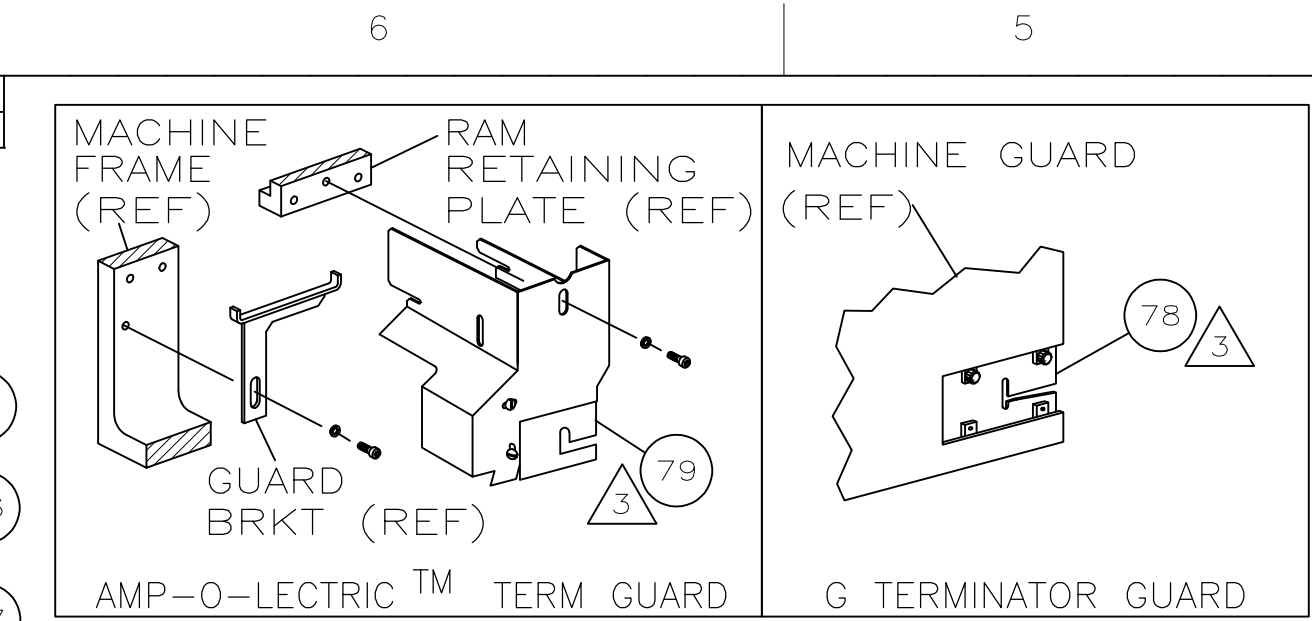
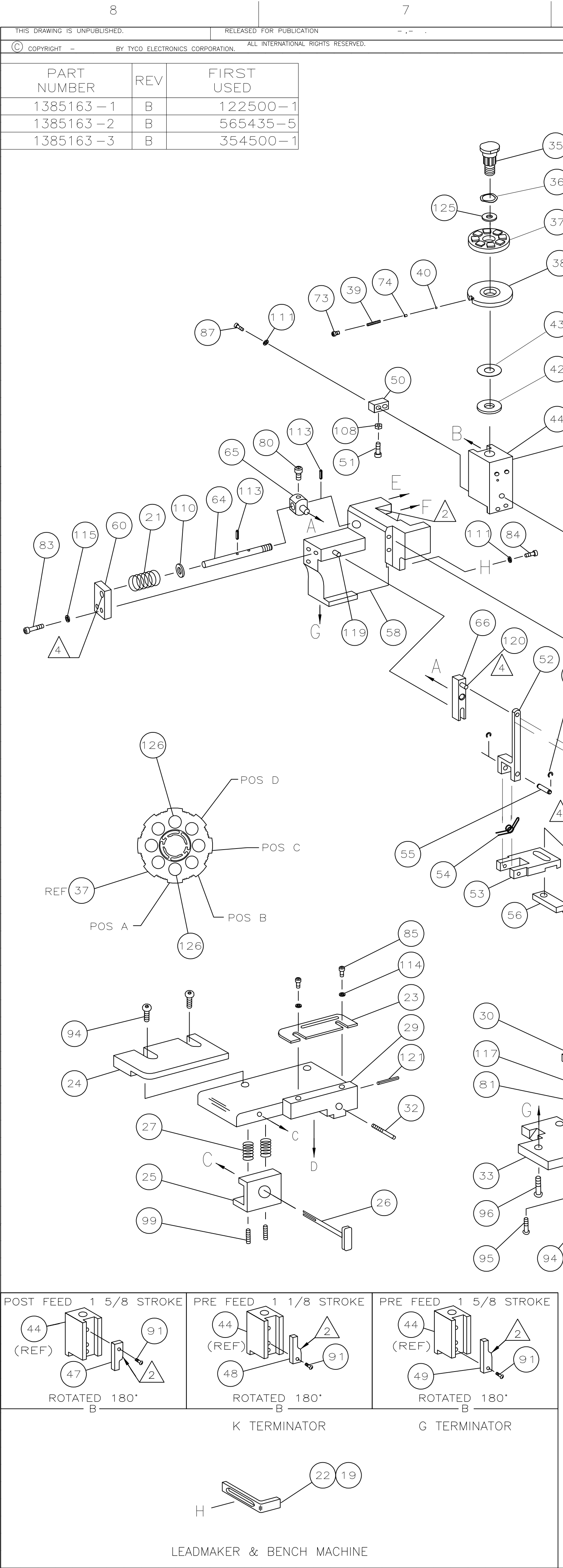




