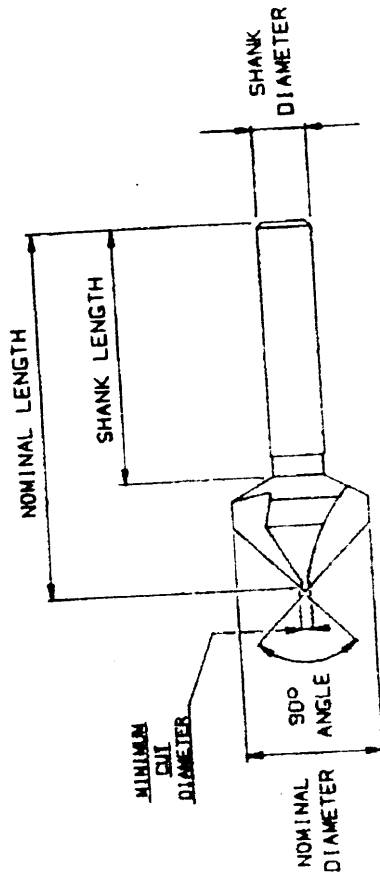


DRAWING N°	
TDS-64	
SH. C	MOD. C



TOOL NO	ITEM NO	NOMINAL DIAMETER	MINIMUM CUT DIAMETER	NOMINAL LENGTH	SHANK DIAMETER	SHANK LENGTH	NO OF FLUTES	APPROX WEIGHT
CS3 6	7014582	6.3mm	1.5mm	45mm	5mm	38.5mm	3	7g
CS3 8	7014594	8.3mm	2mm	50mm	6mm	42mm	3	11g
CS3 10	7014600	10.4mm	2.5mm	50mm	6mm	41mm	3	12g
CS3 12	7014612	12.4mm	2.8mm	56mm	8mm	46mm	3	22g
CS3 16	7014624	16.5mm	3.2mm	60mm	10mm	47mm	3	38g
CS3 20	7014636	20.5mm	3.5mm	63mm	10mm	47mm	3	46g
CS3 25	7014648	25mm	3.8mm	67mm	10mm	47mm	3	60g
CS3 28	7014650	28mm	4mm	71mm	12mm	49.5mm	3	80g
CS3 31	7014661	31mm	4.2mm	71mm	12mm	46.5mm	3	100g

SET REF	ITEM NO	CONTAINS TOOLS		OVERALL DIMENSION OF METAL CASSETTE	APPROX WEIGHT
CS3 S1	7015264	CS3 6, CS3 8, CS3 10, CS3 12, CS3 16, CS3 20		100mm x 111mm x 25mm	550g

NOTE: WEIGHTS OF SETS
INCLUDE PLASTIC DIP
FOR ALL TOOLS

MOD NO	MOD NOTE REF NO	DATE OF MOD
A	MOD 1504	08-01-93
B	MOD 1567	30-04-93
C	MOD 1709	26-09-96
MATERIAL		
BM2 HSS		
FINISH		
BLUE ALL OVER EXCEPT FOR GROUND SHANK DIAMETER, HEAD DIAMETER AND CUTTING LANDS.		
UNCONTROLLED DOCUMENT		
REMARKS		
HSS COUNTERSINKS TO DIN 335C		
THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY		
DATE	19-6-91	CATALOGUE REF.
DRAWN	K. JACKSON	SEE TOOL NO IN TABLE
CHECKED	A. KELSEY	
DO NOT SCALE		
TITLE HSS DIN STD 3 FLUTE COUNTERSINKS		
COMPUTER FILENAME : TDS64		DRAWING N° TDS-64
G & J HALL Ltd.		
SH. C	MOD. C	