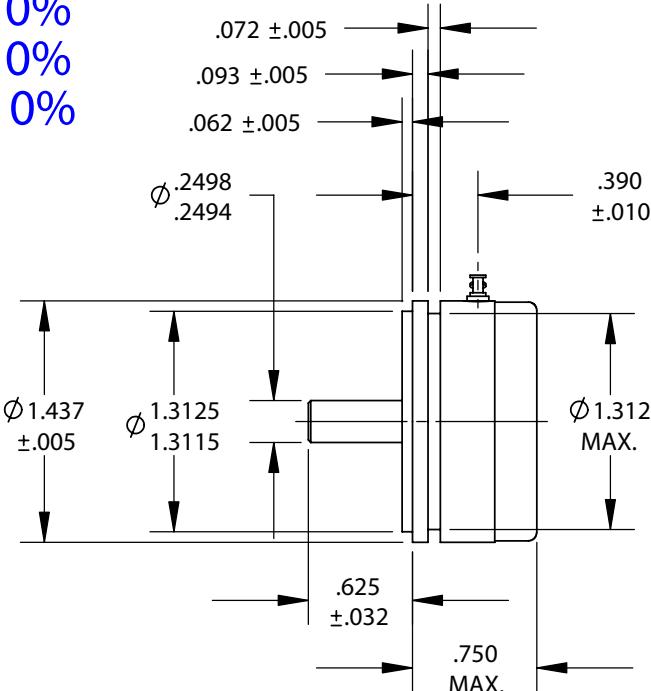
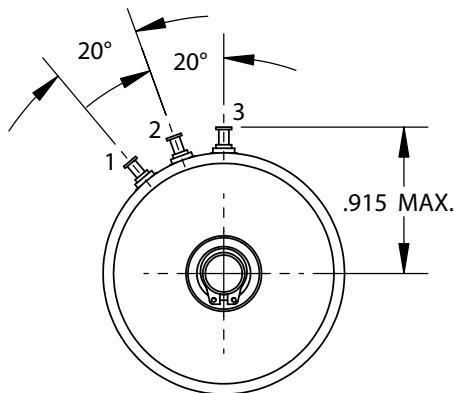


**STANDARD PRODUCT OFFERING**

MS PART NUMBER

RESISTANCE

6015-1000-030	$1\text{K}\Omega \pm 10\%$
6015-1002-030	$5\text{K}\Omega \pm 10\%$
6015-1003-030	$10\text{K}\Omega \pm 10\%$



**STANDARD MODEL  
ELECTRICAL CHARACTERISTICS**

RESISTANCE:	1k $\Omega$ to 10k $\Omega \pm 10\%$
ACTIVE ELECTRICAL ANGLE:	340°
ELECTRICAL CONTINUITY ANGLE:	344° MIN.
INDEPENDENT LINEARITY:	±0.5%
END VOLTAGE:	0.5% MAX.
VOLTAGE RESOLUTION:	VIRTUALLY INFINITE
OUTPUT SMOOTHNESS:	0.1% MAX.
RESISTANCE TEMP. COEFFICIENT:	400PPM/°C MAX.
POWER RATING @ 70°C:	2 WATTS MAX.
WIPER CONTACT CURRENT:	10 MilliAmps MAX.
Dielectric Strength:	1000 VRMS @ 60Hz
INSULATION RESISTANCE:	100 Meg $\Omega$ MIN. @ 500VDC

**STANDARD MODEL  
MECHANICAL CHARACTERISTICS**

MECHANICAL ROTATION:	CONTINUOUS
STARTING TORQUE:	0.30 Oz-In. MAX.
RUNNING TORQUE:	0.20 Oz-In. MAX.
TOTAL WEIGHT (1-GANG):	2.0 Oz. MAX.
PILOT RUNOUT:	0.001 In. TIR
SHAFT RUNOUT:	0.001 In. TIR
SHAFT END PLAY:	0.003 MAX.
SHAFT RADIAL PLAY:	0.001 In. TIR
LATERAL RUNOUT:	0.002 In. TIR

