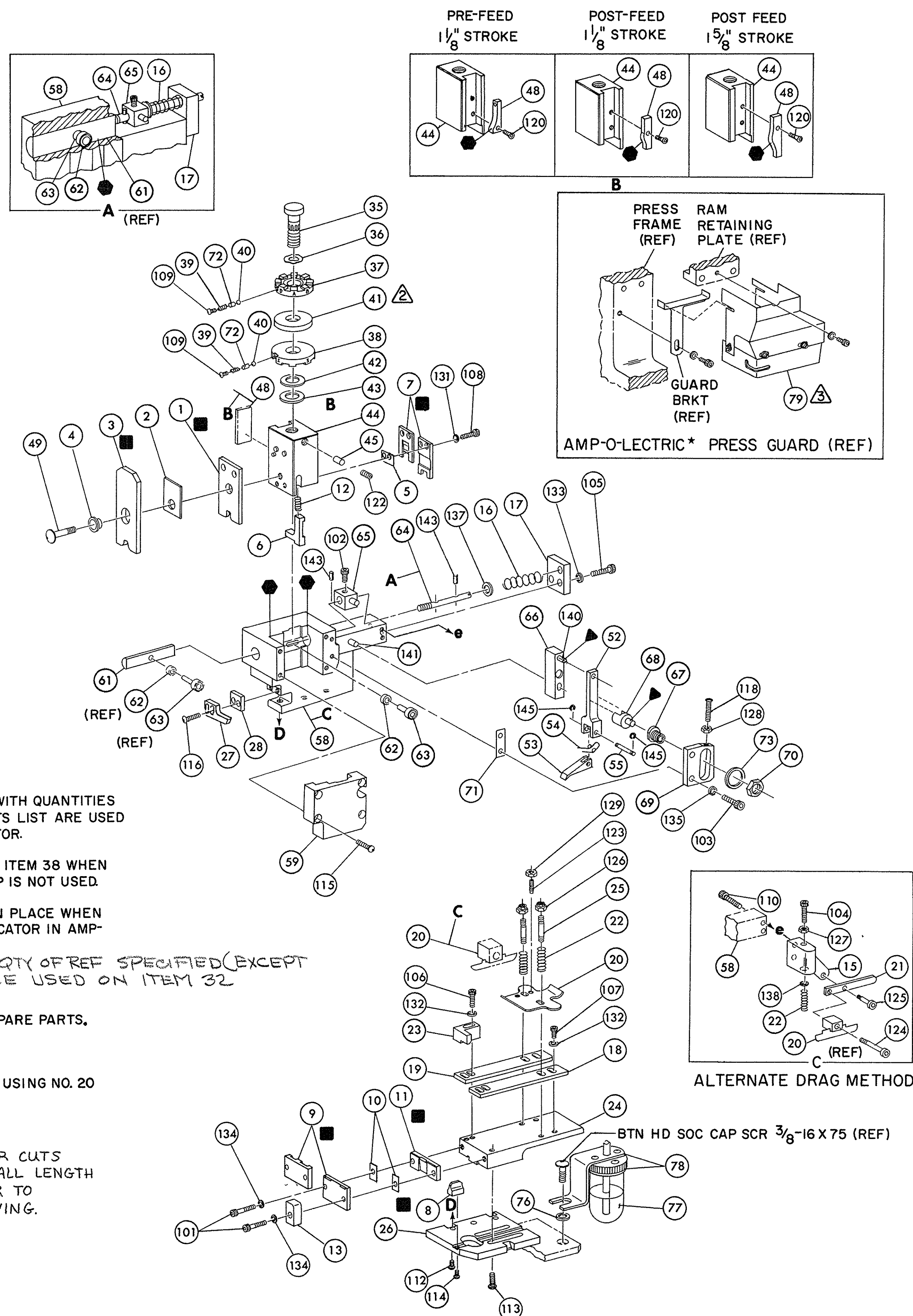


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3 JUNE 1993



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 72) ARE USED ON ITEM 32.
- KEY:
- RECOMMENDED SPARE PARTS.
5. THIS APPLICATOR CUTS TERMINAL OVERALL LENGTH TO .578. REFER TO TERMINAL DRAWING.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59				
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	REF	453736-1	HOUSING	58				
			143				57				
			142				56				
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55				
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691439-1	SPRING, FEED FINGER	54				
			139	REF	240635-1	FINGER, FEED	53				
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF	240634-3	LEVER, TERMINAL	52				
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137				51				
			136				50				
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49				
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	48				
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47				
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46				
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45				
			130	1	455674-1	RAM	44				
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43				
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42				
	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127	1	690223-1	SPACER, DISC	41				
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	1	23241-6	BALL, STEEL	40				
	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	1	690170-1	SPRING, COMPRESSION	39				
	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124			DISC, INSULATION	38				
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	1-690141-7	DISC, WIRE	37				
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36				
			121	1	690212-1	POST, RAM	35				
			120				34				
			119				33				
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-2	APPLICATOR, BASIC (SUB ASSY)	32				
			117				31				
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .54) STRIPPER	116				30				
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29				
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER	28				
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER	27				
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF	455676-1	PLATE, BASE	26				
			111	2	22354-8	DRAG, STUD	25				
