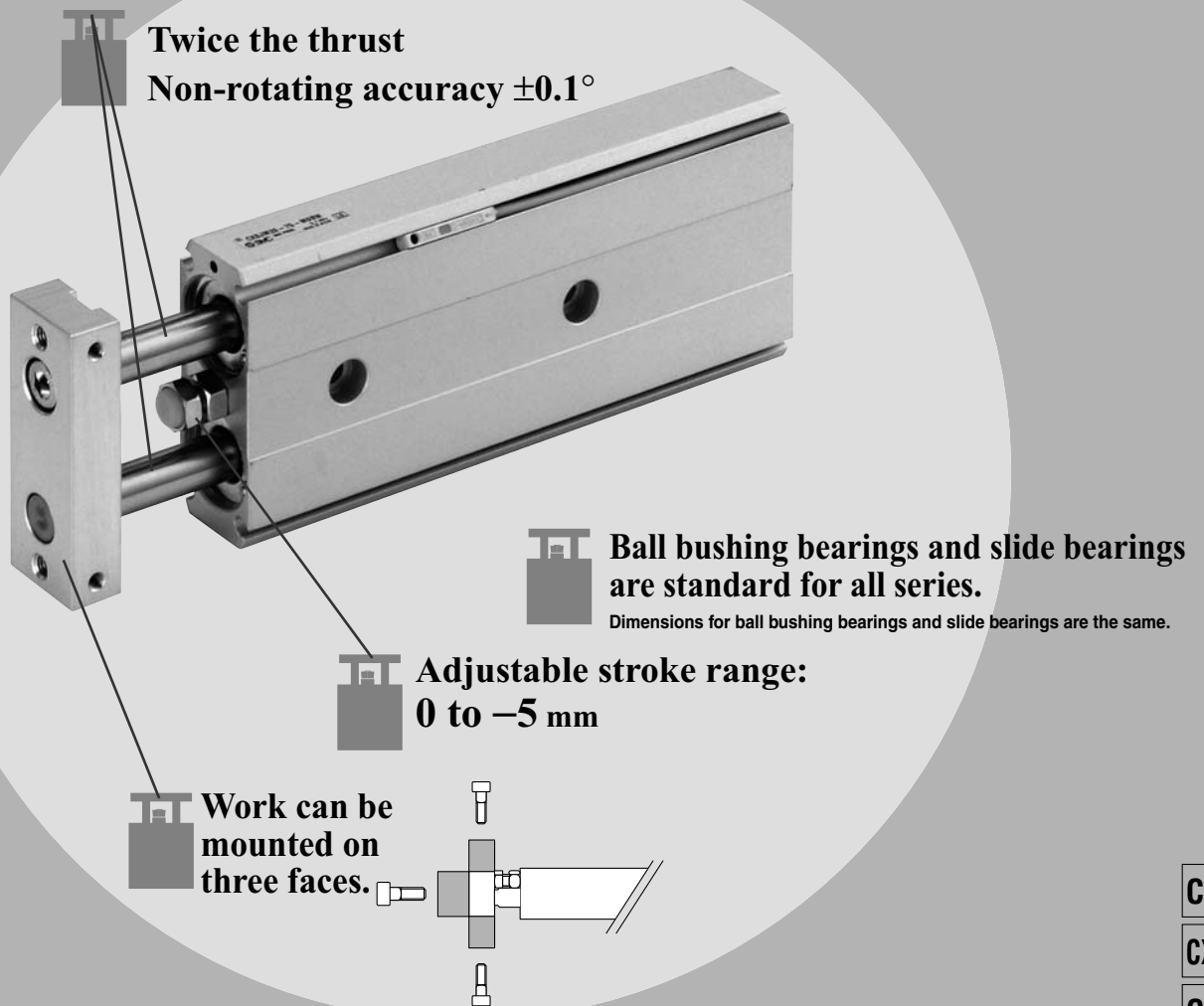


Dual Rod Cylinder

Series *CXSJ/CXS*

ø6, ø10, ø15, ø20, ø25, ø32

Dual rod cylinder with guide function suitable for pick & place applications.



Series Variations

Series		Bore size (mm)						Axial foot piping	Clean Series			Page
		6	10	15	20	25	32		10-	11-	12-	
Compact type	CXSJ	●	●	●	●	●	●	(ø6, ø10 only)	●	●	●	P.549
Basic type	CXS	●	●	●	●	●	●	(ø6 only)	●	●	●	P.561
With air cushion	CXS	●	●	●	●	●	●					P.571
With end lock	CXS	●	●	●	●	●	●					P.578
Double rod type	CXSW	●	●	●	●	●	●					P.585

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

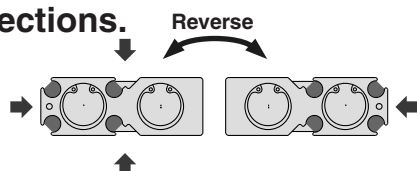
Individual

-X□

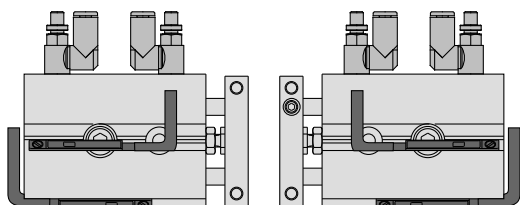
Compact Type

Series CXSJ

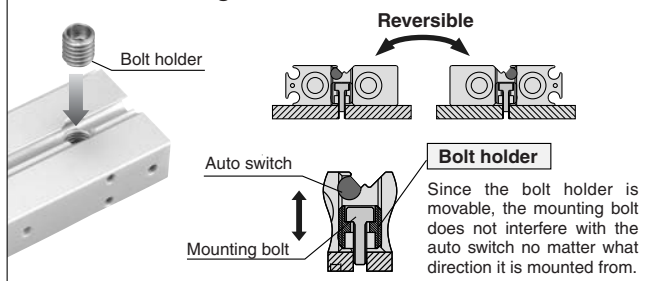
- Auto switch can be installed from 3 directions.



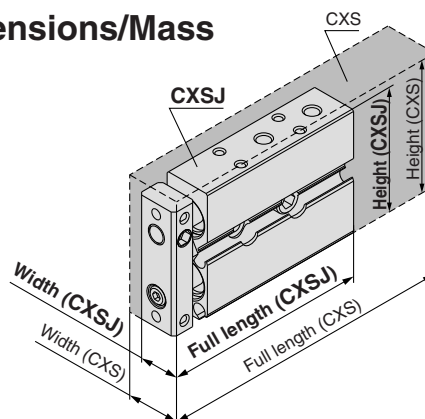
- Symmetric mounting



Reverse mounting mechanism



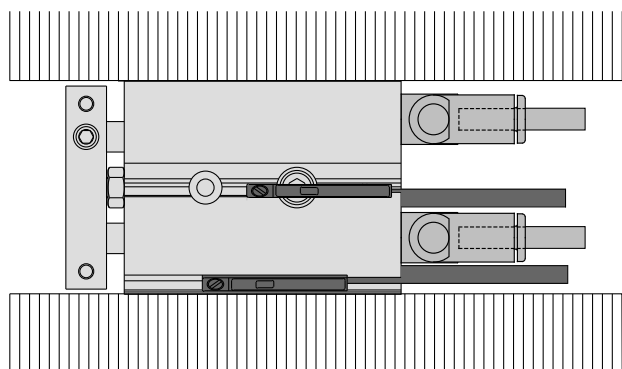
- Dimensions/Mass



Bore size (mm)	Series	Dimensions (mm)			Note) Mass (kg)
		Height	Width	Full length	
ø6	CXSJ□6	13.4	32	42 + Stroke	0.057
	CXS□6	16	37	58.5 + Stroke	0.095
ø10	CXSJ□10	15	42	56 + Stroke	0.114
	CXS□10	17	46	72 + Stroke	0.170
ø15	CXSJ□15	19	54	70 + Stroke	0.219
	CXS□15	20	58	79 + Stroke	0.280
ø20	CXSJ□20	24	62	84 + Stroke	0.371
	CXS□20	25	64	94 + Stroke	0.440
ø25	CXSJ□25	29	73	87 + Stroke	0.544
	CXS□25	30	80	96 + Stroke	0.660
ø32	CXSJ□32	37	94	100.5 + Stroke	1.078
	CXS□32	38	98	112 + Stroke	1.230

Note) Slide bearing, 20 mm strokes

- Axial piping available (ø6, ø10)

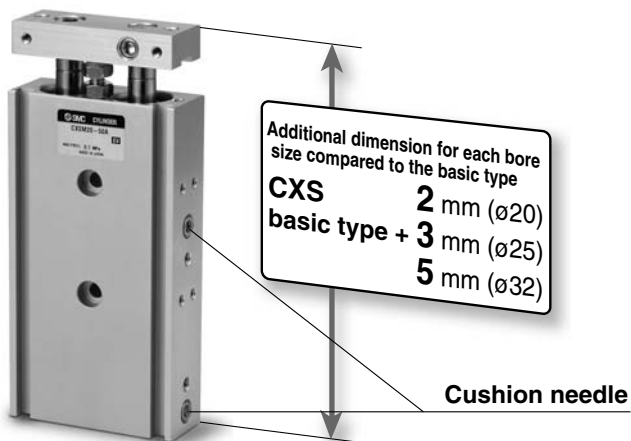


- Allowable kinetic energy, allowable load, and non-rotating accuracy are equivalent to those of CXS basic type.

With air cushion

Series CXS: $\phi 20$, $\phi 25$, $\phi 32$

Air cushion only minimally adds to full length dimension, compared with the standard type cylinder.

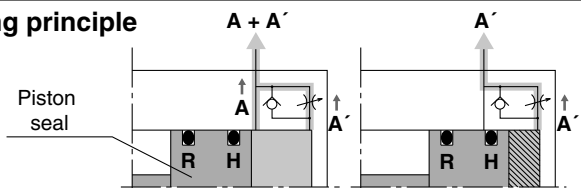


- 1 Improved allowable kinetic energy:
Two to three times that of the standard type
- 2 Improved noise reduction:
Reduction of more than 6 dB is possible

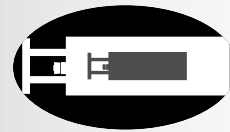
Unique air cushion mechanism with no cushion ring

Elimination of the cushion ring used in conventional type air cushions has made it possible to reduce the overall length of the cylinder while retaining all the advantages of a compact profile.

Working principle



1. When the piston is retracting, air is exhausted through both A and A' until piston seal H passes air passage A.
2. After piston seal H has passed air passage A, air is exhausted only through A'. The section marked with slanted lines becomes a cushion chamber, and an air cushion effect is achieved.
3. When air is supplied for the piston extension, the check seal opens and the piston extends with no delay.



Compact type

Series CXSJ

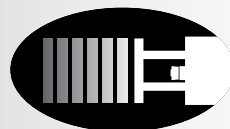
$\phi 6$, $\phi 10$, $\phi 15$, $\phi 20$, $\phi 25$, $\phi 32$



Basic type

Series CXS

$\phi 6$, $\phi 10$, $\phi 15$, $\phi 20$, $\phi 25$, $\phi 32$



With air cushion

Series CXS

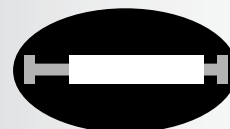
$\phi 20$, $\phi 25$, $\phi 32$



With end lock

Series CXS

$\phi 6$, $\phi 10$, $\phi 15$, $\phi 20$, $\phi 25$, $\phi 32$



Double rod type

Series CXSW

$\phi 6$, $\phi 10$, $\phi 15$, $\phi 20$, $\phi 25$, $\phi 32$



CX2

CXW

CXT

CXSJ

CXS



Clean Series

11- CXSJ Series/ $\phi 6$, $\phi 10$
12-

Series	Type	Bearing type
11-CXSJ	Vacuum specifications	Slide bearing Ball bushing bearing
12-CXSJ	Relieving type Special treatment	Ball bushing bearing



D-☐

-X☐

Individual
-X☐

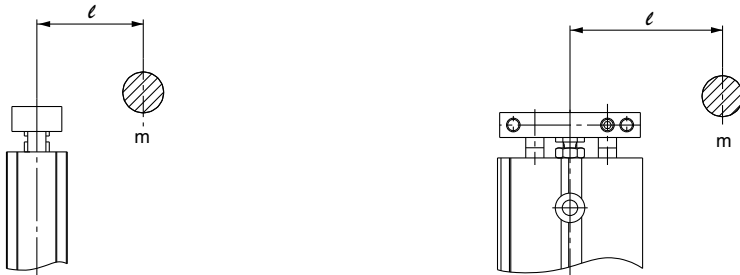
Series CXSJ

Model Selection

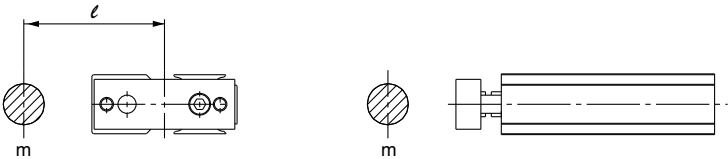
⚠ Caution Theoretical output must be confirmed separately, referring to the table on page 550.

Model Selection

Vertical Mounting

Mounting orientation									
Max. speed (mm/s)		Up to 200		Up to 400		Up to 600		Up to 800	
Stroke (mm)		All strokes							
Selection graph	ø6	1		2		3		4	
	ø10								
	ø15								
	ø20								
	ø25								
	ø32								

Horizontal Mounting

Mounting orientation											
		* Refer to the caution notes below.									
Stroke (mm)		Up to 10		Up to 30		Up to 50		Up to 75		Up to 100	
Max. speed (mm/s)		Up to 400	Over 400	Up to 400	Over 400	Up to 400	Over 400	Up to 400	Over 400	Up to 400	Over 400
Selection graph	ø6	5		6		7		14		15	
	ø10	8	9	10	11	12	13				
	ø15										
	ø20										
	ø25										
	ø32										

* Refer to the caution notes below.

* The maximum speeds for ø6 to ø32 are: ø6, 10: up to 800 mm/s; ø15, 20: up to 700 mm/s; ø25, 32: up to 600 mm/s

⚠ Caution

If the cylinder is horizontally mounted and the plate end does not reach the load's center of gravity, use the formula below to calculate the imaginary stroke ℓ' that includes the distance between the load's center of gravity and the plate end. Select the graph that corresponds to the imaginary stroke ℓ' .

Imaginary stroke $\ell' = (\text{Stroke}) + k + \ell$

k: Distance between the center and end of the plate

ø6	2.75 mm
ø10	4 mm
ø15	5 mm
ø20	6 mm
ø25	
ø32	8 mm

(Example)

① When using CXSJM6-10 and $\ell = 15$ mm:

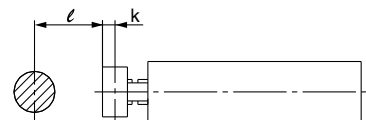
Imaginary stroke $\ell' = 10 + 2.75 + 15 = 27.75$

Therefore, the graph used for your model selection should be the one for CXSJM6-30 [6].

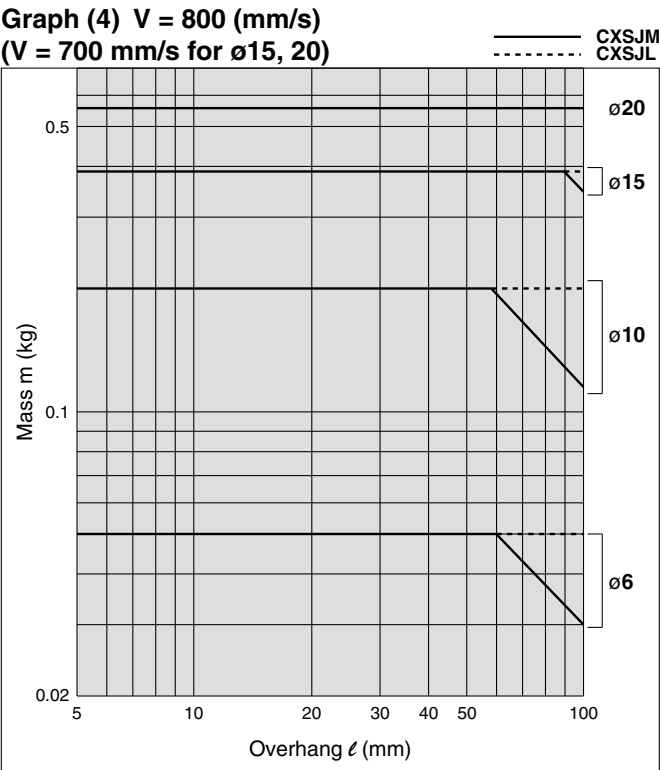
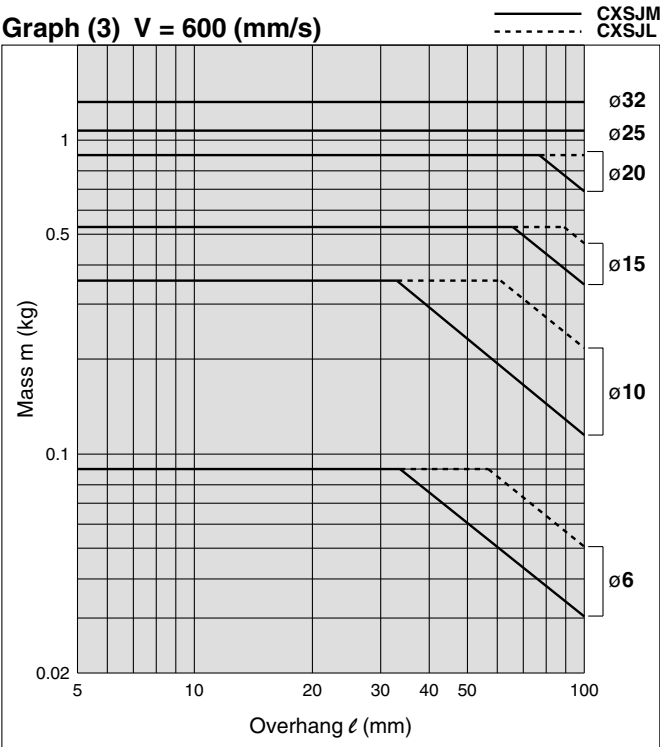
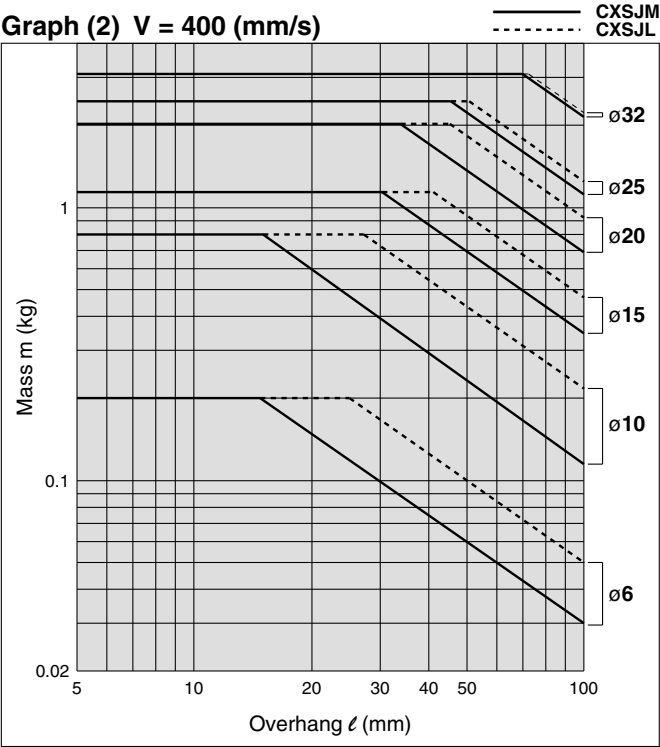
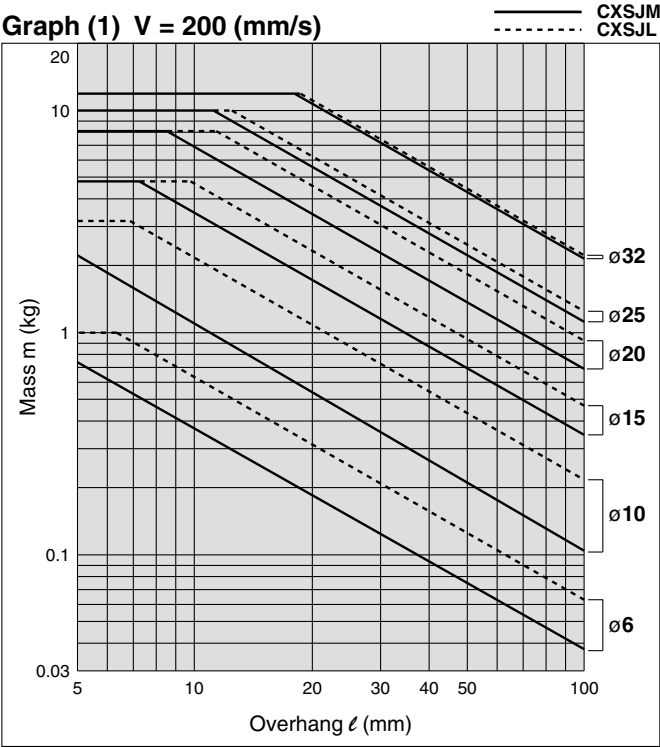
② When using CXSJM25-50 and $\ell = 10$ mm:

