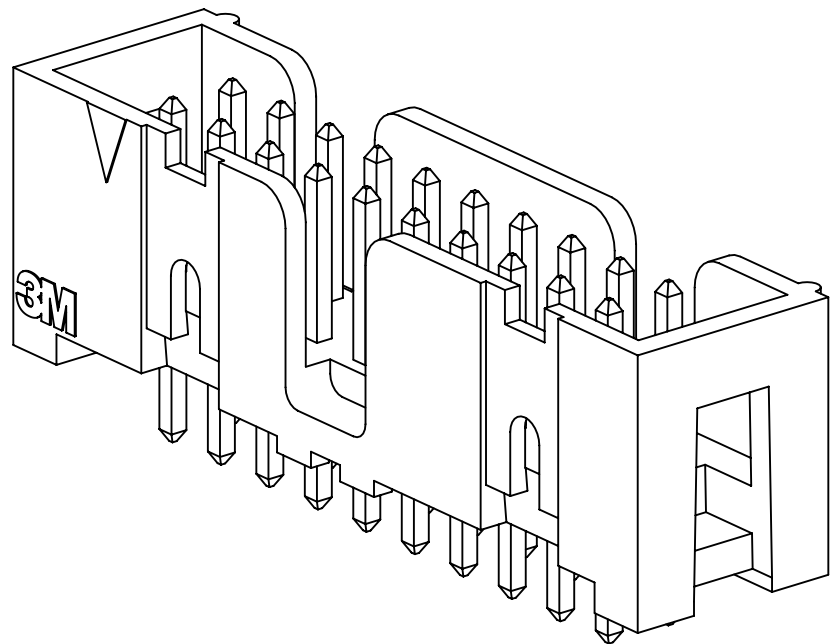
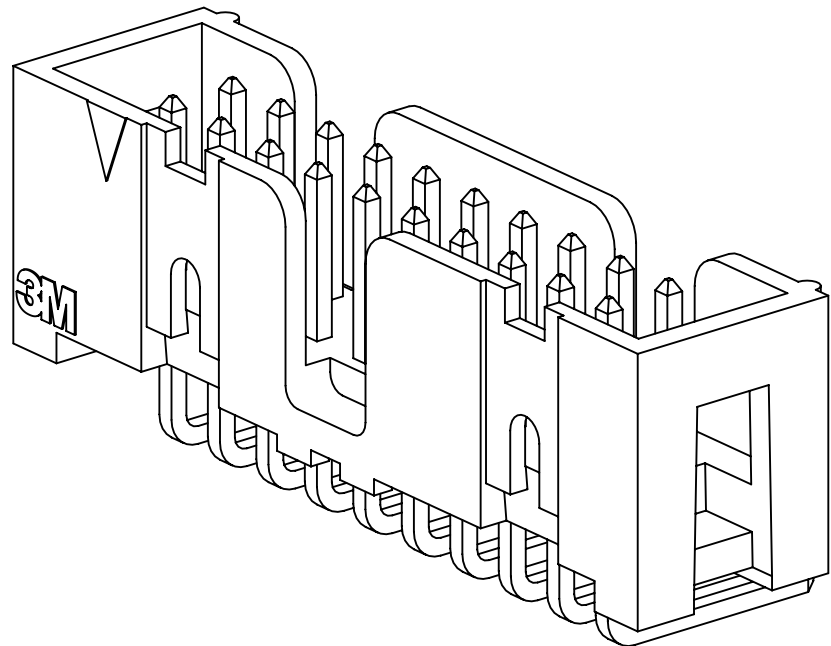


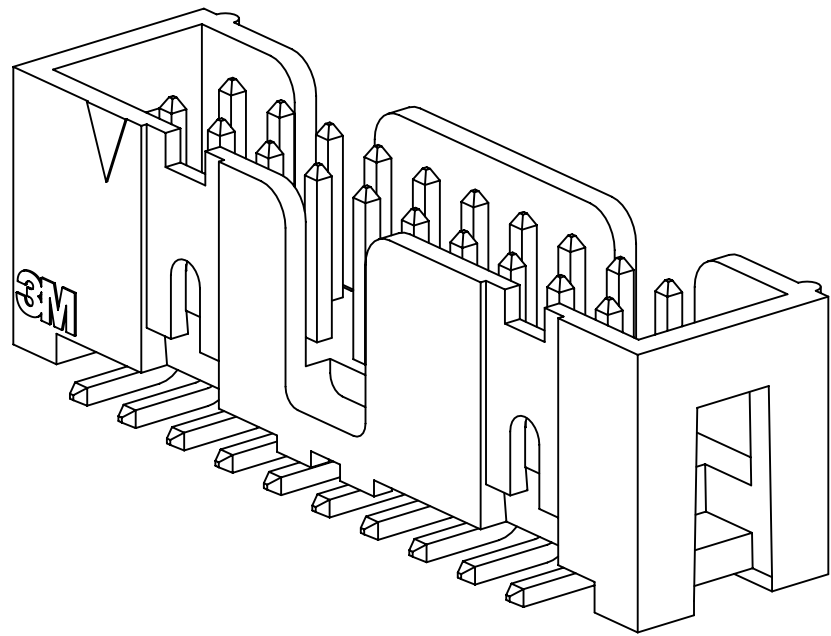
3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



25XX-60XX
STRAIGHT VERSION



25XX-50XX
RIGHT ANGLE VERSION



25XX-6VOC
SURFACE MOUNT VERSION

- * LOW PROFILE, SPACE SAVING DESIGN.
- * CENTER SLOT POLARIZATION PREVENTS MIS-INSERTIONS AND REDUCES INSERTION TIME.
- * DUAL SLOT POLARIZATION MEANS BROADER COMPATIBILITY WITH COMPETITIVE POLARIZATION DESIGNS (NOT AVAILABLE ON 6, 8 OR 10 POSITIONS).
- * OPTIONAL RETAINER CLIP FOR LOCKING SOCKETS IN PLACE AND INCREASING CONNECTION RELIABILITY IN VIBRATION-PRONE ENVIRONMENTS.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * THROUGH HOLE VERSION SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * EXPOSED SOLDER TAILS (ON RIGHT ANGLE VERSION) PROVIDE EASE OF CLEANING AND REDUCED REPAIR COST.
- * STRAIGHT SURFACE MOUNT VERSION AVAILABLE.

2 PHYSICAL :

INSULATOR :
MATERIAL : GLASS FILLED POLYESTER (PCT)
FLAMMABILITY : UL94V-0
COLOR : BLACK
CONTACT :
MATERIAL : COPPER ALLOY
PLATING :
UNDER PLATING : 100µ" (2.54µm) NICKEL-OVERALL
WIPING AREA : AVG. GOLD (SEE ORDERING INFORMATION)
SOLDER TAILS : 200µ" (5.08µm) TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS : 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING : 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS : EIA-364-070 METHOD 2, 30°C MAXIMUM TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE 3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING CURVES.
INSULATION RESISTANCE : >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE : 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING : -55°C TO 105°C
PROCESS RATING : 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL : 1 (PER J-STD-020C)

NOTES

1. REGULATORY INFORMATION: ROHS COMPLIANT. SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTORS.COM FOR COMPLIANCE INFORMATION.
2. IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
3. NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
4. CONTACT TAILS .0245 (.622) WIRE WITH .0075 (.191) CORNER WIRE AND .028 (.072) DIAGONAL.
5. SOLDER STANDOFFS FACILITATE .01 (.3) CLEARANCE ABOVE BOARD FOR REFLOW SOLDERING.