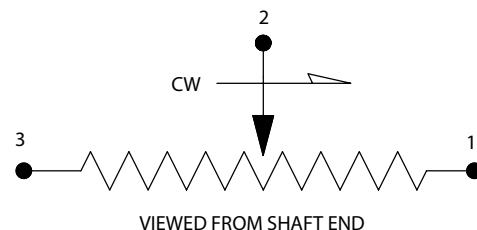
**STANDARD  
MATERIALS OF CONSTRUCTION**

HOUSING AND COVER:	ANODIZED ALUMINUM
SHAFT AND BALL BEARINGS:	STAINLESS STEEL
RESISTANCE ELEMENT:	CO-MOLDED CONDUCTIVE PLASTIC
ELECTRICAL CONTACTS:	MULTI-FINGER PRECIOUS METAL
SOLDER TERMINALS:	GOLD PLATED BRASS

**STANDARD  
ENVIRONMENTAL CHARACTERISTICS**

OPERATING TEMP. RANGE: -65°C To +125°C  
ROTATIONAL OPERATING LIFE:  $100 \times 10^6$  REVOLUTIONS MIN.

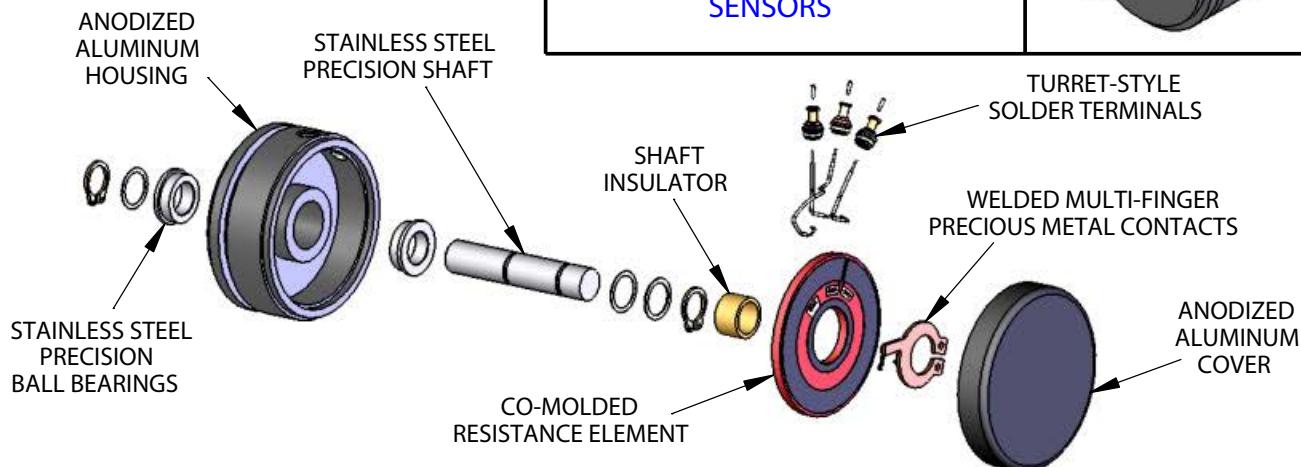
**SCHEMATIC DIAGRAM**



**ALL OTHER GENERAL REQUIREMENTS IN  
ACCORDANCE WITH MIL-PRF-39023**

## 6015 SERIES

1-7/16 In. Dia. Servo Mount  
PRECISION POSITION  
SENSORS



### STANDARD ELECTRICAL CHARACTERISTICS

RESISTANCES ( $\pm 10\%$ ):	1k $\Omega$ , 5k $\Omega$ , and 10k $\Omega$
ACTIVE ELECTRICAL ANGLE:	340°
ELECTRICAL CONTINUITY ANGLE:	344° MIN.
INDEPENDENT LINEARITY:	$\pm 0.5\%$
END VOLTAGE:	0.5% MAX.
VOLTAGE RESOLUTION:	VIRTUALLY INFINITE
OUTPUT SMOOTHNESS:	0.1% MAX.
RESISTANCE TEMP. COEFFICIENT:	400PPM/ $^{\circ}$ C MAX.
POWER RATING @ 70 $^{\circ}$ C:	2 WATTS MAX.
WIPER CONTACT CURRENT:	10 MilliAmps MAX.
Dielectric Strength:	1000 VRMS @ 60Hz
INSULATION RESISTANCE:	100 Meg $\Omega$ MIN. @ 500VDC