Imaginary stroke $\ell' = 50 + 6 + 15 = 71$

Therefore, the graph used for your model selection should be the one for CXSJM25-75 [14].



Vertical Mounting



Note) V = 700 mm/s for ø15, ø20.

CX2

CXW

CXT

CXSJ

CXS

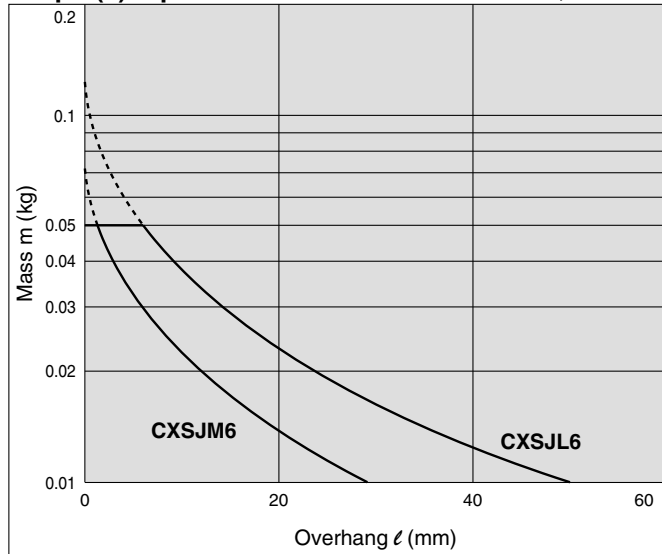
D-□

-X□

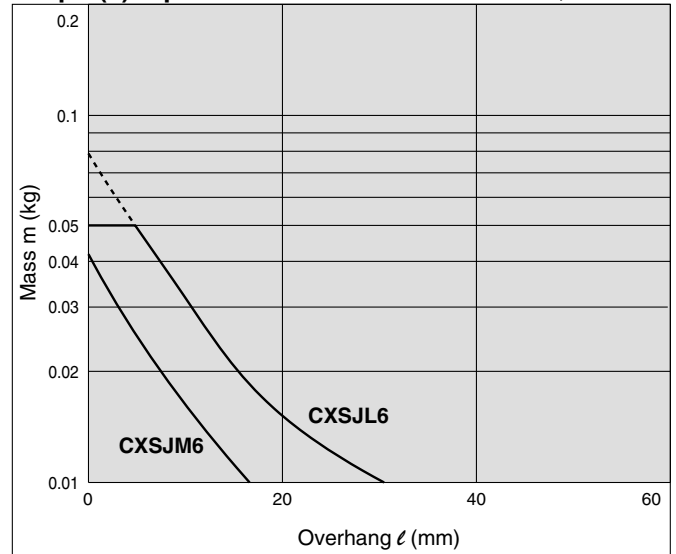
Individual
-X□

Horizontal Mounting

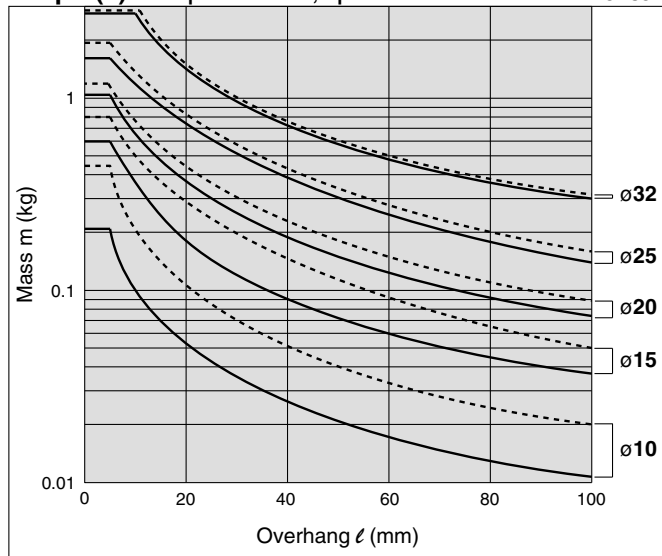
Graph (5) Up to 10 mm stroke ----- V = Up to 400 mm/s
———— V = Up to 800 mm/s



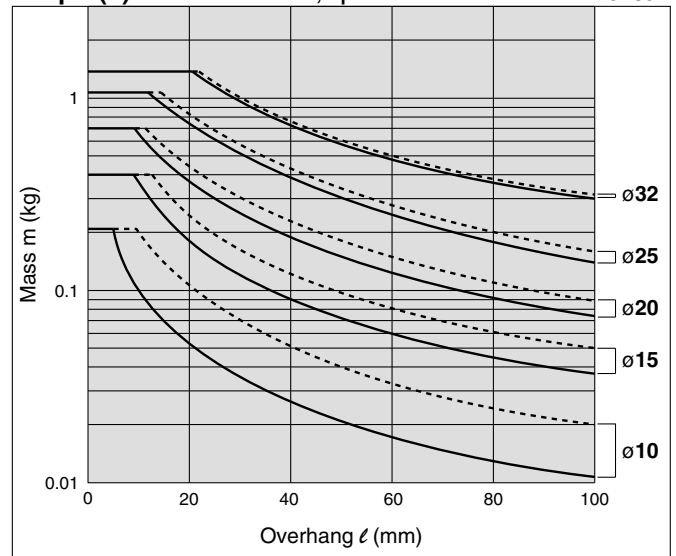
Graph (6) Up to 30 mm stroke ----- V = Up to 400 mm/s
———— V = Up to 800 mm/s



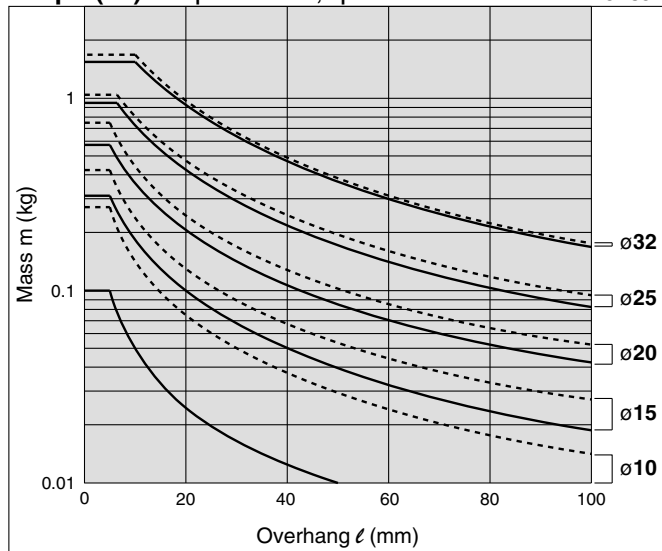
Graph (8) V = Up to 400 mm/s; Up to 10 mm stroke ———— CXSJM
----- CXSJL



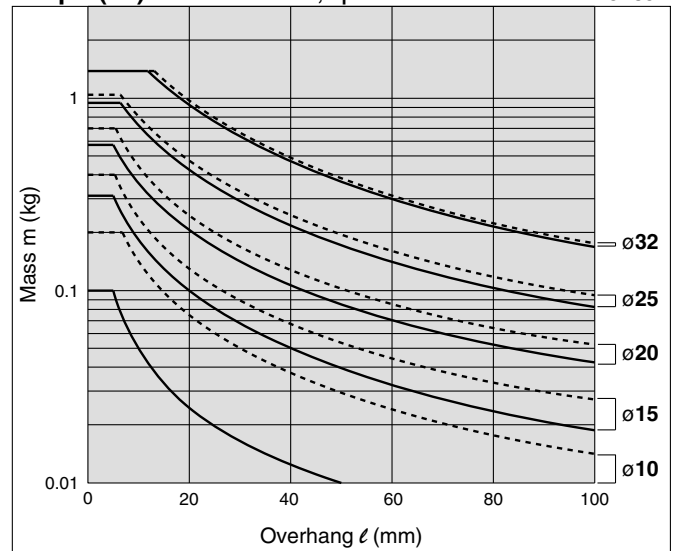
Graph (9) V = Over 400 mm/s; Up to 10 mm stroke ———— CXSJM
----- CXSJL



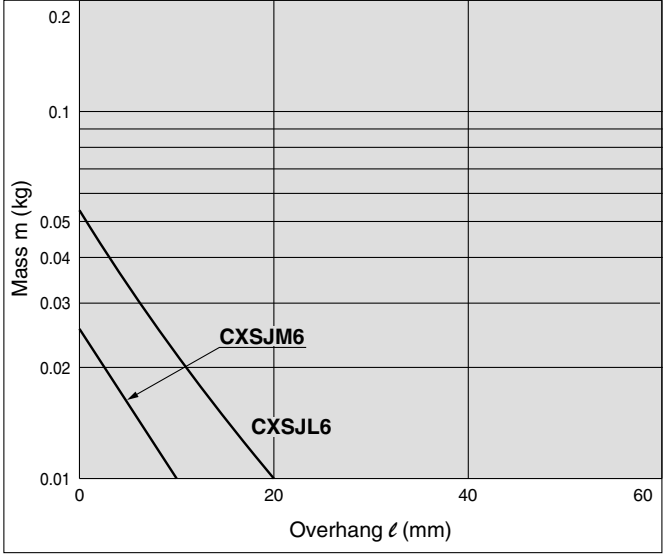
Graph (12) V = Up to 400 mm/s; Up to 50 mm stroke ———— CXSJM
----- CXSJL



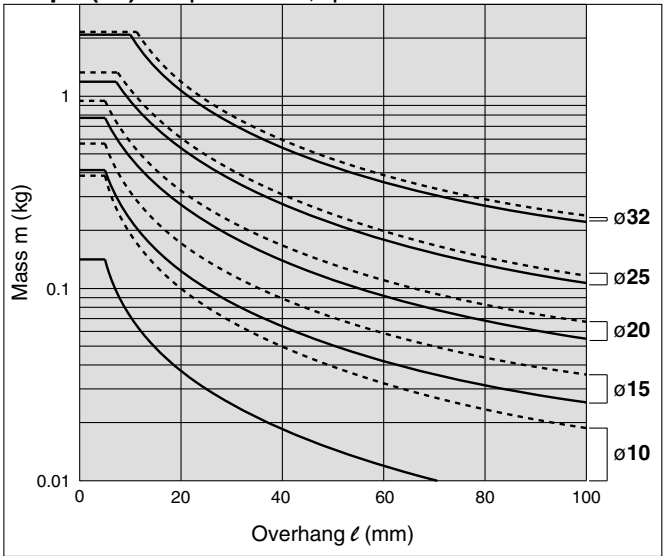
Graph (13) V = Over 400 mm/s; Up to 50 mm stroke ———— CXSJM
----- CXSJL



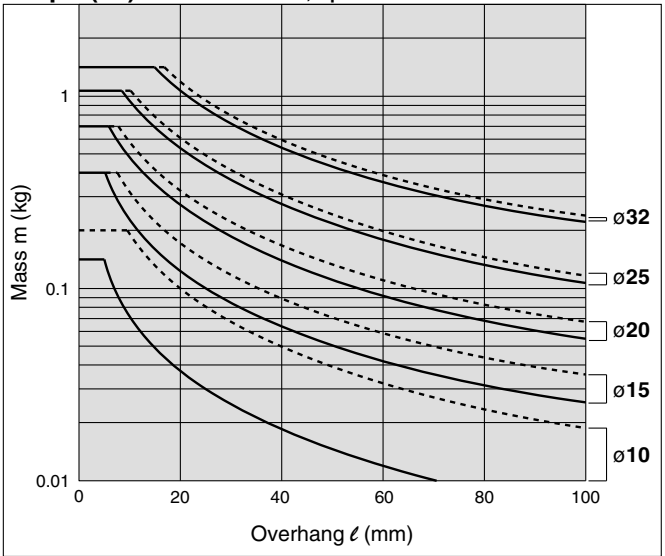
Graph (7) Up to 50 mm stroke ——— V = Up to 800mm/s



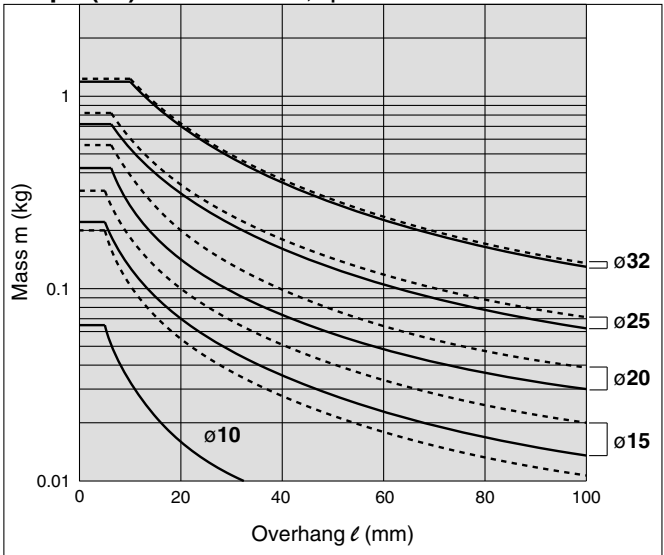
Graph (10) V = Up to 400 mm/s; Up to 30 mm stroke ——— CXSJ
----- CXSJL



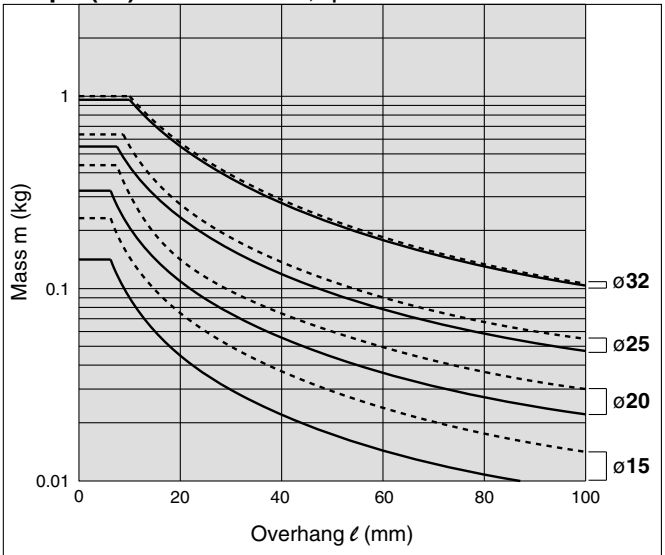
Graph (11) V = Over 400 mm/s; Up to 30 mm stroke ——— CXSJ
----- CXSJL



Graph (14) V = Over 400 mm/s; Up to 75 mm stroke ——— CXSJ
----- CXSJL



Graph (15) V = Over 400 mm/s; Up to 100 mm stroke ——— CXSJ
----- CXSJL



CX2

CXW

CXT

CXSJ

CXS

D- ☐

-X ☐

Individual
-X ☐

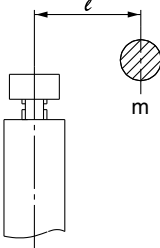
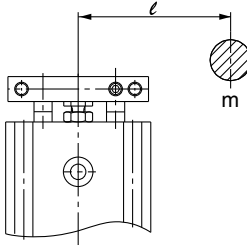
Series CXS

Model Selection/Basic Type


⚠ Caution Confirmation of theoretical output is required separately.
Refer to “Theoretical Output” on page 562.