TERMINAL NAME: (NON-AMP TERMINAL-CUST SPEC)			
AMP TERM P/N	MFG TERM P/N	CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)	
286871	15000106	PAD LTR	CRIMP HEIGHT
		A	.043 ±.002 [1.09 ±.05mm]
		B	NOT
		C	NOT
		D	NOT
		CRIMP	SIZE
		WIRE	.090 [2.29mm]
		INSUL	.140 [3.56mm]
		TYPE	F
		RANGE	.75mm²
		WIRE STRIP LENGTH	.192-.223
		TERM APPL SPEC	NONE
		FEED	.414
		APPL INSTRUCTION	408-8040
		SET UP GAGE	458637-1
		LAYOUT	L2413

						129
						128
						127
2	2	2	-	4-354779-8	PIN, WIRE DISC (.3230)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
						105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
6	6	6	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
						93
1	1	1	-	1-21003-9	SCR,FHC(6-32x.38)DEP	92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
						89
						88
2	2	2	-	2-21000-7	SCR,SHC(8-32x.48)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)JNS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY		PARTS LIST				

CUT TO LENGTH AT ASSY

LOC		DIST		REVISIONS					
A	66	P	LTR	DESCRIPTION		DATE	DWN	APVD	
		B	ECR	08-015000		6-2008	MY	TE	
-1	LEADMAKER			MECH POST FEED					
-2	BENCH MODEL K			MECH PRE FEED					
-3	BENCH MODEL G			MECH PRE FEED					
REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70			
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69			
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68			
REF	REF	REF	-	240633-1	BUSHING	67			
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66			
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65			
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64			
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63			
REF	REF	REF	-	240658-1	ROLLER, CAM	62			
REF	REF	REF	-	454398-2	ROD, FEED	61			
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60			
REF	REF	REF	-	454220-1	CAP, RAM	59			
REF	REF	REF	-	454485-1	HOUSING	58			
						57			
1	1	1	-	458537-2	PAWL, FEED	56			
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55			
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54			
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53			
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52			
1	1	1	-	811242-2	BUMPER, HOLDDOWN	51			
1	1	1	-	690753-1	SPACER, TONKER	50			
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49			
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48			
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47			
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46			
1	1	1	-	690191-1	PLUG, NYLON	45			
1	1	1	-	455673-1	RAM	44			
1	1	1	-	690125-1	WASHER, LAMINATED	43			
1	1	1	-	690124-1	WASHER, RAM	42			
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41			
1	1	1	-	23241-6	BALL, STEEL	40			
1	1	1	-	690170-1	SPRING, COMPRESSION	39			
1	1	1	-	690142-1	DISC, INSULATION	38			
1	1	1	-	354777-1	WIRE DISC, PLASTIC	37			
1	1	1	-	22480-5	WASHER, SPRING	36			
1	1	1	-	690212-1	POST, RAM	35			
1	1	1	-	690786-3	SUPPORT, TERMINAL	34			
REF	REF	REF	-	455675-1	PLATE, BASE	33			
1	1	1	-	690432-3	SCREW, ADJUSTMENT	32			
						31			
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30			
1	1	1	-	455671-1	PLATE, STRIP GUIDE	29			
1	1	1	-	1-455888-9	SPACER, FRONT SHEAR DEP	28			
2	2	2	-	1-22284-0	SPRING, DRAG	27			
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26			
1	1	1	-	240792-1	DRAG, TERMINAL	25			
1	1	1	-	9-690504-2	GUIDE, STRIP (REAR)	24			
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	23			
-	-	1	-	690472-2	STRIPPER	22			
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21			
						20			
1	1	-	-	691353-1	STRIPPER	19			
						18			
						17			
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16			
						15			
						14			
						13			
1	1	1	-	3-22280-3	SPRING, SHEAR	12			
1	1	1	-	690461-2	STOP, SHEAR	11			
1	1	1	-	1-690459-0	HOLDER, SHEAR (FRONT)	10			
1	1	1	-	318707-1	SHEAR, FLOAT (FRONT)	9			
1	1	1	-	3-662187-4	ANVIL	8			
						7			
						6			
1	1	1	-	318701-1	DEPRESSOR, SHEAR (FRONT)	5			
1	1	1	-	238011-2	SPACER, BLOCK CRIMPER	4			
1	1	1	-	456135-6	CRIMPER, INSULATION	3			
1	1	1	-	455888-6	SPACER, CRIMPER	2			
1	1	1	-	4-456406-7	CRIMPER, WIRE	1			
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO			
QTY REQD PER ASSY			PARTS LIST						
TOLERANCES UNLESS OTHERWISE SPECIFIED:				DWN R. KNEPPER	19JUL00	 Tyco Electronics Corporation Harrisburg, PA 17105-3608			
				CHK B. HIGMAN	19JUL00		NAME		
				APVD J. ELBIN	19JUL00				
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ±				PRODUCT SPEC					
				APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH -				WEIGHT -					
CUSTOMER DRAWING				SCALE -		SHEET 1 OF 1		REV B	