

DO NOT SCALE FROM THIS PRINT

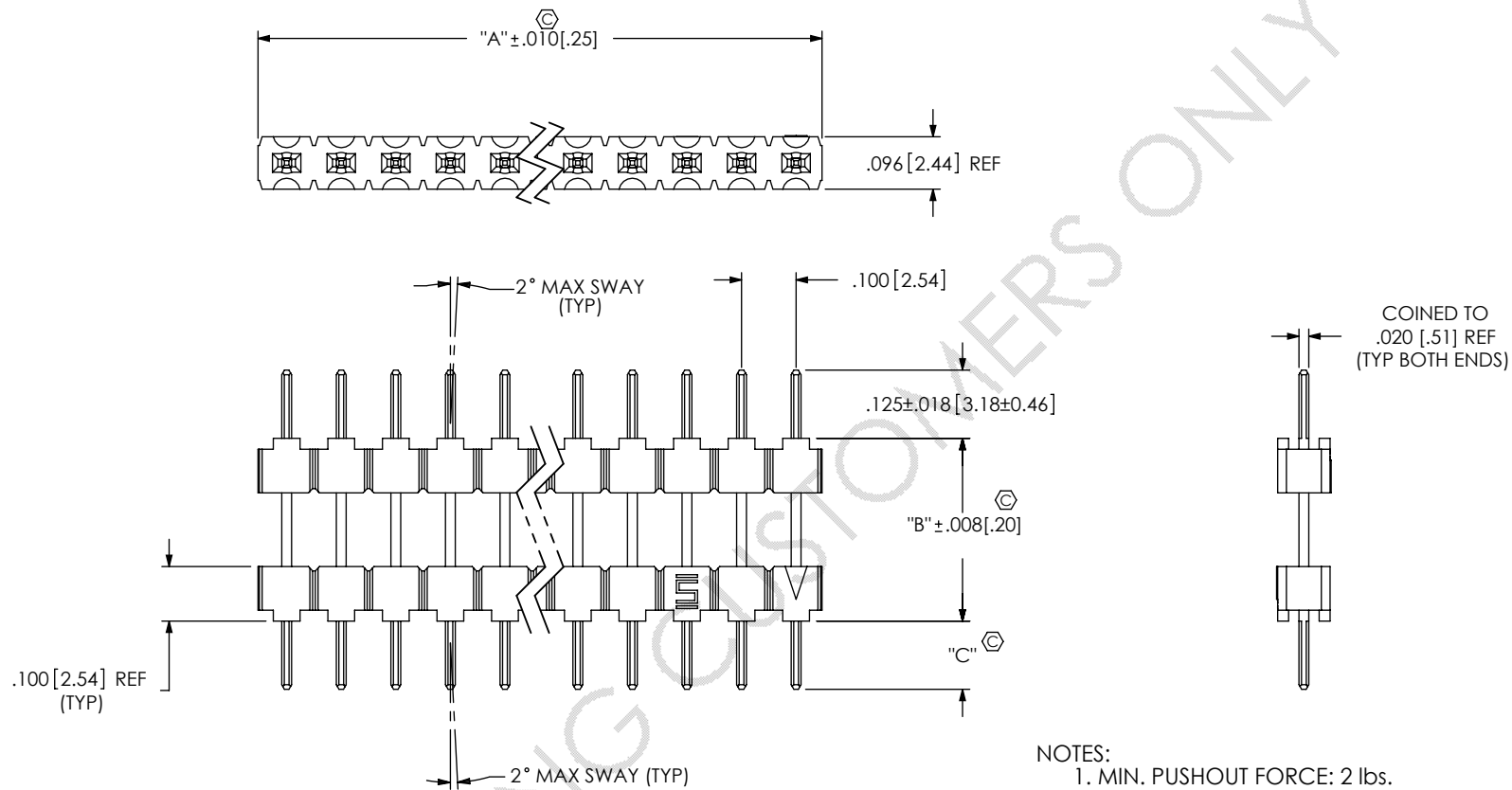
LBS-1XX-X-X-S

POSITION SPECIFICATION  
-01 THRU -36  
"A" = No. of POS. x .100

ROW SPECIFICATION  
USE LBS-36-S

LEAD STYLE SPECIFICATION  
(SEE TABLE 1)

PLATING SPECIFICATION  
-T: MATTE TIN CONTACT AND TAIL  
-F: 3μ" FLASH GOLD IN CONTACT AREA, MATTE TIN ON TAIL  
-H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" ON TAIL



NOTES:

1. MIN. PUSHOUT FORCE: 2 lbs.
2. MAX. ALLOWABLE BOW AFTER ASSEMBLY:  $.003 [.08]$  in./in.
3. MAX. VARIATION BETWEEN ANY TWO PINS TO BE  $.010 [.25]$  MAX.
4. Ⓢ REPRESENTS A CRITICAL DIMENSION.
5. MAX CUT FLASH:  $.005 [.13]$

TABLE 1

STYLE	"B"	"C"	TERMINAL	COMMENTS
A	.210 [5.33]	.125 [3.18]	T-1M7-01-X	FOR USE WITH STANDARD "SS" SOCKET STRIP
B	.335 [8.51]	.125 [3.18]	T-1M7-02-X	
C	.585 [14.86]	.125 [3.18]	T-1M7-03-X	
D	.835 [21.21]	.125 [3.18]	T-1M7-04-X	

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES  
.XX:  $\pm .01 [.3]$   $2^\circ$   
.XXX:  $\pm .005 [.13]$   
.XXXX:  $\pm .0020 [.051]$

PROPRIETARY NOTE

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1

INSULATOR: ZYTEL HTNFR52G30BL  
CONTACT OR TERMINAL:

MAX FLASH ALLOWED:  $.002$   
MAX GATE VESTIGE:  $.002$

F:\DWG\SW\Exisprod\Assembly\100\LBS-1XX-X-X-S.SLDDRW

DESCRIPTION:

LBS ASSEMBLY

DWG. NO.

LBS-1XX-X-X-S

BY: T.WERNE 08/27/02

SHEET 1 OF 1