### STANDARD MECHANICAL CHARACTERISTICS

MECHANICAL ROTATION:	CONTINUOUS
STARTING TORQUE:	0.30 Oz.-In. MAX.
RUNNING TORQUE:	0.20 Oz.-In. MAX.
TOTAL WEIGHT (1-GANG):	1.6 Oz. MAX.
PILOT RUNOUT:	0.001 In. TIR
SHAFT RUNOUT:	0.001 In. TIR
SHAFT END PLAY:	0.003 MAX.
SHAFT RADIAL PLAY:	0.001 In. TIR
LATERAL RUNOUT:	0.002 In. TIR

### STANDARD ENVIRONMENTAL CHARACTERISTICS

OPERATING TEMP. RANGE:	-65 $^{\circ}$ C To +125 $^{\circ}$ C
ROTATIONAL OPERATING LIFE:	100 x 10 <sup>6</sup> REVOLUTIONS MIN.

### STANDARD MATERIALS OF CONSTRUCTION

HOUSING AND COVER:	ANODIZED ALUMINUM
SHAFT AND BALL BEARINGS:	STAINLESS STEEL
RESISTANCE ELEMENT:	CO-MOLDED CONDUCTIVE PLASTIC
ELECTRICAL CONTACTS:	MULTI-FINGER PRECIOUS METAL
SOLDER TERMINALS:	GOLD PLATED BRASS

ALL OTHER GENERAL REQUIREMENTS  
IN ACCORDANCE WITH MIL-PRF-39023

### AVAILABLE OPTIONS

CUSTOM RESISTANCE VALUES (500 $\Omega$ TO 60k $\Omega$ ) AND TOLERANCES AS LOW AS $\pm 5\%$
SPECIAL LINEARITIES AS LOW AS 0.075%, ABSOLUTE (INDEXED) OR INDEPENDENT OVER SPECIFIED REGION.
ADDITIONAL TAPS, CURRENT OR VOLTAGE
CURRENT LIMIT RESISTORS AND OTHER INTERNAL CIRCUIT COMPONENTS (CAPS, DIODES, ETC.)
SPECIAL ELECTRICAL ANGLES UP TO 355° MAX.
WIRE LEADS OR CABLE IN PLACE OF TERMINALS
SPECIAL TRANSFER FUNCTIONS: NON-LINEAR OUTPUTS LOAD COMPENSATION TRIG, LOG, AND EXPONENTIAL OUTPUTS
MULTI-GANG CONSTRUCTION (UP TO 6) ON A COMMON SHAFT OR CONCENTRIC SHAFTING (ADD .320 LENGTH PER GANG).
SPECIAL SHAFT LENGTHS AND FEATURES SUCH AS REAR EXTENSIONS, FLATS, SLOTS, AND STEPS.
SPECIAL TORQUE OR DETENT REQUIREMENTS
SPECIAL MOUNTING DIMENSIONS OR FEATURES INCLUDING ANTI-ROTATION PINS, BOLT FLANGES, AND THREADED HOLES.
ROTATIONAL STOPS LIMITING SHAFT TRAVEL.
ANCILLIARY DEVICES SUCH AS SPRING RETURNS, CLUTCHES, BRAKES, AND SWITCHES.
SPECIAL ENVIRONMENTAL CAPABILITIES SUCH AS MOISTURE SEALS, HIGH SHOCK AND VIBRATION.