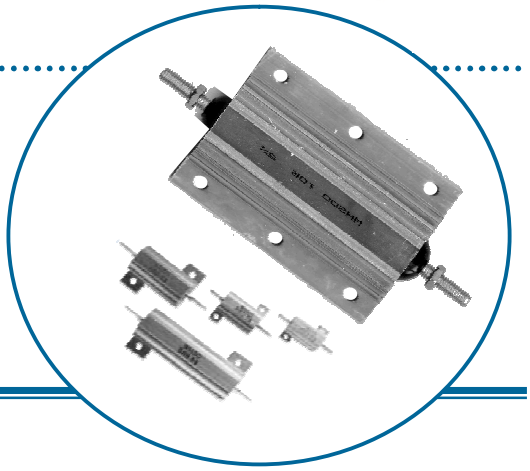
Aluminium Housed Wirewound Resistors

TT electronics
Welwyn Components

WH Series

- **High power dissipation up to 300W**
- **All welded construction**
- **Suitable for severe environments**
- **Designed for excellent thermal conductivity to heatsink**
- **RoHS compliant**



Electrical Data

		WH5	WH10	WH25	WH50	Notes
Power rating at 25°C	watts	10	15	25	50 *	On standard heatsink
Resistance range	ohms	0R01 to 10K	0R01 to 20K	0R01 to 44K	0R015 to 120K	
TCR (-55° to 200°C)	ppm/°C	<10R: ±75 ≥10R to <100R: ±50 ≥100R: ±25				
Resistance tolerance	%	1(F), 2(G), 5(J) and 10(K)				
Low value limits	ohms	1R at 1% 0R5 at 2% 0R05 at 5% 0R01 at 10%				WH50 0R015 at 10%
Isolation voltage	volts	1500	1500	3000	3000	DC or AC peak

* For load at maximum rating mount on aluminium heatsink 30.5 cm x 30.5 cm x 1.5 mm

CECC 40203-006 Requirements *		AA	BA	CA	DA	Notes
Power rating at 25°C	watts	10	15	25	40	On standard heatsink
Resistance range	ohms	0R05 to 3K4	0R05 to 15K	0R05 to 33K	0R05 to 82K	
TCR (-55° to 200°C)	ppm/°C	≥5R to ≤10R: ± 100 >10R: ±50				
Resistance tolerance	%	1(F), 2(G), and 5(J)				
Low value limits	ohms	1R at 1% 0R5 at 2% 0R05 at 5%				
Isolation voltage	volts	1000	1000	2000	2000	DC or AC peak

* This table indicates the CECC specification requirements which are met or exceeded by the corresponding WH series products.

Limiting element voltage	volts	150	250	500	1250	DC or AC rms
Standard values		E24 preferred range				Other values to order
Thermal impedance	°C/watt	16.0	10.0	6.0	3.5	On standard heatsink
Ambient temperature range	°C	-55 to 200				

		WH100	WH200	WH300	Notes
Power rating at 25°C	watts	100	200	300	On standard heatsink
Resistance range	ohms	0R01 to 70K	0R01 to 50K	0R01 to 68K	
TCR (-55° to 200°C)	ppm/°C	≤1K0: ±100 >1K0: ±25			
Resistance tolerance	%	Standard 5(J) and 10(K). also available : 1(F) and 2(G)			
Low value limits	ohms	Typically ≥0R05: ±5% ≤0R047: ±10%			
Isolation voltage	volts	6360	7070	7070	DC or AC peak
Limiting element voltage	volts	1900	1900	2500	DC or AC rms
Standard values		E24 preferred range			Other values to order
Thermal impedance	°C/watt	1	0.7	0.6	On standard heatsink
Ambient temperature range	°C	-55 to 200			

General Note
Welwyn Components reserves the right to make changes in product specification without notice or liability.
All information is subject to Welwyn's own test data and is considered accurate at time of print.

