8576U/10	FFC chip on film frame carrier (FFC)							
PCF8576U/12	FFC	chip with bumps on film frame carrier (FFC)	_					



Product specification



# Universal LCD driver for low multiplex rates

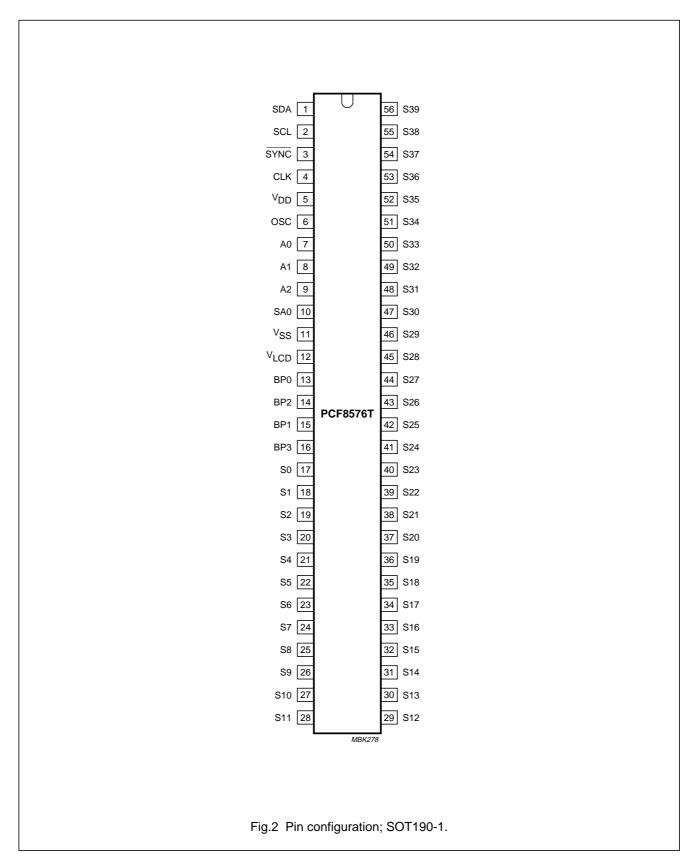
PCF8576

# 5 PINNING

SYMBOL	PIN	DESCRIPTION	
SDA	1	I <sup>2</sup> C-bus serial data input/output	
SCL	2	I <sup>2</sup> C-bus serial clock input	
SYNC	3	cascade synchronization input/output	
CLK	4	external clock input/output	
$V_{DD}$	5	supply voltage	
OSC	6	oscillator input	
A0 to A2	7 to 9	I <sup>2</sup> C-bus subaddress inputs	
SA0	10	I <sup>2</sup> C-bus slave address input; bit 0	
V <sub>SS</sub>	11	logic ground	
$V_{LCD}$	12	LCD supply voltage	
BP0, BP2, BP1 and BP3	13 to 16	LCD backplane outputs	
S0 to S39	17 to 56	LCD segment outputs	

# Universal LCD driver for low multiplex rates

PCF8576



# Universal LCD driver for low multiplex rates

PCF8576

### **6 FUNCTIONAL DESCRIPTION**

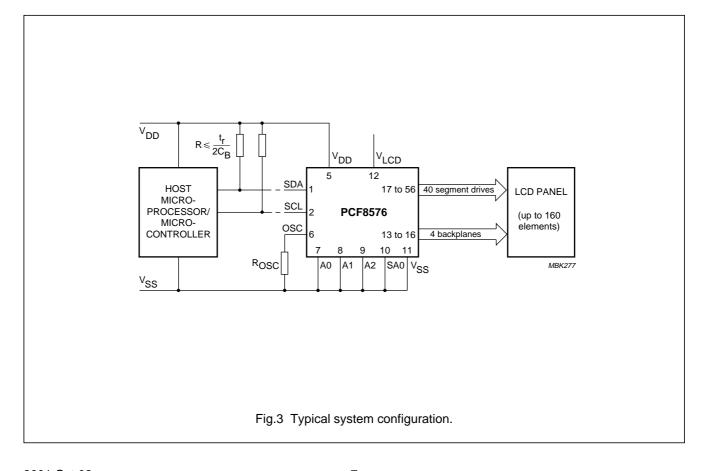
The PCF8576 is a versatile peripheral device designed to interface to any microprocessor/microcontroller to a wide variety of LCDs. It can directly drive any static or multiplexed LCD containing up to four backplanes and up to 40 segments. The display configurations possible with the PCF8576 depend on the number of active backplane outputs required; a selection of display configurations is given in Table .

All of the display configurations given in Table can be implemented in the typical system shown in Fig.3.

The host microprocessor/microcontroller maintains the 2-line  $\rm I^2C$ -bus communication channel with the PCF8576. The internal oscillator is selected by connecting pin OSC to pin V<sub>SS</sub>. The appropriate biasing voltages for the multiplexed LCD waveforms are generated internally. The only other connections required to complete the system are to the power supplies (V<sub>DD</sub>, V<sub>SS</sub> and V<sub>LCD</sub>) and the LCD panel chosen for the application.

Selection of display configurations

NUMBE	R OF	7-SEGMENT	S NUMERIC	14-SEGN ALPHANU	DOT MATRIX	
BACKPLANES	SEGMENTS	DIGITS	INDICATOR SYMBOLS	CHARACTERS	INDICATOR SYMBOLS	DOTIMATRIA
4	160	20	20	10	20	160 dots (4 × 40)
3	120	15	15	8	8	120 dots (3 × 40)
2	80	10	10	5	10	80 dots (2 × 40)
1	40	5	5	2	12	40 dots (1 × 40)



# Universal LCD driver for low multiplex rates

PCF8576

### 6.1 Power-on reset

At power-on the PCF8576 resets to a starting condition as follows:

- All backplane outputs are set to V<sub>DD</sub>.
- All segment outputs are set to V<sub>DD</sub>.
- 3. The drive mode '1: 4 multiplex with \(^1/\_3\)bias' is selected.
- 4. Blinking is switched off.
- 5. Input and output bank selectors are reset (as defined in Table 4).
- 6. The I<sup>2</sup>C-bus interface is initialized.
- The data pointer and the subaddress counter are cleared

Data transfers on the I<sup>2</sup>C-bus should be avoided for 1 ms following power-on to allow completion of the reset action.

# 6.2 LCD bias generator

The full-scale LCD voltage ( $V_{op}$ ) is obtained from  $V_{DD}-V_{LCD}$ . The LCD voltage may be temperature compensated externally through the  $V_{LCD}$  supply to pin 12. Fractional LCD biasing voltages are obtained from an internal voltage divider of the three series resistors connected between  $V_{DD}$  and  $V_{LCD}$ . The centre resistor can be switched out of the circuit to provide a  $\frac{1}{2}$ bias voltage level for the 1 : 2 multiplex configuration.

### 6.3 LCD voltage selector

The LCD voltage selector co-ordinates the multiplexing of the LCD in accordance with the selected LCD drive configuration. The operation of the voltage selector is controlled by MODE SET commands from the command decoder. The biasing configurations that apply to the preferred modes of operation, together with the biasing characteristics as functions of  $V_{op} = V_{DD} - V_{LCD}$  and the resulting discrimination ratios (D), are given in Table 1.

A practical value for  $V_{op}$  is determined by equating  $V_{off(rms)}$  with a defined LCD threshold voltage ( $V_{th}$ ), typically when the LCD exhibits approximately 10% contrast. In the static drive mode a suitable choice is  $V_{op} > 3V_{th}$  approximately.

Multiplex drive ratios of 1 : 3 and 1 : 4 with  $\frac{1}{2}$  bias are possible but the discrimination and hence the contrast ratios are smaller ( $\sqrt{3}$  = 1.732 for 1 : 3 multiplex or

$$\frac{\sqrt{21}}{3}$$
 = 1.528 for 1 : 4 multiplex).

The advantage of these modes is a reduction of the LCD full-scale voltage  $V_{\text{op}}$  as follows:

• 1 : 3 multiplex (½bias):

$$V_{op} = \sqrt{6} \times V_{off(rms)} = 2.449 V_{off(rms)}$$

• 1 : 4 multiplex (1/2bias):

$$V_{op} = \left[ \frac{(4 \times \sqrt{3})}{3} \right] = 2.309 V_{off(rms)}$$

These compare with  $V_{op} = 3 V_{off(rms)}$  when  $\frac{1}{3}$  bias is used.

Table 1 Preferred LCD drive modes: summary of characteristics

LCD DRIVE MODE	NUMB	ER OF	LCD BIAS	V <sub>off(rms)</sub>	V <sub>on(rms)</sub>	$D = \frac{V_{on(rms)}}{V_{off(rms)}}$	
LCD DRIVE WODE	BACKPLANES	LEVELS	CONFIGURATION	V <sub>op</sub>	V <sub>op</sub>		
static	1	2	static	0	1	∞	
1:2	2	3	1/2	0.354	0.791	2.236	
1:2	2	4	1/3	0.333	0.745	2.236	
1:3	3	4	1/3	0.333	0.638	1.915	
1:4	4	4	1/3	0.333	0.577	1.732	

# Universal LCD driver for low multiplex rates

PCF8576

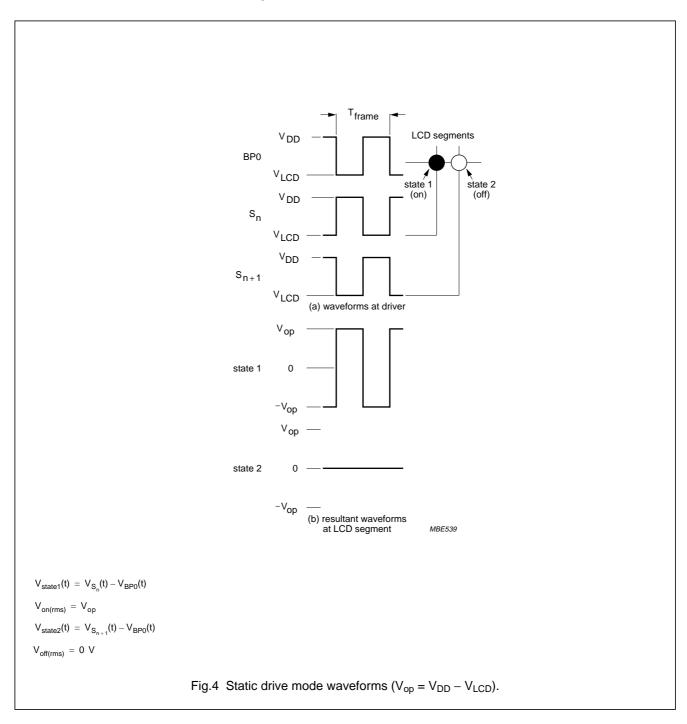
### 6.4 LCD drive mode waveforms

The static LCD drive mode is used when a single backplane is provided in the LCD. Backplane and segment drive waveforms for this mode are shown in Fig.4.

