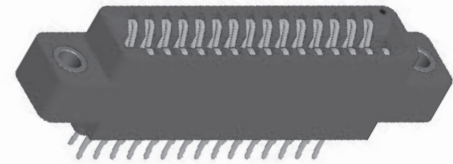




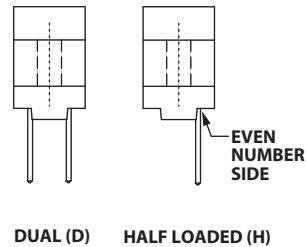
.100" [2.54 mm] Contact Centers, .610" [15.49 mm] Insulator Height, Dip Solder/Wire Wrap/Right Angle/Card Extender

SPECIFICATIONS

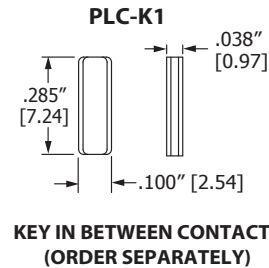
- Accommodates .062" $\pm$.008" [1.57 mm $\pm$ 0.20 mm] mating PCB
(For .093" [2.36 mm] or .125" [3.18 mm] mating PCB see following pages)
- PBT, PPS or PA9T insulator
- Molded-in key available
- 3 Amps current rating for one contact energized
- 30 milli Ohms maximum at rated current
- UL Flammability Rating: 94V-0



READOUT



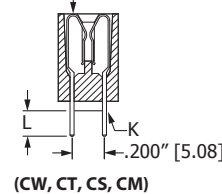
POLARIZING KEY



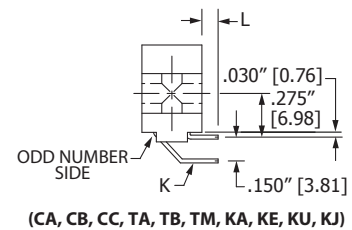
TERMINATION TYPE

HAIRPIN BELLOWS	TERMINATION TYPE	POST CROSS SECTION K	POST LENGTH L .025" [0.64]	FITS MIN. HOLE SIZE
CW	DIP SOLDER	.015" X .025" [0.38 X 0.64]	.125" [3.18]	.035" [0.89]
CT	DIP SOLDER	.015" X .025" [0.38 X 0.64]	.170" [4.32]	.035" [0.89]
CS	DIP SOLDER	.025" [0.64] SQUARE	.160" [4.06]	.040" [1.02]
CM	WIRE WRAP	.025" [0.64] SQUARE	.560" [14.20]	.040" [1.02]
CA	RIGHT ANGLE	.025" [0.64] SQUARE	.100" [2.54]	.043" [1.09]
CB	RIGHT ANGLE	.025" [0.64] SQUARE	.180" [4.57]	.043" [1.09]
CC	RIGHT ANGLE	.025" [0.64] SQUARE	.250" [6.35]	.043" [1.09]

HAIRPIN BELLOWS

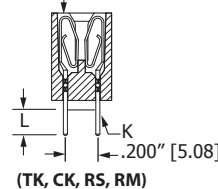


RIGHT ANGLE

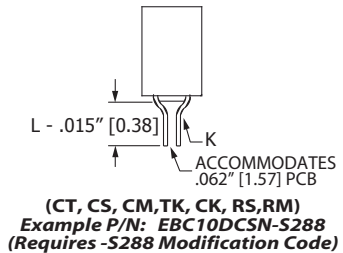


LOOP BELLOWS	TERMINATION TYPE	POST CROSS SECTION K	POST LENGTH L .025" [0.64]	FITS MIN. HOLE SIZE
TK,CK	DIP SOLDER	.025" [0.64] ROUND	.190" [4.83]	.033" [0.84]
RS	DIP SOLDER	.025" [0.64] SQUARE	.190" [4.83]	.040" [1.02]
RM	WIRE WRAP	.025" [0.64] SQUARE	.560" [14.20]	.040" [1.02]
TA	RIGHT ANGLE	.025" [0.64] SQUARE	.100" [2.54]	.043" [1.09]
TB	RIGHT ANGLE	.025" [0.64] SQUARE	.180" [4.57]	.043" [1.09]
TM	RIGHT ANGLE	.025" [0.64] SQUARE	.250" [6.35]	.043" [1.09]

