

MATERIALS AND FINISHES

BODY: BRASS
PLATED: SEE TABULATION

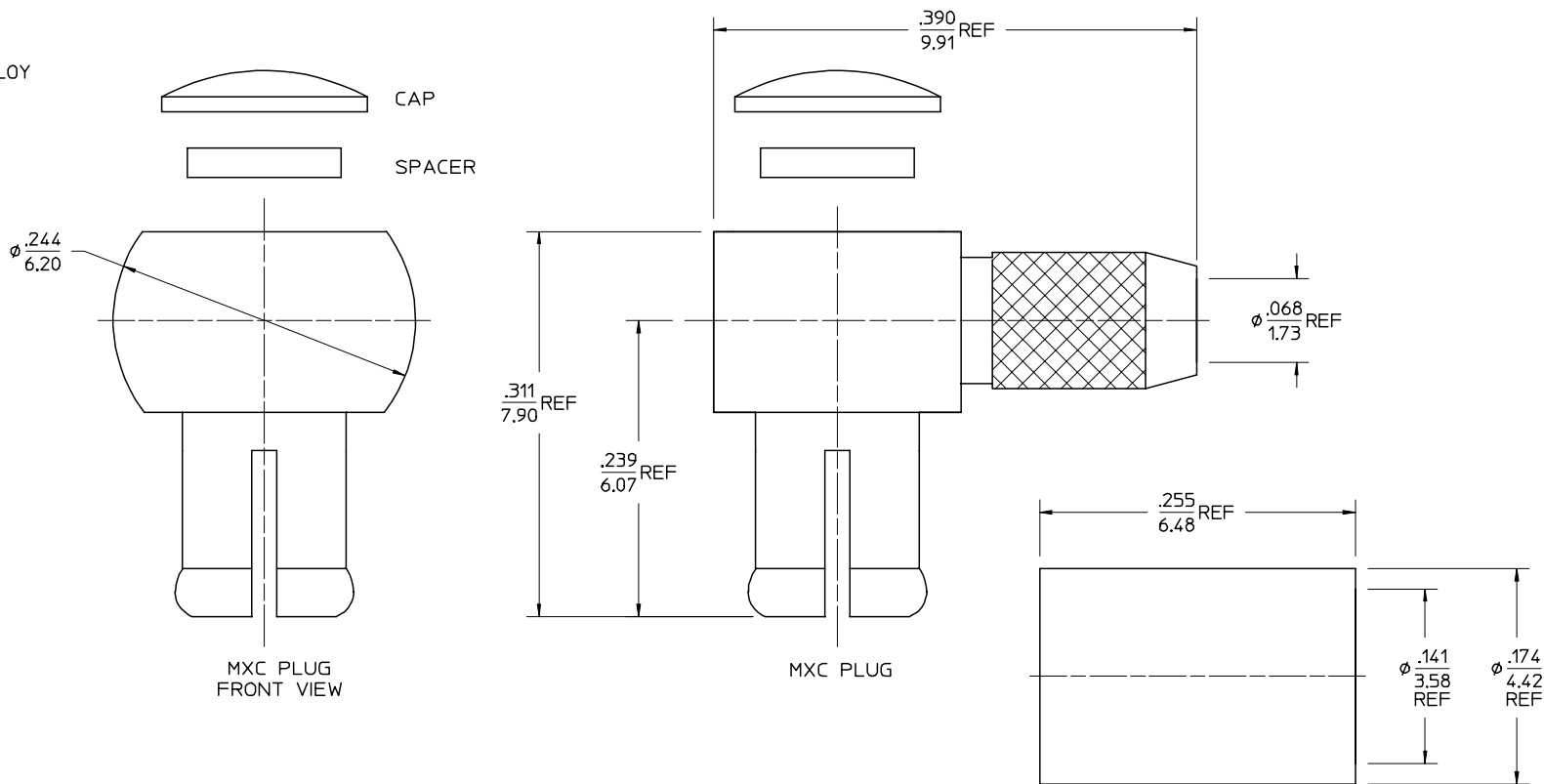
OUTER CONTACT: COPPER ALLOY
PLATED: SEE TABULATION

CENTER CONTACT: BRASS
PLATED: GOLD

INSULATOR: TEFLON

CAP: BRASS
PLATED: SEE TABULATION

CRIMP TUBE: BRASS
PLATED: SEE TABULATION



73415-2391	AS89678-2500	ASSEMBLY INSTRUCTIONS	GOLD PLATING (10 MICRO-INCH MIN)
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73415-2390	AS89678-2500	ASSEMBLY INSTRUCTIONS	NICKEL PLATING
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PART NUMBER	SPECIFICATION	DESCRIPTION	FINISH
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CHG: NEW RELEASE EC NO. URF-0817 DRWN: LMB 08/30/00 CHK: SSS 08/30/00 APPR: GMH 08/30/00	CHG: ADDED PART -2391 & TABULATION CHART DRWN: LMB 08/24/00 CHK: TEF 08/24/00 CHG: XXXXX	EC NO. URF-XXXX DRWN: XXX 00/00/00 CHK: XXX 00/00/00 APPR: XXX 00/00/00	DESCRIPTION UNLESS OTHERWISE SPECIFIED DIMS ARE INCHES AND ANGLES ARE DEGREES. 1. ✓ 63 ALL OVER. 2. NO CHATTER OR NON-UNIFORM SURFACE FINISH ALLOWED. 3. PARTS TO BE FREE OF BURRS & SHARP EDGES .005 MAX BREAK, 4. EXTERNAL THREADS TO BE ROLLED OR SINGLE POINT. 5. DIAMETERS TO BE CONCENTRIC WITHIN .003 TIR.
A	2	1	REV

UNLESS OTHERWISE SPECIFIED DIMS
ARE INCHES AND ANGLES ARE DEGREES.
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WITHIN .003 TIR.

QUALITY
SYMBOLS

MAJOR
CRITICAL

GENERAL TOLERANCES:
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .0005	± .0005
3 PLACES	± .001	± .001
2 PLACES	± .002	± .002
1 PLACE	± .005	± .005
ANGULAR: ±2°		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		

SCALE

DESIGN UNITS
☐ mm ☒ INCH

THIRD ANGLE
PROJECTION

DRAWN BY & DATE
GMH 7/28/00

CHECKED BY & DATE
XXX 00/00/00

APPROVED BY & DATE
XXX 00/00/00

CAD FILENAME

TITLE:
MCX R/A 75 OHM PLUG FOR RD179
MCX-PC/RA

MATERIAL NO.
SEE NOTE

DRAWING NO.
SD-73415-239

SHEET NO.
1 of 1

SIZE
B