Basic Type: CXS

Vertical Mounting

Mounting orientation		 					
Max. speed (mm/s)		Up to 100	Up to 200	Up to 300	Up to 400	Up to 600	Up to 700 (Up to 800)
Stroke (mm)		All strokes					
Selection graph	ø6	(1)		(2)			
	ø10						
	ø15						
	ø20		(3)		(4)	(5)	(6)
	ø25						
	ø32						

Horizontal Mounting

Mounting orientation																					
		* Refer to the caution notes below.																			
Stroke (mm)		Up to 10				Up to 30				Up to 50				Up to 75				Up to 100			
Max. speed (mm/s)		Up to 100	Up to 300	Up to 400	Over 400	Up to 100	Up to 300	Up to 400	Over 400	Up to 100	Up to 300	Up to 400	Over 400	Up to 100	Up to 300	Up to 400	Over 400	Up to 100	Up to 300	Up to 400	Over 400
Selection graph	ø6	(7)				(8)				(9)											
	ø10																				
	ø15																				
	ø20			(10)	(11)			(12)	(13)			(14)	(15)			(16)			(17)		
	ø25																				
	ø32																				

* The maximum speeds for ø10 to ø32 are: ø10: up to 800 mm/s; ø15, 20: up to 700 mm/s; ø25, 32: Up to 600 mm/s

⚠ Caution

If the cylinder is horizontally mounted and the plate end does not reach the load's center of gravity, use the formula below to calculate the imaginary stroke ℓ' that includes the distance between the load's center of gravity and the plate end. Select the graph that corresponds to the imaginary stroke ℓ' .

Imaginary stroke $\ell' = (\text{Stroke}) + k + \ell$

k: Distance between the center and end of the plate

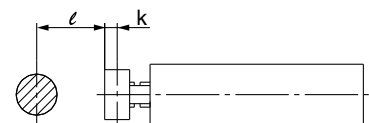
ø6	2.75 mm
ø10	4 mm
ø15	5 mm
ø20	6 mm
ø25	6 mm
ø32	8 mm

(Example)

When using CXSM6-10 and $\ell = 15$ mm:

Imaginary stroke $\ell' = 10 + 2.75 + 15 = 27.75$

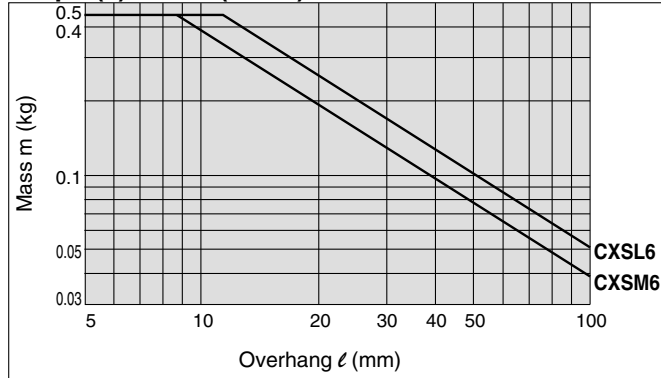
Therefore, the graph used for your model selection should be the one for CXSM6-30.



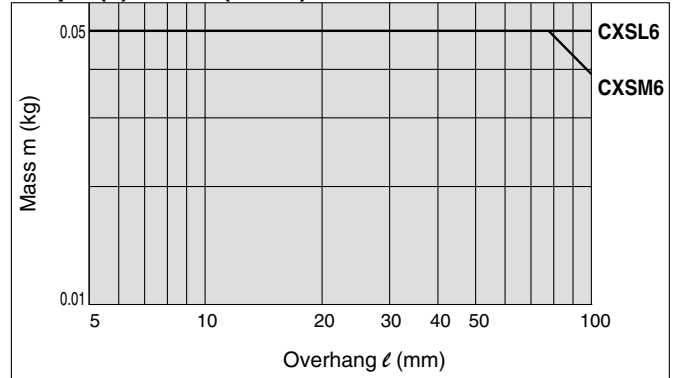
Vertical Mounting

ø6

Graph (1) V=100(mm/s)

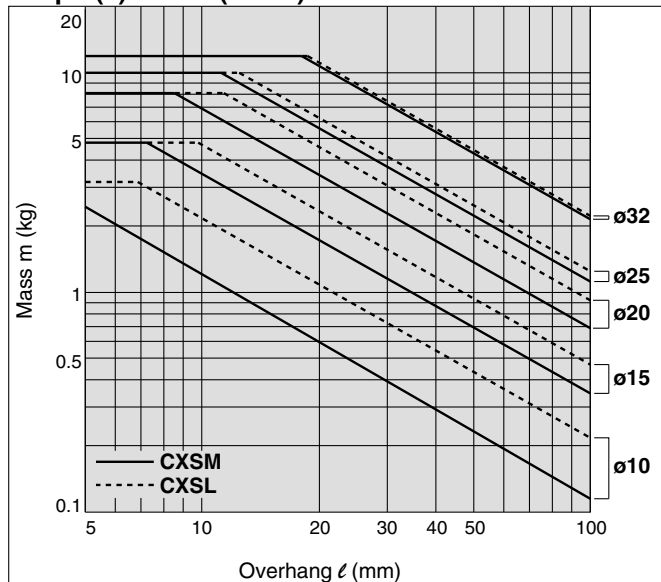


Graph (2) V=300(mm/s)

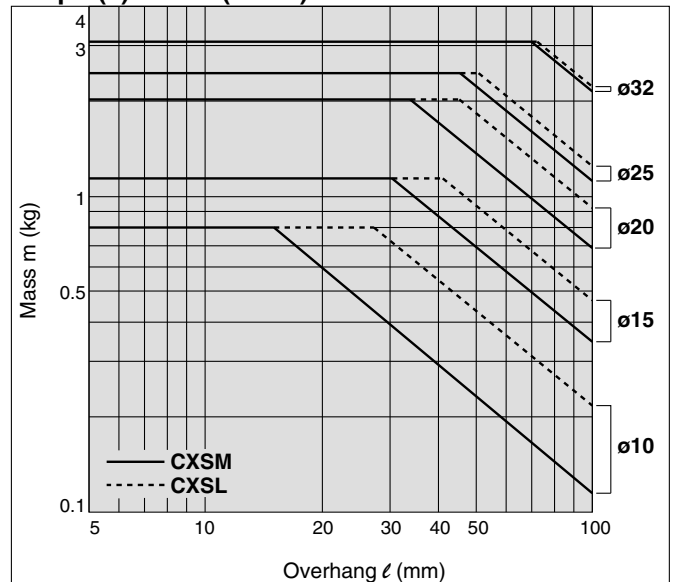


ø10 to ø32

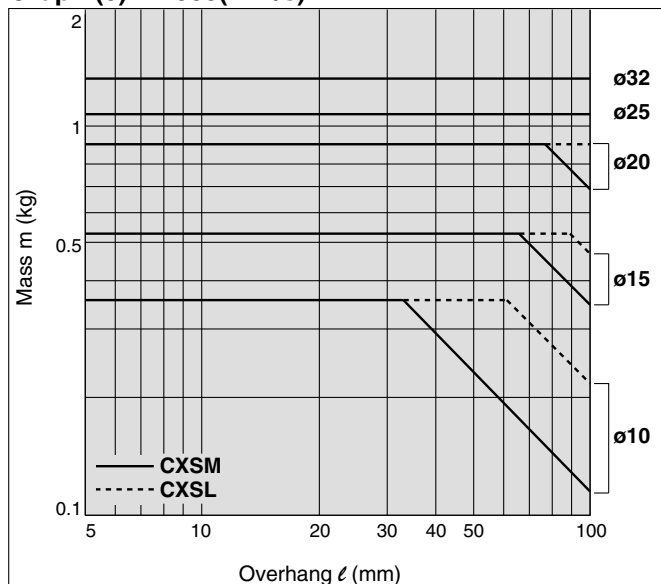
Graph (3) V=200(mm/s)



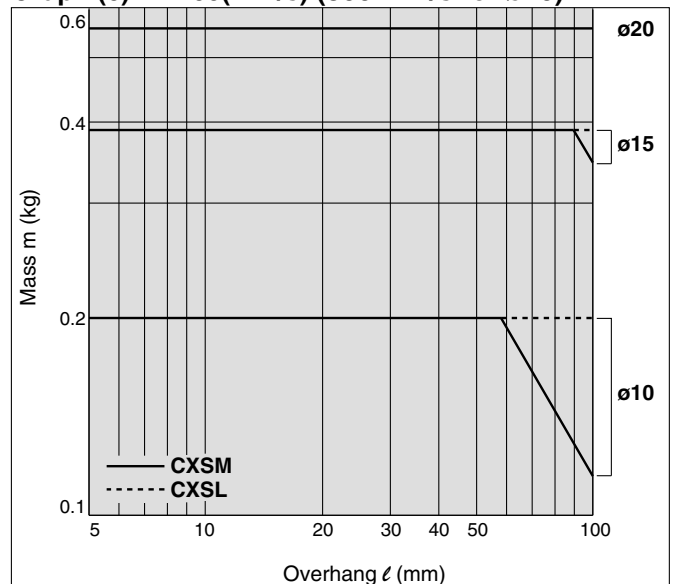
Graph (4) V=400(mm/s)



Graph (5) V=600(mm/s)



Graph (6) V=700(mm/s) (800 mm/s for ø10)



CX2

CXW

CXT

CXSJ

CXS

D-☐

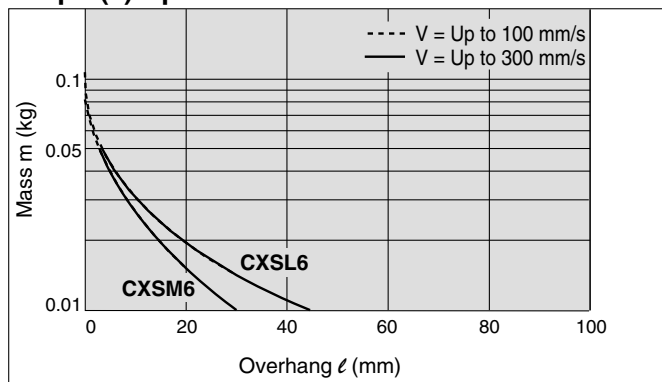
-X☐

Individual
-X☐

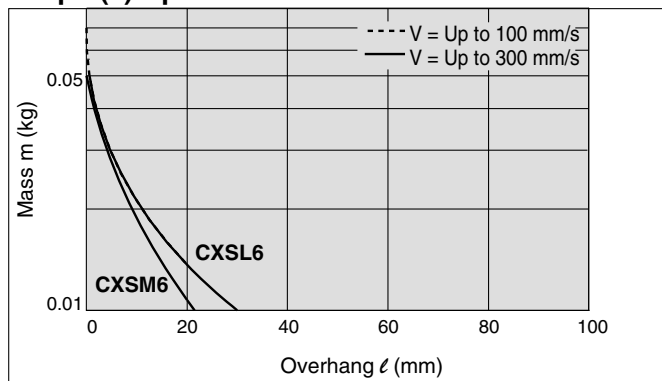
Horizontal Mounting

ø6

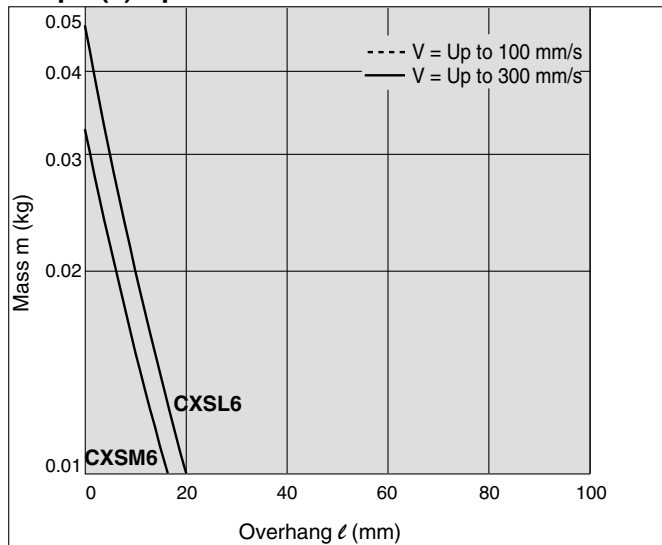
Graph (7) Up to 10 st



Graph (8) Up to 30 st

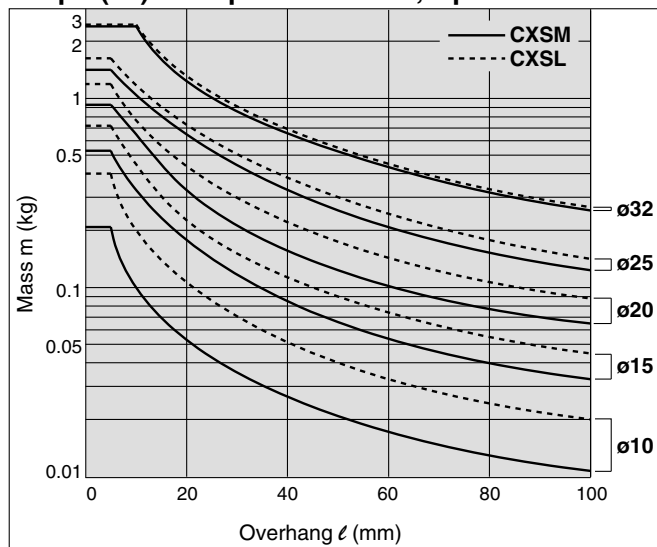


Graph (9) Up to 50 st

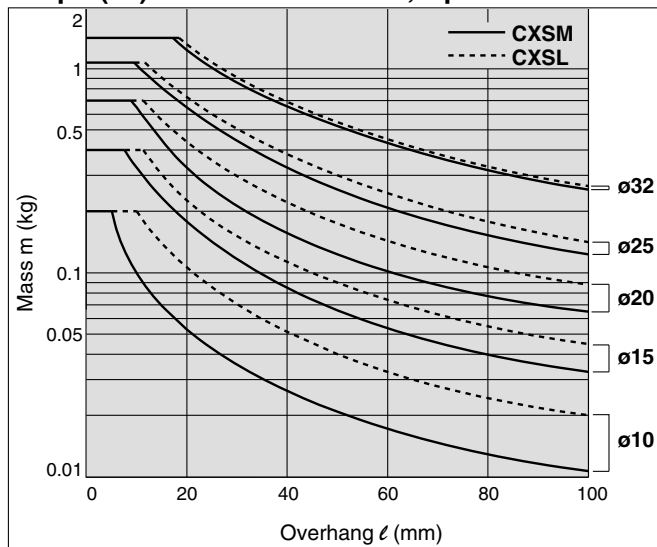


ø10 to ø32

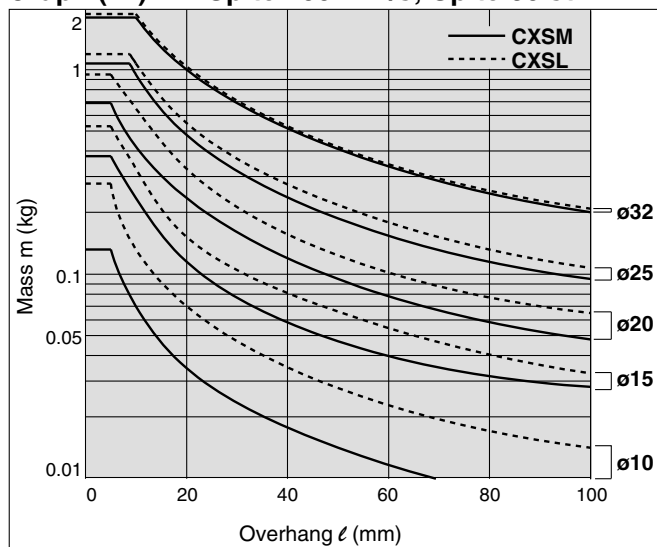
Graph (10) V = Up to 400 mm/s; Up to 10 st



Graph (11) V = Over 400 mm/s; Up to 10 st



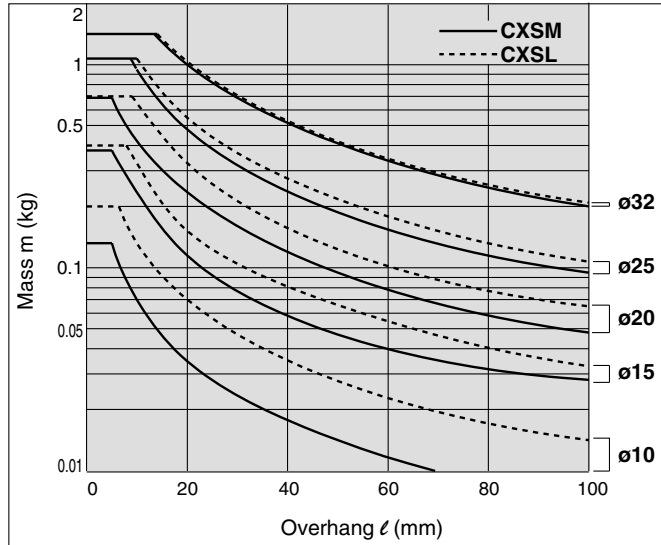
Graph (12) V = Up to 400 mm/s; Up to 30 st