LOOP BELLOWS

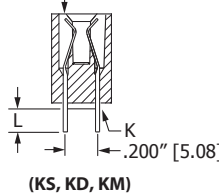


HAIRPIN or LOOP CARD EXTENDER

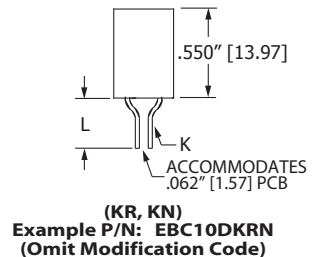


CANTILEVER	TERMINATION TYPE	POST CROSS SECTION K	POST LENGTH L .025" [0.64]	FITS MIN. HOLE SIZE
KS	DIP SOLDER	.025" [0.64] SQUARE	.190" [4.83]	.040" [1.02]
KD	DIP SOLDER	.025" [0.64] SQUARE	.160" [4.06]	.043" [1.09]
KM	WIRE WRAP	.025" [0.64] SQUARE	.560" [14.20]	.040" [1.02]
*KA	RIGHT ANGLE	.025" [0.64] SQUARE	.100" [2.54]	.043" [1.09]
*KE	RIGHT ANGLE	.025" [0.64] SQUARE	.180" [4.57]	.043" [1.09]
*KU	RIGHT ANGLE	.025" [0.64] SQUARE	.250" [6.35]	.043" [1.09]
*KJ	RIGHT ANGLE	.025" [0.64] SQUARE	.500" [12.70]	.043" [1.09]
*KR	CARD EXTENDER	.025" [0.64] SQUARE	.235" [5.97]	N/A
*KN	CARD EXTENDER	.025" [0.64] SQUARE	.605" [15.37]	N/A

CANTILEVER

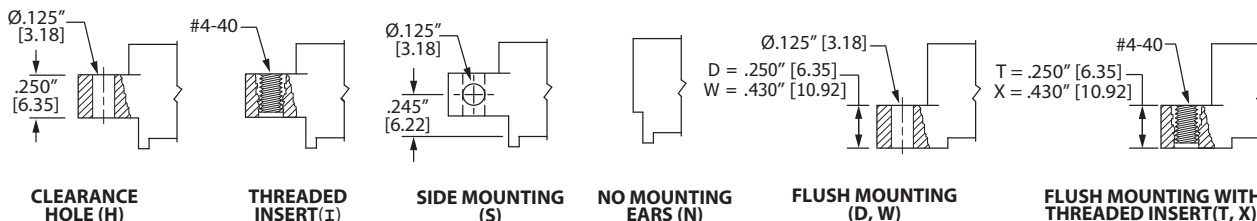


CANTILEVER CARD EXTENDER



* KA, KE, KU, KJ, KR, KN have no standoffs, unless requested.

MOUNTING STYLE





.100" [2.54 mm] Contact Centers, .610" [15.49 mm] Insulator Height, Dip Solder/Wire Wrap/Right Angle/Card Extender

PART NUMBER OPTIONS

MATERIALS (INSULATOR/CONTACT)

E = PBT/Phosphor Bronze (Standard)
R = PPS/Phosphor Bronze
G = PA9T/Phosphor Bronze
H = PBT/Beryllium Copper
A = PPS/Beryllium Copper
J = PA9T/Beryllium Copper
(Consult factory for other materials.)
Refer to Page 7 for Operating/Processing Temperatures

CONTACT FINISH - RoHS Compliant

All platings are Lead Free and have .000050" Nickel underplate

Contact Surface	Termination
B = .000010" Gold	.000100" Pure Tin, Matte
C = .000030" Gold	.000100" Pure Tin, Matte
G = .000010" Gold	.000005" Gold
Y = .000030" Gold	.000005" Gold
Contact Surface	Overall Plating
S = .000010" Gold	.000010" Gold
M = .000030" Gold	.000010" Gold
E = .000100" Pure Tin, Matte	.000100" Pure Tin, Matte

