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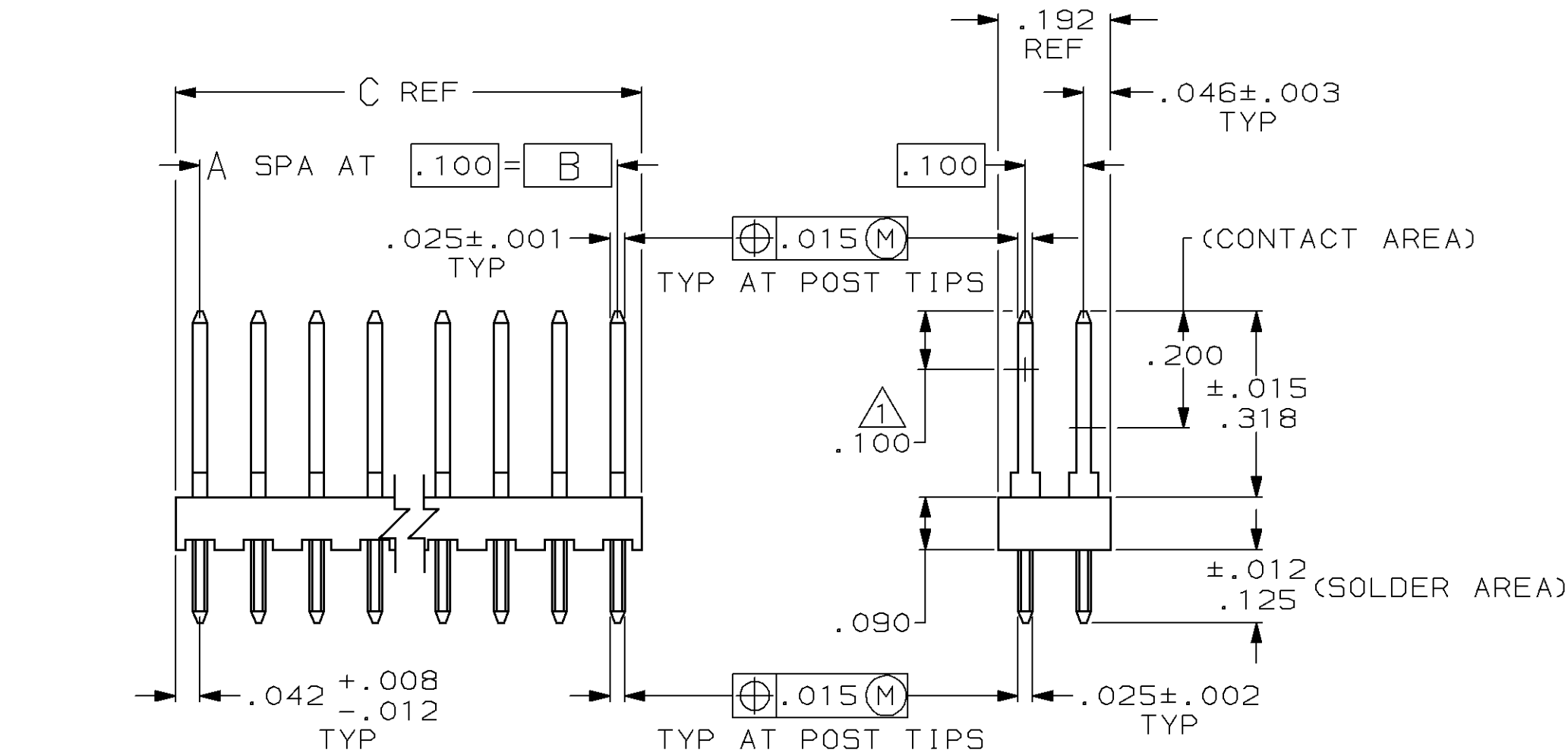
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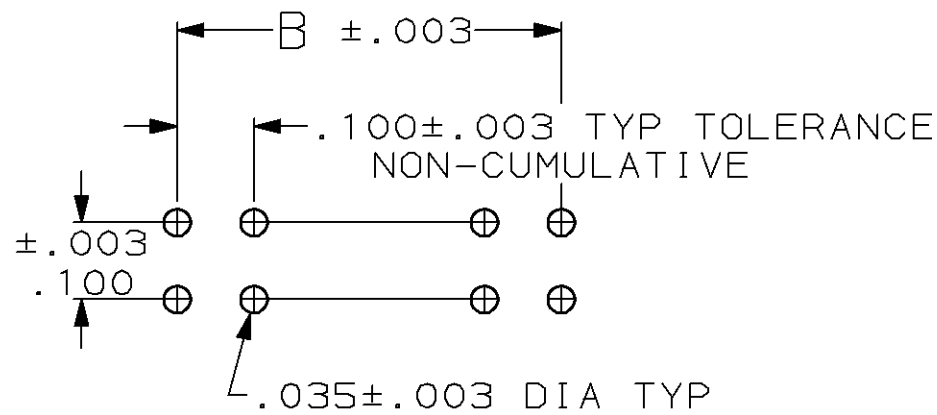
Jameco Part Number 987212