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

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UL®
UL FILE NO: E68080

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ADDRESS		CSTIGLIONE		DATE	DATE	MFG		DATE	
CODES		AUG 11, 2014		DATE	DATE	R. SCHERER		SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015					
Interconnect Solutions		EMSD		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED					
				INCHES					
				.0		± .01			
				.00		± .005			
				.000		± .0000			
				.0000					
				MILLIMETERS					
				0		±			
				.0		± .3			
				.00		± .13			
				.000		±			
				.000					
				ANGLES					
				MARKED ONLY					

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

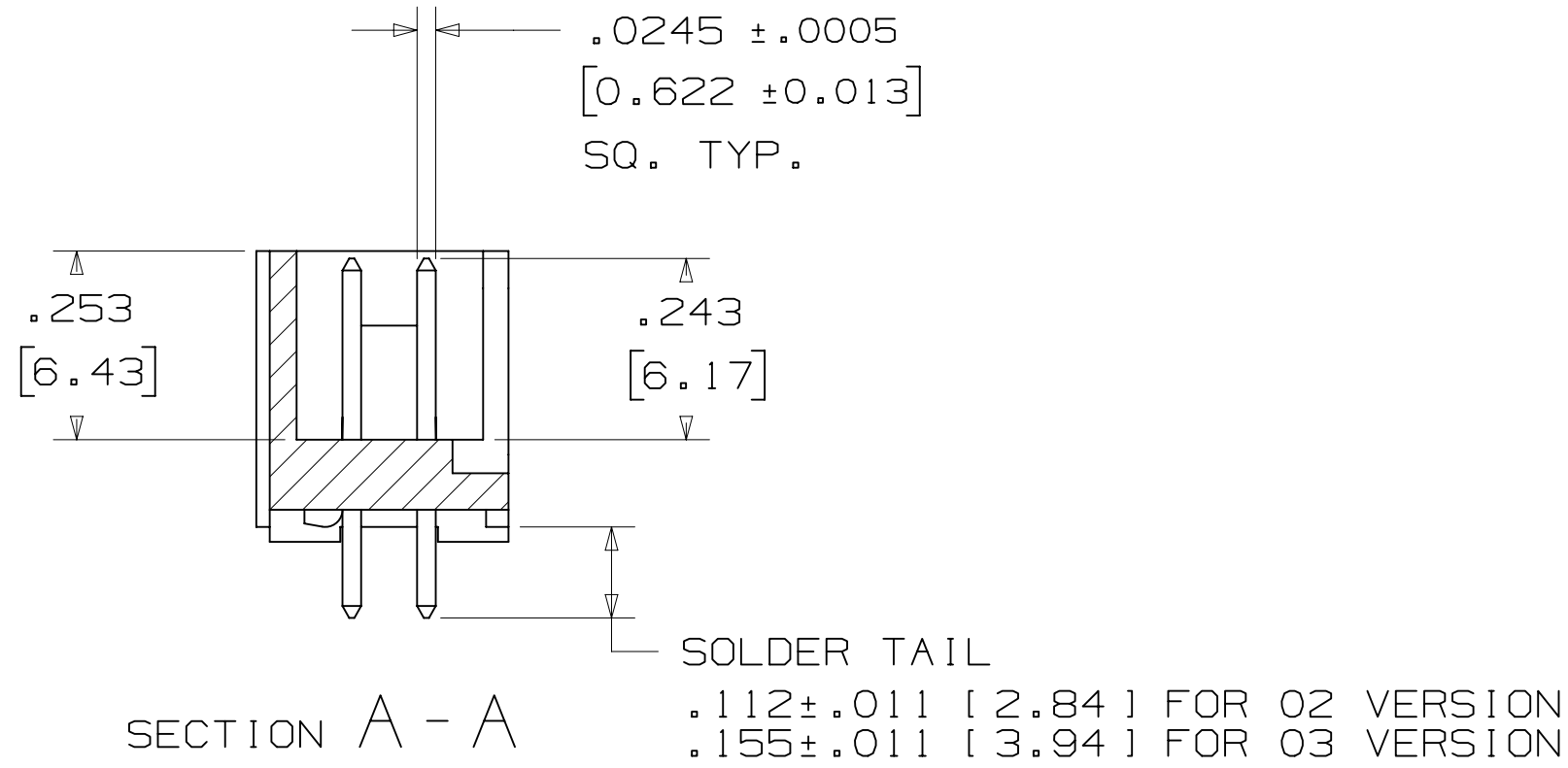
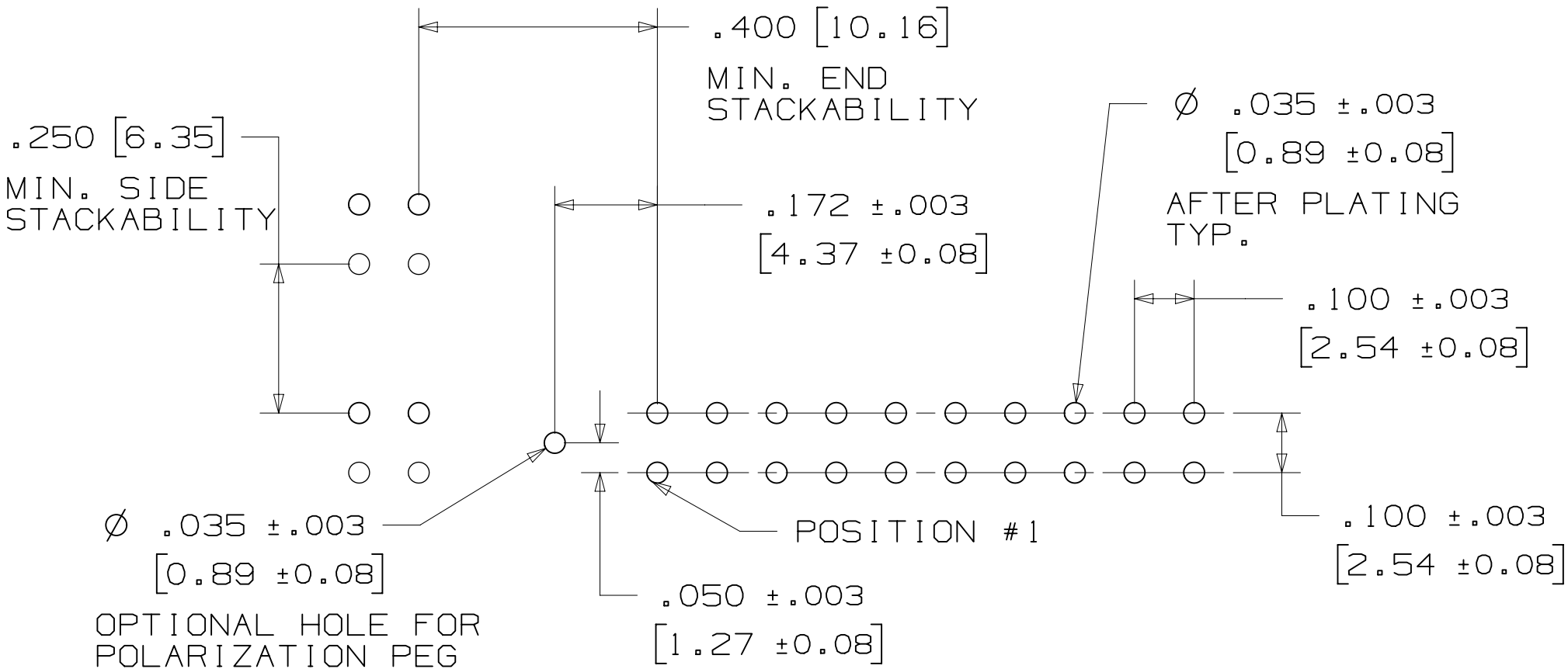
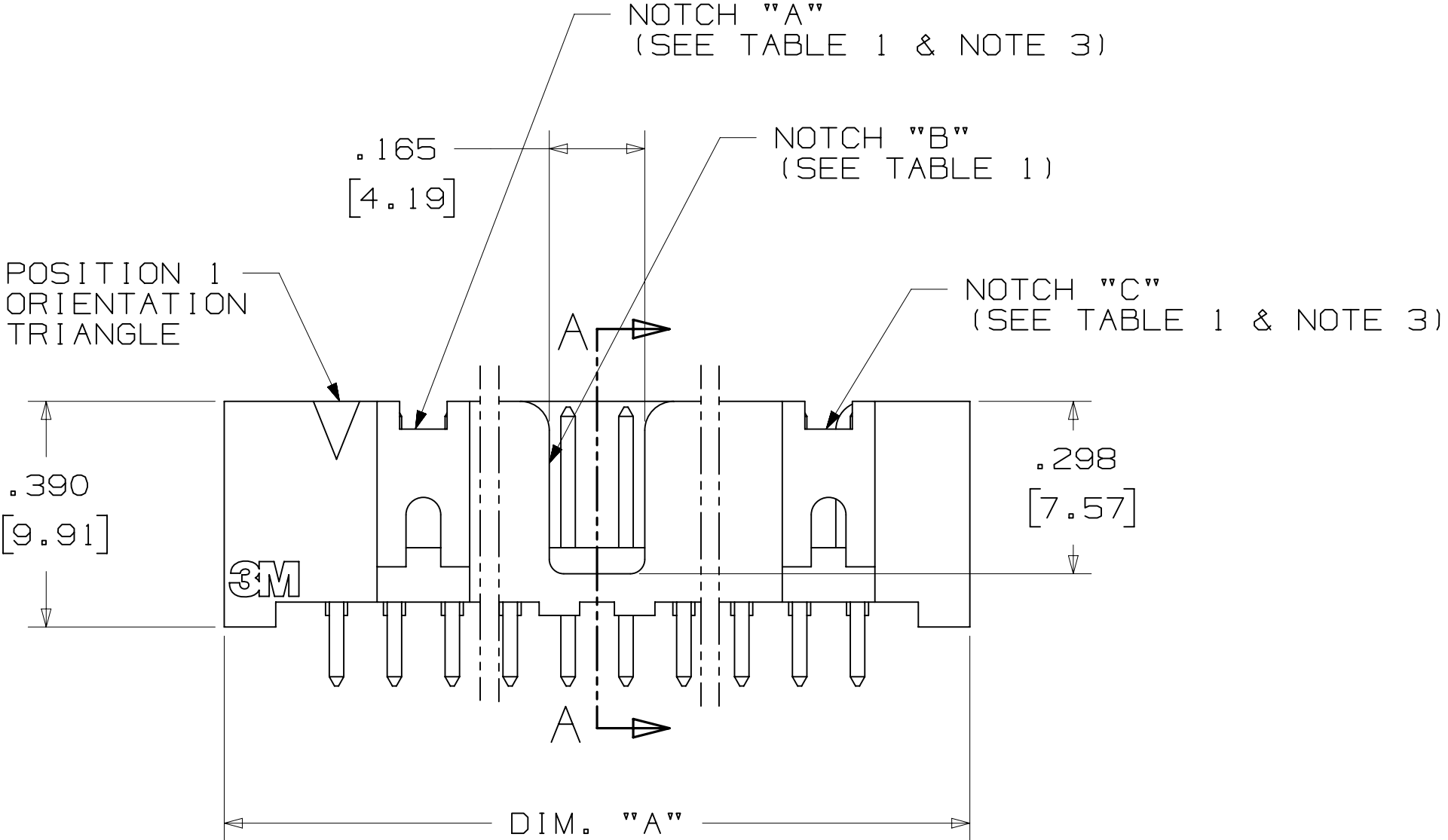
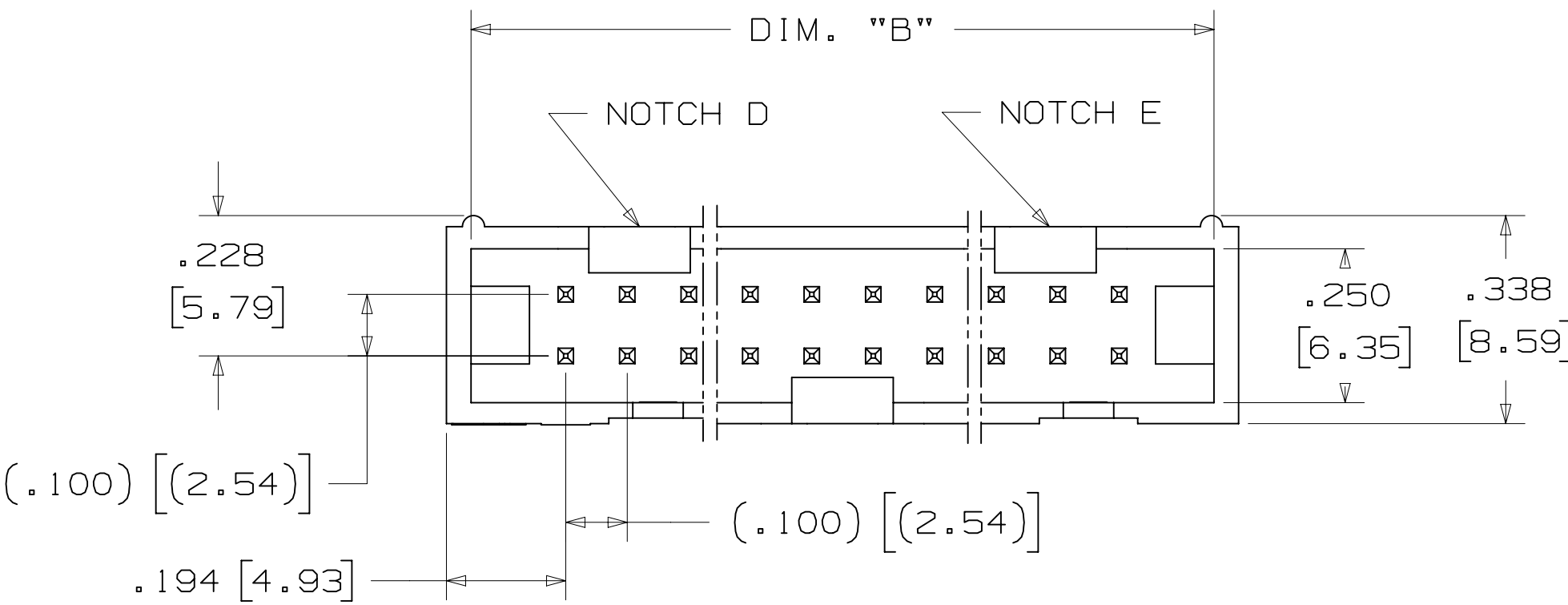