ÓWelwyn Components Limited
Welwyn Electronics Park, Bedlington, Northumberland, NE22 7AA, England. Tel: 01670 822181 Fax: 01670 829465 Web: www.welwyn-tt.com

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Physical Data

Dimensions (mm) & Weight (g)

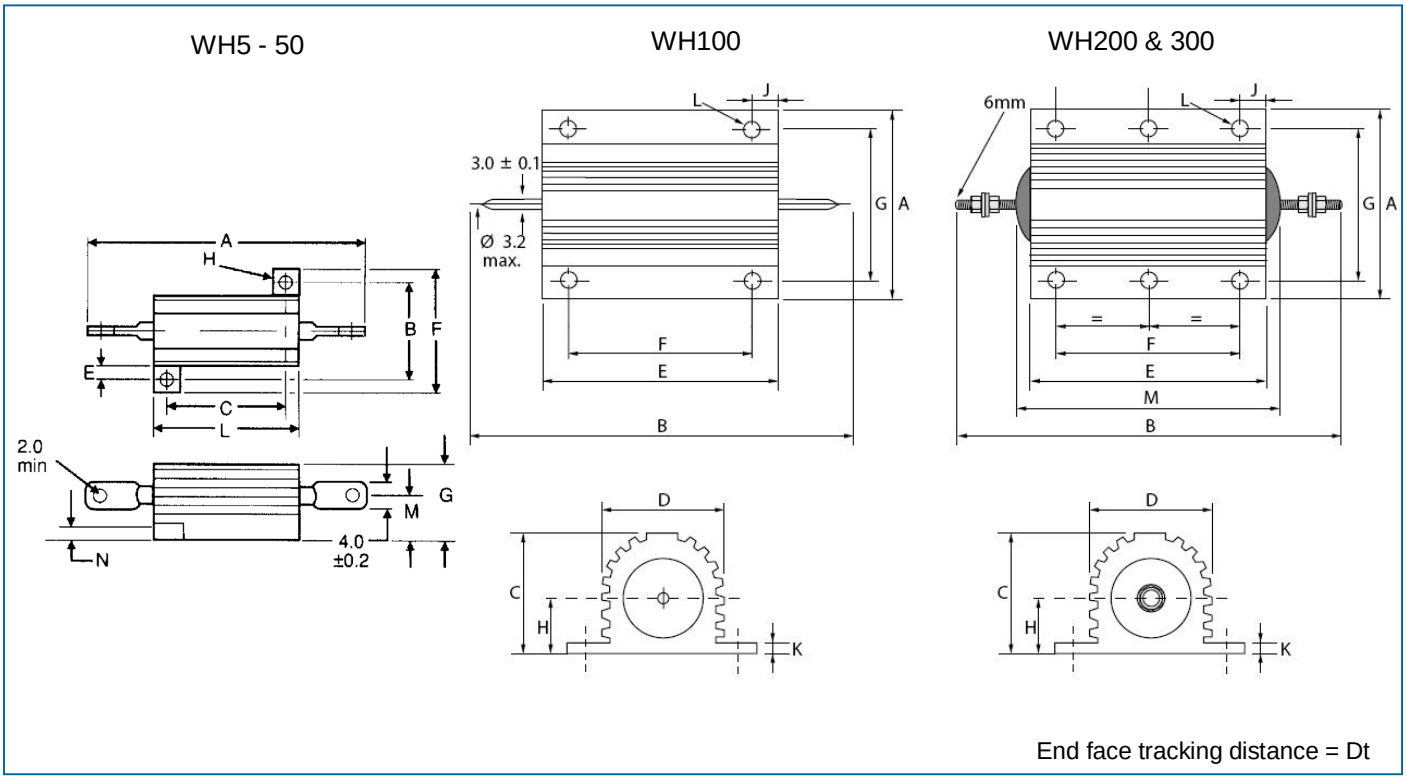
WH5 - 50

Type	A	B	C	E	F	G	H	L	M	N	Dt	Wt.
	Max	±0.3	±0.3	Min	Max	Max	Dia ±0.2	Max	±0.5	Max	Min	Nom
WH5	30	12.4	11.3	1.9	17	9	2.4	17.0	4.3	1.8	2.5	3.6
WH10	36.5	15.9	14.3	1.9	21	11	2.4	21.0	5.2	2.2	2.9	5.6
WH25	51	19.8	18.3	2.8	28	15	3.3	29.0	7.2	2.6	4.3	13
WH50	72.5	21.4	39.7	2.8	30	16	3.3	51.0	7.9	2.6	5.1	29

WH100 – 300

	A Max	B Max	C Max	D Max	E Max	F ±0.3	G ±0.3	H Max	J Max	K Max	L Nom*	M Max	Dt Min	Wt. Nom
WH100	47.5	88	24.1	27.3	65.2	35	37	11.8	15.4	3.7	4.4	-	7.0	115
WH200	72.5	145.7	41.8	45.5	89.7	70	57.2	20.5	10.4	5.5	5.1	103.4	15	475
WH300	72.5	184.4	41.8	45.5	127.7	104	59	20.5	12.4	5.5	6.6	141.4	15	700

* WH100: ±0.25, WH200 & WH300: ±0.45



End face tracking distance = Dt

Construction

Cap and lead assemblies are fitted to a high purity ceramic substrate. The resistive element is wound onto the substrate and welded to the caps. The wound rod is then moulded and fitted into aluminium housing to give optimum stability and reliability.