When two backplanes are provided in the LCD, the 1 : 2 multiplex mode applies. The PCF8576 allows use of  $\frac{1}{2}$ bias or  $\frac{1}{3}$ bias in this mode as shown in Figs 5 and 6.

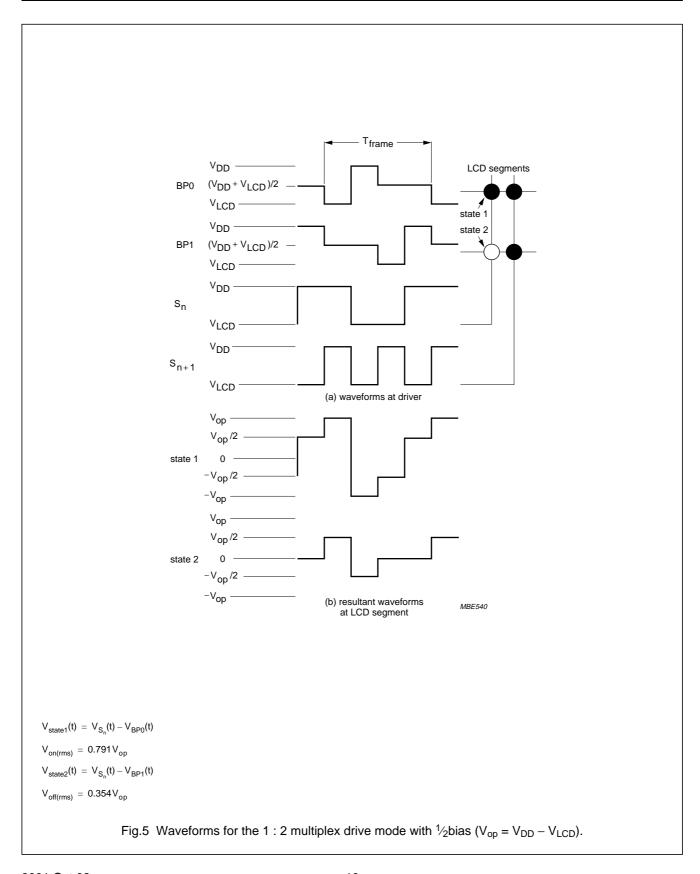
When three backplanes are provided in the LCD, the 1 : 3 multiplex drive mode applies, as shown in Fig.7.

When four backplanes are provided in the LCD, the 1:4 multiplex drive mode applies, as shown in Fig.8.



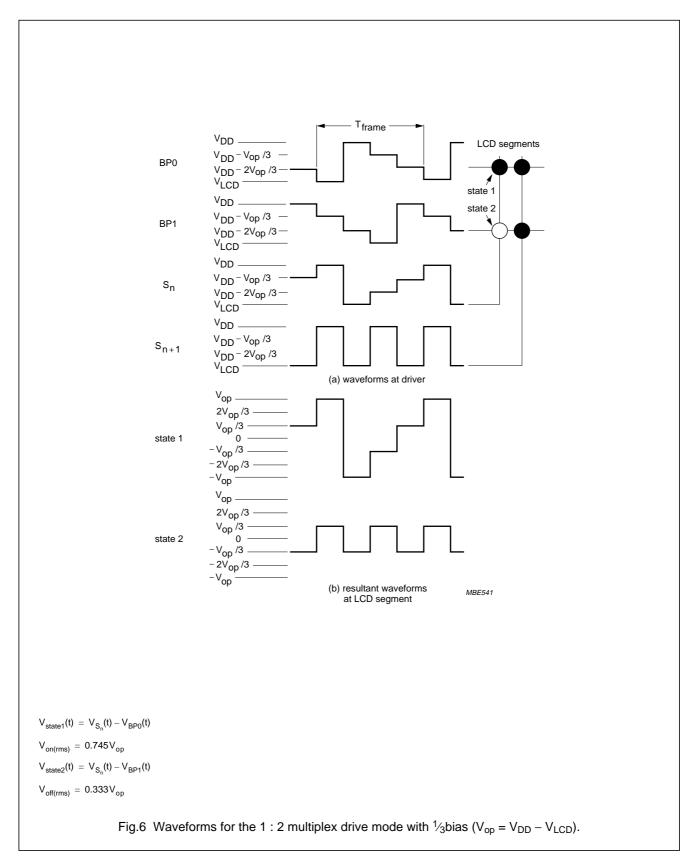
# Universal LCD driver for low multiplex rates

PCF8576



# Universal LCD driver for low multiplex rates

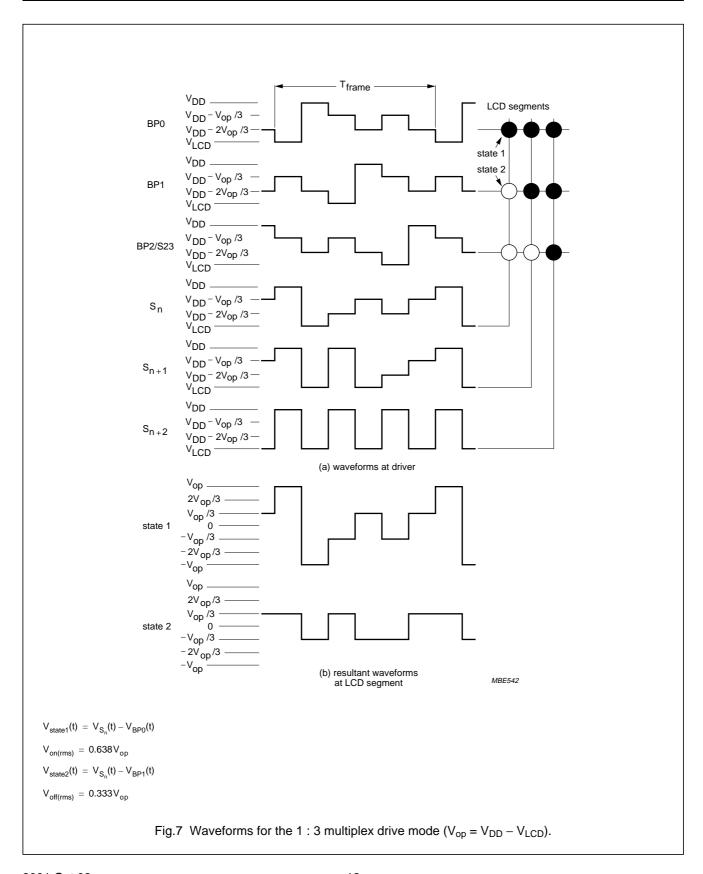
PCF8576



2001 Oct 02

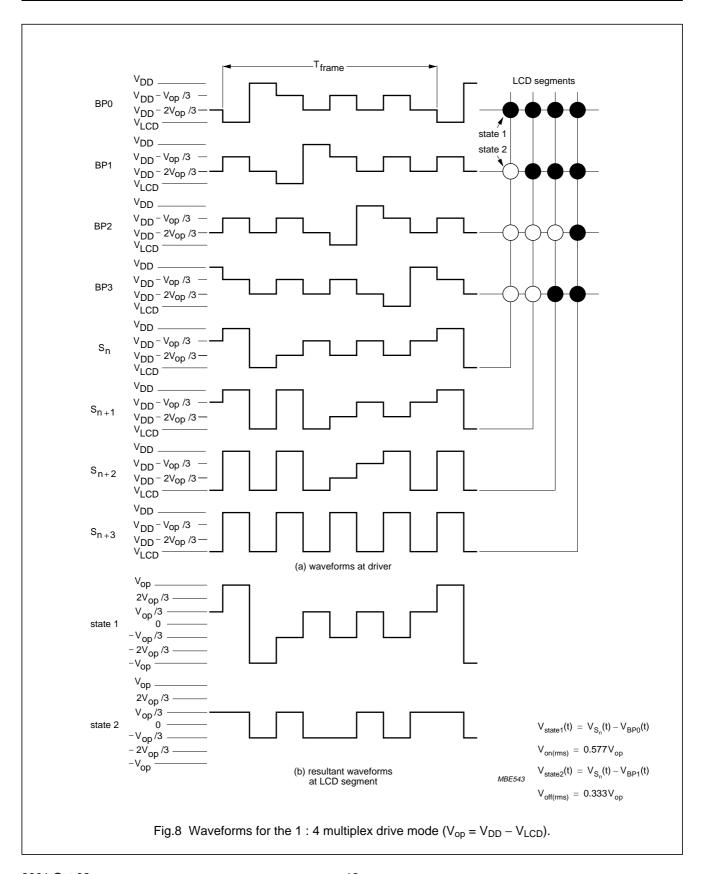
# Universal LCD driver for low multiplex rates

PCF8576



# Universal LCD driver for low multiplex rates

PCF8576



# Universal LCD driver for low multiplex rates

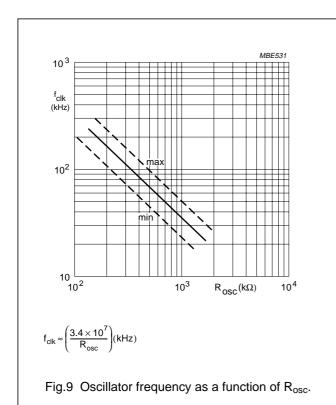
PCF8576

### 6.5 Oscillator

### 6.5.1 INTERNAL CLOCK

The internal logic and the LCD drive signals of the PCF8576 are timed either by the internal oscillator or from an external clock. When the internal oscillator is used, pin OSC should be connected to pin  $V_{SS}$ . In this event, the output from pin CLK provides the clock signal for cascaded PCF8566s in the system.