P		F		ZONE		LTR		DESCRIPTION		DATE	APVD
						J		REV PER 0310-0369-97		9-25-97	SAS

3.984	3.900	39	80	4-87215-0	
3.884	3.800	38	78	3-	-9
3.784	3.700	37	76	3-	-8
3.684	3.600	36	74	3-	-7
3.584	3.500	35	72	3-	-6
3.484	3.400	34	70	3-	-5
3.384	3.300	33	68	3-	-4
3.284	3.200	32	66	3-	-3
3.184	3.100	31	64	3-	-2
3.084	3.000	30	62	3-	-1
2.984	2.900	29	60	3-	-0
2.884	2.800	28	58	2-	-9
2.784	2.700	27	56	2-	-8
2.684	2.600	26	54	2-	-7
2.584	2.500	25	52	2-	-6
2.484	2.400	24	50	2-	-5
2.384	2.300	23	48	2-	-4
2.284	2.200	22	46	2-	-3
2.184	2.100	21	44	2-	-2
2.081	2.000	20	42	2	-1
1.984	1.900	19	40	2-	-0
1.884	1.800	18	38	1-	-9
1.784	1.700	17	36	1-	-8
1.684	1.600	16	34	1-	-7
1.584	1.500	15	32	1-	-6
1.484	1.400	14	30	1-	-5
1.384	1.300	13	28	1-	-4
1.084	1.000	10	22	1-	-3
.284	.200	2	6	1-	-2
.184	.100	1	4	1-	-1
.084			2	1-	-0
1.284	1.200	12	26		-9
1.184	1.100	11	24		-8
.984	.900	9	20		-7
.884	.800	8	18		-6
.784	.700	7	16		-5
.684	.600	6	14		-4
.584	.500	5	12		-3
.484	.400	4	10		-2
.384	.300	3	8		87215-1
C	B	A	NO OF POS	ASSEMBLY PART NUMBER	



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON : DECIMALS ± .005 ANGLES ± —	CONTRACT NO		AMP AMP INCORPORATED Harrisburg, Pa.		
	DR 3-15-85 L. MAYER				
	CHK 5-21-85 T. ZOLA		NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100¢, VERTICAL, .025 SQUARE POSTS		
APPD 5-21-85 R. ELICKER					
APPD 5-21-85 T. ZOLA					
DSGN APPD					
MATERIAL : HOUSING-FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK	OTHER APPD		SIZE	FSCM NO	DRAWING NO
POSTS-PH0S BRONZE			C	00779	87215
FINISH : POSTS-.000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL			SCALE	4 : 1	SHEET — 1 — 1