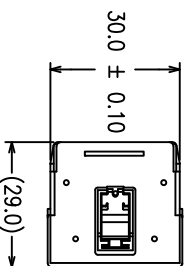


REVISION RECORD		
REV.	ECR/ECN/ECO NUMBER	DATE
A	ECO-0037298	04/11/11
B	ECO-0037543	18/11/11



— LENGTH IN METERS

CABLE USED

UNIT: MM	DATE		DIVISION		STATUS
GEN. TOLERANCES	DTG	KOK HOE LEE	18/11/11	ESD	RELEASED
LINEAR	CHKO	YUNLONG QIAO	18/11/11	MODEL	—
.0 = ±0.25	APPVL	SALUIT BANHU	DATE	18/11/11	
.00 = ±0.15	THE DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETARY TO 3M COMPANY. NO REPRODUCTION OR FURTHER SALE OF THIS DOCUMENT, IN WHOLE OR IN PART, SHALL BE MADE WITHOUT AUTHORIZATION FROM 3M.				
.000= ±0.05	INTERPRET PER ASME Y14.5M-1994				
ANGLE ±1°	SIZE A3				
PROJECTION	DRAWING NO.				
	78-5100-2450-4				
	REV B				

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3M™ HIGH ROUTABILITY INTERNAL MINISAS CABLE ASSEMBLY, 8F68 SERIES

REVISION RECORD		
REV.	ECR/ECN/ECO NUMBER	DATE
REFER TO SHEET 1 OF 2		

PINOUT 1

BACKPLANE-TO-CONTROLLER

P1	B1	P2	B1	P1	A1	P2	B1
A1 GND	B1	GND	B2	A2 GND	A2	Rx_0+	B2
A2 Rx_0+	B2	Tx_0+	B3	A3 Rx_0-	A3	Rx_0-	B3
A3 Rx_0-	B3	Tx_0-	B4	A4 GND	A4	GND	B4
A4 GND	B4	GND	B5	A5 Rx_1+	A5	Rx_1+	B5
A5 Rx_1+	B5	Tx_1+	B6	A6 Rx_1-	A6	Rx_1-	B6
A6 Rx_1-	B6	Tx_1-	B7	A7 GND	A7	GND	B7
A7 GND	B7	GND	B8	A8 Rx_2+	A8	Rx_2+	B8
A8 Rx_2+	B8	Tx_2+	B9	A9 Rx_2-	A9	Rx_2-	B9
A9 Rx_2-	B9	Tx_2-	B10	A10 GND	A10	GND	B10
A10 GND	B10	GND	B11	A11 Rx_3+	A11	Rx_3+	B11
A11 Rx_3+	B11	Tx_3+	B12	A12 Rx_3-	A12	Rx_3-	B12
A12 Rx_3-	B12	Tx_3-	B13	A13 GND	A13	GND	B13
A13 GND	B13	GND	B14	A14 SIDE BAND	A14	SIDE BAND	B14
A14 SIDE BAND	B14	SIDE BAND	B15	A15 SIDE BAND	A15	SIDE BAND	B15
A15 SIDE BAND	B15	SIDE BAND	B16	A16 SIDE BAND	A16	SIDE BAND	B16
A16 SIDE BAND	B16	SIDE BAND	B17	A17 SIDE BAND	A17	SIDE BAND	B17
A17 SIDE BAND	B17	SIDE BAND	B18	A18 SIDE BAND	A18	SIDE BAND	B18
A18 SIDE BAND	B18	SIDE BAND	B19	A19 SIDE BAND	A19	SIDE BAND	B19
A19 SIDE BAND	B19	SIDE BAND	B20	A20 SIDE BAND	A20	SIDE BAND	B20
A20 SIDE BAND	B20	SIDE BAND	B21	A21 SIDE BAND	A21	SIDE BAND	B21
A21 SIDE BAND	B21	SIDE BAND	B22	A22 GND	A22	GND	B22
A22 GND	B22	GND	B23	A23 Rx_4+	A23	Rx_4+	B23
A23 Rx_4+	B23	Tx_4+	B24	A24 Rx_4-	A24	Rx_4-	B24
A24 Rx_4-	B24	Tx_4-	B25	A25 GND	A25	GND	B25
A25 GND	B25	GND	B26	A26 Tx_5+	A26	Rx_5+	B26
A26 Tx_5+	B26	Tx_5+	B27	A27 Rx_5-	A27	Rx_5-	B27
A27 Rx_5-	B27	Tx_5-	B28	A28 GND	A28	GND	B28
A28 GND	B28	GND	B29	A29 Rx_6+	A29	Rx_6+	B29
A29 Rx_6+	B29	Tx_6+	B30	A30 Rx_6-	A30	Rx_6-	B30
A30 Rx_6-	B30	Tx_6-	B31	A31 GND	A31	GND	B31
A31 GND	B31	GND	B32	A32 Rx_7+	A32	Rx_7+	B32
A32 Rx_7+	B32	Tx_7+	B33	A33 Rx_7-	A33	Rx_7-	B33
A33 Rx_7-	B33	Tx_7-	B34	A34 GND	A34	GND	B34

PINOUT 3

BACKPLANE-TO-CONTROLLER (NO SIDEBANDS)