Where resistor  $R_{osc}$  to  $V_{SS}$  is present, the internal oscillator is selected. The relationship between the oscillator frequency on pin CLK ( $f_{clk}$ ) and  $R_{osc}$  is shown in Fig.9.



### 6.5.2 EXTERNAL CLOCK

The condition for external clock is made by connecting pin OSC to pin  $V_{DD}$ ; pin CLK then becomes the external clock input.

The clock frequency ( $f_{clk}$ ) determines the LCD frame frequency and the maximum rate for data reception from the  $I^2C$ -bus. To allow  $I^2C$ -bus transmissions at their maximum data rate of 100 kHz,  $f_{clk}$  should be chosen to be above 125 kHz.

A clock signal must always be supplied to the device; removing the clock may freeze the LCD in a DC state.

### 6.6 Timing

The timing of the PCF8576 organizes the internal data flow of the device. This includes the transfer of display data from the display RAM to the display segment outputs. In cascaded applications, the synchronization signal SYNC maintains the correct timing relationship between the PCF8576s in the system. The timing also generates the LCD frame frequency which it derives as an integer multiple of the clock frequency (see Table 2). The frame frequency is set by the MODE SET commands when internal clock is used, or by the frequency applied to pin CLK when external clock is used.

The ratio between the clock frequency and the LCD frame frequency depends on the mode in which the device is operating. In the power-saving mode the reduction ratio is six times smaller; this allows the clock frequency to be reduced by a factor of six. The reduced clock frequency results in a significant reduction in power dissipation. The lower clock frequency has the disadvantage of increasing the response time when large amounts of display data are transmitted on the I<sup>2</sup>C-bus.

When a device is unable to digest a display data byte before the next one arrives, it holds the SCL line LOW until the first display data byte is stored. This slows down the transmission rate of the I<sup>2</sup>C-bus but no data loss occurs.

Table 2 LCD frame frequencies

PCF8576 MODE	FRAME FREQUENCY	NOMINAL FRAME FREQUENCY (Hz)
Normal mode	f <sub>clk</sub> 2880	64
Power-saving mode	$\frac{\mathrm{f_{clk}}}{480}$	64

### 6.7 Display latch

The display latch holds the display data while the corresponding multiplex signals are generated. There is a one-to-one relationship between the data in the display latch, the LCD segment outputs and one column of the display RAM.

### 6.8 Shift register

The shift register serves to transfer display information from the display RAM to the display latch while previous data is displayed.

# Universal LCD driver for low multiplex rates

PCF8576

### 6.9 Segment outputs

The LCD drive section includes 40 segment outputs pins S0 to S39 which should be connected directly to the LCD. The segment output signals are generated in accordance with the multiplexed backplane signals and with data resident in the display latch. When less than 40 segment outputs are required the unused segment outputs should be left open-circuit.

### 6.10 Backplane outputs

The LCD drive section includes four backplane outputs BP0 to BP3 which should be connected directly to the LCD. The backplane output signals are generated in accordance with the selected LCD drive mode. If less than four backplane outputs are required the unused outputs can be left open-circuit. In the 1:3 multiplex drive mode BP3 carries the same signal as BP1, therefore these two adjacent outputs can be connected together to give enhanced drive capabilities. In the 1:2 multiplex drive mode BP0 and BP2, BP1 and BP3 respectively carry the same signals and may also be paired to increase the drive capabilities. In the static drive mode the same signal is carried by all four backplane outputs and they can be connected in parallel for very high drive requirements.

### 6.11 Display RAM

The display RAM is a static  $40 \times 4$ -bit RAM which stores LCD data. A logic 1 in the RAM bit-map indicates the on state of the corresponding LCD segment; similarly, a logic 0 indicates the off state. There is a one-to-one

correspondence between the RAM addresses and the segment outputs, and between the individual bits of a RAM word and the backplane outputs. The first RAM column corresponds to the 40 segments operated with respect to backplane BP0 (see Fig.10). In multiplexed LCD applications the segment data of the second, third and fourth column of the display RAM are time-multiplexed with BP1, BP2 and BP3 respectively.

When display data is transmitted to the PCF8576 the display bytes received are stored in the display RAM in accordance with the selected LCD drive mode. To illustrate the filling order, an example of a 7-segment numeric display showing all drive modes is given in Fig.11; the RAM filling organization depicted applies equally to other LCD types.

With reference to Fig.11, in the static drive mode the eight transmitted data bits are placed in bit 0 of eight successive display RAM addresses. In the 1:2 multiplex drive mode the eight transmitted data bits are placed in bits 0 and 1 of four successive display RAM addresses. In the 1:3 multiplex drive mode these bits are placed in bits 0, 1 and 2 of three successive addresses, with bit 2 of the third address left unchanged. This last bit may, if necessary, be controlled by an additional transfer to this address but care should be taken to avoid overriding adjacent data because full bytes are always transmitted. In the 1:4 multiplex drive mode the eight transmitted data bits are placed in bits 0, 1, 2 and 3 of two successive display RAM addresses.

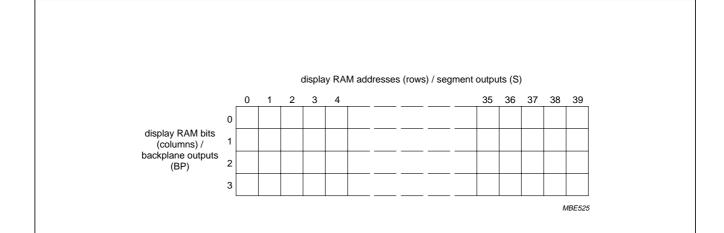


Fig.10 Display RAM bit-map showing direct relationship between display RAM addresses and segment outputs, and between bits in a RAM word and backplane outputs.

# Universal LCD driver for low multiplex rates

PCF8576

### 6.12 Data pointer

The addressing mechanism for the display RAM is realized using the data pointer. This allows the loading of an individual display data byte, or a series of display data bytes, into any location of the display RAM. The sequence commences with the initialization of the data pointer by the LOAD DATA POINTER command. Following this, an arriving data byte is stored starting at the display RAM address indicated by the data pointer thereby observing the filling order shown in Fig.11. The data pointer is automatically incremented in accordance with the chosen LCD configuration. That is, after each byte is stored, the contents of the data pointer are incremented by eight (static drive mode), by four (1 : 2 multiplex drive mode) or by two (1 : 4 multiplex drive mode).

### 6.13 Subaddress counter

The storage of display data is conditioned by the contents of the subaddress counter. Storage is allowed to take place only when the contents of the subaddress counter agree with the hardware subaddress applied to A0, A1 and A2. The subaddress counter value is defined by the DEVICE SELECT command. If the contents of the subaddress counter and the hardware subaddress do not agree then data storage is inhibited but the data pointer is incremented as if data storage had taken place. The subaddress counter is also incremented when the data pointer overflows.

The storage arrangements described lead to extremely efficient data loading in cascaded applications. When a series of display bytes are sent to the display RAM, automatic wrap-over to the next PCF8576 occurs when the last RAM address is exceeded. Subaddressing across device boundaries is successful even if the change to the next device in the cascade occurs within a transmitted character (such as during the 14th display data byte transmitted in 1:3 multiplex mode).

### 6.14 Output bank selector

This selects one of the four bits per display RAM address for transfer to the display latch. The actual bit chosen depends on the particular LCD drive mode in operation and on the instant in the multiplex sequence. In 1 : 4 multiplex, all RAM addresses of bit 0 are the first to be selected, these are followed by the contents of bit 1, bit 2 and then bit 3. Similarly in 1 : 3 multiplex, bits 0, 1 and 2 are selected sequentially. In 1 : 2 multiplex, bits 0 and 1 are selected and, in the static mode, bit 0 is selected.

The PCF8576 includes a RAM bank switching feature in the static and 1:2 multiplex drive modes. In the static drive mode, the BANK SELECT command may request the contents of bit 2 to be selected for display instead of bit 0 contents. In the 1:2 drive mode, the contents of bits 2 and 3 may be selected instead of bits 0 and 1. This gives the provision for preparing display information in an alternative bank and to be able to switch to it once it is assembled.

### 6.15 Input bank selector

The input bank selector loads display data into the display RAM in accordance with the selected LCD drive configuration. Display data can be loaded in bit 2 in static drive mode or in bits 2 and 3 in 1 : 2 drive mode by using the BANK SELECT command. The input bank selector functions independent of the output bank selector.

# Universal LCD driver for low multiplex rates

PCF8576

### 6.16 Blinker

The display blinking capabilities of the PCF8576 are very versatile. The whole display can be blinked at frequencies selected by the BLINK command. The blinking frequencies are integer multiples of the clock frequency; the ratios between the clock and blinking frequencies depend on the mode in which the device is operating, as shown in Table 3.

An additional feature is for an arbitrary selection of LCD segments to be blinked. This applies to the static and 1:2 LCD drive modes and can be implemented without any communication overheads. By means of the output

bank selector, the displayed RAM banks are exchanged with alternate RAM banks at the blinking frequency. This mode can also be specified by the BLINK command.

In the 1:3 and 1:4 multiplex modes, where no alternate RAM bank is available, groups of LCD segments can be blinked by selectively changing the display RAM data at fixed time intervals.

If the entire display is to be blinked at a frequency other than the nominal blinking frequency, this can be effectively performed by resetting and setting the display enable bit E at the required rate using the MODE SET command.