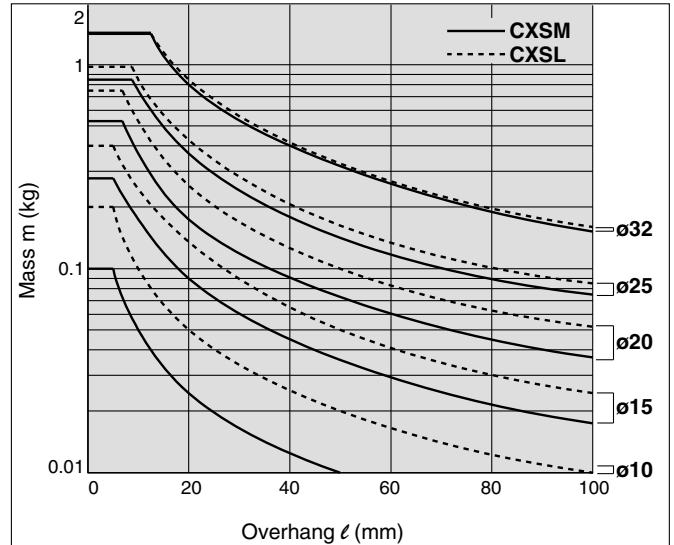
Horizontal Mounting

ø10 to ø32

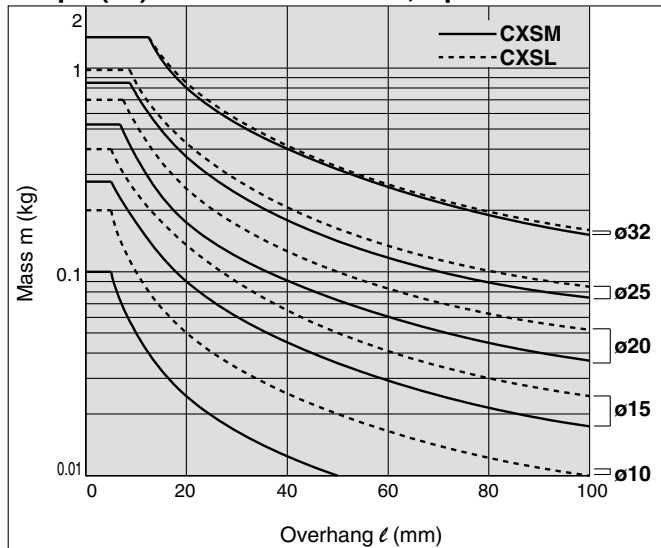
Graph (13) V = Over 400 mm/s; Up to 30 st



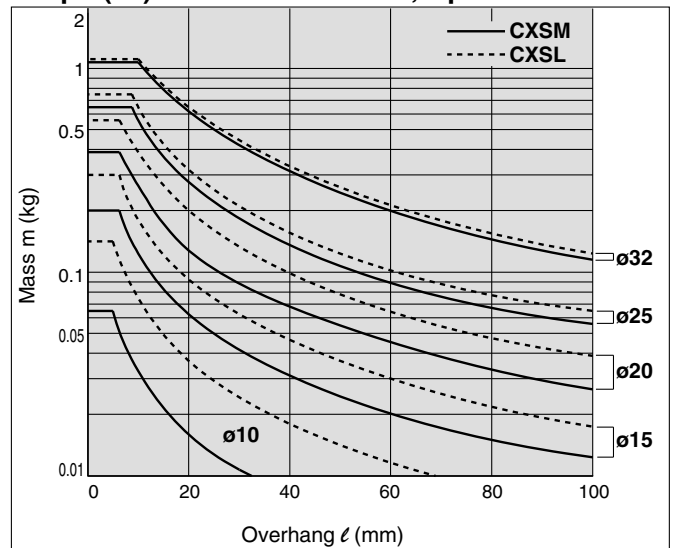
Graph (14) V = Up to 400 mm/s; Up to 50 st



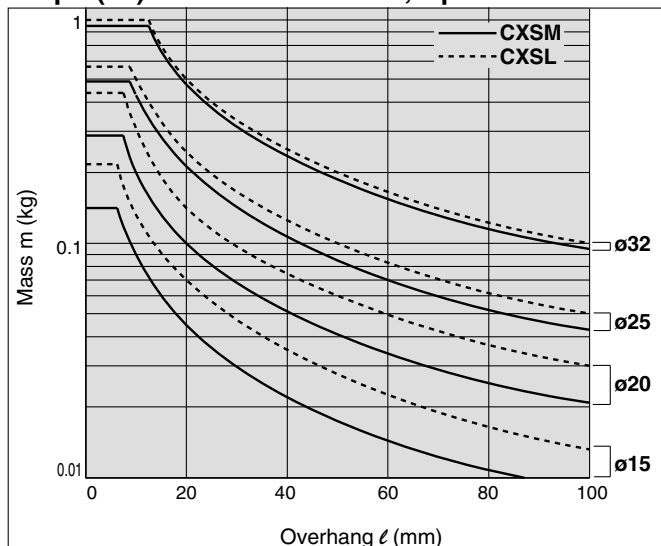
Graph (15) V = Over 400 mm/s; Up to 50 st



Graph (16) V = Over 400 mm/s; Up to 75 st



Graph (17) V = Over 400 mm/s; Up to 100 st



CX2

CXW

CXT

CXSJ

CXS

D-☐

-X☐

Individual
-X☐


Series CXS

Model Selection/With Air Cushion

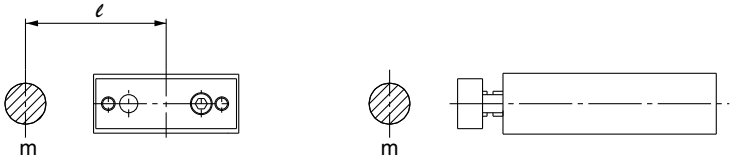
⚠ Caution Confirmation of theoretical output is required separately.
Refer to "Theoretical Output Table" on page 571.

With Air Cushion: CXS

Vertical Mounting

Mounting orientation						
Max. speed (mm/s)		Up to 200	Up to 400	Up to 600	Up to 800	Up to 1000
Stroke (mm)		All strokes				
Selection graph	ø20	(1)	(2)	(3)	(4)	(5)
	ø25					
	ø32					

Horizontal Mounting

Mounting orientation		<div></div> <p>* Refer to the caution notes below.</p>						
Stroke (mm)		Up to 10		Up to 30		Up to 50	Up to 75	Up to 100
Max. speed (mm/s)		Up to 800	Up to 1000	Up to 800	Up to 1000	Up to 1000	Up to 1000	Up to 1000
Selection graph	ø20	(6)	(7)	(8)	(9)	(10)	(11)	(12)
	ø25							
	ø32							

⚠ Caution

If the cylinder is horizontally mounted and the plate end does not reach the load's center of gravity, use the formula below to calculate the imaginary stroke ℓ' that includes the distance between the load's center of gravity and the plate end. Select the graph that corresponds to the imaginary stroke ℓ' .

Imaginary stroke $\ell' = (\text{Stroke}) + k + \ell$

k: Distance between the center and the end of the plate

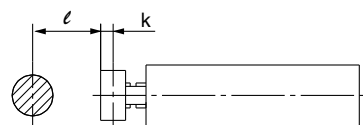
ø20	6 mm
ø25	
ø32	8 mm

(Example)

When using CXSM20-10 and $\ell = 10$ mm:

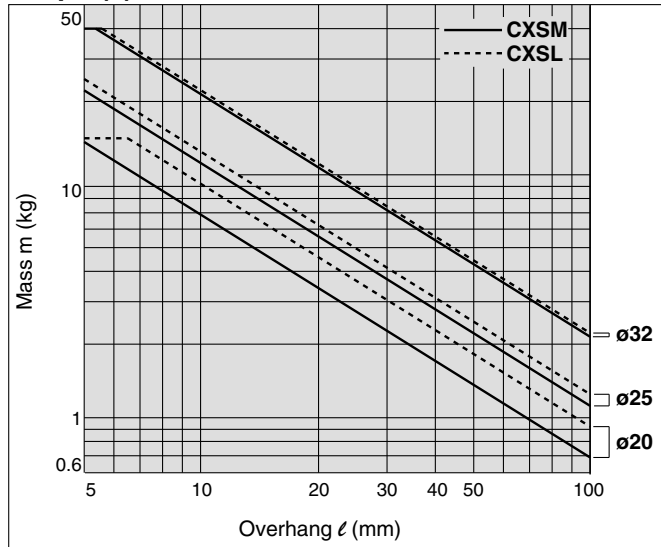
Imaginary stroke $\ell' = 10 + 6 + 10 = 26$

Therefore, the graph used for your model selection should be the one for CXSM20-30.

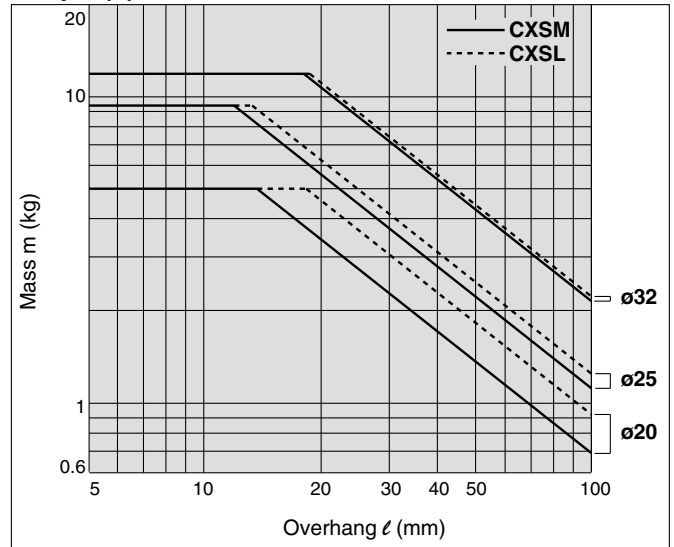


Vertical Mounting

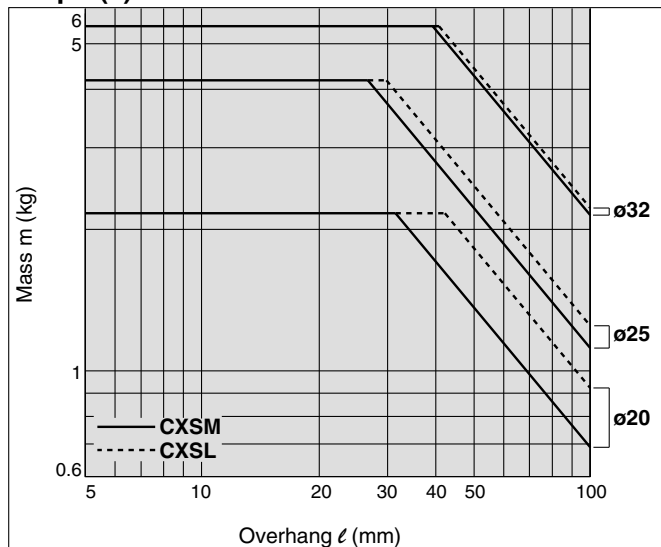
Graph (1) V = 200 mm/s



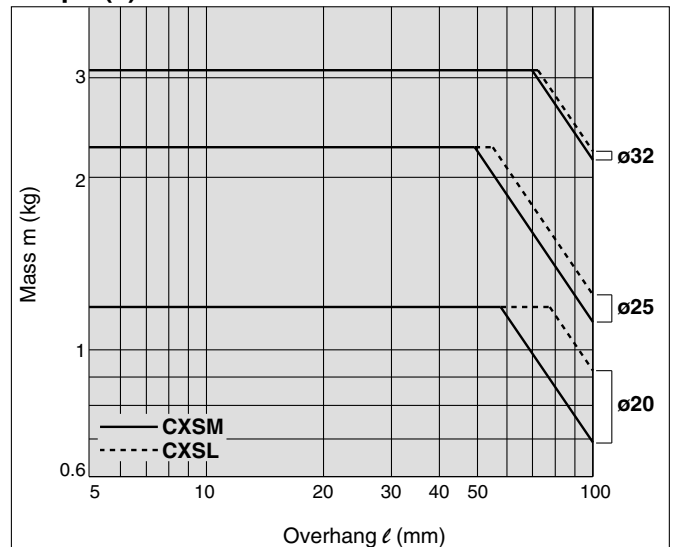
Graph (2) V = 400 mm/s



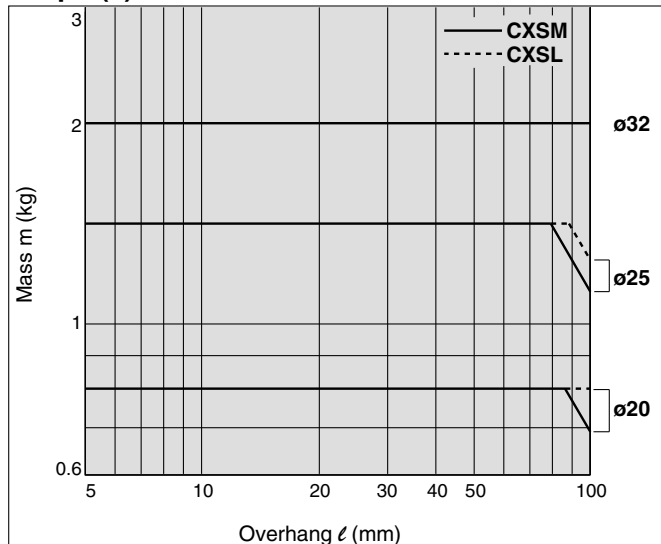
Graph (3) V = 600 mm/s



Graph (4) V = 800 mm/s



Graph (5) V = 1000 mm/s



CX2

CXW

CXT

CXSJ

CXS

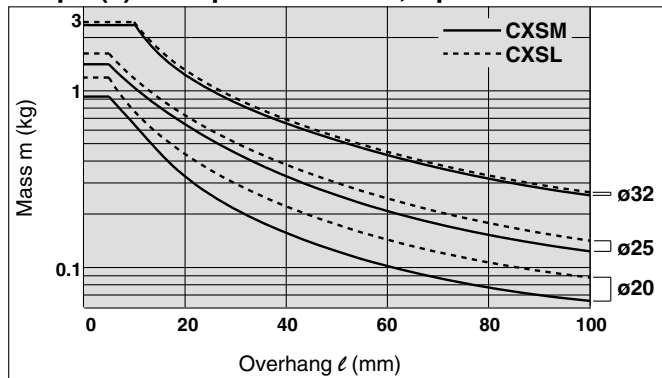
D-□

-X□

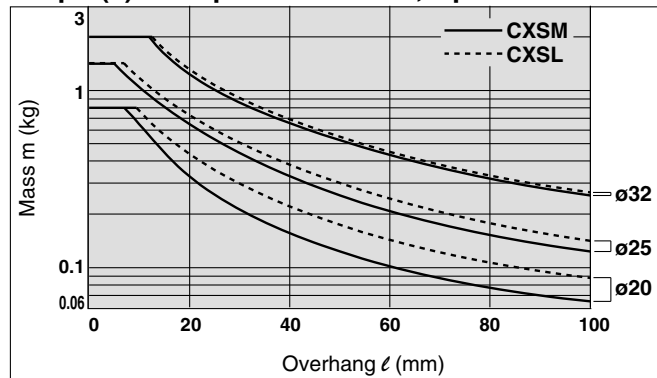
Individual
-X□

Horizontal Mounting

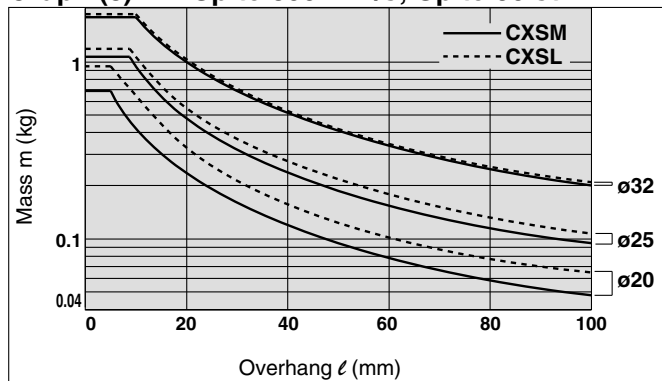
Graph (6) V = Up to 800 mm/s; Up to 10 st



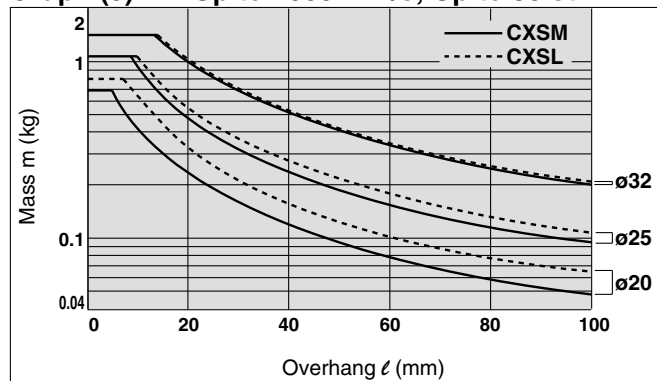
Graph (7) V = Up to 1000 mm/s; Up to 10 st



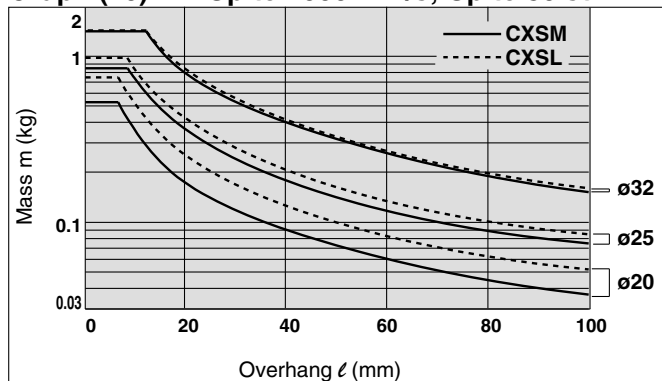
Graph (8) V = Up to 800 mm/s; Up to 30 st



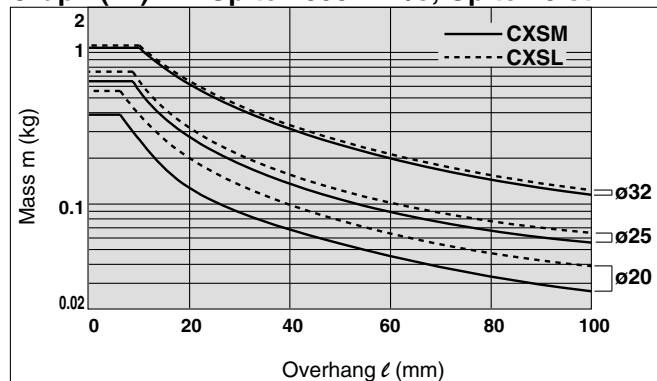
Graph (9) V = Up to 1000 mm/s; Up to 30 st



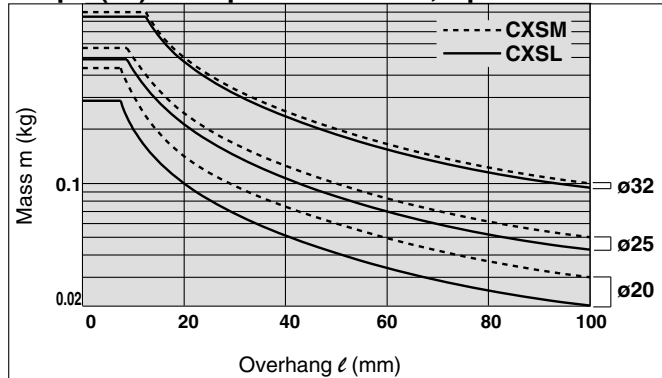
Graph (10) V = Up to 1000 mm/s; Up to 50 st



Graph (11) V = Up to 1000 mm/s; Up to 75 st



Graph (12) V = Up to 1000 mm/s; Up to 100 st



Dual Rod Cylinder/Compact Type

Series CXSJ

ø6, ø10, ø15, ø20, ø25, ø32

How to Order

Port thread type

Nil	M thread	ø6 to ø25
	Rc 1/8	
TN	NPT 1/8	ø32
TF	G 1/8	

Piping

Nil	Standard (ø6 to ø32)
P	Axial (ø6, ø10)

Standard piping
Port location

Axial piping
Port location

Compact type

Bearing type

M	Slide bearing
L	Ball bushing bearing

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
(Refer to the below.)