Marking

The resistors are legend marked with type reference, resistance value and tolerance which will withstand all accepted industrial cleaning fluids. Values are marked in accordance with IEC 62

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Terminations

WH5-100

Material	Pb-free solder dipped, copper clad steel
Strength	The terminations meet the requirements of IEC 68.2.21
Solderability	The terminations meet the requirements of IEC 115-1, clause 4.17.3.2

WH200 & 300

Material	M6 threaded steel terminal
Strength	Termination robustness 50N
Solderability	Non-solderable

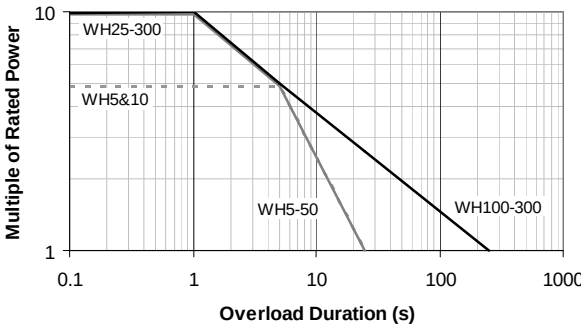
Performance Data

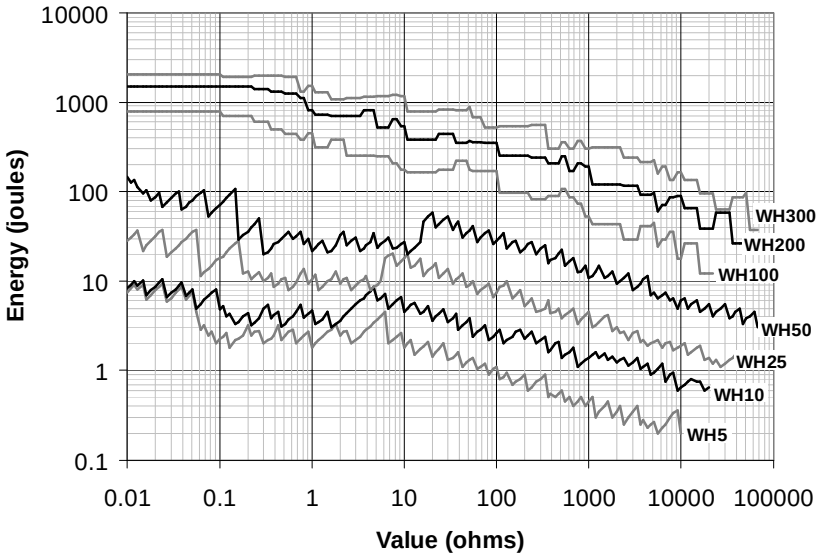
		WH5 - 50			WH100 - 300
		CECC 40203-006 Requirements	Actual		Maximum
			Maximum	Typical	
Load at commercial rating: 1000hrs at 25°C	ΔR%	1	1	0.4	2
Load at CECC rating: 1000hrs at 25°C	ΔR%	1	1	0.4	N/A
Dry heat: 1000hrs at 200°C	ΔR%	1	1	0.4	2
Derating from 25°C		Zero at 200°C, see derating graph			
Short-term overload	ΔR%	1	1	0.2	
Climatic sequence	ΔR%	1	1	0.4	
Climatic category		55/200/56			
Long-term damp heat	ΔR%	1	0.5	0.2	
Temperature rapid change	ΔR%	0.25	0.25	0.1	0.25
Resistance to solder heat	ΔR%	0.25	0.25	0.05	WH100: 0.5
Vibration and bump	ΔR%	0.25	0.25	0.025	
Noise (in decade of frequency)	µV/V	Not specified	0	0	0
Insulation resistance	ohms	1G min	10G min		
Pulse and overload performance		Not specified	See graphs		

Note: A 0.05 ohm addition is to be added to the performance of all resistors < 10 ohms.