Table 3 Blinking frequencies

BLINKING MODE	NORMAL OPERATING MODE RATIO	POWER-SAVING MODE RATIO	NOMINAL BLINKING FREQUENCY
Off	_	_	blinking off
2 Hz	f <sub>clk</sub> 92160	f <sub>clk</sub> 15360	2 Hz
1 Hz	f <sub>clk</sub> 184320	f <sub>clk</sub> 30720	1 Hz
0.5 Hz	f <sub>clk</sub> 368640	f <sub>clk</sub> 61440	0.5 Hz

Universal LCD driver for low multiplex rates

PCF8576

MBK389

drive mode	LCD segments	LCD backplanes	display RAM filling order	transmitted display byte
static	$S_{n}+2$ $S_{n}+3$ $S_{n}+4$ $S_{n}+4$ $S_{n}+5$	вро вро	n         n+1         n+2         n+3         n+4         n+5         n+6         n+7           bit/ 0         c         b         a         f         g         e         d         DP           BP 1         x         x         x         x         x         x         x         x           2         x         x         x         x         x         x         x         x           3         x         x         x         x         x         x         x         x	MSB LSB
1:2 multiplex	$S_n$ $A$ $B$ $A$ $B$ $A$ $B$ $A$ $B$	BP0 BP1	bit/ 0 a f e d BP 1 b g c DP 2 x x x x x x 3 x x x x x	MSB LSB
1:3 multiplex	$S_n + 1$ $A_n + 2$ $A_n $	BP1 BP2	n   n+1   n+2	MSB LSB
1 : 4 multiplex	S <sub>n</sub> a b g g S <sub>n</sub> + 1 - d DP	BP0 BP2 BP3	n n+1  bit/ 0 a f BP 1 c e 2 b g 3 DP d	MSB LSB

x = data bit unchanged.

Fig.11 Relationships between LCD layout, drive mode, display RAM filling order and display data transmitted over the I<sup>2</sup>C-bus.

# Universal LCD driver for low multiplex rates

PCF8576

### 7 CHARACTERISTICS OF THE I2C-BUS

The I<sup>2</sup>C-bus is for bidirectional, two-line communication between different ICs or modules. The two lines are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

### 7.1 Bit transfer (see Fig.12)

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time will be interpreted as a control signal.

### 7.2 START and STOP conditions (see Fig.13)

Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line, while the clock is HIGH is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition (P).

# **7.3** System configuration (see Fig.14)

A device generating a message is a 'transmitter', a device receiving a message is the 'receiver'. The device that controls the message is the 'master' and the devices which are controlled by the master are the 'slaves'.

### 7.4 Acknowledge (see Fig.15)

The number of data bytes transferred between the START and STOP conditions from transmitter to receiver is unlimited. Each byte of eight bits is followed by an acknowledge bit. The acknowledge bit is a HIGH level signal put on the bus by the transmitter during which time the master generates an extra acknowledge related clock pulse. A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also a master receiver must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that acknowledges must pull-down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse (set-up and hold times must be taken into consideration). A master receiver must signal an end of data to the transmitter by not generating an acknowledge on the last byte that has been clocked out of the slave. In this event the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.

### 7.5 PCF8576 I<sup>2</sup>C-bus controller

The PCF8576 acts as an I $^2$ C-bus slave receiver. It does not initiate I $^2$ C-bus transfers or transmit data to an I $^2$ C-bus master receiver. The only data output from the PCF8576 are the acknowledge signals of the selected devices. Device selection depends on the I $^2$ C-bus slave address, on the transferred command data and on the hardware subaddress.

In single device application, the hardware subaddress inputs A0, A1 and A2 are normally connected to  $V_{SS}$  which defines the hardware subaddress 0. In multiple device applications A0, A1 and A2 are connected to  $V_{SS}$  or  $V_{DD}$  in accordance with a binary coding scheme such that no two devices with a common  $I^2C$ -bus slave address have the same hardware subaddress.

In the power-saving mode it is possible that the PCF8576 is not able to keep up with the highest transmission rates when large amounts of display data are transmitted. If this situation occurs, the PCF8576 forces the SCL line to LOW until its internal operations are completed. This is known as the 'clock synchronization feature' of the I<sup>2</sup>C-bus and serves to slow down fast transmitters. Data loss does not occur.

# 7.6 Input filters

To enhance noise immunity in electrically adverse environments, RC low-pass filters are provided on the SDA and SCL lines.

# 7.7 I<sup>2</sup>C-bus protocol

Two I<sup>2</sup>C-bus slave addresses (0111000 and 0111001) are reserved for the PCF8576. The least significant bit of the slave address that a PCF8576 will respond to is defined by the level connected at its input pin SA0. Therefore, two types of PCF8576 can be distinguished on the same I<sup>2</sup>C-bus which allows:

- Up to 16 PCF8576s on the same I<sup>2</sup>C-bus for very large LCD applications
- The use of two types of LCD multiplex on the same I<sup>2</sup>C-bus.

The I<sup>2</sup>C-bus protocol is shown in Fig.16. The sequence is initiated with a START condition (S) from the I<sup>2</sup>C-bus master which is followed by one of the two PCF8576 slave addresses available. All PCF8576s with the corresponding SA0 level acknowledge in parallel with the slave address but all PCF8576s with the alternative SA0 level ignore the whole I<sup>2</sup>C-bus transfer.

2001 Oct 02

# Universal LCD driver for low multiplex rates

PCF8576

After acknowledgement, one or more command bytes (m) follow which define the status of the addressed PCF8576s.

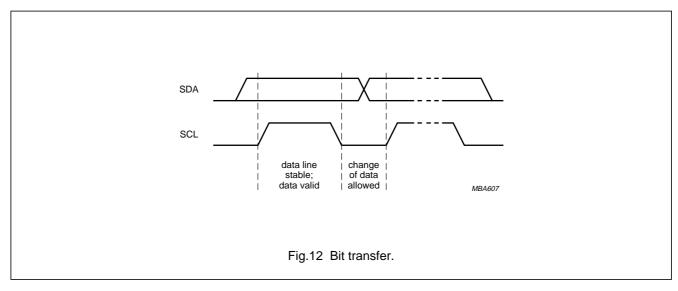
The last command byte is tagged with a cleared most significant bit, the continuation bit C. The command bytes are also acknowledged by all addressed PCF8576s on the bus.

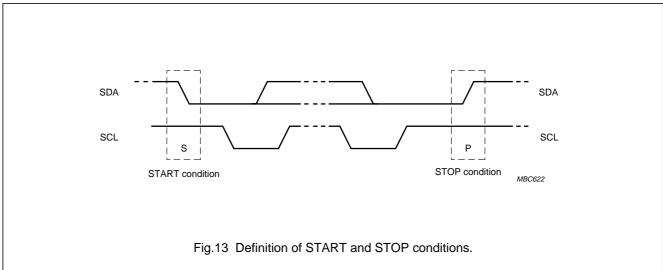
After the last command byte, a series of display data bytes (n) may follow. These display bytes are stored in the display RAM at the address specified by the data pointer and the subaddress counter. Both data pointer and subaddress counter are automatically updated and the data is directed to the intended PCF8576 device. The acknowledgement after each byte is made only by the (A0, A1 and A2) addressed PCF8576. After the last display byte, the I<sup>2</sup>C-bus master issues a STOP condition (P).

### 7.8 Command decoder

The command decoder identifies command bytes that arrive on the I<sup>2</sup>C-bus. All available commands carry a continuation bit C in their most significant bit position (Fig.17). When this bit is set, it indicates that the next byte of the transfer to arrive will also represent a command. If this bit is reset, it indicates the last command byte of the transfer. Further bytes will be regarded as display data.

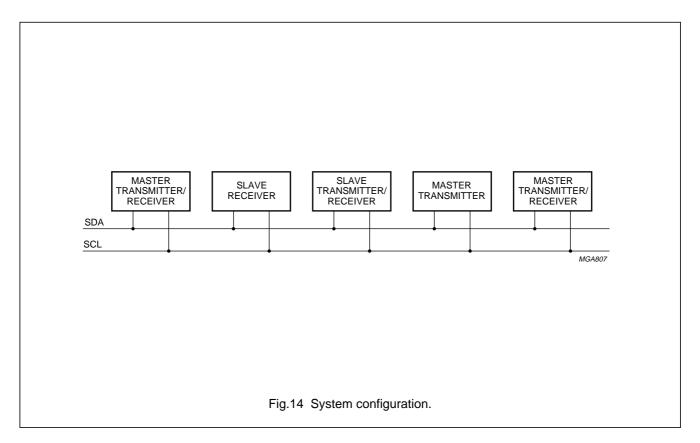
The five commands available to the PCF8576 are defined in Table 4.