TABLE 1				
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	06
08	.688 [17.48]	.608 [15.44]	B	08
10	.788 [20.02]	.708 [17.98]	BC	10
14	.988 [25.10]	.908 [23.06]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	64



ORDERING INFORMATION
STRAIGHT VERSION

X25XX-60XX-XX

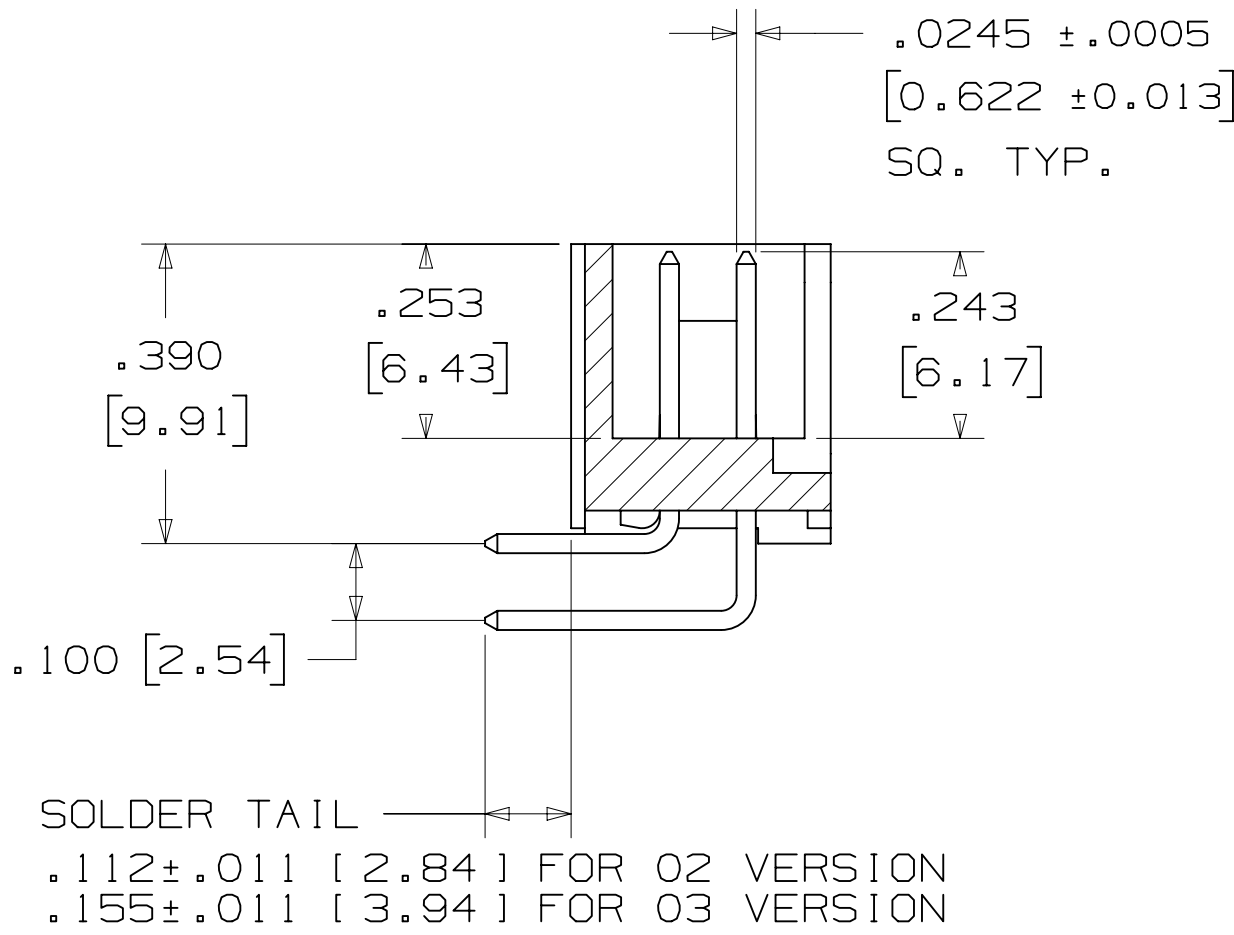
N= HIGH TEMP BLACK (PCT)
(RB, UB OR UG PLATING REQ'D)
BLANK= (UB OR UG PLATING)
PIN QUANTITY:
(SEE TABLE 1)
SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18]
THICK BOARD