Pulse and Overload Performance

For short durations of ≤0.1s the energy graph should be used. For longer durations the overload graph applies.





Application Notes

After soldering care should be taken to ensure that there are no flux residues on the end faces of the moulding compound, otherwise insulation resistance will be reduced. The minimum surface tracking distances from termination to casing are shown in the Physical Data tables as dimension Dt.

It is recommended that the resistor base should be coated with heatsink compound before mounting to obtain the stated operating characteristics. The heatsink compound increases thermal conductivity to the heatsink.

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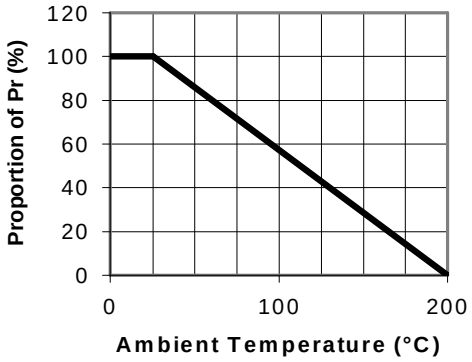
The standard aluminium heatsinks are defined in the table below. If smaller heatsinks are used then derating should be applied as indicated in the graph below.

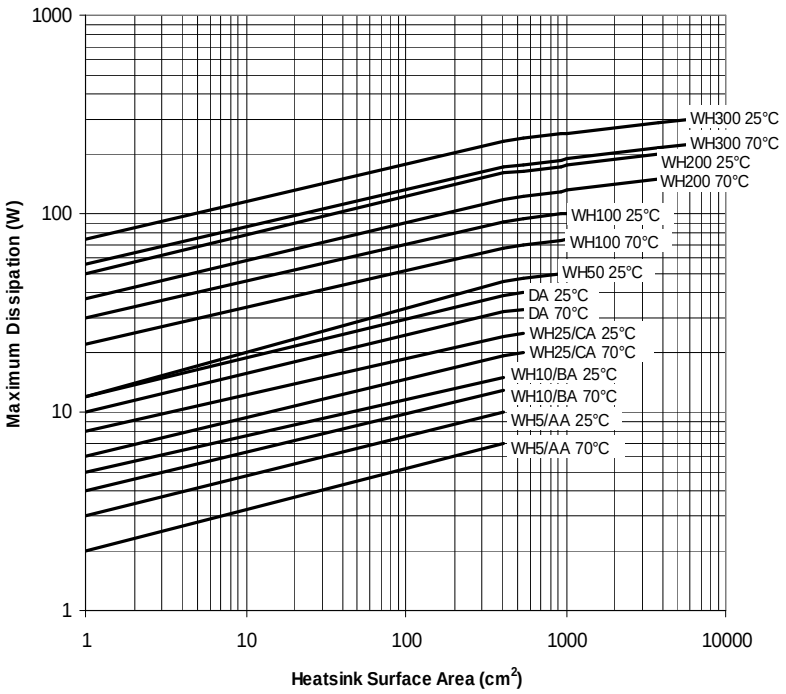
Reference heatsink dimensions

Type (CECC)	Thickness (mm)	Area (cm²)
WH5 (AA)	1	410
WH10 (BA)	1	410
WH25 (CA)	1	544
WH50 (DA)	1	544
WH50 @ 50W	1.5	930
WH100	3	1000
WH200	3	3800
WH300	3	5800

Derating for ambient temperature



Derating for reduced heatsink dimensions



WH200 and WH300 are supplied with a set of four M6 nuts and washers. The screw terminations can support a maximum tightening torque of 5Nm.

Packaging

WH5-100 resistors are packed in plastic bags and boxed. WH200 & 300 are individually boxed.

Ordering Procedure

Example: WH25 at 100 ohms with a 5% tolerance:

WH25 – 100R J I

Type

Value (use IEC62 code)

Tolerance (use IEC62 code)

F	1%	J	5%
G	2%	K	10%

Packing

I	Bulk	All Sizes	Standard

The following options apply to WH5 – 50 only:
For CECC released product state on order the CECC number and style. Example: **WH25-3K3JI CECC40203-006 CA**
For SnPb finish instead of Pb-free replace the packing suffix with **PB**. Example: **WH25-3K3JPB**

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