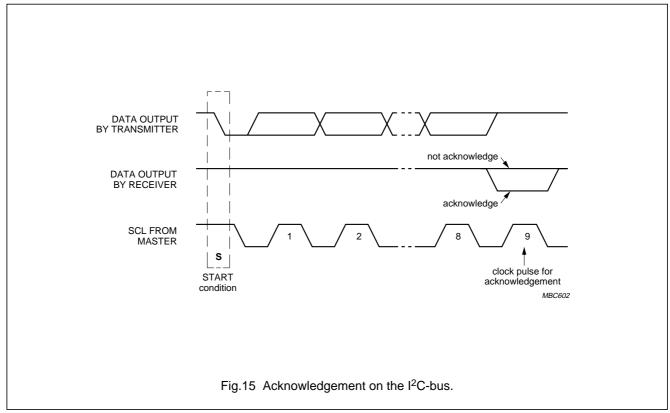




# Universal LCD driver for low multiplex rates

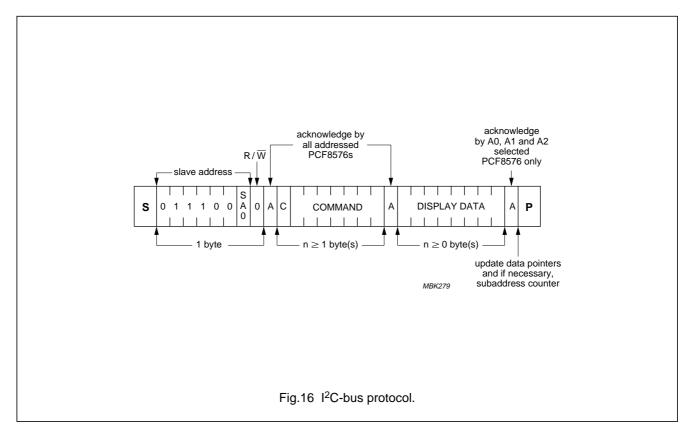
PCF8576

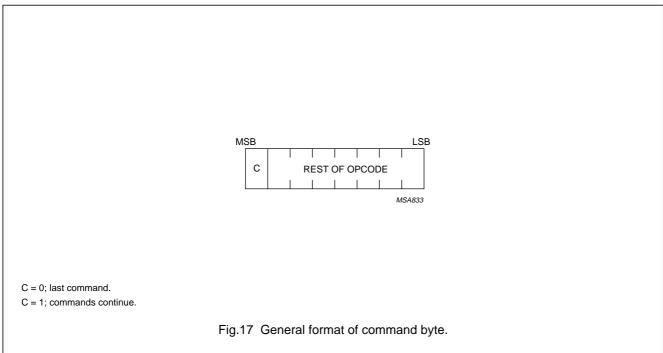




# Universal LCD driver for low multiplex rates

PCF8576





# Universal LCD driver for low multiplex rates

PCF8576

Table 4 Definition of PCF8576 commands

COMMAND				OI	РСО	DE			OPTIONS	DESCRIPTION
MODE SET	С	1	0	LP	Е	В	M1	M0	Table 5	Defines LCD drive mode.
									Table 6	Defines LCD bias configuration.
									Table 7	Defines display status. The possibility to disable the display allows implementation of blinking under external control.
									Table 8	Defines power dissipation mode.
LOAD DATA POINTER	С	0	P5	P4	P3	P2	P1	P0	Table 9	Six bits of immediate data, bits P5 to P0, are transferred to the data pointer to define one of forty display RAM addresses.
DEVICE SELECT	С	1	1	0	0	A2	A1	A0	Table 10	Three bits of immediate data, bits A2 to A0, are transferred to the subaddress counter to define one of eight hardware subaddresses.
BANK SELECT	С	1	1	1	1	0	I	0	Table 11	Defines input bank selection (storage of arriving display data).
									Table 12	Defines output bank selection (retrieval of LCD display data). The BANK SELECT command has no effect in 1:3 and 1:4 multiplex drive modes.
BLINK	С	1	1	1	0	Α	BF1	BF0	Table 13	Defines the blinking frequency.
									Table 14	Selects the blinking mode; normal operation with frequency set by BF1, BF0 or blinking by alternation of display RAM banks. Alternation blinking does not apply in 1:3 and 1:4 multiplex drive modes.

Table 5 MODE SET option 1

LCD DRI	BITS			
DRIVE MODE	BACKPLANE	M1	МО	
Static	1 BP	0	1	
1:2	MUX (2 BP)	1	0	
1:3	MUX (3 BP)	1	1	
1:4	MUX (4 BP)	0	0	

Table 6 MODE SET option 2

LCD BIAS	BIT B
¹⁄₃bias	0
½bias	1

Table 7 MODE SET option 3

DISPLAY STATUS	BIT E
Disabled (blank)	0
Enabled	1

Table 8 MODE SET option 4

MODE	BIT LP
Normal mode	0
Power-saving mode	1

Table 9 LOAD DATA POINTER option 1

DESCRIPTION		BITS				
6-bit binary value of 0 to 39	P5	P4	P3	P2	P1	P0

Table 10 DEVICE SELECT option 1

DESCRIPTION	BITS		
3-bit binary value of 0 to 7	A2	A1	A0

Table 11 BANK SELECT option 1

STATIC	1 : 2 MUX	BIT I
RAM bit 0	RAM bits 0 and 1	0
RAM bit 2	RAM bits 2 and 3	1

# Universal LCD driver for low multiplex rates

PCF8576

Table 12 BANK SELECT option 2

STATIC	1 : 2 MUX	BIT O
RAM bit 0	RAM bits 0 and 1	0
RAM bit 2	RAM bits 2 and 3	1

Table 13 BLINK option 1

BLINK FREQUENCY	BITS			
BLINK FREQUENCY	BF1	BF0		
Off	0	0		
2 Hz	0	1		
1 Hz	1	0		
0.5 Hz	1	1		

Table 14 BLINK option 2

BLINK MODE	BIT A
Normal blinking	0
Alternation blinking	1

### 7.9 Display controller

The display controller executes the commands identified by the command decoder. It contains the status registers of the PCF8576 and co-ordinates their effects. The controller is also responsible for loading display data into the display RAM as required by the filling order.

# 7.10 Cascaded operation

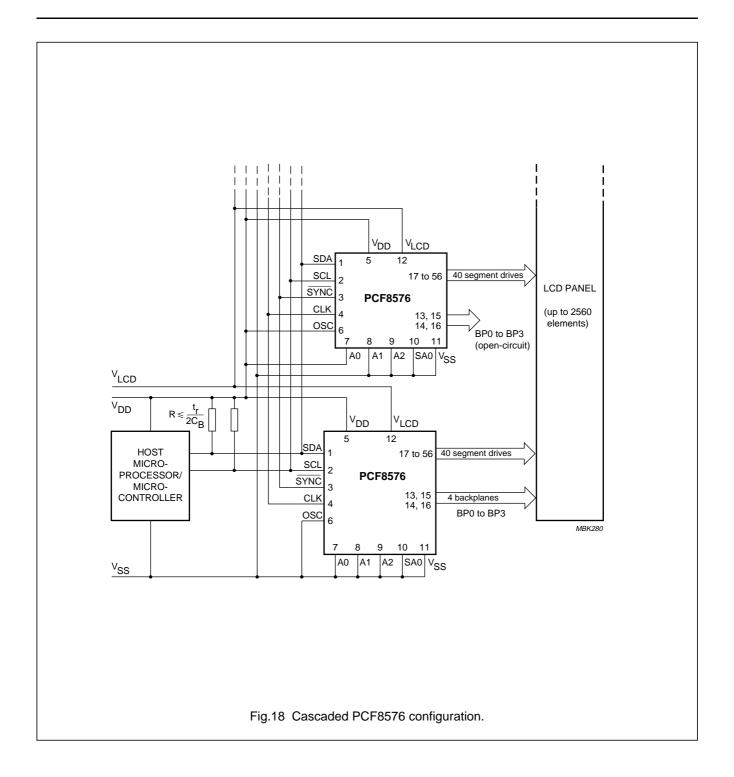
In large display configurations, up to 16 PCF8576s can be distinguished on the same I<sup>2</sup>C-bus by using the 3-bit hardware subaddress (A0, A1 and A2) and the programmable I<sup>2</sup>C-bus slave address (SA0). When cascaded PCF8576s are synchronized so that they can share the backplane signals from one of the devices in the cascade. Such an arrangement is cost-effective in large LCD applications since the backplane outputs of only one device need to be through-plated to the backplane electrodes of the display. The other PCF8576s of the cascade contribute additional segment outputs but their backplane outputs are left open-circuit (see Fig.18).

The SYNC line is provided to maintain the correct synchronization between all cascaded PCF8576s. This synchronization is guaranteed after the Power-on reset. The only time that  $\overline{SYNC}$  is likely to be needed is if synchronization is accidentally lost (e.g. by noise in adverse electrical environments; or by the definition of a multiplex mode when PCF8576s with differing SA0 levels are cascaded). SYNC is organized as an input/output pin; the output selection being realized as an open-drain driver with an internal pull-up resistor. A PCF8576 asserts the SYNC line at the onset of its last active backplane signal and monitors the SYNC line at all other times. Should synchronization in the cascade be lost, it will be restored by the first PCF8576 to assert SYNC. The timing relationship between the backplane waveforms and the SYNC signal for the various drive modes of the PCF8576 are shown in Fig.19.

For single plane wiring of packaged PCF8576s and chip-on-glass cascading, see Chapter 12.

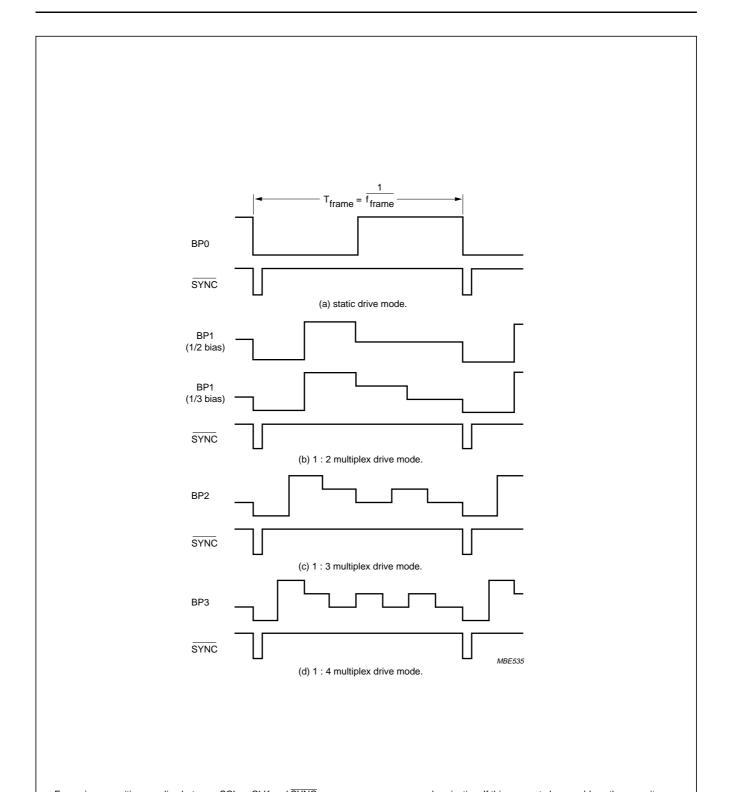
# Universal LCD driver for low multiplex rates

PCF8576



# Universal LCD driver for low multiplex rates

PCF8576



Excessive capacitive coupling between SCL or CLK and  $\overline{\text{SYNC}}$  may cause erroneous synchronization. If this proves to be a problem, the capacitance of the  $\overline{\text{SYNC}}$  line should be increased (e.g. by an external capacitor between  $\overline{\text{SYNC}}$  and  $V_{DD}$ ). Degradation of the positive edge of the  $\overline{\text{SYNC}}$  pulse may be countered by an external pull-up resistor.

Fig.19 Synchronization of the cascade for the various PCF8576 drive modes.

# Universal LCD driver for low multiplex rates

PCF8576

# **8 LIMITING VALUES**

In accordance with the Absolute Maximum Rating System (IEC 60134).