Auto switch

Nil	Without auto switch (with built-in magnet)
-----	--

* Refer to the below table for auto switch model numbers.

Bore size / Stroke (mm)

Bore size	Standard stroke
6	10, 20, 30, 40, 50
10	10, 20, 30, 40, 50, 75
15	
20	10, 20, 30, 40, 50, 75, 100
25	
32	

Made to Order
(For details, refer to pages 1851 to 1954.)

Symbol	Specifications
XB6	Heat resistant cylinder (–10 to 150°C)
XB13	Low speed cylinder (5 to 50 mm/s)
XC6 ^{Note)}	Made of stainless steel
XC19	Intermediate stroke (spacer)
XC22	Fluoro rubber seals

Note) Slide bearing type (M) only

Applicable Auto Switches/Refer to pages 1719 to 1827 for detailed auto switch specifications.

Type	Special function	Electrical entry	Indicator light	Wiring (output)	Load voltage		Auto switch model		Lead wire length (m)*				Pre-wired connector	Applicable load		
					DC	AC	Auto switch model		0.5 (Nil)	1 (M)	3 (L)	5 (Z)				
							Perpendicular	In-line								
Solid state switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	○	IC circuit	Relay, PLC	
				3-wire (PNP)			M9PV	M9P	●	●	●	○	○			
	2-wire			12 V	M9BV		M9B	●	●	●	○	○	—			
	3-wire (NPN)			5 V, 12 V	M9N WV		M9N W	●	●	●	○	○	IC circuit			
	3-wire (PNP)				M9P WV		M9P W	●	●	●	○	○				
	2-wire			12 V	M9B WV		M9B W	●	●	●	○	○	—			
	3-wire (NPN)			5 V, 12 V	M9NA V		M9NA	○	○	●	○	○	IC circuit			
	3-wire (PNP)				M9PA V		M9PA	○	○	●	○	○				
	2-wire			12 V	M9BA V		M9BA	○	○	●	○	○	—			
	Reed switch			—	Grommet		Yes	3-wire (NPN equiv.)	—	5 V	—	A96V	A96	●		—
None		2-wire	24 V			12 V	100 V	A93V	A93	●	—	●	—	—	—	
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit

* Lead wire length symbols: 0.5 m Nil (Example) M9NW
1 m M M9NWM
3 m L M9NWL
5 m Z M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

- Since there are applicable auto switches other than listed, refer to page 559 for details.
- For details about switch with pre-wired connector, refer to pages 1784 and 1785.
- * Auto switches are shipped together (not assembled).

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

Individual

-X□

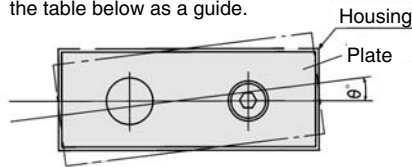
Series CXSJ



Operating Conditions

Non-rotating Accuracy

Non-rotating accuracy θ° without a load should be less than or equal to the value provided in the table below as a guide.

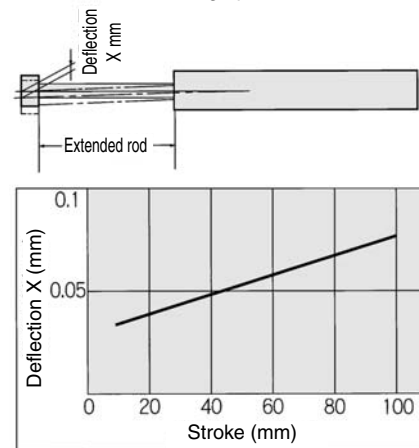


Bore size (mm)	θ
CXSJM (Slide bearing)	$\pm 0.1^\circ$
CXSJL (Ball bushing bearing)	

CXSJ□6 to 32

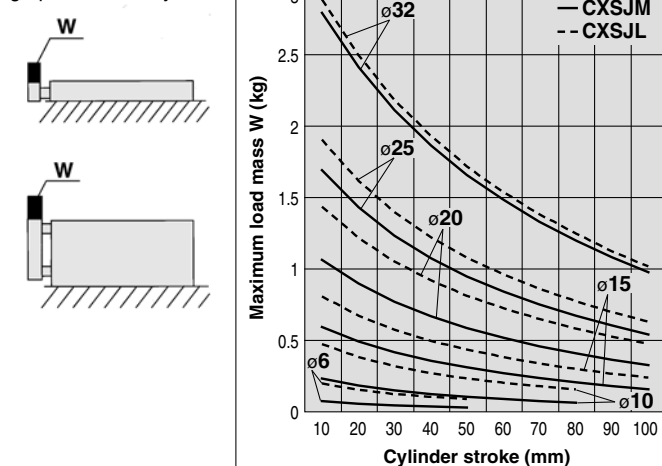
Deflection at the Plate End

An approximate plate-end deflection X without a load is shown in the graph below.



Maximum Load Mass

When the cylinder is mounted as shown in the diagrams below, the maximum load mass W should not exceed the values illustrated in the graph immediately.



Specifications

Bore size (mm)	6	10	15	20	25	32
Fluid	Air (Non-lube)					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.15 MPa	0.1 MPa		0.05 MPa		
Ambient and fluid temperature	-10 to 60°C (No freezing)					
Piston speed	30 to 800 mm/s		30 to 700 mm/s		30 to 600 mm/s	
Cushion	Rubber bumper on both ends					
Stroke adjustable range	0 to -5 mm compared to the standard stroke					
Port size	M3 x 0.5	M5 x 0.8				Rc (NPT, PF) 1/8
Allowable kinetic energy	0.016 J	0.064 J	0.095 J	0.17 J	0.27 J	0.32 J

Standard Stroke

Model	Standard stroke	Manufacturable stroke range (mm)
CXSJ□6	10, 20, 30, 40, 50	60 to 100
CXSJ□10	10, 20, 30, 40, 50, 75	80 to 150
CXSJ□15	10, 20, 30, 40, 50, 75, 100	110 to 150
CXSJ□20, 25, 32		110 to 200

* Strokes beyond the standard stroke range are available as a special order.

Theoretical Output

Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)							
				0.1	0.15	0.2	0.3	0.4	0.5	0.6	0.7
CXSJ□6	4	OUT	56	—	8.4	11.2	16.8	22.4	28.0	33.6	39.2
		IN	31	—	4.6	6.2	9.3	12.4	15.5	18.6	21.7
CXSJ□10	6	OUT	157	15.7	—	31.4	47.1	62.8	78.5	94.2	110
		IN	100	10.0	—	20.0	30.0	40.0	50.0	60.0	70.0
CXSJ□15	8	OUT	353	35.3	—	70.6	106	141	177	212	247
		IN	252	25.2	—	50.4	75.6	101	126	151	176
CXSJ□20	10	OUT	628	62.8	—	126	188	251	314	377	440
		IN	471	47.1	—	94.2	141	188	236	283	330
CXSJ□25	12	OUT	982	98.2	—	196	295	393	491	589	687
		IN	756	75.6	—	151	227	302	378	454	529
CXSJ□32	16	OUT	1608	161	—	322	482	643	804	965	1126
		IN	1206	121	—	241	362	482	603	724	844

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Mass

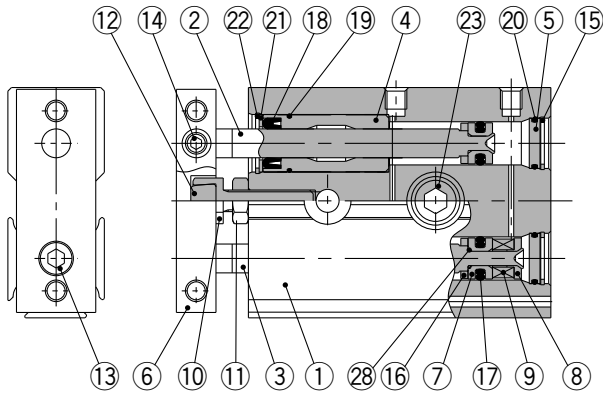
Model	Standard stroke (mm)						
	10	20	30	40	50	75	100
CXSJM6	0.047	0.057	0.067	0.077	0.087	—	—
CXSJL6	0.048	0.058	0.068	0.078	0.088	—	—
CXSJM10	0.099	0.114	0.129	0.144	0.159	0.198	—
CXSJL10	0.106	0.121	0.136	0.151	0.166	0.205	—
CXSJM15	0.198	0.219	0.240	0.261	0.282	0.335	0.387
CXSJL15	0.218	0.239	0.260	0.281	0.302	0.355	0.407
CXSJM20	0.345	0.371	0.397	0.423	0.449	0.514	0.579
CXSJL20	0.375	0.401	0.427	0.453	0.479	0.544	0.609
CXSJM25	0.506	0.544	0.582	0.620	0.658	0.753	0.848
CXSJL25	0.516	0.554	0.592	0.630	0.668	0.763	0.858
CXSJM32	1.022	1.078	1.134	1.190	1.246	1.386	1.526
CXSJL32	1.032	1.088	1.144	1.200	1.256	1.396	1.536

Note) For axial piping of CXSJ□6P-□ and CXSJ□10P-□, please add the following mass. CXSJ□6P-□: 0.009 kg, CXSJ□10P-□: 0.014 kg

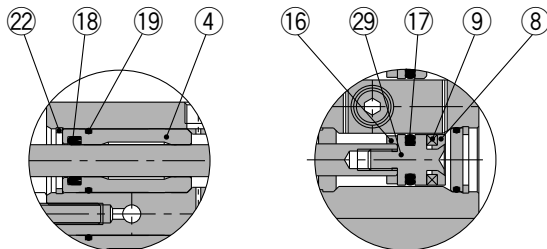
Construction: Standard Piping

CXSJM (Slide bearing)

CXSJM6



CXSJM10

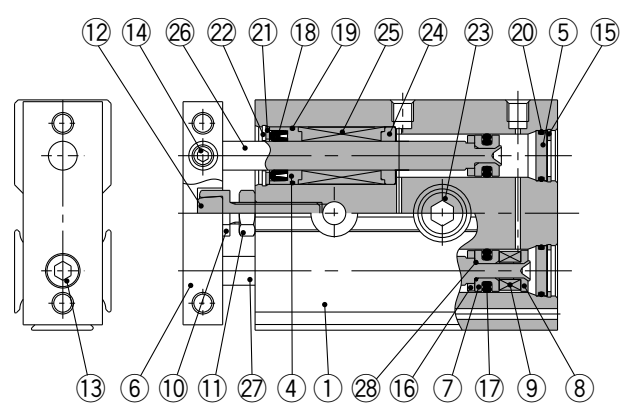


Rod cover

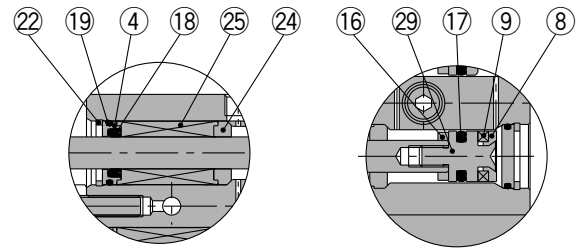
Piston rod B-side piston

CXSJL (Ball bushing bearing)

CXSJL6



CXSJL10



Rod cover

Piston rod B-side piston

Component Parts: Standard Piping

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Carbon steel (Note)	Hard chromium electroplated
3	Piston rod B	Carbon steel (Note)	Hard chromium electroplated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Aluminum alloy	Anodized
6	Plate	Aluminum alloy	Glossy, self-coloring hard anodized
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Magnet	—	
10	Bumper bolt	Carbon steel	Nickel plated
11	Hexagon nut	Carbon steel	Nickel plated
12	Bumper	Polyurethane	
13	Hexagon socket head cap screw	Chromium steel	Nickel plated
14	Hexagon socket head set screw	Chromium steel	Nickel plated
15	Retaining ring	Special steel	Nickel plated

Note) Stainless steel for CXSJM6.

No.	Description	Material	Note
16	Bumper B	Polyurethane	
17	Piston seal	NBR	
18	Rod seal	NBR	
19	O-ring	NBR	
20	O-ring	NBR	
21	Seal retainer	Stainless steel	
22	Retaining ring B	Special steel	Nickel plated
23	Bolt holder	Stainless steel	
24	Bearing spacer	Aluminum bearing alloy	
25	Ball bushing	—	
26	Piston rod A	Special steel	Hard chromium electroplated
27	Piston rod B	Special steel	Hard chromium electroplated
28	O-ring	NBR	
29	Piston C	Stainless steel	
30	Bumper holder	Resin	

Replacement Parts/ Seal Kit

Model	Seal kit no.	Contents
CXSJM6	CXSJM6-PS	Set of nos. above 17, 18, and 20
CXSJL6	CXSJL6-PS	
CXSJM10	CXSJM10-PS	
CXSJL10	CXSJL10-PS	

* Seal kit includes 17, 18, and 20. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

CX2

CXW

CXT

CXSJ

CXS

D-□

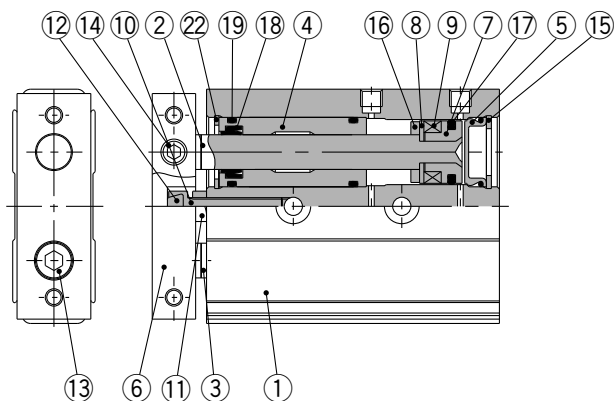
-X□

Individual
-X□

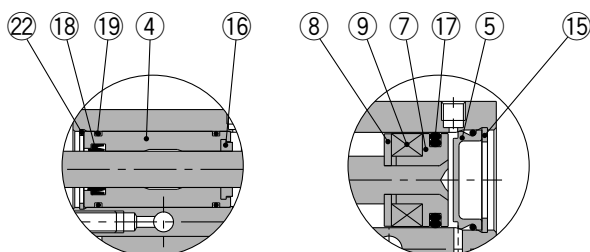
Construction: Standard Piping

CXSJM (Slide bearing)

CXSJM15



CXSJM20 to 32

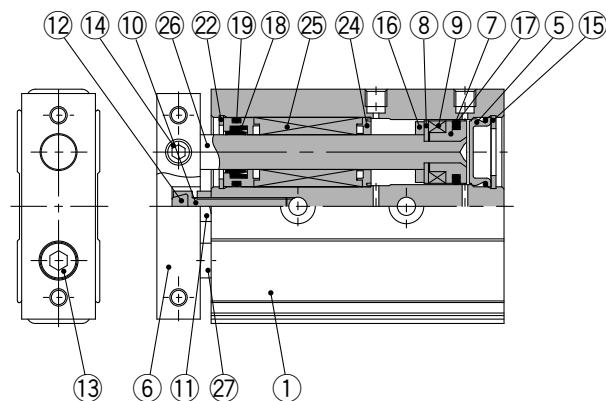


Rod cover

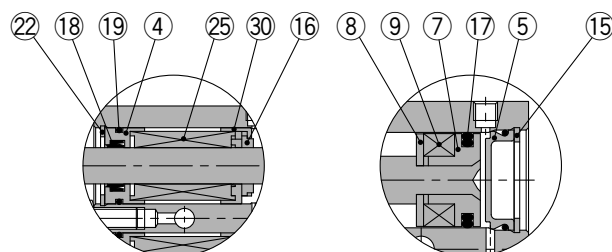
Head cover

CXSJL (Ball bushing bearing)

CXSJL15



CXSJL20 to 32



Rod cover

Head cover

Component Parts: Standard Piping

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Carbon steel	Hard chromium electroplated
3	Piston rod B	Carbon steel	Hard chromium electroplated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Special steel	
6	Plate	Aluminum alloy	Glossy, self-coloring hard anodized
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Stainless steel	
9	Magnet	—	
10	Bumper bolt	Carbon steel	Nickel plated
11	Hexagon nut	Carbon steel	Nickel plated
12	Bumper	Polyurethane	
13	Hexagon socket head cap screw	Chromium steel	Nickel plated
14	Hexagon socket head set screw	Chromium steel	Nickel plated
15	Retaining ring	Special steel	Nickel plated

No.	Description	Material	Note
16	Bumper B	Polyurethane	
17	Piston seal	NBR	
18	Rod seal	NBR	
19	O-ring	NBR	
20	O-ring	NBR	
21	Seal retainer	Stainless steel	
22	Retaining ring B	Special steel	Nickel plated
23	Bolt holder	Stainless steel	
24	Bearing spacer	Resin	
25	Ball bushing	—	
26	Piston rod A	Special steel	Hard chromium electroplated
27	Piston rod B	Special steel	Hard chromium electroplated
28	O-ring	NBR	
29	Piston C	Stainless steel	
30	Bumper holder	Resin	

Replacement Parts/ Seal Kit

Model	Seal kit no.	Contents
CXSJM15	CXSM15-PS	Set of nos. above 17, 18, and 19
CXSJM20	CXSM20-PS	
CXSJM25	CXSM25-PS	
CXSJM32	CXSM32-PS	
CXSJL15	CXSL15APS	
CXSJL20	CXSL20APS	
CXSJL25	CXSL25APS	
CXSJL32	CXSL32APS	

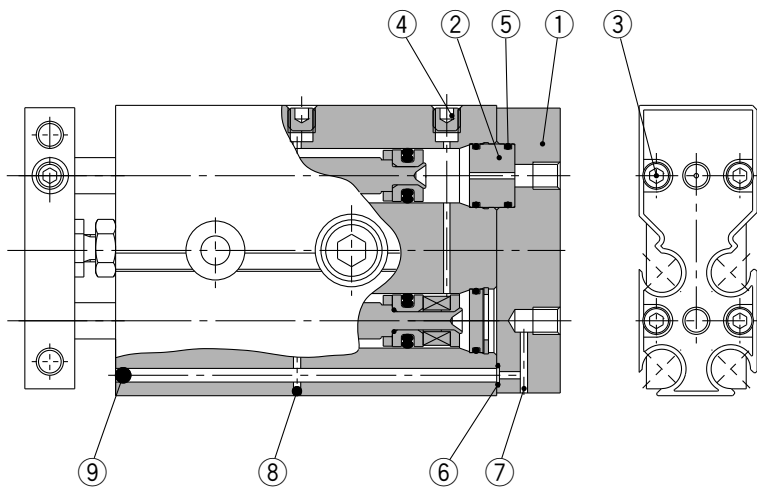
* Seal kit includes 17, 18, and 19. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Construction: Axial Piping

CXSJ□6P, CXSJ□10P



Component Parts: Axial Piping

No.	Description	Material	Note
1	Cover	Aluminum alloy	Hard anodized
2	Adapter	Aluminum alloy	Anodized
3	Hexagon socket head cap screw	Chromium steel	Nickel plated
4	Hexagon socket head plug	Chromium steel	Nickel plated
5	O-ring	NBR	
6	O-ring	NBR	
7	Steel ball	Special steel	Hard chromium electroplated
8	Steel ball	Special steel	Hard chromium electroplated
9	Steel ball	Special steel	Hard chromium electroplated

* Parts other than those listed above are the same as those of CXSJ basic type.