CONTACT CENTERS

C = .100" [2.54 mm]

NUMBER OF CONTACT POSITIONS

See Chart Below

READOUT (Opposite Page)

D = Dual
H = Half Loaded

E B C 70 D CM H - Sxxx

MODIFICATION CODE (Consult Factory)

OMIT FOR STANDARD

-S189 = .200" [5.08 mm] Row to Row on Right Angle

-S288* = Card Extender Accepts .062" [1.57 mm] PCB

* Not Required on KR or KN Terminations

MOUNTING STYLE (Opposite Page)

H = Clearance Holes
I = Threaded Inserts
S = Side Mounting
N = No Mounting
D, W = Flush Mounting
T, X = Flush Mounting With Threaded Inserts

TERMINATION TYPE (Opposite Page)

Hairpin Bellows - Available with B or C plating and Phosphor Bronze Only

CS = .025" [0.64 mm] Square Dip Solder

CM = .025" [0.64 mm] Square Wire Wrap

CA, CB, CC = .025" [0.64 mm] Square Right Angle

CW, CT = .015" X .025" [0.38 mm X 0.64 mm] Dip Solder

Loop Bellows

RS = .025" [0.64 mm] Square Dip Solder

CK, TK = .025" [0.64 mm] Round Dip Solder

RM = .025" [0.64 mm] Square Wire Wrap

TA, TB, TM = .025" [0.64 mm] Square Right Angle

Cantilever Bellows - Available in Y, B, or C plating Only

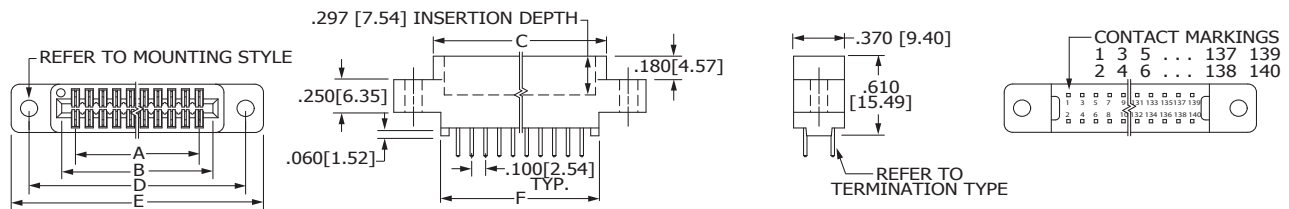
KS, KD = .025" [0.64 mm] Square Dip Solder

KM = .025" [0.64 mm] Square Wire Wrap

KA, KE, KU, KJ = .025" [0.64 mm] Square Right Angle

KR, KN = .025" [0.64 mm] Square Card Extender

DIMENSIONS Dimensions in [] are in millimeters, all others are in inches.



Tolerances on non-critical dimensions may vary slightly due to shrinkage differential per insulator material; Consult factory.

POSITIONS/ CONTACTS	INCHES						MILLIMETERS					
	A±.008	B±.008	C±.015	D±.010	E±.020	F±.015	A±0.20	B±0.20	C±0.38	D±0.25	E±0.51	F±0.38
06/12	0.500	0.700	0.860	1.175	1.435	0.750	12.70	17.78	21.84	29.85	36.45	19.05
07/14	0.600	0.800	0.960	1.275	1.535	0.850	15.24	20.32	24.38	32.39	38.99	21.59
08/16	0.700	0.900	1.060	1.375	1.635	0.950	17.78	22.86	26.92	34.93	41.53	24.13
10/20	0.900	1.100	1.260	1.575	1.835	1.150	22.86	27.94	32.00	40.01	46.61	29.21
12/24	1.100	1.300	1.460	1.775	2.035	1.350	27.94					