SYMBOL	PARAMETER	MIN.	MAX.	UNIT
$V_{DD}$	supply voltage	-0.5	+11.0	٧
V <sub>LCD</sub>	LCD supply voltage	V <sub>DD</sub> – 11.0	$V_{DD}$	٧
VI	input voltage SDA, SCL, CLK, SYNC, SA0, OSC, A0 to A2	V <sub>SS</sub> – 0.5	V <sub>DD</sub> + 0.5	٧
V <sub>O</sub>	output voltage S0 to S39, BP0 to BP3	V <sub>LCD</sub> – 0.5	V <sub>DD</sub> + 0.5	V
I <sub>I</sub>	DC input current	_	20	mA
Io	DC output current	_	25	mA
I <sub>DD</sub> , I <sub>SS</sub> , I <sub>LCD</sub>	V <sub>DD</sub> , V <sub>SS</sub> or V <sub>LCD</sub> current	_	50	mA
P <sub>tot</sub>	total power dissipation	_	400	mW
Po	power dissipation per output	_	100	mW
T <sub>stg</sub>	storage temperature	-65	+150	°C

# 9 HANDLING

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is desirable to take normal precautions appropriate to handling MOS devices (see "Handling MOS Devices").

# Universal LCD driver for low multiplex rates

PCF8576

# 10 DC CHARACTERISTICS

 $V_{DD}$  = 2 to 9 V;  $V_{SS}$  = 0 V;  $V_{LCD}$  =  $V_{DD}$  - 2 V to  $V_{DD}$  - 9 V;  $V_{amb}$  = -40 to +85 °C; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT		
Supplies								
V <sub>DD</sub>	supply voltage		2	_	9	V		
V <sub>LCD</sub>	LCD supply voltage	note 1	V <sub>DD</sub> – 9	_	V <sub>DD</sub> – 2	V		
I <sub>DD</sub>	supply current	note 2						
	normal mode	f <sub>clk</sub> = 200 kHz	_	_	180	μΑ		
	power-saving mode	$ \begin{cases} f_{\text{clk}} = 35 \text{ kHz}; \ V_{\text{DD}} = 3.5 \text{ V}; \\ V_{\text{LCD}} = 0 \text{ V}; \ A0, \ A1 \text{ and } A2 \\ \text{connected to } V_{\text{SS}} \end{cases} $	_	_	60	μΑ		
Logic								
V <sub>IL</sub>	LOW-level input voltage		V <sub>SS</sub>	_	0.3V <sub>DD</sub>	V		
V <sub>IH</sub>	HIGH-level input voltage		0.7V <sub>DD</sub>	_	$V_{DD}$	V		
V <sub>OL</sub>	LOW-level output voltage	I <sub>OL</sub> = 0 mA	_	_	0.05	V		
V <sub>OH</sub>	HIGH-level output voltage	I <sub>OH</sub> = 0 mA	V <sub>DD</sub> - 0.05	_	_	V		
I <sub>OL1</sub>	LOW-level output current CLK, SYNC	$V_{OL} = 1 \text{ V}; V_{DD} = 5 \text{ V}$	1	_	_	mA		
I <sub>OH1</sub>	HIGH-level output current CLK	V <sub>OH</sub> = 4 V; V <sub>DD</sub> = 5 V	1	_	_	mA		
I <sub>OL2</sub>	LOW-level output current SDA and SCL	$V_{OL} = 0.4 \text{ V}; V_{DD} = 5 \text{ V}$	3	_	_	mA		
I <sub>L1</sub>	leakage current SA0, A0 to A2, CLK, SDA and SCL	$V_I = V_{DD}$ or $V_{SS}$	_	_	1	μΑ		
I <sub>L2</sub>	leakage current OSC	$V_I = V_{DD}$	_	_	1	μΑ		
I <sub>pd</sub>	A0, A1, A2 and OSC pull-down current	V <sub>I</sub> = 1 V; V <sub>DD</sub> = 5 V	20	50	150	μΑ		
R <sub>SYNC</sub>	pull-up resistor (SYNC)		20	50	150	kΩ		
V <sub>POR</sub>	Power-on reset voltage level	note 3	_	1.0	1.6	V		
C <sub>I</sub>	input capacitance	note 4	_	_	7	pF		
LCD outpu	uts							
V <sub>BP</sub>	DC voltage component BP0 to BP3	$C_{BP} = 35 \text{ nF}$	_	20	_	mV		
Vs	DC voltage component S0 to S39	$C_S = 5 \text{ nF}$	_	20	_	mV		
R <sub>BP</sub>	output resistance BP0 to BP3	note 5; $V_{LCD} = V_{DD} - 5 V$	_	_	5	kΩ		
R <sub>S</sub>	output resistance S0 to S39	note 5; $V_{LCD} = V_{DD} - 5 V$	_	_	7.5	kΩ		

# Notes

- 1.  $V_{LCD} \le V_{DD} 3 \text{ V for } \frac{1}{3} \text{bias.}$
- 2. LCD outputs are open-circuit; inputs at  $V_{SS}$  or  $V_{DD}$ ; external clock with 50% duty factor;  $I^2C$ -bus inactive.
- 3. Resets all logic when  $V_{DD} < V_{POR}$ .
- 4. Periodically sampled, not 100% tested.
- 5. Outputs measured one at a time.

# Universal LCD driver for low multiplex rates

PCF8576

### 11 AC CHARACTERISTICS

 $V_{DD}$  = 2 to 9 V;  $V_{SS}$  = 0 V;  $V_{LCD}$  =  $V_{DD}$  - 2 V to  $V_{DD}$  - 9 V;  $V_{amb}$  = -40 to +85 °C; unless otherwise specified.

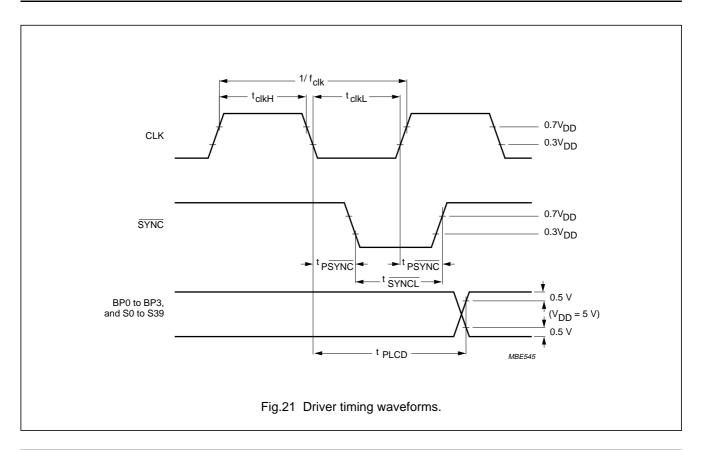
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
f <sub>clk</sub>	oscillator frequency on pin CLK					
	normal mode	V <sub>DD</sub> = 5 V; note 1	125	200	288	kHz
	power-saving mode	V <sub>DD</sub> = 3.5 V	21	31	48	kHz
t <sub>clkH</sub>	CLK HIGH time	see Fig.21	1	-	-	μs
t <sub>clkL</sub>	CLK LOW time		1	-	_	μs
t <sub>PSYNC</sub>	SYNC propagation delay time		_	_	400	ns
tsyncl	SYNC LOW time		1	_	_	μs
t <sub>PLCD</sub>	driver delays with test loads	$V_{LCD} = V_{DD} - 5 \text{ V}$ ; see Fig.20	_	_	30	μs
Timing ch	aracteristics: I <sup>2</sup> C-bus; note 2; see Fig.22					
t <sub>SW</sub>	tolerable spike width on bus		_	_	100	ns
t <sub>BUF</sub>	bus free time		4.7	_	_	μs
t <sub>HD;STA</sub>	START condition hold time		4.0	_	_	μs
t <sub>SU;STA</sub>	set-up time for a repeated START condition		4.7	-	-	μs
t <sub>LOW</sub>	SCL LOW time		4.7	_	_	μs
t <sub>HIGH</sub>	SCL HIGH time		4.0	_	-	μs
t <sub>r</sub>	SCL and SDA rise time		_	-	1	μs
t <sub>f</sub>	SCL and SDA fall time		_	_	0.3	μs
C <sub>B</sub>	capacitive bus line load		_	-	400	pF
t <sub>SU;DAT</sub>	data set-up time		250	_	_	ns
t <sub>HD;DAT</sub>	data hold time		0	-	-	ns
t <sub>SU;STO</sub>	set-up time for STOP condition		4.0	_	_	μs

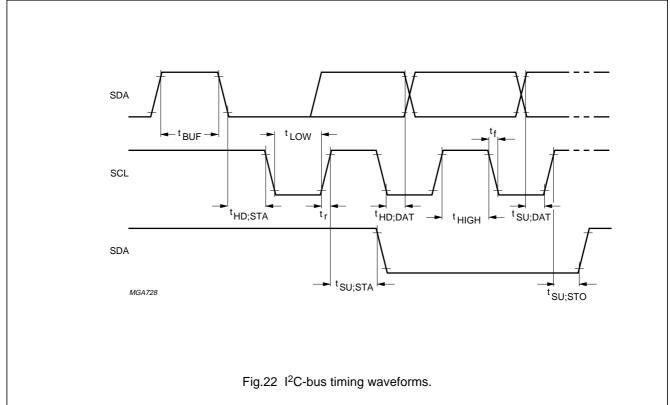
# **Notes**

- 1. At f<sub>clk</sub> < 125 kHz, I<sup>2</sup>C-bus maximum transmission speed is derated.
- 2. All timing values are valid within the operating supply voltage and ambient temperature range and are referenced to  $V_{IL}$  and  $V_{IH}$  with an input voltage swing of  $V_{SS}$  to  $V_{DD}$ .