	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-5	PLATE, STRIP GUIDE	24				
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1	240825-1	PLATE, STRIP HOLD	23				
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22				
3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107		240636-1	LEVER, DRAG	21				
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20				
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	454204-1	GUIDE, STRIP (REAR)	19				
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	454204-1	GUIDE, STRIP (FRONT)	18				
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	454178-1	GUIDE, FEED ROD	17				
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	4-22284-9	SPRING, FEED RETURN	16				
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG	15				
REF	455745-1	GUARD, WINDOW	79				14				
	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN	13				
	455985-1	OIL, LUBRICATING	77			SPRING, HOLD DOWN	12				
	454406-1	SPACER, LUB BRACKET	76	1	240644-8	PLATE, REAR SHEAR	11				
			75	2	3-240645-9	SPACER, SHEAR PLATE	10				
			74	1	240642-1	PLATE, FRONT SHEAR	9				
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	3-240654-9	ANVIL	8				
1	690603-1	SPRING, ASSIST	72	1	4-240651-7	BLADE, SLUG	7				
REF	690517-1	SPACER	71			HOLD DOWN, TERMINAL	6				
	22594-8	NUT, HEX	70	1	240641-2	SPACER, SHEAR BLADE	5				
	240628-1	PLATE, ADJ	69			SPACER, TUBULAR	4				
	240626-1	SHAFT, PIVOT	68			CRIMPER, INSULATION	3				
	240633-1	BUSHING	67			SPACER, INSULATION	2				
	455680-1	LEVER, INTERMEDIATE	66	1	459492-9	CRIMPER, WIRE	1				
	240629-1	BLOCK, PIVOT	65								
	240632-2	SCREW, ADJ	64								
	240659-3	PIN, CAM ROLLER	63								
REF	240658-1	CAM, ROLLER	62								
	454398-1	ROD, FEED	61								
			60								
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO				
				CRIMPING DATA				APPLICATOR WILL APPLY			
				PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH				
				A	.095	COMMON		61248-W			
				B	NOT	USED					
				C	NOT	USED					
				D	NOT	USED					
				CRIMP	SIZE	TYPE	FEED	APPL INST			
				WIRE	4	4					
				INSUL	.110	0	.950	A18039			
				WIRE RANGE	20-18		INSULATION RANGE	1065-.080	PRESS NO	565435-5	
				REMARKS	AMP-O-LECTRIC PRE FEED						
				SPL. FOR MOTOROLA (THK SLUG BLADE & FLAT ANVIL)							

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