PLATING:
RB = 30µ" [0.76µm] AVG. GOLD
200µ" [5.08µm] MATTE TIN (RIA, E1 & C1 APPLY)
UG = 15µ" [0.38µm] AVG. GOLD
200µ" [5.08µm] 60:40 TIN-LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)
UB = 30µ" [0.76µm] AVG. GOLD
200µ" [5.08µm] 60:40 TIN LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)

RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE

DESIGN REFERENCE		NEXT ASSEMBLY		M	56068	AUG 11, 2014		JNC	RS
REV		ECO		REVISED AND REDRAWN		DATE		DRFT	CHKD
CUST CODES		CUST CODES		DATE		DATE		DATE	
DIVISION		DIVISION CODE		DATE		DATE		DATE	
Interconnect Solutions		EMSD		DATE		DATE		DATE	
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED		INCHES .00 ±.01 .000 ±.005 .0000 ±		MILLIMETERS 0 ± .0 ±.13 .000 ±	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		CAGE NUMBER		DRAWING NO.		REV.	
MAX SURFACE ROUGHNESS		SURFACES		D		78-5100-0770-7		M	
MARKED ONLY		ANGLES		MODEL		3000 SERIES		SHT 2 OF 5	

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



SECTION B - B

TABLE 1				
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	06
08	.688 [17.48]	.608 [15.44]	B	08
10	.788 [20.02]	.708 [17.98]	BC	10
14	.988 [25.10]	.908 [23.06]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	64

ORDERING INFORMATION
RIGHT ANGLE VERSION

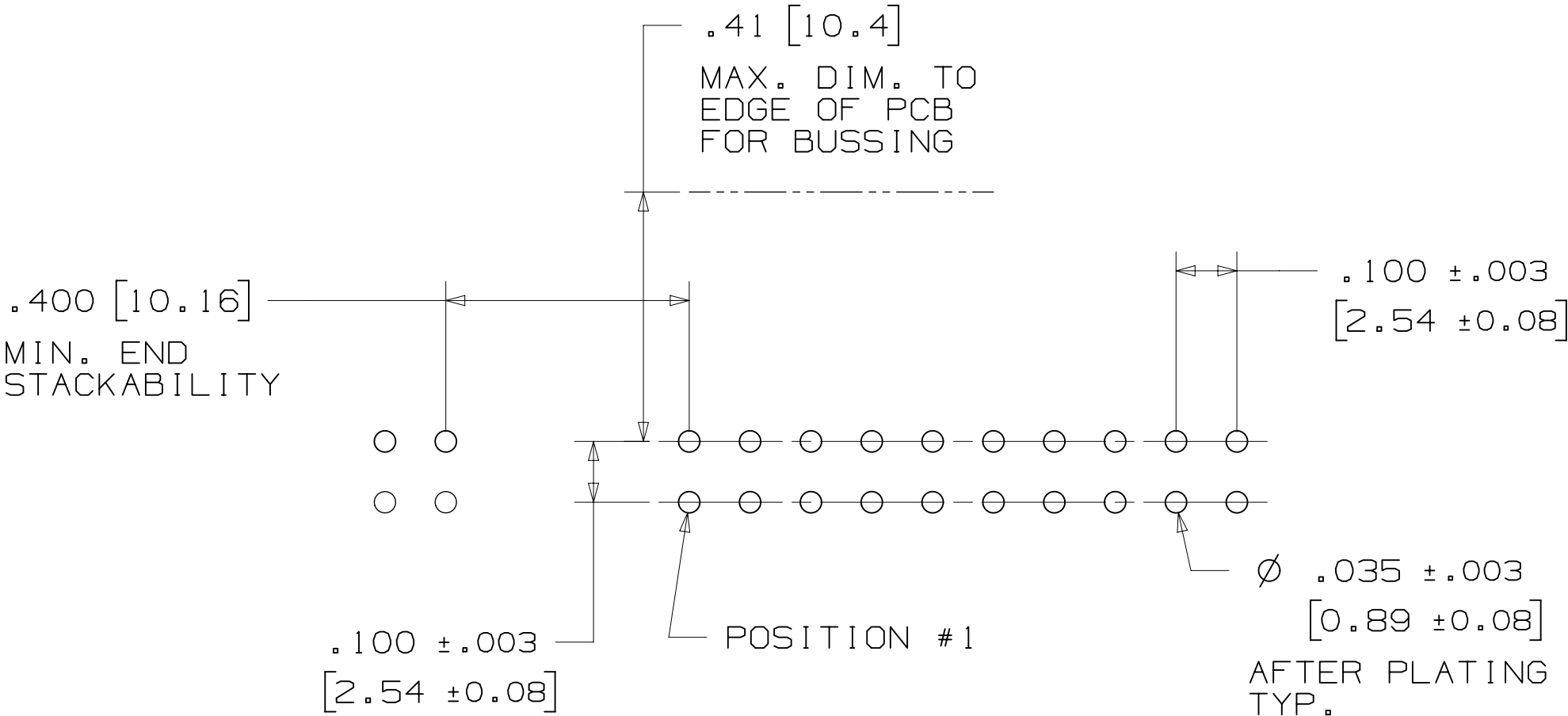
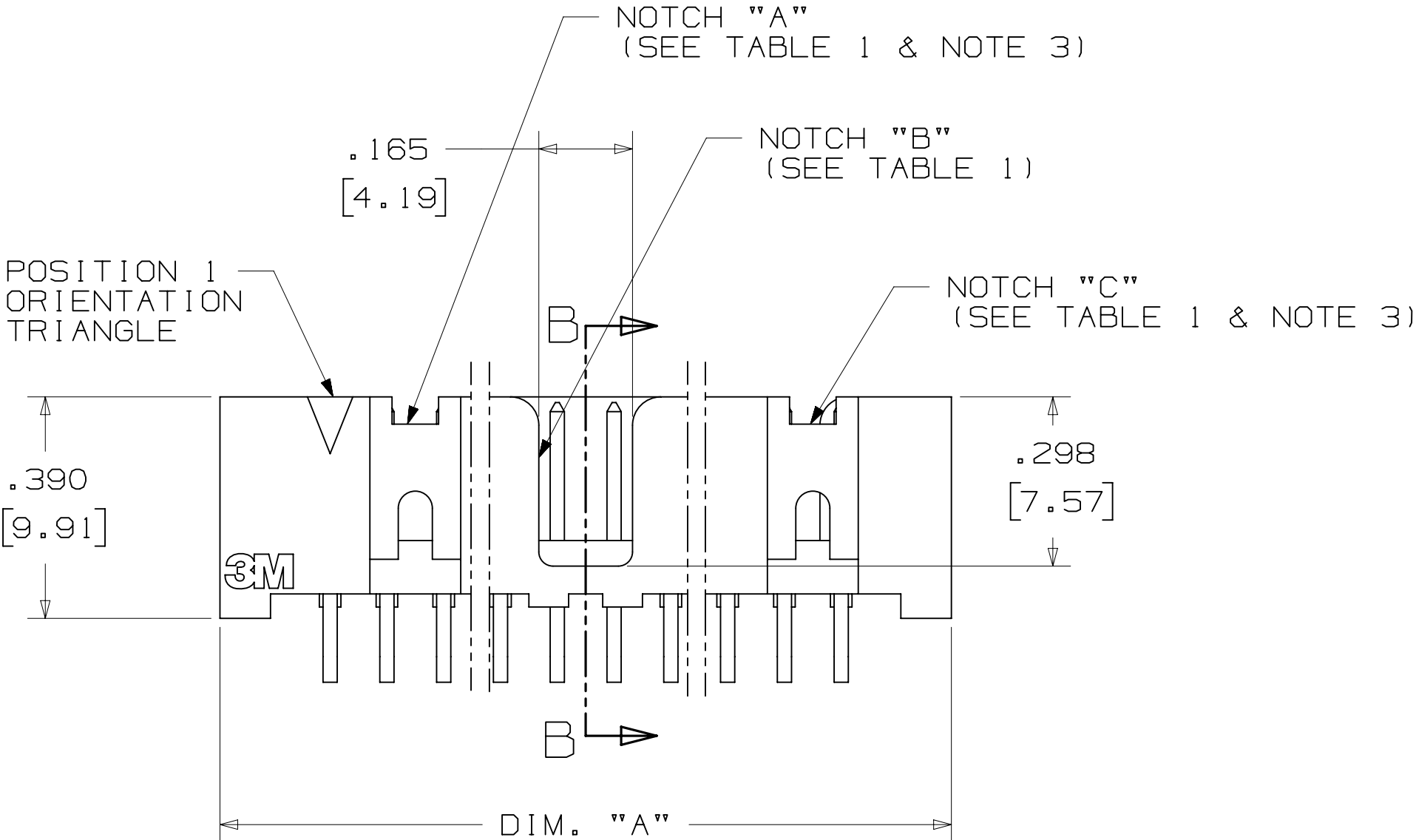
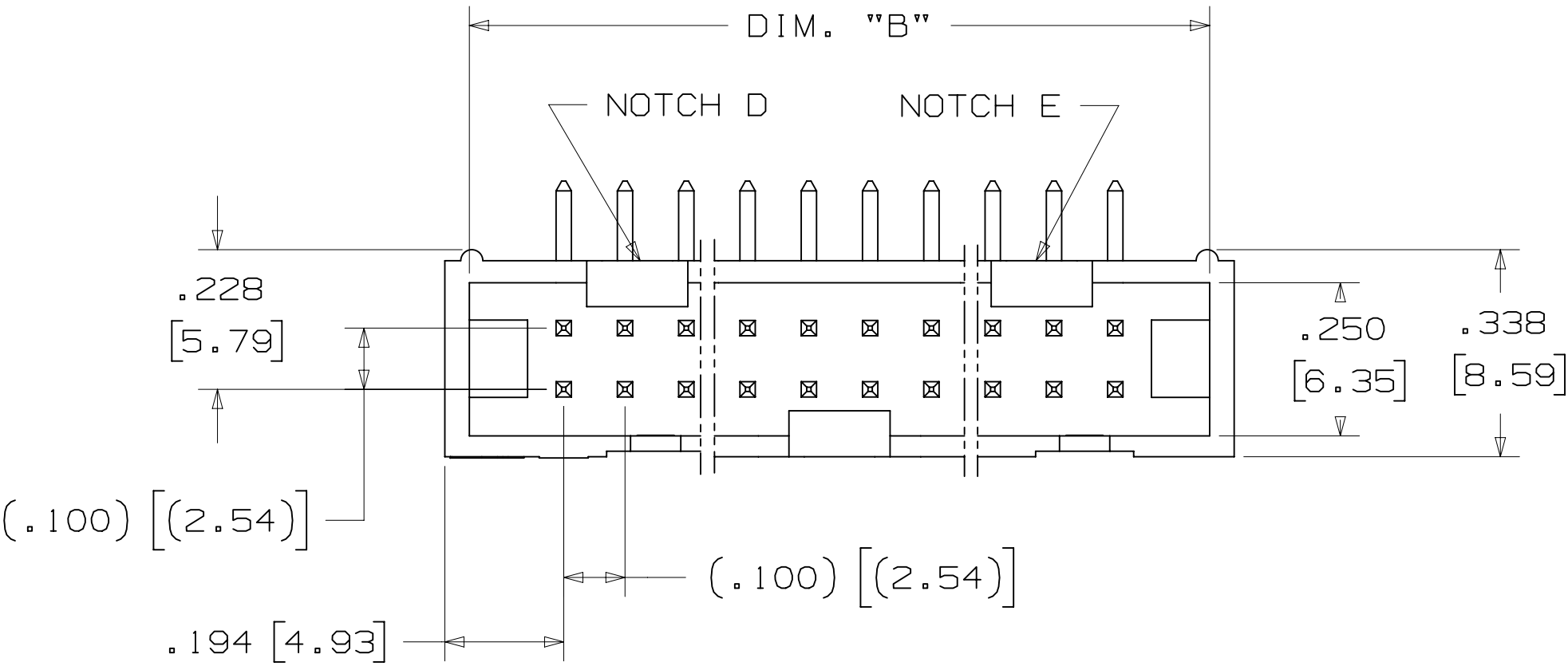
X25XX-50XX-XX