# Universal LCD driver for low multiplex rates

PCF8576

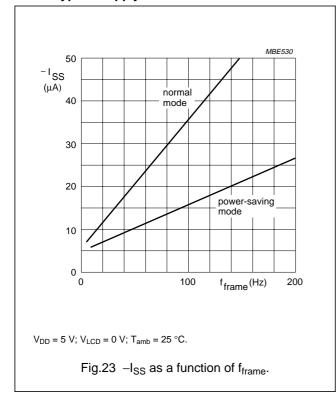


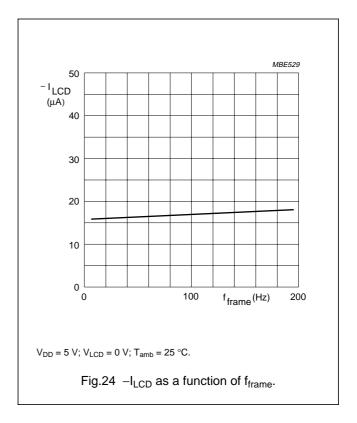


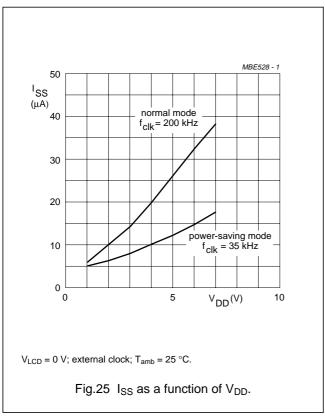
# Universal LCD driver for low multiplex rates

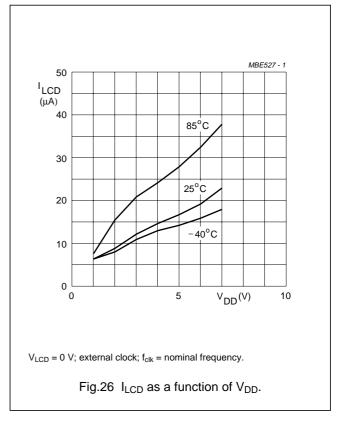
PCF8576

# 11.1 Typical supply current characteristics





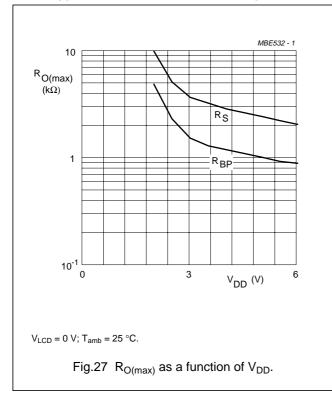


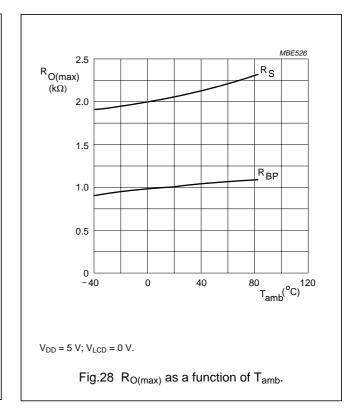


# Universal LCD driver for low multiplex rates

PCF8576

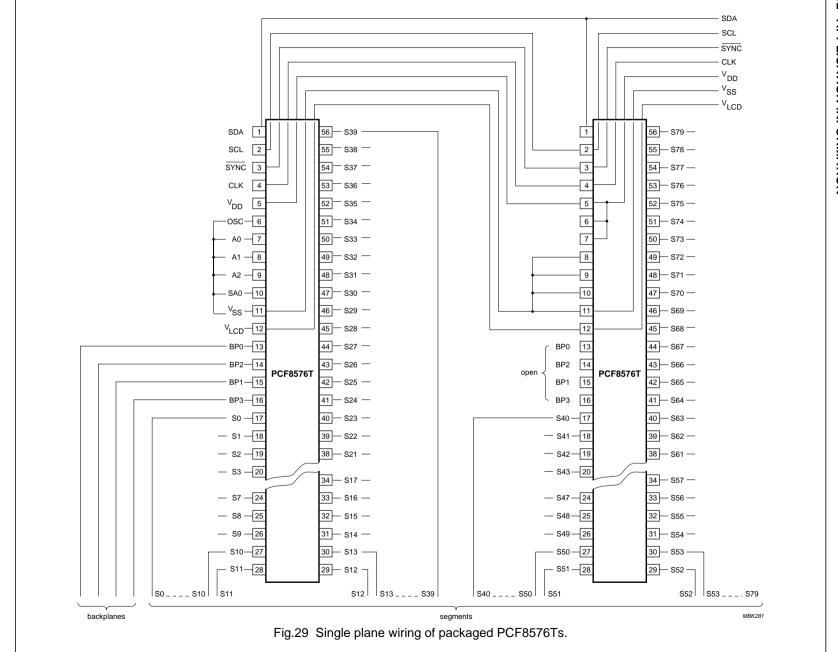
# 11.2 Typical characteristics of LCD outputs





Product specification

PCF8576



2001 Oct 02

33

# Universal LCD driver for low multiplex rates

PCF8576

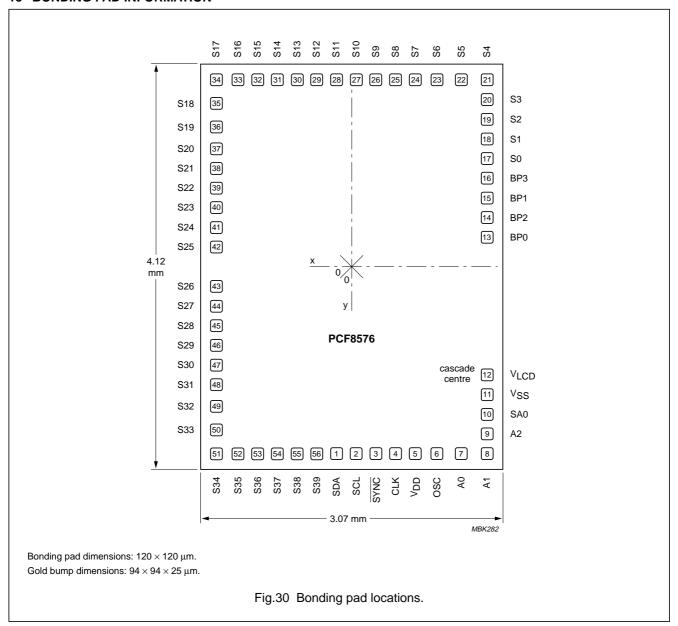
# 12.1 Chip-on-glass cascadability in single plane

In chip-on-glass technology, where driver devices are bonded directly onto glass of the LCD, it is important that the devices may be cascaded without the crossing of conductors, but the paths of conductors can be continued on the glass under the chip. All of this is facilitated by the PCF8576 bonding pad layout (see Fig.30). Pads needing bus interconnection between all PCF8576s of the cascade are  $V_{DD},\,V_{SS},\,V_{LCD},\,CLK,\,SCL,\,SDA$  and  $\overline{SYNC}.$  These lines may be led to the corresponding pads of the next PCF8576 through the wide opening between  $V_{LCD}$  pad

and the backplane output pads. The only bus line that does not require a second opening to lead through to the next PCF8576 is  $V_{LCD}$ , being the cascade centre. The placing of  $V_{LCD}$  adjacent to  $V_{SS}$  allows the two supplies to be connected together.

When an external clocking source is to be used, OSC of all devices should be connected to  $V_{DD}$ . The pads OSC, A0, A1, A2 and SA0 have been placed between  $V_{SS}$  and  $V_{DD}$  to facilitate wiring of oscillator, hardware subaddress and slave address.

### 13 BONDING PAD INFORMATION



# Universal LCD driver for low multiplex rates

PCF8576

**Table 15** Bonding pad locations (dimensions in  $\mu m$ ) All x and y coordinates are referenced to centre of chip (see Fig.30).

CVMDOL	DAD	COORD	INATES
SYMBOL	PAD	х	у
SDA	1	-155	-1900
SCL	2	45	-1900
SYNC	3	245	-1900
CLK	4	445	-1900
$V_{DD}$	5	645	-1900
OSC	6	865	-1900
A0	7	1105	-1900
A1	8	1375	-1900
A2	9	1375	-1700
SA0	10	1375	-1500
V <sub>SS</sub>	11	1375	-1300
$V_{LCD}$	12	1375	-1100
BP0	13	1375	300
BP2	14	1375	500
BP1	15	1375	700
BP3	16	1375	900
S0	17	1375	1100
S1	18	1375	1300
S2	19	1375	1500
S3	20	1375	1700
S4	21	1375	1900
S5	22	1105	1900
S6	23	865	1900
S7	24	645	1900
S8	25	445	1900
S9	26	245	1900
S10	27	45	1900
S11	28	-155	1900
S12	29	-355	1900

SYMBOL	PAD	COORD	INATES
STIVIBUL	PAD	х	у
S13	30	-555	1900
S14	31	-755	1900
S15	32	-955	1900
S16	33	-1155	1900
S17	34	-1375	1900
S18	35	-1375	1660
S19	36	-1375	1420
S20	37	-1375	1200
S21	38	-1375	1000
S22	39	-1375	800
S23	40	-1375	600
S24	41	-1375	400
S25	42	-1375	200
S26	43	-1375	-200
S27	44	-1375	-400
S28	45	-1375	-600
S29	46	-1375	-800
S30	47	-1375	-1000
S31	48	-1375	-1200
S32	49	-1375	-1420
S33	50	-1375	-1660
S34	51	-1375	-1900
S35	52	-1155	-1900
S36	53	-955	-1900
S37	54	<b>-755</b>	-1900
S38	55	-555	-1900
S39	56	-355	-900

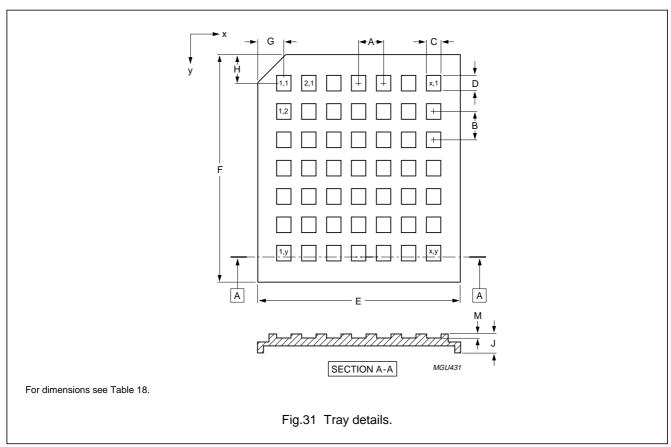
Table 16 Bonding pad dimensions

Pad pitch	200 μm
Pad size, aluminium	$120\times120~\mu\text{m}$
Gold bump dimensions	$94 \times 94 \times 25 \ \mu m$

