

Straight Flute Taps



ISO 529
Tap tolerance: Class 1,2 and 3
Chamfer thread number: 1, 2 and 3
Cutting rake: 7°
Flute geometry: Straight flutes
Surface treatment: Bright
Range: 1/8 - 1in
Application: For hand or machine tapping of through or blind holes.

495208

Size x	Cutter	Overall	Flute	Shank	Square		Price
Pitch (mm)	(mm)	Length (mm)	Length (mm)	(mm)	A/F (mm)	Type	Order Code
1/8 x 28	9.728	59	15	8.0	6.30	Set 2	148-5393
1/8 x 28	9.728	59	15	8.0	6.30	Taper	138-9422
1/8 x 28	9.728	59	15	8.0	6.30	Second	138-9495
1/8 x 28	9.728	59	15	8.0	6.30	Plug	147-4166
1/4 x 19	13.157	67	19	10.0	8.00	Set 2	148-5394
1/4 x 19	13.157	67	19	10.0	8.00	Taper	138-9423
1/4 x 19	13.157	67	19	10.0	8.00	Second	147-7502
1/4 x 19	13.157	67	19	10.0	8.00	Plug	147-4167
3/8 x 19	16.662	75	21	12.5	10.00	Set 2	148-8969
3/8 x 19	16.662	75	21	12.5	10.00	Taper	147-4168
3/8 x 19	16.662	75	21	12.5	10.00	Plug	147-4171
1/2 x 14	20.955	87	26	16.0	12.50	Set 2	148-5395
1/2 x 14	20.955	87	26	16.0	12.50	Taper	147-4172
1/2 x 14	20.955	87	26	16.0	12.50	Second	147-7503
1/2 x 14	20.955	87	26	16.0	12.50	Plug	147-4173
3/4 x 14	26.441	96	28	20.0	16.00	Set 2	148-5396
3/4 x 14	26.441	96	28	20.0	16.00	Taper	147-4174
3/4 x 14	26.441	96	28	20.0	16.00	Second	147-7504
3/4 x 14	26.441	96	28	20.0	16.00	Plug	147-4175
1 x 11	33.249	109	33	25.0	20.00	Taper	147-4176
1 x 11	33.249	109	33	25.0	20.00	Second	147-7505
1 x 11	33.249	109	33	25.0	20.00	Plug	147-4177