N= HIGH TEMP BLACK (PCT)
(RB, UB OR UG PLATING REQ'D)
BLANK= (UB OR UG PLATING)

PIN QUANTITY:
(SEE TABLE 1)

SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD

PLATING:
RB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] MATTE TIN (RIA, E1 & C1 APPLY)
UG = 15μ" [0.38μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN-LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)
UB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)



RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE

DESIGN REFERENCE		NEXT ASSEMBLY		M 56068		AUG 11, 2014		JNC		RS	
REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD			
CUST CODES		CUST CODES		CUST CODES		CUST CODES		CUST CODES		CUST CODES	
DIVISION		INTERCONNECT SOLUTIONS		DIVISION CODE		EMSD		DATE		DATE	
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED				DATE		DATE	
THIRD ANGLE PROJECTION								DATE		DATE	
MAX SURFACE ROUGHNESS		INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS				DATE		DATE	
MAX SURFACE ROUGHNESS				INCHES				DATE		DATE	
MARKED ONLY								DATE		DATE	
CAGE NUMBER		D78-5100-0770-7		CAGE NUMBER		D78-5100-0770-7		REV.		REV.	
MODEL		3000 SERIES		MODEL		3000 SERIES		REV.		REV.	
LISTS		YES		NO		SHT 3 OF 5					

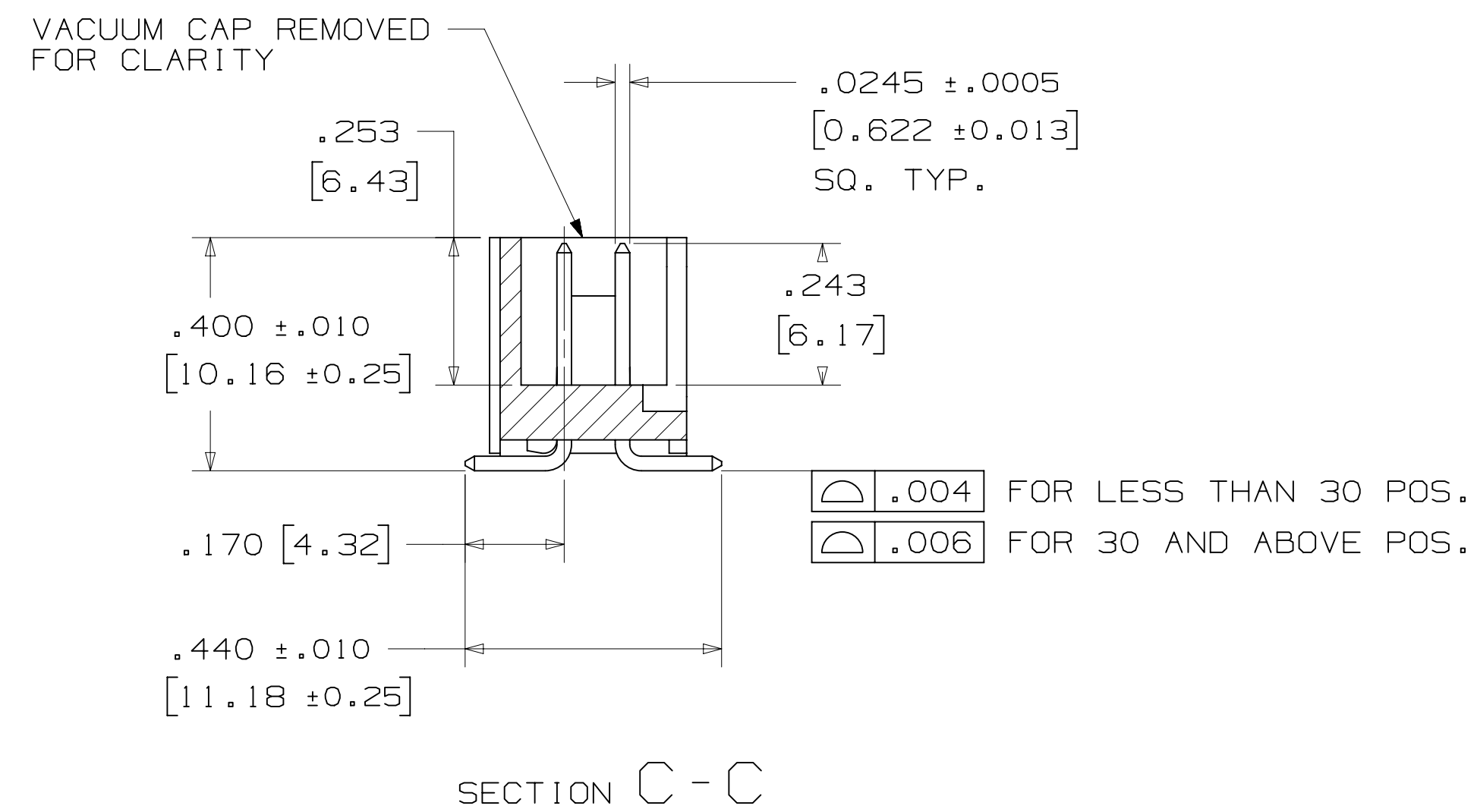


TABLE 1					
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	TAPE AND REEL PKG CODE	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	WD (44 MM)	06
08	.688 [17.48]	.608 [15.44]	B	WD (44 MM)	08
10	.788 [20.02]	.708 [17.98]	BC	WD (44 MM)	10
14	.988 [25.10]	.908 [23.06]	BCDE	WD (44 MM)	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	WD (44 MM)	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	WE (56 MM)	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	WE (56 MM)	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	WE (56 MM)	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	WF (72 MM)	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	WF (72 MM)	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	WG (88 MM)	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	WG (88 MM)	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	WG (88 MM)	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	WH (120 MM)	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	WH (120 MM)	64