# Universal LCD driver for low multiplex rates

PCF8576

# 14 TRAY INFORMATION: PCF8576U



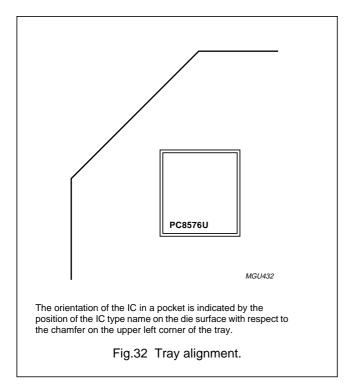


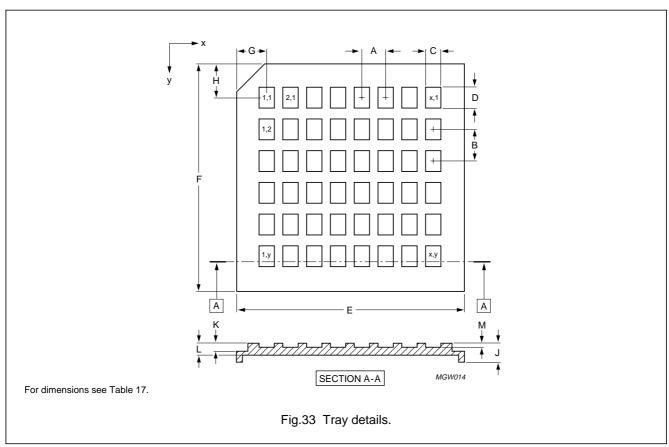
Table 17 Tray dimensions (see Fig.33)

SYMBOL	DESCRIPTION	VALUE
А	pocket pitch; x direction	6.32 mm
В	pocket pitch; y direction	6.32 mm
С	pocket width; x direction	4.55 mm
D	pocket width; y direction	4.55 mm
Е	tray width; x direction	50.67 mm
F	tray width; y direction	50.67 mm
G	cut corner to pocket 1,1 centre	6.32 mm
Н	cut corner to pocket 1,1 centre	6.32 mm
J	tray thickness	3.94 mm
М	pocket depth	0.61 mm
Х	number of pockets; x direction	7
у	number of pockets; y direction	7

# Universal LCD driver for low multiplex rates

PCF8576

# 15 TRAY INFORMATION: PCF8576U/2



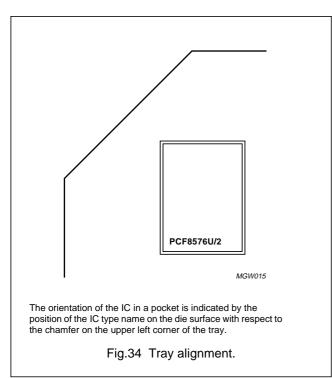


Table 18 Tray dimensions (see Fig.31)

SYMBOL	DESCRIPTION	VALUE
А	pocket pitch; x direction	5.33 mm
В	pocket pitch; y direction	7.11 mm
С	pocket width; x direction	3.43 mm
D	pocket width; y direction	4.67 mm
E	tray width; x direction	50.67 mm
F	tray width; y direction	50.67 mm
G	cut corner to pocket 1,1 centre	6.67 mm
Н	cut corner to pocket 1,1 centre	7.56 mm
J	tray thickness	3.94 mm
K	tray cross section	1.76 mm
L	tray cross section	2.46 mm
М	pocket depth	0.89 mm
Х	number of pockets; x direction	8
у	number of pockets; y direction	6

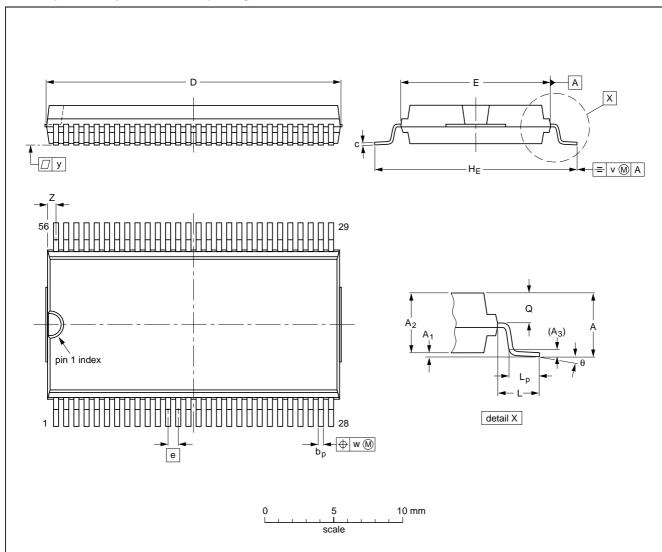
# Universal LCD driver for low multiplex rates

PCF8576

# 16 PACKAGE OUTLINES

VSO56: plastic very small outline package; 56 leads

SOT190-1



# DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	bp	С	D <sup>(1)</sup>	E <sup>(2)</sup>	е	HE	L	Lp	Q	v	w	у	Z <sup>(1)</sup>	θ
mm	3.3	0.3 0.1	3.0 2.8	0.25	0.42 0.30	0.22 0.14	21.65 21.35	11.1 11.0	0.75	15.8 15.2	2.25	1.6 1.4	1.45 1.30	0.2	0.1	0.1	0.90 0.55	7°
inches	0.13	0.012 0.004	0.12 0.11	0.01	0.017 0.012	0.0087 0.0055	0.85 0.84	0.44 0.43	0.0295	0.62 0.60	0.089	0.063 0.055		0.008	0.004	0.004	0.035 0.022	0°

### Note

- 1. Plastic or metal protrusions of 0.3 mm maximum per side are not included.
- 2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	EUROPEAN	ISSUE DATE		
VERSION	IEC	JEDEC	EIAJ		PROJECTION	ISSUE DATE
SOT190-1						<del>96-04-02</del> 97-08-11

# Universal LCD driver for low multiplex rates

PCF8576

### 17 SOLDERING

# 17.1 Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

# 17.2 Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferable be kept below 220 °C for thick/large packages, and below 235 °C for small/thin packages.

# 17.3 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
  - larger than or equal to 1.27 mm, the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
  - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

 For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

# 17.4 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

# Universal LCD driver for low multiplex rates

PCF8576

# 17.5 Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE	SOLDERING METHOD				
PACKAGE	WAVE	REFLOW <sup>(1)</sup>			
BGA, HBGA, LFBGA, SQFP, TFBGA	not suitable	suitable			
HBCC, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, HVQFN, SMS	not suitable <sup>(2)</sup>	suitable			
PLCC <sup>(3)</sup> , SO, SOJ	suitable	suitable			
LQFP, QFP, TQFP	not recommended <sup>(3)(4)</sup>	suitable			
SSOP, TSSOP, VSO	not recommended <sup>(5)</sup>	suitable			

### **Notes**

- 1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 2. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
- 3. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 4. Wave soldering is only suitable for LQFP, TQFP and QFP packages with a pitch (e) equal to or larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 5. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

# Universal LCD driver for low multiplex rates

PCF8576

### **18 DATA SHEET STATUS**

DATA SHEET STATUS(1)	PRODUCT STATUS <sup>(2)</sup>	DEFINITIONS
Objective specification	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
Preliminary specification	Qualification	This data sheet contains data from the preliminary specification.  Supplementary data will be published at a later date. Philips  Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
Product specification	Production	This data sheet contains data from the product specification. Philips Semiconductors reserves the right to make changes at any time in order to improve the design, manufacturing and supply. Changes will be communicated according to the Customer Product/Process Change Notification (CPCN) procedure SNW-SQ-650A.

### **Notes**

- 1. Please consult the most recently issued data sheet before initiating or completing a design.
- 2. The product status of the device(s) described in this data sheet may have changed since this data sheet was published. The latest information is available on the Internet at URL http://www.semiconductors.philips.com.

### 19 DEFINITIONS

**Short-form specification** — The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

Limiting values definition — Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information — Applications that are described herein for any of these products are for illustrative purposes only. Philips Semiconductors make no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

### 20 DISCLAIMERS

**Life support applications** — These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips Semiconductors customers using or selling these products

for use in such applications do so at their own risk and agree to fully indemnify Philips Semiconductors for any damages resulting from such application.

Right to make changes — Philips Semiconductors reserves the right to make changes, without notice, in the products, including circuits, standard cells, and/or software, described or contained herein in order to improve design and/or performance. Philips Semiconductors assumes no responsibility or liability for the use of any of these products, conveys no licence or title under any patent, copyright, or mask work right to these products, and makes no representations or warranties that these products are free from patent, copyright, or mask work right infringement, unless otherwise specified.

Bare die — All die are tested and are guaranteed to comply with all data sheet limits up to the point of wafer sawing for a period of ninety (90) days from the date of Philips' delivery. If there are data sheet limits not guaranteed, these will be separately indicated in the data sheet. There are no post packing tests performed on individual die or wafer. Philips Semiconductors has no control of third party procedures in the sawing, handling, packing or assembly of the die. Accordingly, Philips Semiconductors assumes no liability for device functionality or performance of the die or systems after third party sawing, handling, packing or assembly of the die. It is the responsibility of the customer to test and qualify their application in which the die is used.

# Universal LCD driver for low multiplex rates

PCF8576

# 21 PURCHASE OF PHILIPS I<sup>2</sup>C COMPONENTS



Purchase of Philips  $I^2C$  components conveys a license under the Philips'  $I^2C$  patent to use the components in the  $I^2C$  system provided the system conforms to the  $I^2C$  specification defined by Philips. This specification can be ordered using the code 9398 393 40011.

# Universal LCD driver for low multiplex rates

PCF8576

**NOTES** 

# Philips Semiconductors – a worldwide company

### **Contact information**

For additional information please visit http://www.semiconductors.philips.com. Fax: +31 40 27 24825 For sales offices addresses send e-mail to: sales.addresses@www.semiconductors.philips.com.

© Koninklijke Philips Electronics N.V. 2001

SCA73

All rights are reserved. Reproduction in whole or in part is prohibited without the prior written consent of the copyright owner.

The information presented in this document does not form part of any quotation or contract, is believed to be accurate and reliable and may be changed without notice. No liability will be accepted by the publisher for any consequence of its use. Publication thereof does not convey nor imply any license under patent- or other industrial or intellectual property rights.

Printed in The Netherlands

403512/04/pp44

Date of release: 2001 Oct 02

Document order number: 9397 750 08044

Let's make things better.

Philips Semiconductors





# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

NXP:

PCF8576TD