P1	B1	P2	B1	P1	A1	P2	B1
A1 GND	B1	GND	B2	A2 GND	A2	Rx_0+	B2
A2 Rx_0+	B2	Tx_0+	B3	A3 Rx_0-	A3	Rx_0-	B3
A3 Rx_0-	B3	Tx_0-	B4	A4 GND	A4	GND	B4
A4 GND	B4	GND	B5	A5 Rx_1+	A5	Rx_1+	B5
A5 Rx_1+	B5	Tx_1+	B6	A6 Rx_1-	A6	Rx_1-	B6
A6 Rx_1-	B6	Tx_1-	B7	A7 GND	A7	GND	B7
A7 GND	B7	GND	B8	A8 Rx_2+	A8	Rx_2+	B8
A8 Rx_2+	B8	Tx_2+	B9	A9 Rx_2-	A9	Rx_2-	B9
A9 Rx_2-	B9	Tx_2-	B10	A10 GND	A10	GND	B10
A10 GND	B10	GND	B11	A11 Rx_3+	A11	Rx_3+	B11
A11 Rx_3+	B11	Tx_3+	B12	A12 Rx_3-	A12	Rx_3-	B12
A12 Rx_3-	B12	Tx_3-	B13	A13 GND	A13	GND	B13
A13 GND	B13	GND	B22	A22 GND	A22	GND	B22
A22 GND	B22	GND	B23	A23 Rx_4+	A23	Rx_4+	B23
A23 Rx_4+	B23	Tx_4+	B24	A24 Rx_4-	A24	Rx_4-	B24
A24 Rx_4-	B24	Tx_4-	B25	A25 GND	A25	GND	B25
A25 GND	B25	GND	B26	A26 Tx_5+	A26	Rx_5+	B26
A26 Tx_5+	B26	Tx_5+	B27	A27 Rx_5-	A27	Rx_5-	B27
A27 Rx_5-	B27	Tx_5-	B28	A28 GND	A28	GND	B28
A28 GND	B28	GND	B29	A29 Rx_6+	A29	Rx_6+	B29
A29 Rx_6+	B29	Tx_6+	B30	A30 Rx_6-	A30	Rx_6-	B30
A30 Rx_6-	B30	Tx_6-	B31	A31 GND	A31	GND	B31
A31 GND	B31	GND	B32	A32 Rx_7+	A32	Rx_7+	B32
A32 Rx_7+	B32	Tx_7+	B33	A33 Rx_7-	A33	Rx_7-	B33
A33 Rx_7-	B33	Tx_7-	B34	A34 GND	A34	GND	B34

NOTES:

1. A1, A4, A7, A10, A13, A22, A25, A28, A31, A34, B1, B4, B7, B10, B13, B22, B25, B28, B31 AND B34 ARE ALL REFERENCE GROUNDS AND ARE SHORTED TOGETHER THROUGH THE PADDELCARD GROUND PLANES.
2. A14-A21 AND B14-B21 HAVE NO CONNECTIONS TO CABLE.

- NOTES:
1. ROHS COMPLIANT. SEE REGULATORY INFORMATION APPENDIX IN "ROHS COMPLIANCE" SECTION AT [WWW.3M.COM/INTERCONNECT](http://www.3m.com/interconnect) (E1 & C1 APPLY)
2. PADDELCARD PLATING: 30U" MIN. GOLD PLATING
50U" MIN. NICKEL UNDERPLATING
3. MINISAS CABLE PLUG DIMENSIONS SHALL CONFORM WITH SFF-8086 AND SFF-8087 STANDARDS.
MEETS SFF-8086 STANDARD, ELECTRICAL VOLTAGE: 30V /CONTACT

△ CLOTH TAPE WRAPPED AROUND CABLE RIBBONS AT BACK OF EACH CONNECTOR. ALSO, UP TO 2 ADDITIONAL TAPE PIECES WILL BE WRAPPED AROUND THE TWO CABLE RIBBONS SPACED EQUIDISTANT FROM THE CONNECTOR ENDS, AND EACH OTHER, DEPENDING ON ASSY LENGTH A:

A <= 200MM NO ADDITIONAL TAPE
200MM < A <= 600MM 1 TAPE WRAP
600MM < A <= 1000MM 2 TAPE WRAPS

▽ 5. PRODUCT DATA SHEET: 78-5102-0113-6

△ FOUR RIBBONS OF 3M RIBBON TWIN AXIAL CABLE

7. THIS UNIQUE CABLE CONSTRUCTION HAS A THIN ALUMINUM INNER LAYER EXPOSED AT EACH EDGE. USERS SHOULD ASSESS WHETHER THE EXPOSED EDGE PRESENTS A SHORTING RISK IN THEIR SPECIFIC APPLICATION. INSULATING TAPE MAY BE APPLIED AT THE CABLE ASSEMBLY LEVEL, AS NEEDED, TO COVER THIS EXPOSED EDGE IN RISK AREAS.

△ LENGTH TOLERANCE:
± 10MM FOR LENGTH <=0.5 METER
± 15MM FOR LENGTH >0.5 METER

- NOTE:
1. A1, A4, A7, A10, A13, A22, A25, A28, A31, A34, B1, B4, B7, B10, B13, B22, B25, B28, B31 AND B34 ARE ALL REFERENCE GROUNDS AND ARE SHORTED TOGETHER THROUGH THE PADDELCARD GROUND PLANES.

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UNIT: MM	DATE 18/11/11	DATE 18/11/11
GEN. TOLERANCES	CHKD YUNLONG QIAO	DATE 18/11/11
LINEAR 0 = ±0.25 .00 = ±0.15 .000 = ±0.05	APPL SAUJIT BANDHU	DATE 18/11/11
ANGLE ±1°	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETARY TO 3M AND IS NOT TO BE REPRODUCED OR IN PART, SHALL BE MADE WITHOUT AUTHORIZATION FROM 3M.	
PROJECTION	INTERPRET PER ASME Y14.5M-1994	
CRITICAL DIMENSION: ▲		
TITLE INTERNAL 68P MINISAS RIBBON TWINAX		
SIZE A3	DRAWING NO. 78-5100-2450-4	REV B

SCALE : NTS	DET LIST	YES	NO	SHT 2 of 2
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