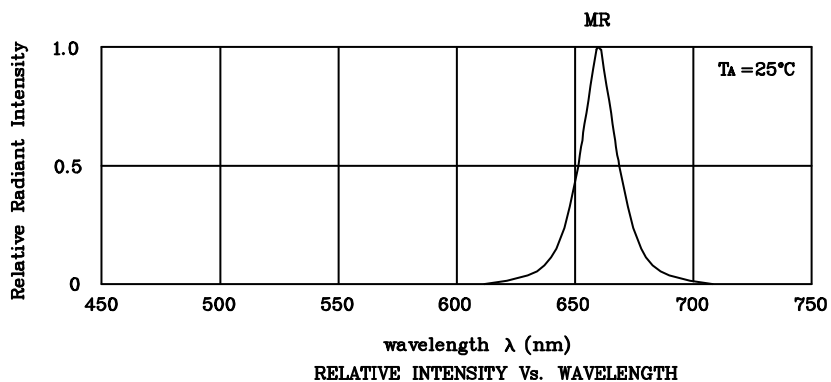
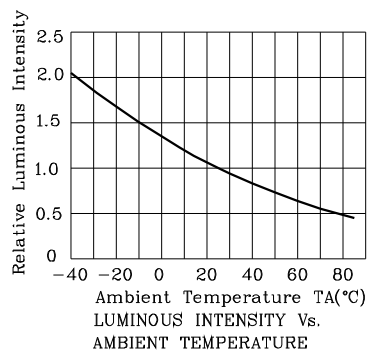
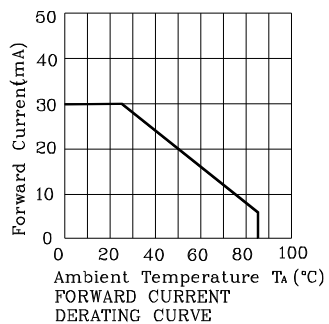
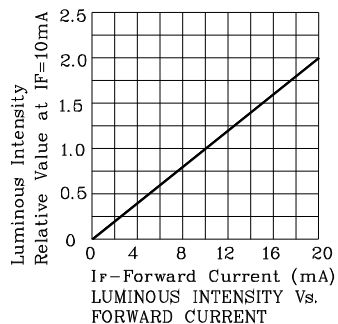
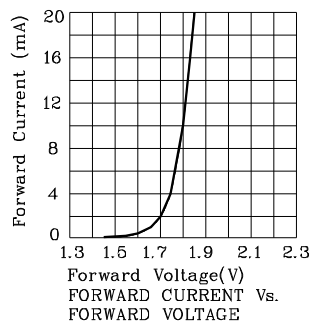
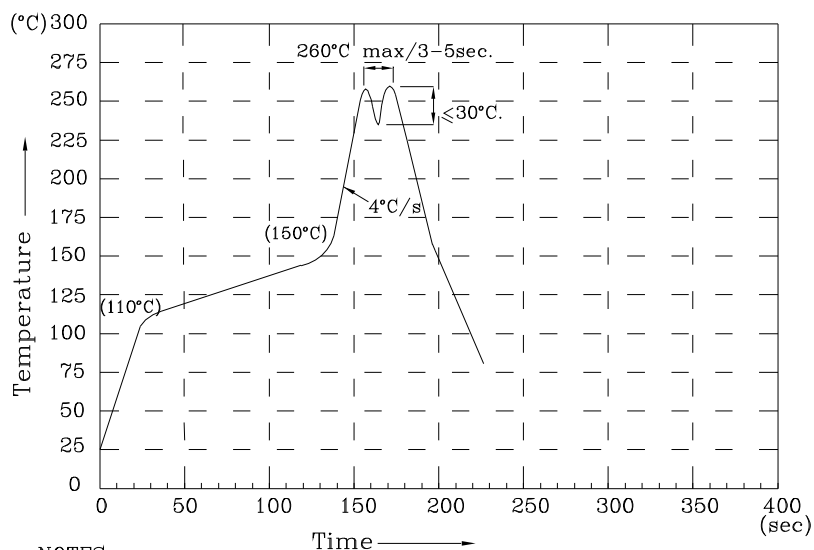




❖ **MR**



Wave Soldering Profile For Lead-free Through-hole LED.



NOTES:

1. Recommend the wave temperature $245^{\circ}\text{C} \sim 260^{\circ}\text{C}$. The maximum soldering temperature should be less than 260°C .
2. Do not apply stress on epoxy resins when temperature is over 85°C .
3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
4. No more than once.

Remarks:

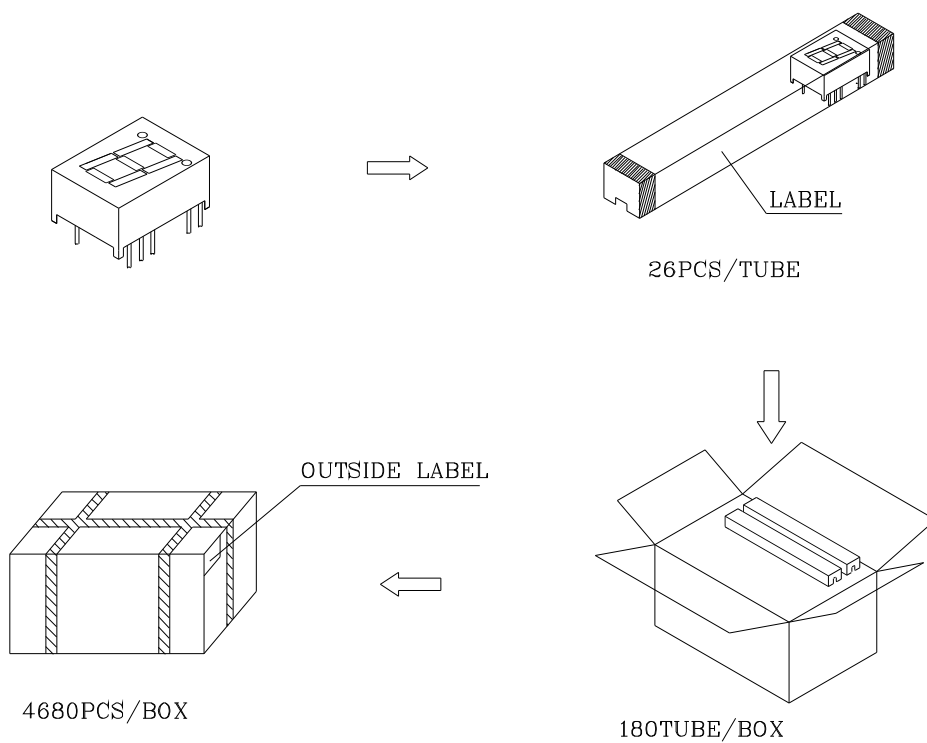
If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: $\pm 1\text{nm}$
2. Luminous intensity / luminous flux: $\pm 15\%$
3. Forward Voltage: $\pm 0.1\text{V}$

Note: Accuracy may depend on the sorting parameters.

PACKING & LABEL SPECIFICATIONS

DMR11C



Inside LABEL Paste On The IC-tube

SunLED	PART NO: Dxx11x	Q.C.
Qty: 26 PCS	CODE: xx	PASSED XX XX XX FQC
XXXXXXXX-XXXX		Date
LOT NO.		Number OF FQC
RoHS Compliant		

Outside LABEL Paste On The Box

BOX Number	XXXX	XXXX	BIN CODE
Dxx11x	4680	xx	
			Number OF QA
			Date
QA XX XX XX PASSED			