Clean Series

There are two types of cylinders, relieving type and vacuum type, available for a clean room environment. The relieving type specification with the double-seal construction of the rod section allows the cylinder to channel exhaust through the relief port directly to the outside of a clean room environment. The vacuum type specification allows for the application of a vacuum on the rod section while forced exhaust of air takes place through the vacuum port to the outside of a clean room environment.

How to Order

11

CXSJ

M

Bore size

Stroke

Auto switch

Bore size / Stroke

6	10, 20, 30, 40, 50
10	10, 20, 30, 40, 50

Bearing type

M	Slide bearing
L*	Ball bushing bearing

* 12- series is compatible with the ball bushing bearing type only.

Clean room specifications

11	Vacuum type
12	Relieving type (with specially treated sliding parts)

Specifications

Bore size (mm)	6	10
Proof pressure	1.05 MPa	
Maximum operating pressure	0.7 MPa	
Minimum operating pressure	0.15 MPa	0.1 MPa
Ambient and fluid temperature	-10 to 60°C (No freezing)	
Piston speed	30 to 400 mm/s	
Stroke adjustable range	0 to -5 mm compared to the standard stroke	
Bearing type	Slide bearing, Ball bushing bearing	

* Refer to "SMC Pneumatic Clean Series" catalog for dimensions.

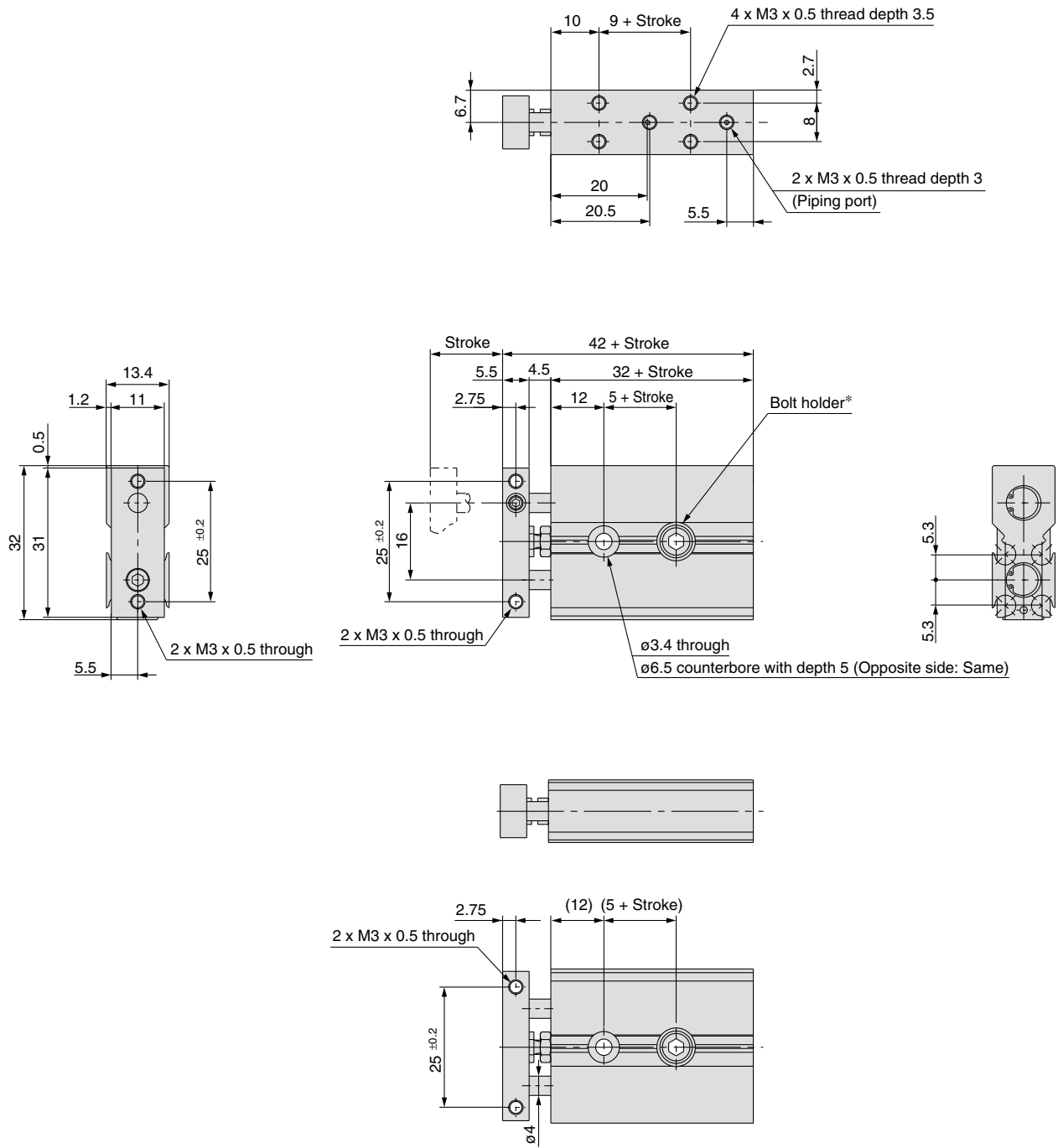
CX2
CXW
CXT
CXSJ
CXS

D-□

-X□

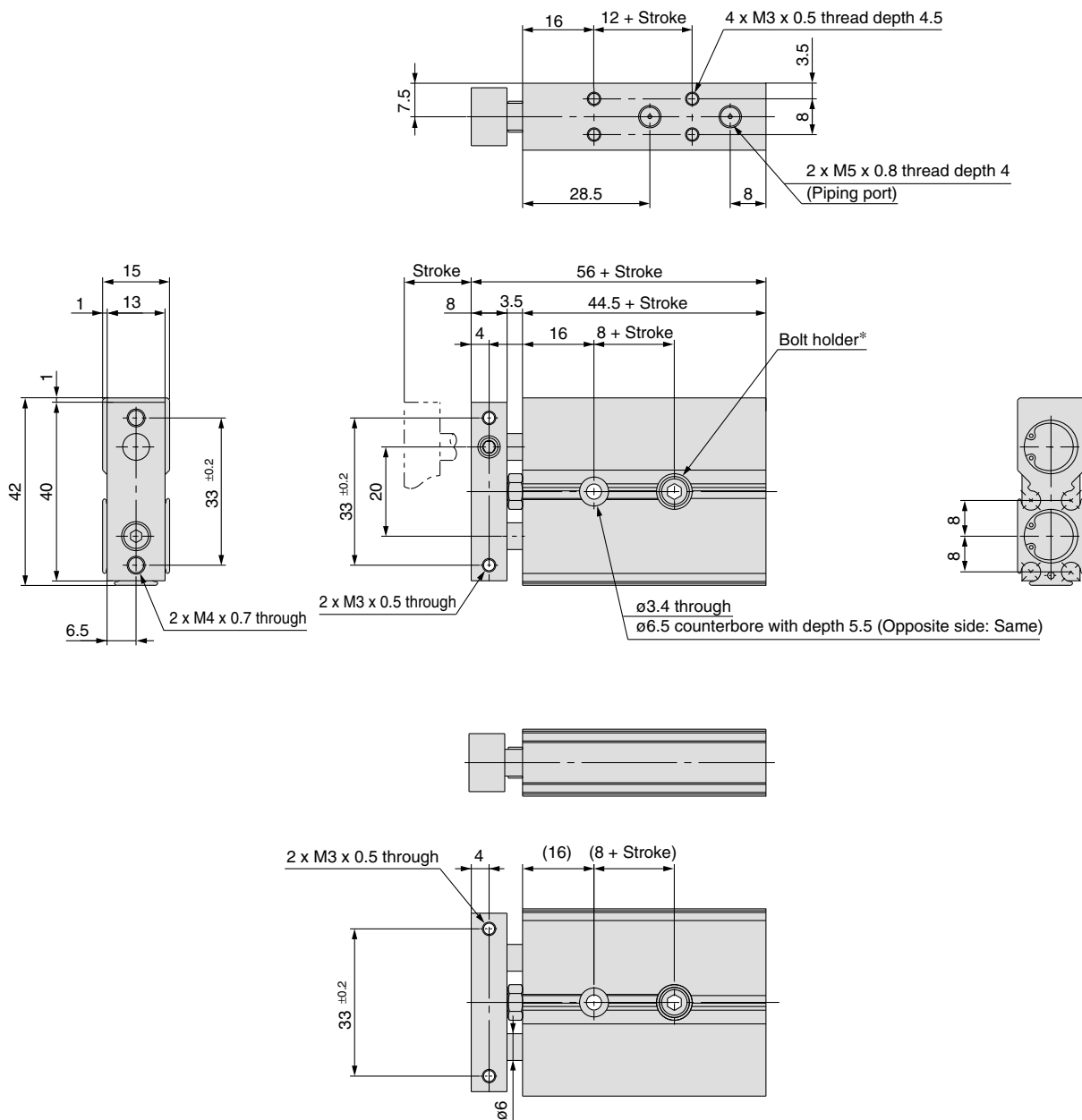
Individual
-X□

Dimensions: $\varnothing 6$ Standard Piping



* For bolt holder, refer to page 560, "Mounting".

Dimensions: $\phi 10$ Standard Piping



* For bolt holder, refer to page 560, "Mounting".