ORDERING INFORMATION

SURFACE MOUNT VERSION

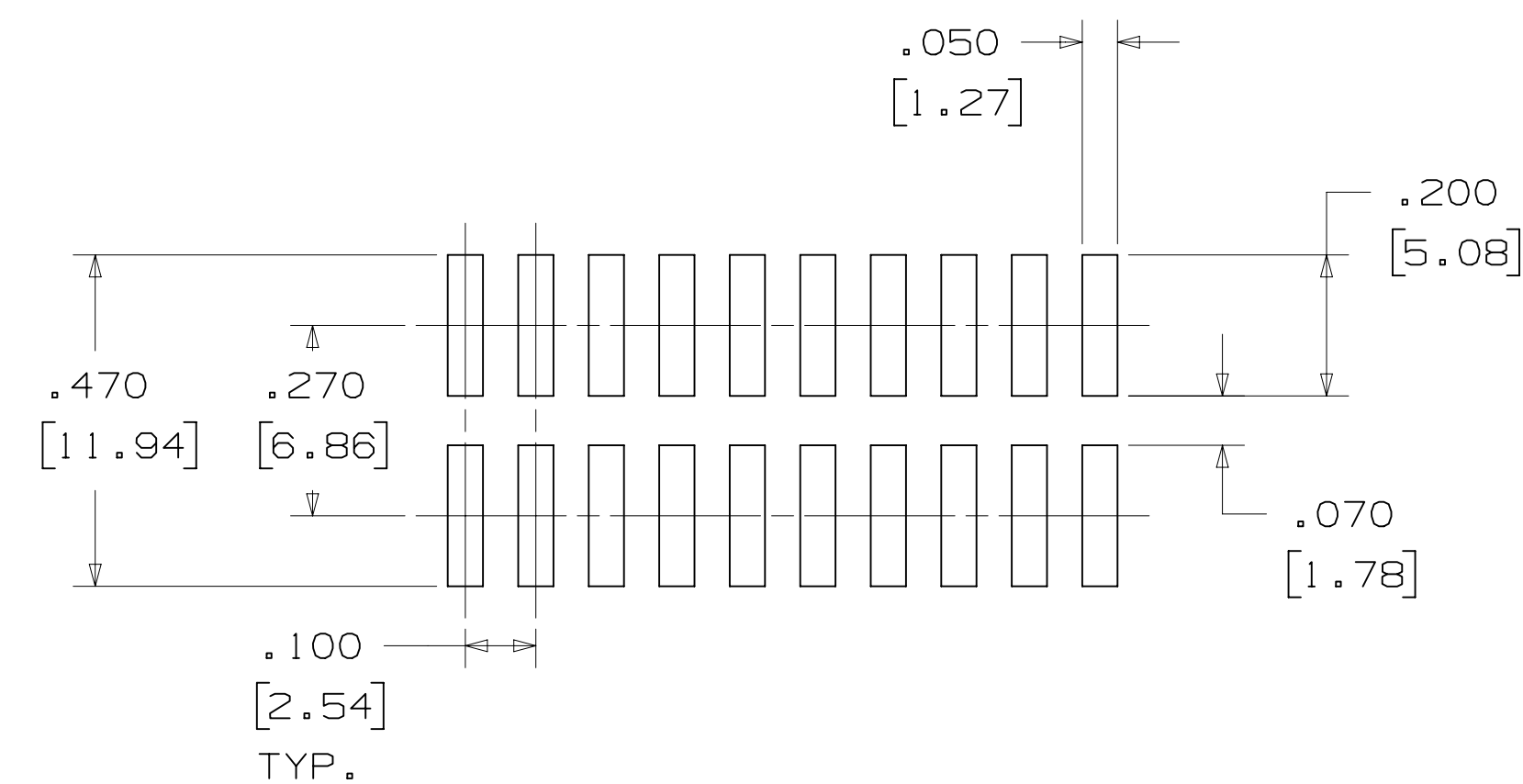
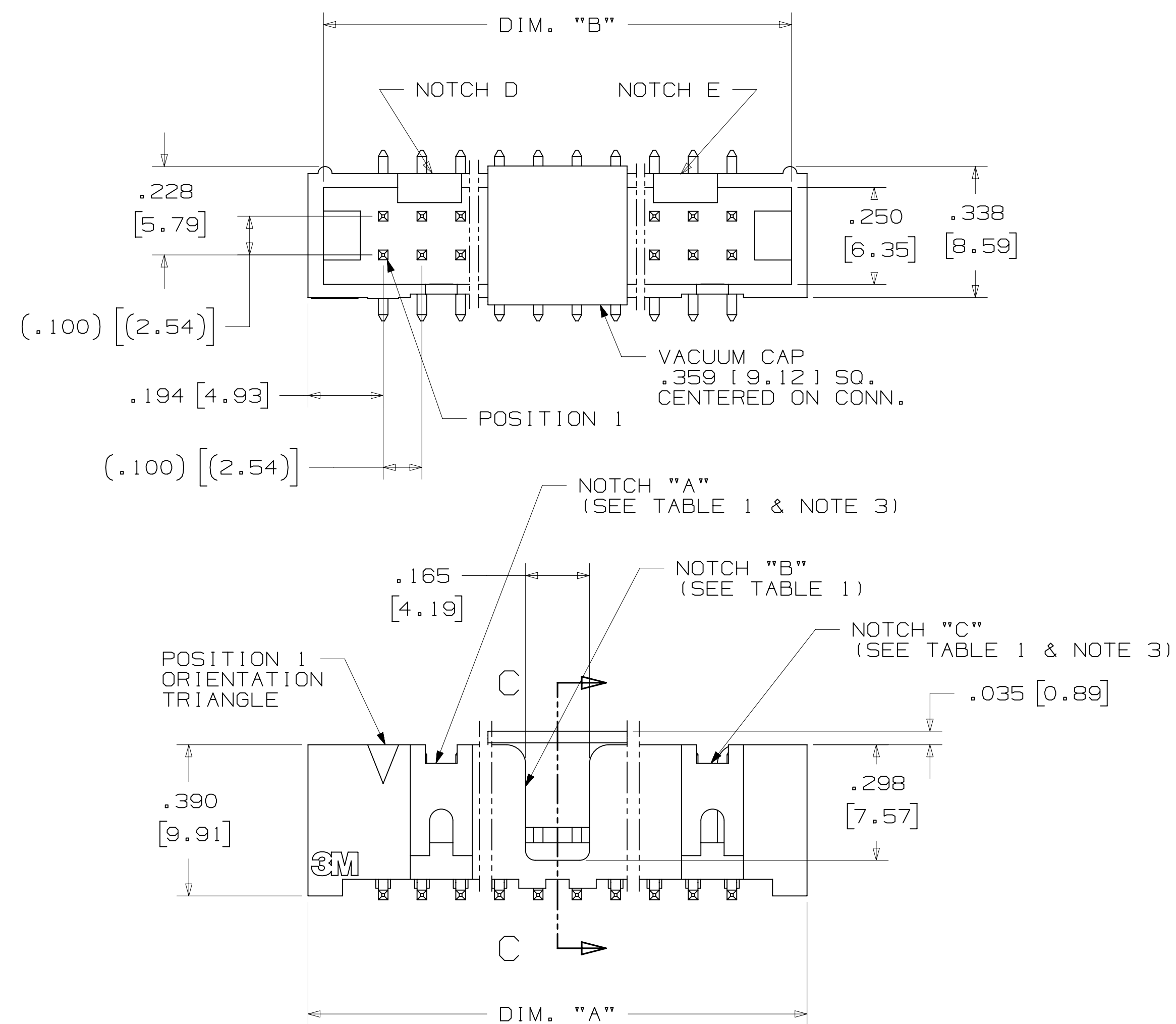
N25XX-6VOC-XX-XX

N = HIGH TEMP BLACK (PCT)
(RB PLATING REQ'D)

PIN QUANTITY:
(SEE TABLE 1)

— PACKAGING OPTIONS:
WX = TAPE & REEL PACKAGING (SEE TABLE 1)

- PLATING:
RB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] MATTE TIN (RIA. E1 & C1 APPLY)



