

DRAWING MADE IN AMERICAN

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REVISIONS

TR	DESCRIPTION	DATE	APPROV
0	NPS 72-0122	16-7-72	Same
A	.050-.105 WAS .050- ^{REVISED TOOL NOTE} .082 PC-75.74	10-9-75	a-17
B	REL FOR P-8986	11-14-79	17
C	INACTIVE -1 P-9381	1-30-82	18
D	OBSOLETE -1 G-2340	DAP 1/6/87	19
E	REV 10 G10-0094-98	ME 2/1/99	

METALLIC SLEEVE

INSULATION

SERRATIONS

BODY

.031 MIN

.709 MAX

.632 MAX

.211 MIN

±.003

.145
(FOR #6 STUD)

.250

.077 MAX

±.001

TONGUE MATERIAL THK. = .027

FOR .050 TO .095 WIRE INS. DIA.

MUST BE CRIMPED WITH 22-18 OR 22-16 PIDG (RED) TO

53115-1 ON TAPE	53115-2	BODY: COPPER (ASTM B152) TIN PL. (ASTM B545)
WIRE TERMINAL	53115-1 OBSOLETE	SLEEVE: COPPER (ASTM B152) TIN PL. (ASTM B545)
		INSULATION: NYLON (MIL-M-20693) TY. COLOR: YELLOW
QTY	DESCRIPTION	PART NO.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ±.008 ANGLES ±5°		CONTRACT NO. 11
MATERIAL		DR. Low Bail 6-6-72
SEE TABLE		CHK Dan Emminger 6-7-72
		APPD Abel 6-15-72
		REL
		DSGN APPD
		OTHER APPD
		AMP INCORPORATED HARRISBURG, PENNSYLVANIA
		NAME WIRE TERMINAL PIDG - SPADE WIRE SIZE: 26-24
		SIZE A
		CODE IDENT NO. 00779
		NUMBER 53115
		SCALE N.T.S.
		SHEET 1 OF 1