CX2

CXW

CXT

CXSJ

CXS

D-□

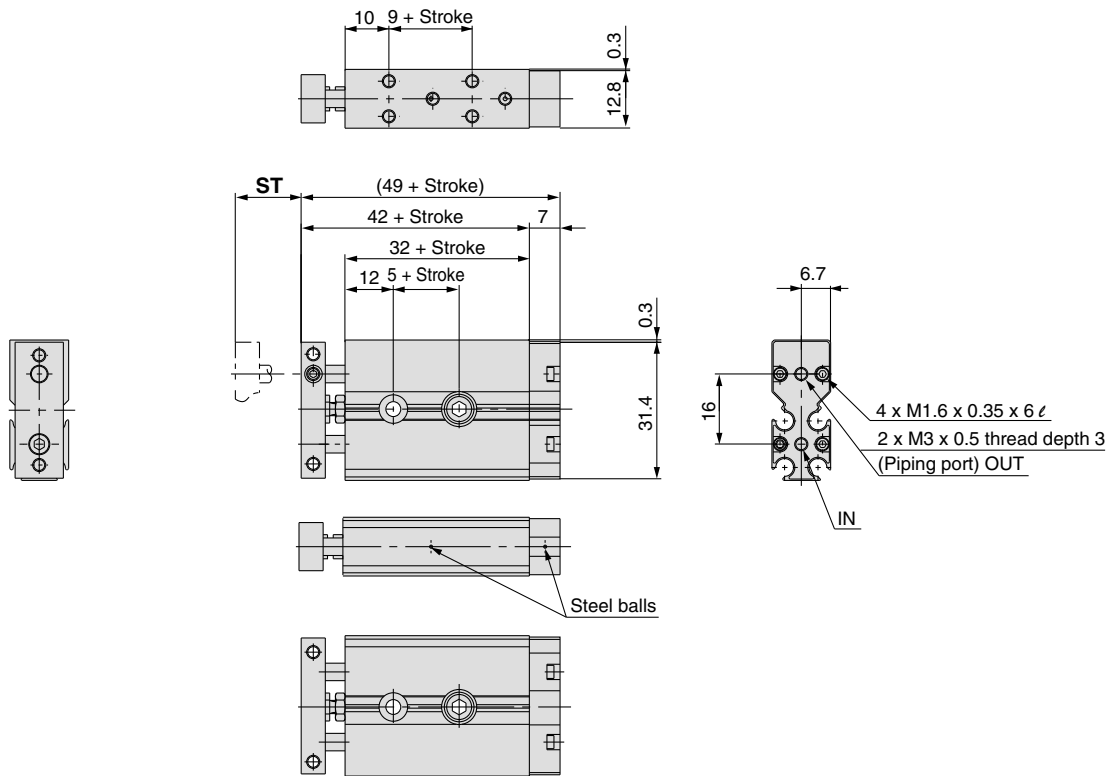
-X□

Individual
-X□

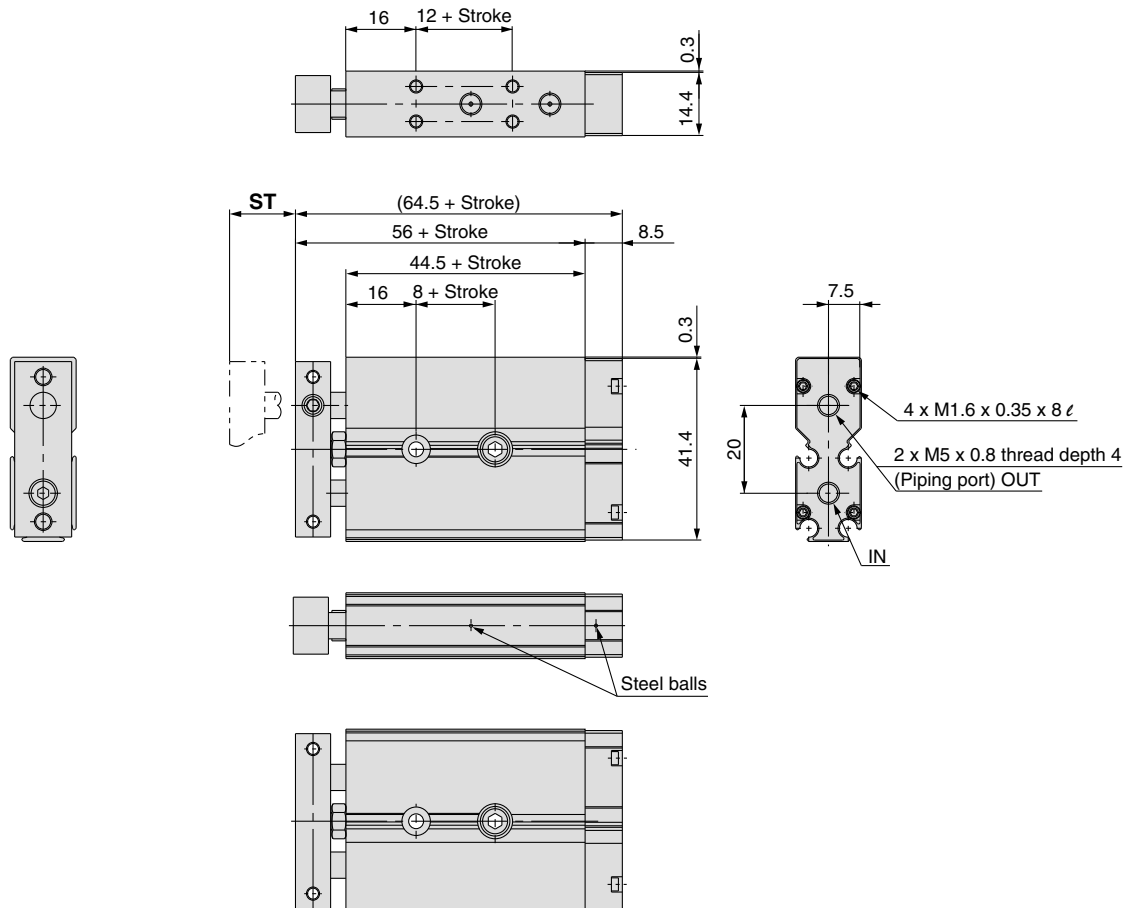
Series CXSJ

Dimensions: $\varnothing 6$, $\varnothing 10$ Axial Piping

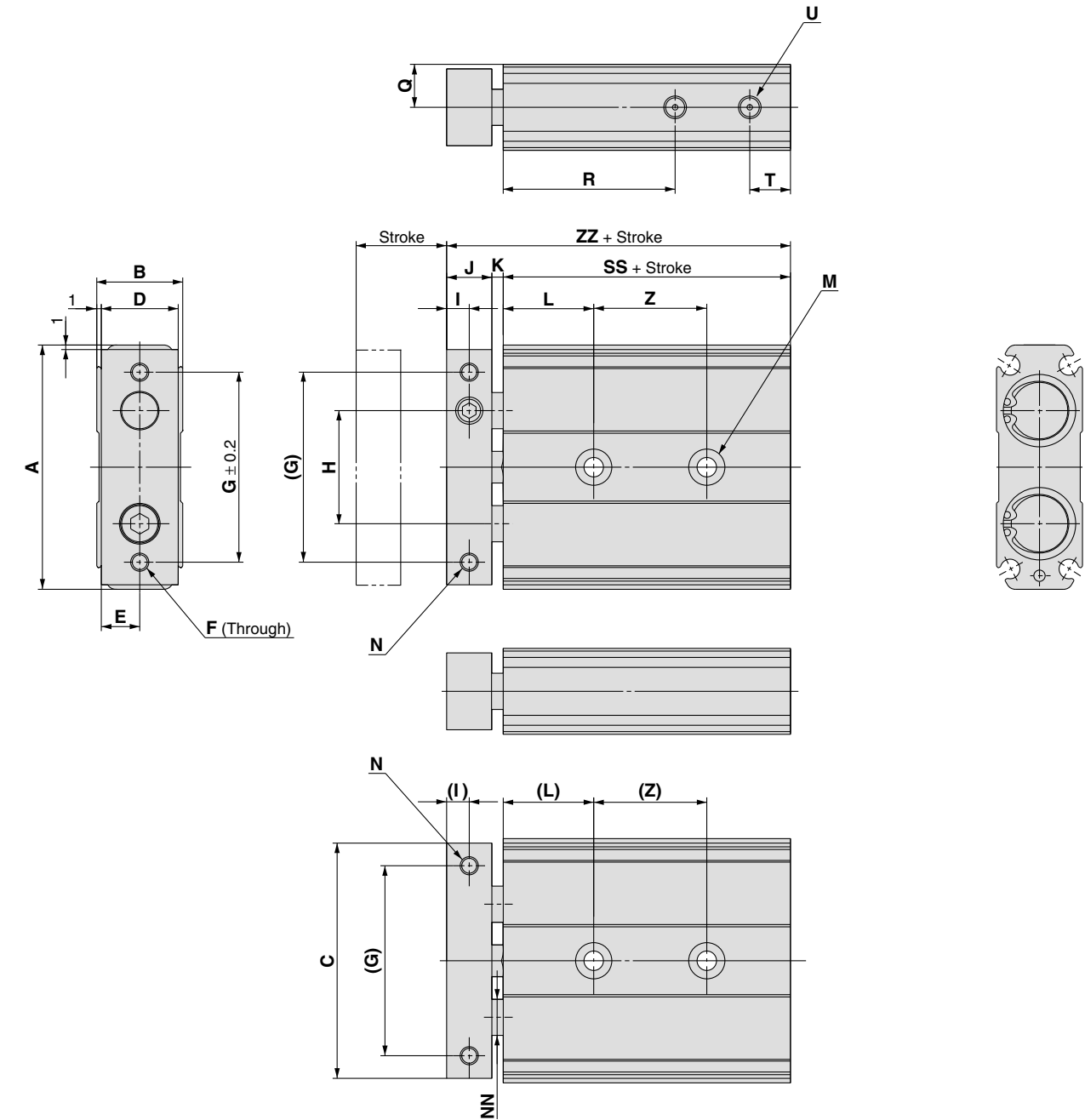
CXSJ□6P



CXSJ□10P



Dimensions: ø15 to 32 Standard Piping



Bore size (mm)	A	B	ZZ	C	D	E	F	G	H	I	J	K	L	M	N	NN	Q	R	T	U	SS
15	54	19	70	52	17	8.5	2 x M5 x 0.8	42	25	5	10	2.5	20	2 x 2 x ø4.3 through 2 x 2 x ø8 counterbore with depth 4.3	2 x M4 x 0.7 with thread depth 6	ø8	9.5	38	9	2 x M5 x 0.8 with thread depth 4	57.5
20	62	24	84	60	22	11	2 x M5 x 0.8	50	29	6	12	4.5	25	2 x 2 x ø5.5 through 2 x 2 x ø9.5 counterbore with depth 5.3	2 x M4 x 0.7 with thread depth 6	ø10	12	45	9	2 x M5 x 0.8 with thread depth 4	67.5
25	73	29	87	71	27	13.5	2 x M6 x 1.0	60	35	6	12	4.5	30	2 x 2 x ø6.5 through 2 x 2 x ø11 counterbore with depth 6.3	2 x M5 x 0.8 with thread depth 7.5	ø12	14.5	46	9	2 x M5 x 0.8 with thread depth 4	70.5
32	94	37	100.5	92	35	17.5	2 x M6 x 1.0	75	45	8	16	4	30	2 x 2 x ø6.5 through 2 x 2 x ø11 counterbore with depth 6.3	2 x M5 x 0.8 with thread depth 7.5	ø16	18.5	56	10	2 x Rc1/8 with thread depth 5	80.5

Bore size (mm)	Symbol		Z				
	Stroke		10, 20	30, 40, 50	75	100	
15			25	35	45	55	
20			30	40	60	60	
25			30	40	60	60	
32			40	50	70	70	

CX2

CXW

CXT

CXSJ

CXS

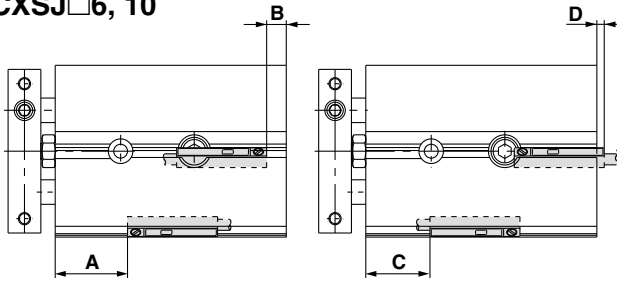
D-□

-X□

Individual
-X□

Auto Switch Proper Mounting Position for Stroke End Detection

CXSJ□6, 10



Operating Range

(mm)

Auto switch model	Bore size					
	6	10	15	20	25	32
D-A9□, D-A9□V	5	6	6	7.5	8	9
D-M9□, D-M9□V						
D-M9□A, D-M9□AV	2.5	3	3.5	4.5	4.5	5
D-M9□W, D-M9□WV						

* The operating ranges are provided as guidelines including hystereses and are not guaranteed values (assuming approximately $\pm 30\%$ variations). They may vary significantly with ambient environments.

Auto Switch Proper Mounting Position

Bore size (mm)	D-A90, D-A96				D-A93				D-M9□, D-M9□W D-M9□AVL				D-M9□V, D-M9□WV			
	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
6	15.5	—	13.5	5.5	15.5	—	11	8	19.5	0.5	9.5	9.5	19.5	0.5	11.5	7.5
10	25.5	—	23.5	3	25.5	—	21	5.5	29.5	3	19.5	7	29.5	3	21.5	5
15	31.5	6	29.5	4	31.5	6	27	1.5	35.5	10	25.5	0	35.5	10	27.5	2
20	39	9	37	7	39	9	34.5	4.5	43	13	33	3	43	13	35	5
25	40	11	38	9	40	11	35.5	6.5	44	15	34	5	44	15	36	7
32	49	11.5	47	9.5	49	11.5	44.5	7	53	15.5	43	5.5	53	15.5	45	7.5

Bore size (mm)	D-M9□AL			
	A	B	C	D
6	19.5	0.5	7.5	11.5
10	29.5	3	17.5	9
15	35.5	10	23.5	2
20	43	13	31	5
25	44	15	32	7
32	53	15.5	41	7.5

Note 1) ø6: D-A90, A96, A93, F9BAL

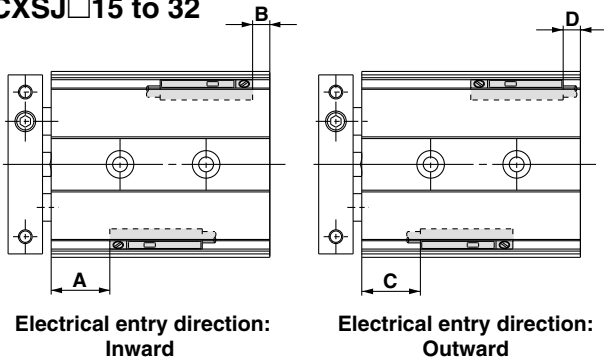
ø10: D-A90, A96, A93

Only outward electrical entry (D dimension) is available.

Note 2) Minus value in D column (ø15, ø20, ø25, ø32) means that the auto switches are to be mounted beyond the cylinder body edges.

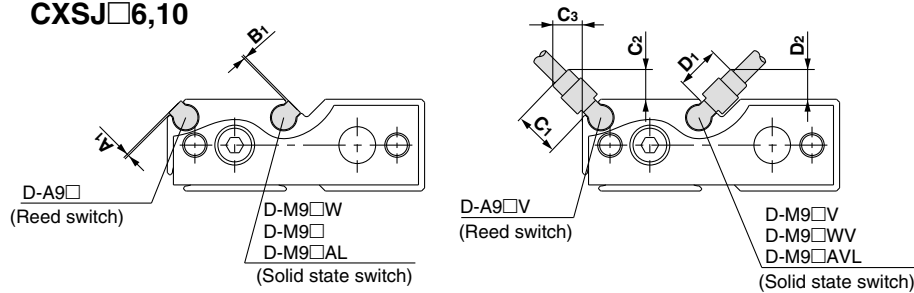
Note 3) When setting an auto switch, confirm the operation and adjust its mounting position.

CXSJ□15 to 32



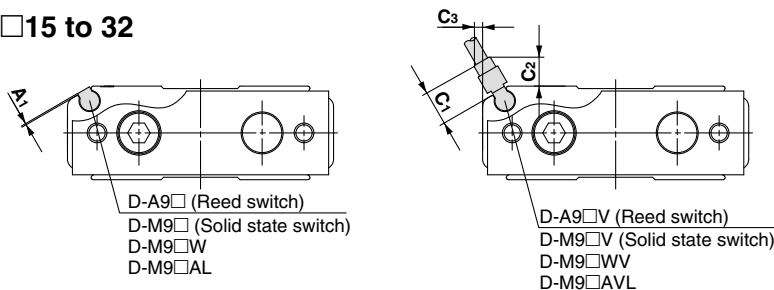
Auto switch mounting dimensions

CXSJ□6,10



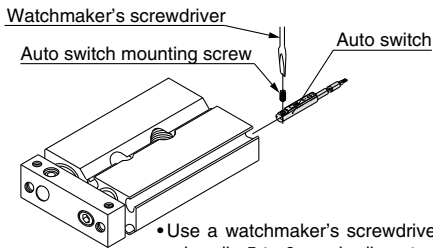
Auto switch model	Symbol	Bore size	
		6	10
D-A9□	A ₁	1	1
D-M9□, D-M9□W	B ₁	1	1
D-M9□AL	B ₁	2	2
D-A9□V	C ₁ , D ₁	5.5	5.5
D-M9□V, D-M9□WV	C ₂ , C ₃ , D ₂	4	4
D-M9□AVL	C ₁ , D ₁	8	8
	C ₂ , C ₃ , D ₂	6	6

CXSJ□15 to 32



Auto switch model	Symbol	Bore size			
		15	20	25	32
D-M9□, D-M9□W	A ₁	1	1	1	1
D-M9□AL	A ₁	2	2	2	2
D-A9□V	C ₁	5.5	5.5	5.5	5.5
D-M9□WV	C ₂	4.5	4.5	4.5	4.5
D-M9□AVL	C ₃	1	—	—	—

Auto Switch Mounting



- Use a watchmaker's screwdriver with a handle 5 to 6 mm in diameter when tightening the auto switch mounting screw.

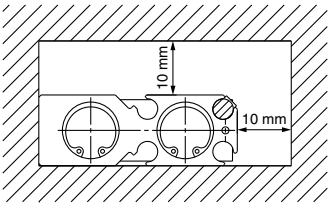
Tightening Torque of Auto Switch Mounting Screw (N·m)

Auto switch model	Tightening torque
D-A9□(V)	0.10 to 0.20
D-M9□(V) D-M9□W(V)	0.05 to 0.15

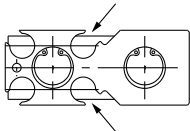
⚠ Caution

① **Avoid proximity to magnetic objects.**

When magnetic substances such as iron (including flange brackets) are in close proximity to an auto switch cylinder (auto switch mounting side), be sure to provide a clearance between the magnetic substance and the cylinder body as shown in the drawing below. If the clearance is less than 10 mm, the auto switch may not function properly.



② **For CXSJ□6/10, the switch cannot be attached or detached from the plate side if the middle groove (indicated by arrows in the figure on the right) is used. (It will interfere with the bumper bolt at the end of the groove.)**



Other than the applicable auto switches listed in “How to Order,” the following auto switches can be mounted.

* Normally closed (NC = b contact), solid state auto switches (D-F9G and D-F9H type) are also available. For details, refer to page 1746.

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

Individual
-X□



Series CXSJ Specific Product Precautions

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Mounting

⚠ Caution

1. Make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less).

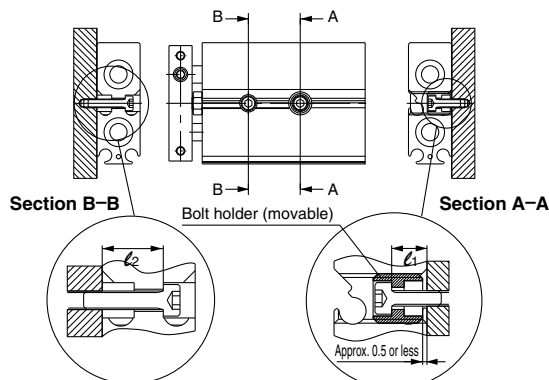
Dual-rod cylinders can be mounted from 3 directions, however, make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less). Otherwise, the accuracy of the piston rod operation is not achieved, and malfunctioning can occur.

2. The piston rod must be retracted when mounting the cylinder.

Scratches or gouges in the piston rod may lead to damaged bearings and seals and cause malfunctions or air leakage.

3. CXSJ (ø6, ø10)

Adjust the bolt holder using a hexagon wrench 3 mm in width across flats so that it does not protrude from the cylinder surface (approx. 0.5 mm depth from the cylinder surface to the top of the holder). If the bolt holder is not properly adjusted, it can interfere with the switch rail, hindering the auto switch mounting. The required length of the mounting bolt for a bolt holder and mounting hole in the rod cover side varies depending on the bearing surface position for the mounting bolt. Refer to dimensions ℓ_1 and ℓ_2 provided below to select the appropriate mounting bolt length.



	ℓ_1 (mm)	ℓ_2 (mm)	Applicable mounting bolt size
CXSJ□6	5	8.4	M3
CXSJ□10	5	9.5	M3

Be sure to mount the cylinder to the bolt holder. If it is operated without using the bolt holder, the bolt holder may drop.

Piping

⚠ Caution

1. For axial piping, the side port of the standard cylinder is plugged. However, a plugged port can be switched according to the operating conditions. When switching the plugged port, check the air leakage. If small air leakage is detected, order the below plugs, and reassemble it.

Plug part no.: (ø6) MTS08-08-P6830
(ø10) CXS10-08-28747A

Stroke Adjustment

⚠ Caution

1. After adjusting the stroke, make sure to tighten the hexagon nut to prevent it from loosening.

Dual-rod cylinders have a bolt to adjust 0 to -5 mm strokes on the retracted end (IN).

Loosen the hexagon nut to adjust the stroke; however, make sure to tighten the hexagon nut after making an adjustment.

2. Never operate a cylinder with its bumper bolt removed. Also, do not attempt to tighten the bumper bolt without using a nut.

If the bumper bolt is removed, the piston hits the head cover causing damage to the cylinder. Therefore, do not use a cylinder without a bumper bolt.

Furthermore, if the bumper bolt is tightened without a nut, the piston seal is caught in the leveled part, damaging the seal.

3. A bumper at the end of the bumper bolt is replaceable.

In case of a missing bumper, or a bumper has a permanent settling, use the right part numbers for ordering.

Bore size (mm)	6, 10, 15	20, 25	32
Part no.	CXS10-34A 28747	CXS20-34A 28749	CXS32-34A 28751
Qty.	1		

Disassembly and Maintenance

⚠ Caution

1. Never use a cylinder with its plate removed.

When removing the hexagon socket head cap screw on the end plate, the piston rod must be secured to prevent from rotating. However, if the sliding parts of the piston rod are scratched and gouged, a malfunction may occur.

2. When disassembling and reassembling the cylinder, contact SMC or refer to the separate instruction manual.

⚠ Warning

1. Take precautions when your hands are near the plate and housing.

When the cylinder is operated, take extra precautions to avoid getting your hands and fingers caught between the plate and housing, that can cause a bodily injury.

Operating Environment

⚠ Caution

1. Do not operate the cylinder in a pressurized environment.
The pressurized air may flow inside the cylinder due to its construction.
2. Do not use as a stopper. This may cause malfunction.
When using as a stopper, select a stopper cylinder (Series RS) or a compact guide cylinder (Series MGP).

Speed Adjustment

⚠ Caution

1. When CXSJ□6 is operated at a low speed, adjust the speed with an IN/OUT control by installing two dual speed controllers due to the small cylinder capacity. This can prevent the cylinder from ejecting.

Dual Rod Cylinder Basic Type

Series CXS

ø6, ø10, ø15, ø20, ø25, ø32

How to Order

Thread type

Symbol	Type	Bore size
Nil	M thread	ø6 to ø20
	Rc 1/8	
TN	NPT 1/8	ø25, ø32
TF	G 1/8	

CXS M 20 - 100 - Y7BW

Bearing type

Symbol	Type
M	Slide bearing
L	Ball bushing bearing

Bore size/Stroke (mm)

Bore size	Standard stroke (mm)
6	10, 20, 30, 40, 50
10	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75
15, 20, 25, 32	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100

Number of auto switches

Symbol	Type
Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Symbol	Type
Nil	Without auto switch (Built-in magnet)

* For the applicable auto switch model, refer to the table below.

Made to Order
Refer to page 562 for details.