RECOMMENDED PAD LAYOUT

DESIGN REFERENCE		NEXT ASSEMBLY		M 56088		AUG 11, 2014		JNC		RS	
REV ECO				ISSUE DATE AND DESCRIPTION				DATE		CHKD	
REV				ECO				AUG 11, 2014		MFG	
CHKD				DATE				APPR. R. SCHERER		DATE SEP 05, 2014	
DIVISION Interconnect Solutions				DIVISION CODE EMSD				 © 3M COPYRIGHT 2015 This document and the information it contains on 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed otherwise for 3M authorized purposes. All rights reserved.			
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		TITLE HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA		CASE NUMBER D		DRAWING NO. 5100-0770-7	
THIRD ANGLE PROJECTION		INCHES .00 ± .00 ± .01 .0000 ±		MILLIMETERS 0 ± 0 ± .3 .00 ± .13 .000 ±		CAGE NUMBER 56088		REV. M		REV.	
INTERPRET PER ASME Y14.5 - 2009		MAX. SURFACE ROUGHNESS 12.5 SURFACES ✓ MARKED ONLY		ANGLES		MODEL 3000 SERIES		DET. LISTS YES ☒ NO ☐		SHT 4 OF 5	

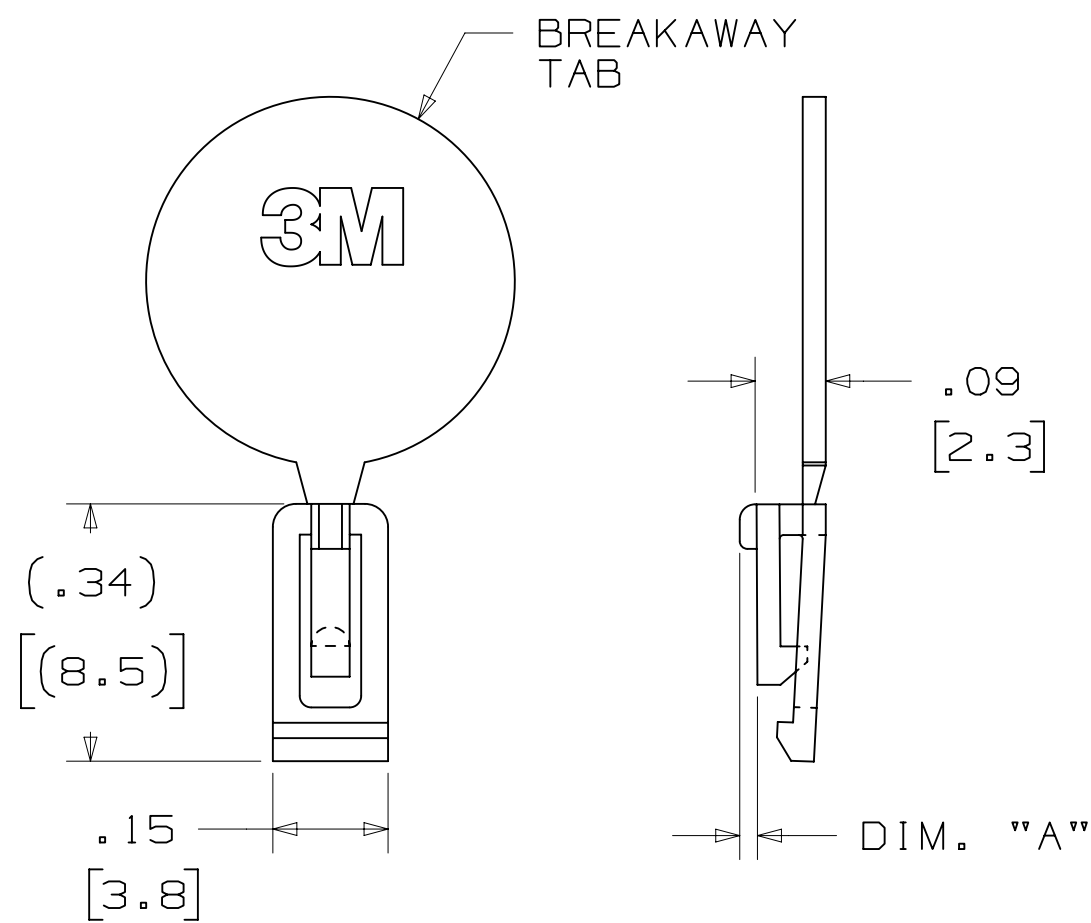
PART CUSTOMIZATION

THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

- * SELECTIVE PIN REMOVAL (FOR BOARD ASSEMBLY POLARIZATION).
- * DIFFERENT PIN LENGTHS.

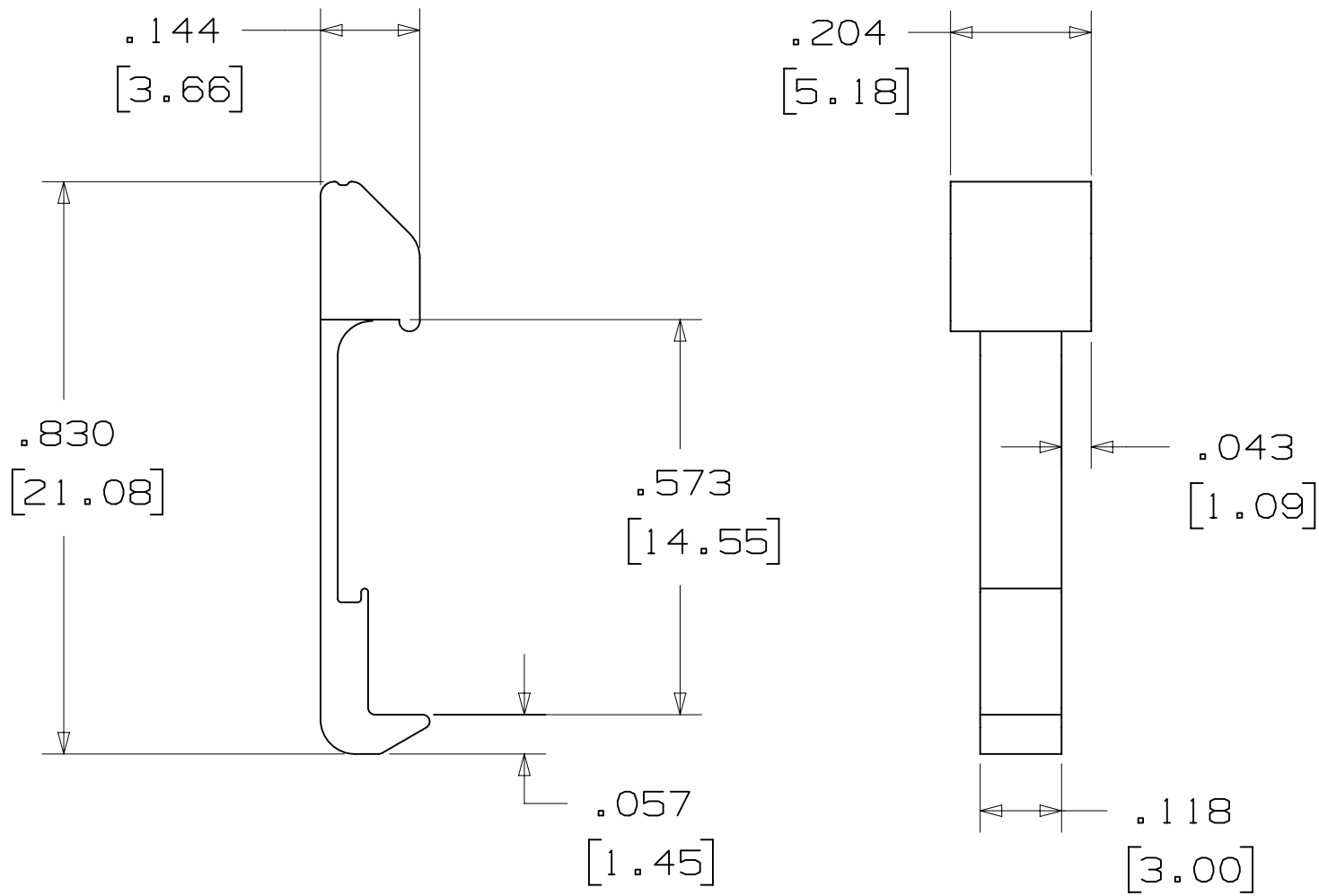
POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

