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LOC

DIST


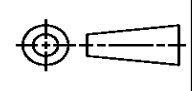
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	27JUL2016	GK	SD

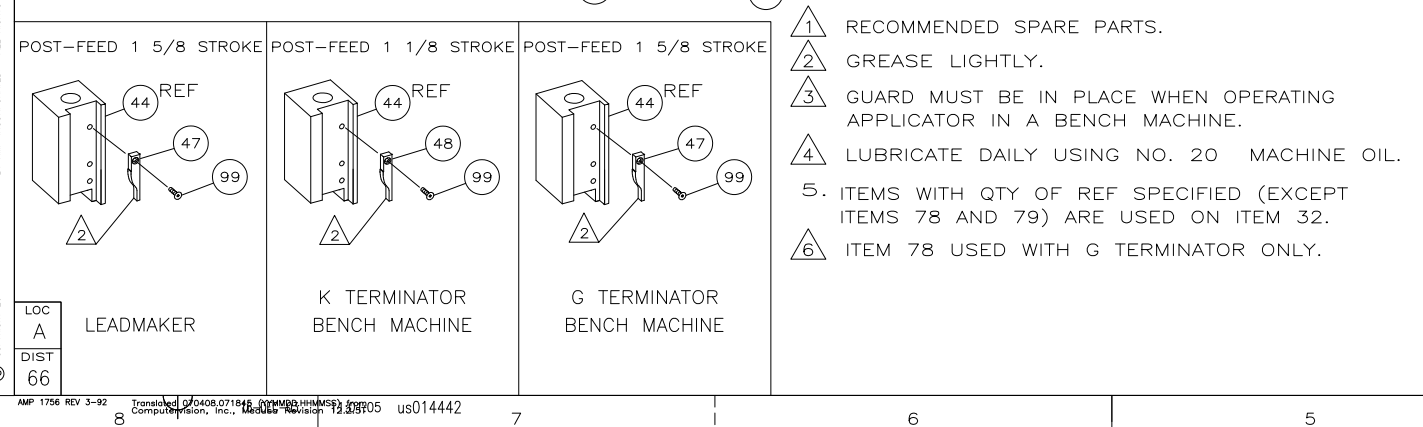
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150653-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385686
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385686

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	GOPALAKRISHNA HV					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		END FEED HDM APPLICATOR		
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1385686	
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV B1

LEADMAKER & BENCH MODEL G				MECH POST FEED			
BENCH MODEL K				MECH POST FEED			
REF	REF	-	A	22594-8	NUT, HEX		70
REF	REF	-	B	240628-1	PLATE, ADJ		69
REF	REF	-	B	240626-1	SHAFT, PIVOT		68
REF	REF	-	B	240633-1	BUSHING		67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE		66
REF	REF	-	B	240629-1	BLOCK, PIVOT		65
REF	REF	-	A	240632-2	SCR, ADJ		64
REF	REF	-	B	240659-3	PIN, CAM ROLLER		63
REF	REF	-	B	240658-1	CAM, ROLLER		62
REF	REF	-	B	454398-1	ROD, FEED		61
							60
REF	REF	-	C	454220-1	CAP, RAM		59
REF	REF	-	D	453736-1	HOUSING		58
							57
							56
REF	REF	-	B	240624-1	PIN, FEED FINGER		55
REF	REF	-	B	691499-1	SPRING, FEED FINGER		54
REF	REF	-	B	240635-1	FINGER, FEED		53
REF	REF	-	B	240634-3	LEVER, TERMINAL		52
							51
							50
							49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST		48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST		47
							46
1	1	-	A	690191-1	PLUG, NYLON		45
1	1	-	C	455674-1	RAM		44
1	1	-	A	690125-1	WASHER, LAMINATED		43
1	1	-	A	690124-9	WASHER, RAM		42
1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)		41
1	1	-	A	23241-6	BALL, STEEL		40
1	1	-	A	690170-1	SPRING, COMPRESSION		39
1	1	-	C	690142-1	DISC, INSULATION		38
1	1	-	D	354777-1	WIRE DISC, PLASTIC		37
1	1	-	A	22480-5	WASHER, SPRING		36
1	1	-	B	690212-1	POST, RAM		35
							34
							33
1	1	-	D	458980-2	APPLICATOR, BASIC (SUB ASSY)		32
							31
							30
							29
1	1	-	B	1-690451-4	SPACER, STRIPPER		28
1	1	-	A	240639-1	STRIPPER		27
REF	REF	-	C	455676-1	PLATE, BASE		26
2	2	-	A	22354-8	DRAG, STUD		25
1	1	-	B	455678-6	PLATE, STRIP GUIDE		24
1	1	-	C	240825-2	PLATE, STRIP HOLD DOWN		23
2	2	-	A	4-22281-1	SPRING, DRAG		22
							21
1	1	-	A	454177-1	DRAG, STOCK		20
							19
2	2	-	C	454204-4	GUIDE, STRIP (FRONT)		18
2	REF	-	A	454178-1	GUIDE, FEED ROD		17
REF	REF	-	A	6-22284-4	SPRING, FEED RETURN		16
							15
							14
							13
							12
1	1	-	B	240644-9	PLATE, REAR SHEAR		11
2	2	-	C	1-240645-4	SPACER, SHEAR PLATE		10
1	1	-	B	240642-1	PLATE, FRONT SHEAR		9
1	1	-	D	8-240693-0	ANVIL		8
1	1	-	B	1-240651-8	BLADE, SLUG		7
							6
1	1	-	C	240641-8	SPACER, SLUG BLADE		5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER		4
1	1	-	C	2-456135-1	CRIMPER, INSULATION		3
1	1	-	B	1-455888-0	SPACER, CRIMPER		2
1	1	-	C	1-456425-3	CRIMPER, WIRE		1
-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
REVISION OF EACH ASS							



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