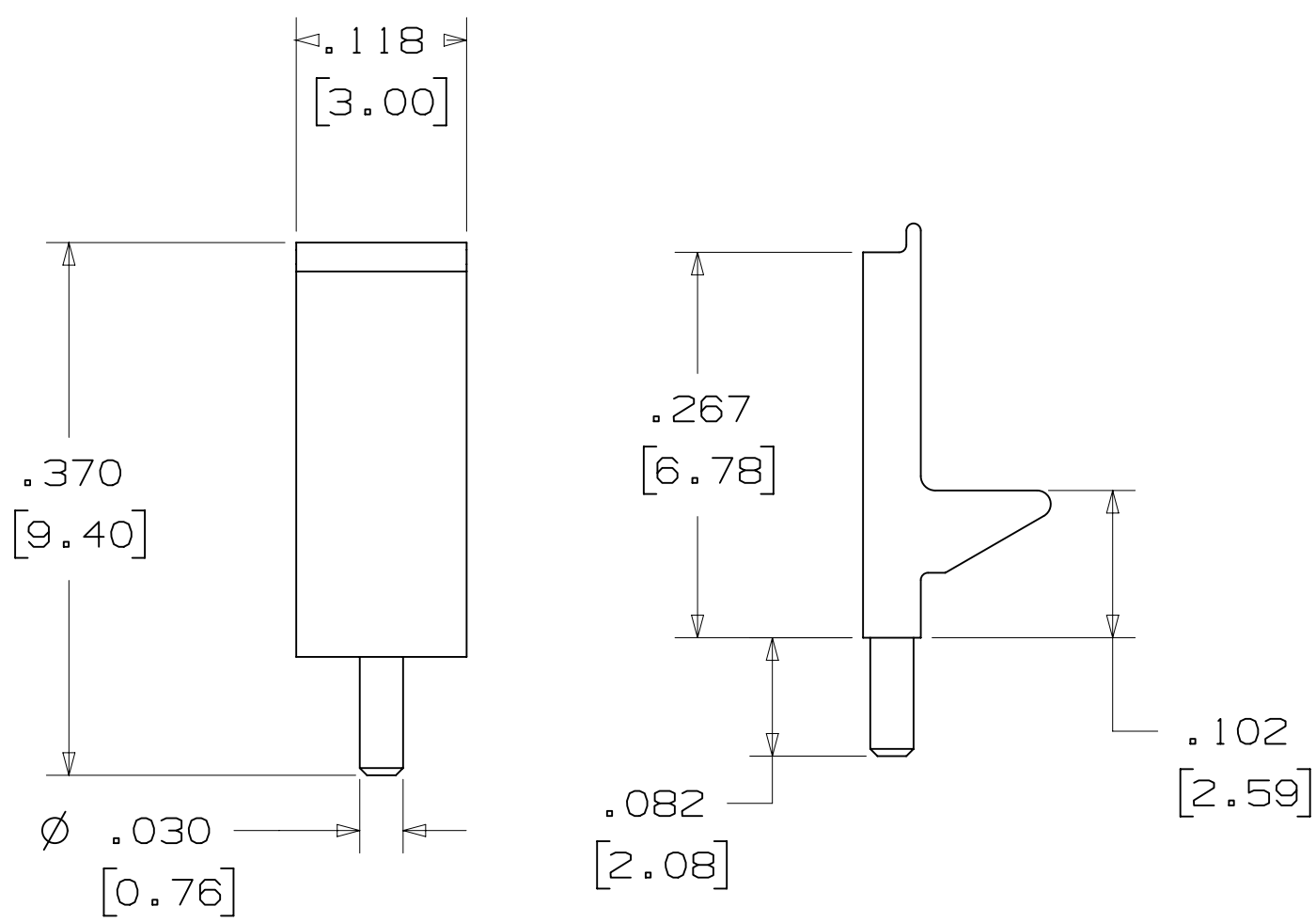
LOW PROFILE LATCH



PART NO.	MATERIAL	COLOR
3505-33B	NYLON	BLACK

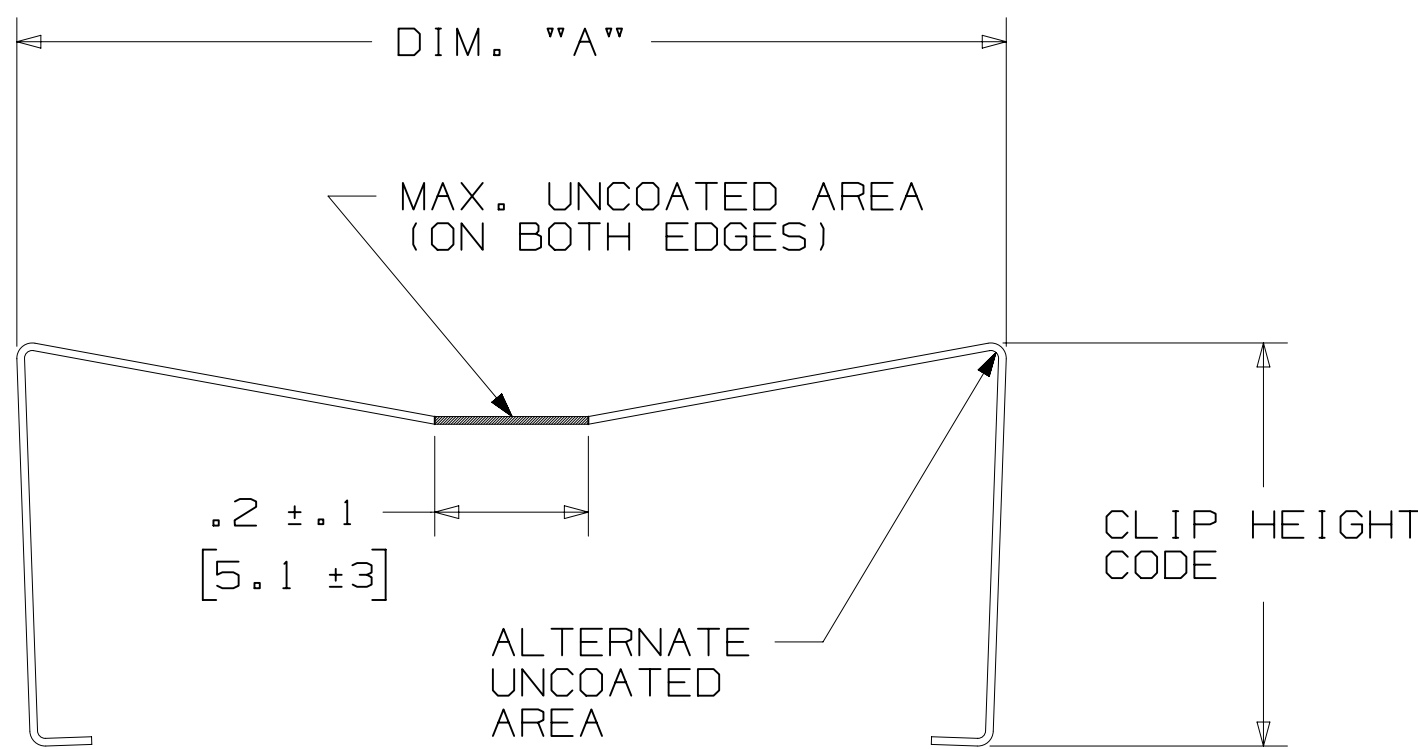
NOTE:
LATCHES NOT COMPATIBLE WITH REFLOW SOLDERING.
ATTACH LATCHES AFTER SOLDERING.

POLARIZING POST



PART NO.	MATERIAL	COLOR
3201-3	PCT	BLACK

SHORT/LONG SOCKET RETAINER CLIP



PIN QTY.	DIM. "A"
06	N/A
08	N/A
10	.81 [20.6]
14	1.02 [25.9]
16	1.12 [28.4]
20	1.32 [33.5]
24	1.52 [38.7]
26	1.63 [41.4]
30	1.83 [46.4]
34	2.03 [51.6]
36	N/A
40	2.33 [59.2]
50	2.83 [71.9]
60	3.33 [84.6]
64	3.53 [89.7]

NOTE:
STAINLESS STEEL WITH GRAY POLYURETHANE COATING.

3505-8XXX
CLIP HEIGHT CODE — PIN COUNT (SEE TABLE)
0 = .31 [7.9] FOR SOCKETS WITHOUT STRAIN RELIEF
1 = .53 [13.5] FOR SOCKETS WITH STRAIN RELIEF

DESIGN REFERENCE		NEXT ASSEMBLY		M 56068		AUG 11, 2014		JNC		RS	
REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD			
CSTIGLIONE		AUG 11, 2014		MFG		DATE					
CHKD		R. SCHERER		DATE		SEP 05, 2014					
DIVISION		EMSD		DIVISION CODE							
Interconnect Solutions		EMSD									
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED							
THIRD ANGLE PROJECTION				INCHES							
INTERPRET PER ASME Y14.5 - 2009				MILLIMETERS							
MAX SURFACE ROUGHNESS				INCHES							
SURFACES				MILLIMETERS							
MARKED ONLY				ANGLES							
CAGE NUMBER		D 78-5100-0770-7		SIZE		DRAWING NO.		REV.			
MODEL		3000 SERIES		DET		YES		NO		SHT 5 OF 5	