Applicable Auto Switch

Refer to pages 1719 to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m) *			Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)				
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	Y69A	Y59A	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)		Y7PV		Y7P	●	●	○	○			
				2-wire		12 V		Y69B	Y59B	●	●	○	○		
	Diagnostic indication (2-color indication)			3-wire (NPN)	24 V	5 V, 12 V		Y7NWV	Y7NW	●	●	○	○	IC circuit	
				3-wire (PNP)		Y7PWV		Y7PW	●	●	○	○			
				2-wire		12 V		Y7BWV	Y7BW	●	●	○	○		
	Water resistant (2-color indication)			—	Y7BA	—		●	○	○	○	—			
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	Z76	●	●	—	—	IC circuit	—	
				2-wire	24 V	12 V	100 V	—	Z73	●	●	●	—	—	Relay, PLC
						100 V or less	—	Z80	●	●	—	—	IC circuit		

* Lead wire length symbols: 0.5 m Nil (Example) Y59A
3 m L (Example) Y59AL
5 m Z (Example) Y59AZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

- Since there are other applicable auto switches than listed, refer to page 569 for details.
- For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.
- Auto switches are shipped together (not assembled).

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

Individual
-X□



Made to Order Specifications
(For details, refer to pages 1851 to 1954 and 2003.)

Symbol	Specifications
-XB6	Heat resistant cylinder (−10 to 150°C)
-XB9	Low speed cylinder (10 to 50 mm/s)
-XB11	Long stroke type
-XB13	Low speed cylinder (5 to 50 mm/s)
-XB19	High speed specification
-XC22	Fluororubber seals
-X593	Without plate

Specifications

Bore size (mm)	6	10	15	20	25	32
Fluid	Air (Non-lube)					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.15 MPa	0.1 MPa		0.05 MPa		
Ambient and fluid temperature	−10 to 60°C (No freezing)					
Piston speed	30 to 300 mm/s	30 to 800 mm/s	30 to 700 mm/s		30 to 600 mm/s	
Cushion	Rubber bumper					
Stroke adjustable range	0 to −5 mm compared to the standard stroke					
Port size	M5 x 0.8				Rc 1/8	
Bearing type	Slide bearing, Ball bushing bearing (Same dimensions for both)					
Allowable kinetic energy	0.0023 J	0.064 J	0.095 J	0.17 J	0.27 J	0.32 J

Standard Stroke

Model	Standard stroke	Long stroke
CXS□6	10, 20, 30, 40, 50	60, 70, 75, 80, 90, 100
CXS□10	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75	80, 90, 100, 110, 120, 125, 150
CXS□15	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100	110, 120, 125, 150
CXS□20		110, 120, 125, 150, 175, 200
CXS□25		
CXS□32		

* Refer to "Made to Order Specifications" for stroke which exceeds the standard stroke length.
Non-standard strokes for a size ø6 cylinder are available as a special order.

Theoretical Output

Model	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)							
				0.1	0.15	0.2	0.3	0.4	0.5	0.6	0.7
CXS□6	4	OUT	56	—	8.4	11.2	16.8	22.4	28.0	33.6	39.2
		IN	31	—	4.6	6.2	9.3	12.4	15.5	18.6	21.7
CXS□10	6	OUT	157	15.7	—	31.4	47.1	62.8	78.5	94.2	110
		IN	100	10.0	—	20.0	30.0	40.0	50.0	60.0	70.0
CXS□15	8	OUT	353	35.3	—	70.6	106	141	177	212	247
		IN	252	25.2	—	50.4	75.6	101	126	151	176
CXS□20	10	OUT	628	62.8	—	126	188	251	314	377	440
		IN	471	47.1	—	94.2	141	188	236	283	330
CXS□25	12	OUT	982	98.2	—	196	295	393	491	589	687
		IN	756	75.6	—	151	227	302	378	454	529
CXS□32	16	OUT	1608	161	—	322	482	643	804	965	1126
		IN	1206	121	—	241	362	482	603	724	844

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Mass

Model	Standard stroke (mm)														
	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100
CXSM 6	0.081	—	0.095	—	0.108	—	0.122	—	0.135	—	—	—	—	—	—
CXSL 6	0.081	—	0.095	—	0.108	—	0.122	—	0.135	—	—	—	—	—	—
CXSM10	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.25	0.27	0.28	—	—	—
CXSL 10	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.25	0.27	0.28	—	—	—
CXSM15	0.25	0.265	0.28	0.29	0.30	0.315	0.33	0.345	0.36	0.39	0.42	0.435	0.45	0.48	0.51
CXSL 15	0.27	0.285	0.30	0.31	0.32	0.335	0.35	0.365	0.38	0.41	0.44	0.455	0.47	0.50	0.53
CXSM20	0.40	0.42	0.44	0.46	0.48	0.495	0.51	0.53	0.55	0.585	0.62	0.64	0.66	0.70	0.74
CXSL 20	0.43	0.445	0.46	0.48	0.50	0.515	0.53	0.55	0.57	0.605	0.64	0.66	0.68	0.715	0.75
CXSM25	0.61	0.635	0.66	0.69	0.72	0.745	0.77	0.80	0.83	0.89	0.95	0.97	0.995	1.06	1.10
CXSL 25	0.62	0.645	0.67	0.70	0.73	0.755	0.78	0.81	0.84	0.895	0.955	0.98	1.005	1.065	1.11
CXSM32	1.15	1.19	1.23	1.275	1.32	1.36	1.40	1.45	1.49	1.58	1.665	1.71	1.755	1.84	1.93
CXSL 32	1.16	1.205	1.25	1.295	1.34	1.38	1.42	1.465	1.51	1.595	1.68	1.72	1.765	1.855	1.94

Clean Series

There are two types of cylinders, relieving type and vacuum type, available for a clean room environment. The relieving type specification with the double-seal construction of the rod section allows the cylinder to channel exhaust through the relief port directly to the outside of a clean room environment. The vacuum type specification allows for the application of a vacuum on the rod section while forced exhaust of air takes place through the vacuum port to the outside of a clean room environment.

How to Order

12 – **CXS** **L** [Bore size] – [Stroke] – [Auto switch]

● Ball bushing bearing	
M	Slide bearing
L*	Ball bushing bearing
* 12-series is compatible with the ball bushing bearing type only.	
● Clean room specifications	
10	Relieving type
11	Vacuum type
12	Relieving type (With specially treated sliding parts)

Specifications

Bore size (mm)	6	10	15	20	25	32
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.15 MPa	0.1 MPa		0.05 MPa		
Ambient and fluid temperature	−10 to 60°C (No freezing)					
Piston speed	30 to 400 mm/s					
Stroke adjustable range	0 to −5 mm compared to the standard stroke					
Bearing type	Ball bushing bearing					

Refer to "Pneumatic Clean Series" catalog for dimensions.

Copper and Fluorine-free (For CRT manufacturing process)

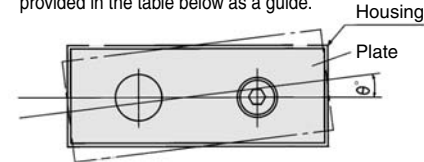
To prevent the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Note) Since the standard cylinders are essentially copper and fluorine-free, those are conforming to 20-specifications. However, in the event of combined specifications, it is likely to happen non-conformity to 20-specifications. (e.g. combination between 20- and -XB9 (-XB13)) In order to avoid such a non-conformity, we distinguish the model no. from the one for standard products by prefixing 20-.

Operating Conditions

Non-rotating Accuracy

Non-rotating accuracy θ° at the retracted end and without a load should be less than or equal to the value provided in the table below as a guide.

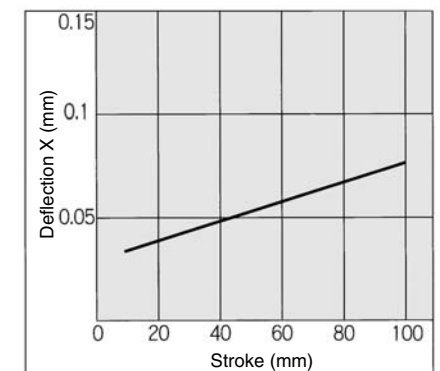
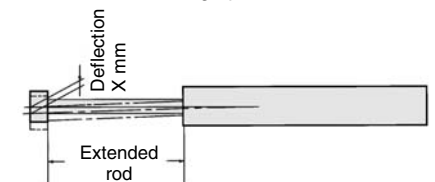


Bore size (mm)	$\theta 6$ to $\theta 32$
CXSM (Slide bearing)	$\pm 0.1^\circ$
CXSL (Ball bushing bearing)	

CXS 6 to 32

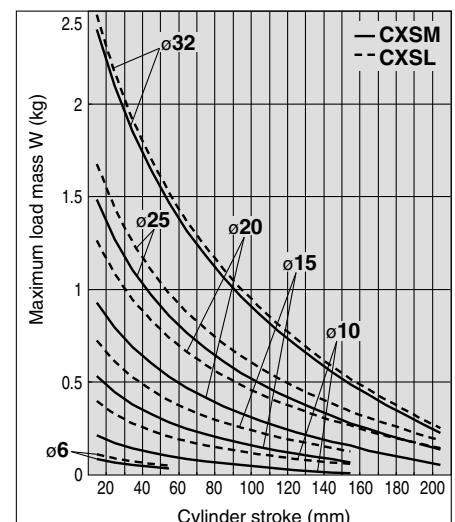
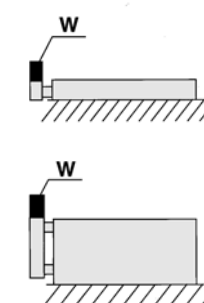
Deflection at the Plate End

An approximate plate-end deflection X without a load is shown in the graph below.



Maximum Load Mass

When the cylinder is mounted as shown in the diagrams below, the maximum load mass W should not exceed the values illustrated in the graph immediately following the diagrams.



CX2

CXW

CXT

CXSJ

CXS

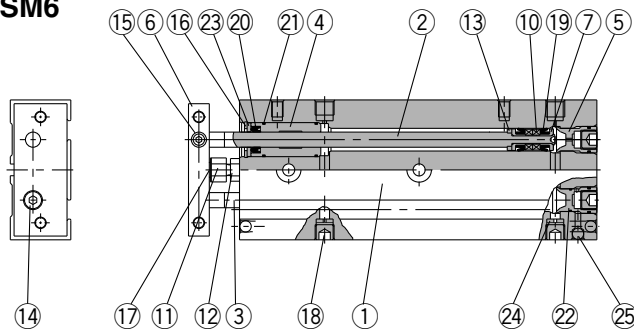
D-□

-X□

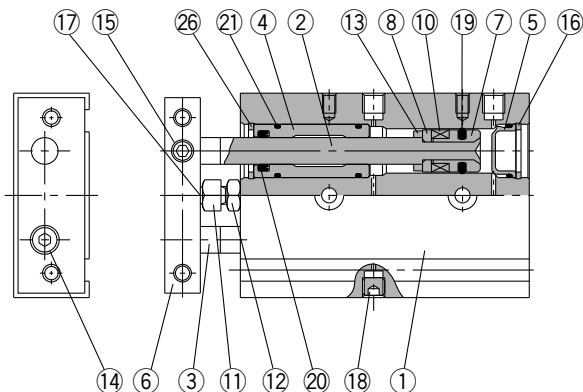
Individual
-X□

Construction: Slide Bearing

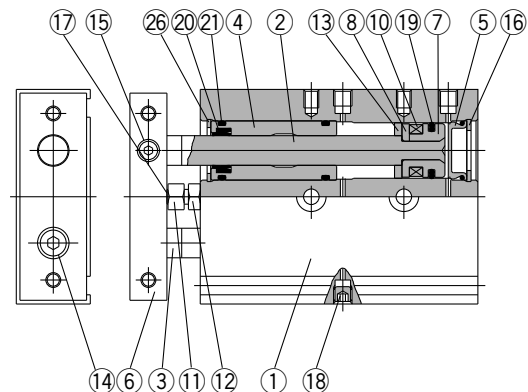
CXSM6



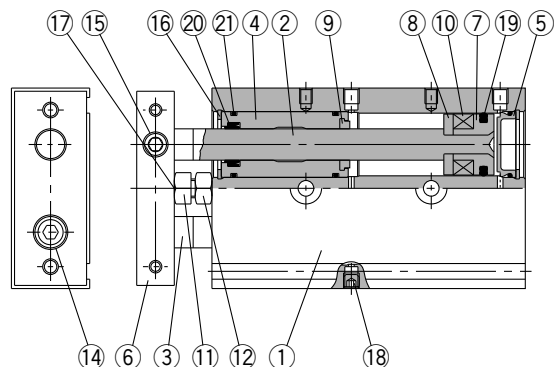
CXSM10



CXSM15



CXSM20 to 32



Component Parts

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Carbon steel ⁽¹⁾	Hard chrome plated
3	Piston rod B	Carbon steel ⁽¹⁾	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Special steel ⁽²⁾	
6	Plate	Aluminum alloy	Hard anodized
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Bumper A	Polyurethane	
10	Magnet	—	
11	Bumper bolt	Carbon steel	Nickel plated
12	Hexagon nut	Carbon steel	Nickel plated
13	Bumper B	Polyurethane	
14	Hexagon socket head cap screw	Chromium steel	Nickel plated
15	Hexagon socket head set screw	Chromium steel	Nickel plated
16	Retaining ring	Special steel	Nickel plated



Note 1) Stainless steel for CXSM6.

Note 2) Anodized aluminum alloy for CXSM6.

Component Parts

No.	Description	Material	Note
17	Bumper	Polyurethane	
18	Plug	Chromium steel	Nickel plated
19	Piston seal	NBR	
20	Rod seal	NBR	
21	O-ring	NBR	
22	Head cover B	Aluminum alloy	Nickel plated
23	Seal retainer	Aluminum alloy	
24	Port spacer	Aluminum alloy	
25	Steel ball	Special steel	Hard chrome plated
26	Retaining ring B	Special steel	Nickel plated

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
6	CXSM 6-PS	Set of nos. above 19, 20 and 21
10	CXSM 10 A PS	
15	CXSM 15-PS	
20	CXSM 20-PS	
25	CXSM 25-PS	
32	CXSM 32-PS	

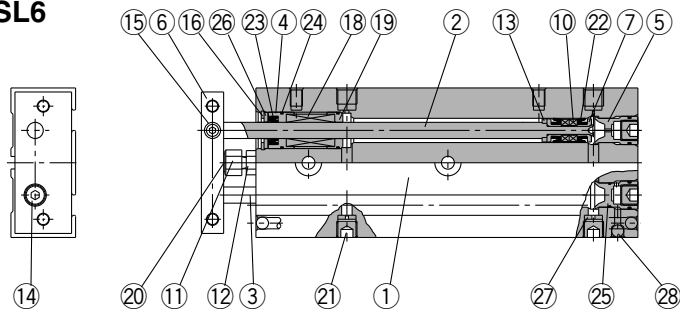
* Seal kit includes 19, 20 and 21. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

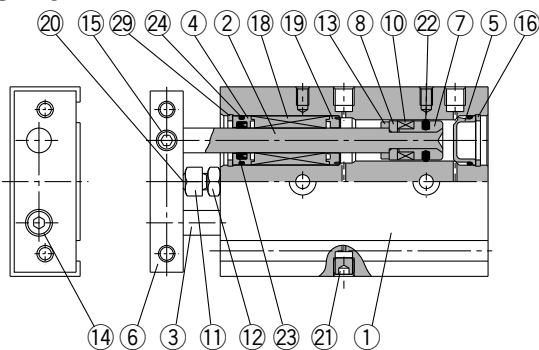
Grease pack part no.: GR-S-010 (10 g)

Construction: Ball Bushing Bearing

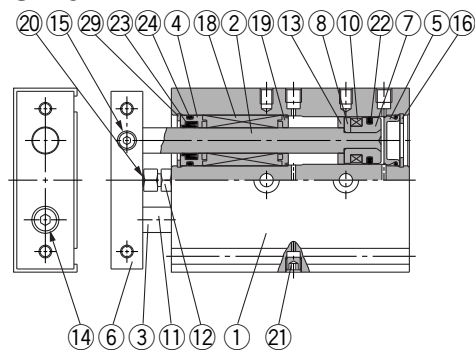
CXSL6



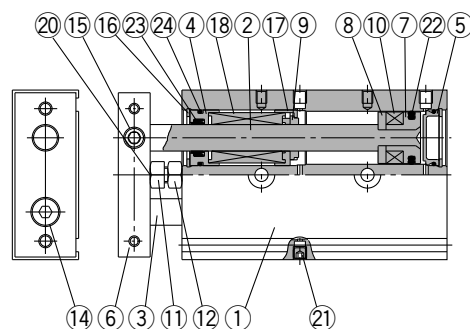
CXSL10



CXSL15



CXSL20 to 32



Component Parts: Standard Piping

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Special steel	Hard chrome plated
3	Piston rod B	Special steel	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Special steel ⁽¹⁾	
6	Plate	Aluminum alloy	Hard anodized
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Bumper A	Polyurethane	
10	Magnet	—	
11	Bumper bolt	Carbon steel	Nickel plated
12	Hexagon nut	Carbon steel	Nickel plated
13	Bumper B	Polyurethane	
14	Hexagon socket head cap screw	Chromium steel	Nickel plated
15	Hexagon socket head set screw	Chromium steel	Nickel plated
16	Retaining ring	Special steel	Nickel plated
17	Bumper holder	Synthetic resin	



Note 1) Anodized aluminum alloy for CXSL6.

Component Parts

No.	Description	Material	Note
18	Ball bushing	—	
19	Bearing spacer	Synthetic resin ⁽²⁾	
20	Bumper	Polyurethane	
21	Plug	Chromium steel	Nickel plated
22	Piston seal	NBR	
23	Rod seal	NBR	
24	O-ring	NBR	
25	Head cover B	Aluminum alloy	Nickel plated
26	Seal retainer	Aluminum alloy	
27	Port spacer	Aluminum alloy	
28	Steel ball	Special steel	Hard chrome plated
29	Retaining ring B	Special steel	Nickel plated

Note 2) Aluminum bearing alloy for CXSL6.

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
6	CXSL 6 – PS	Set of nos. above 22, 23 and 24
10	CXSL 10 B PS	
15	CXSL 15 A PS	
20	CXSL 20 A PS	
25	CXSL 25 A PS	
32	CXSL 32 A PS	

* Seal kit includes 22, 23 and 24. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

CX2

CXW

CXT

CXSJ

CXS

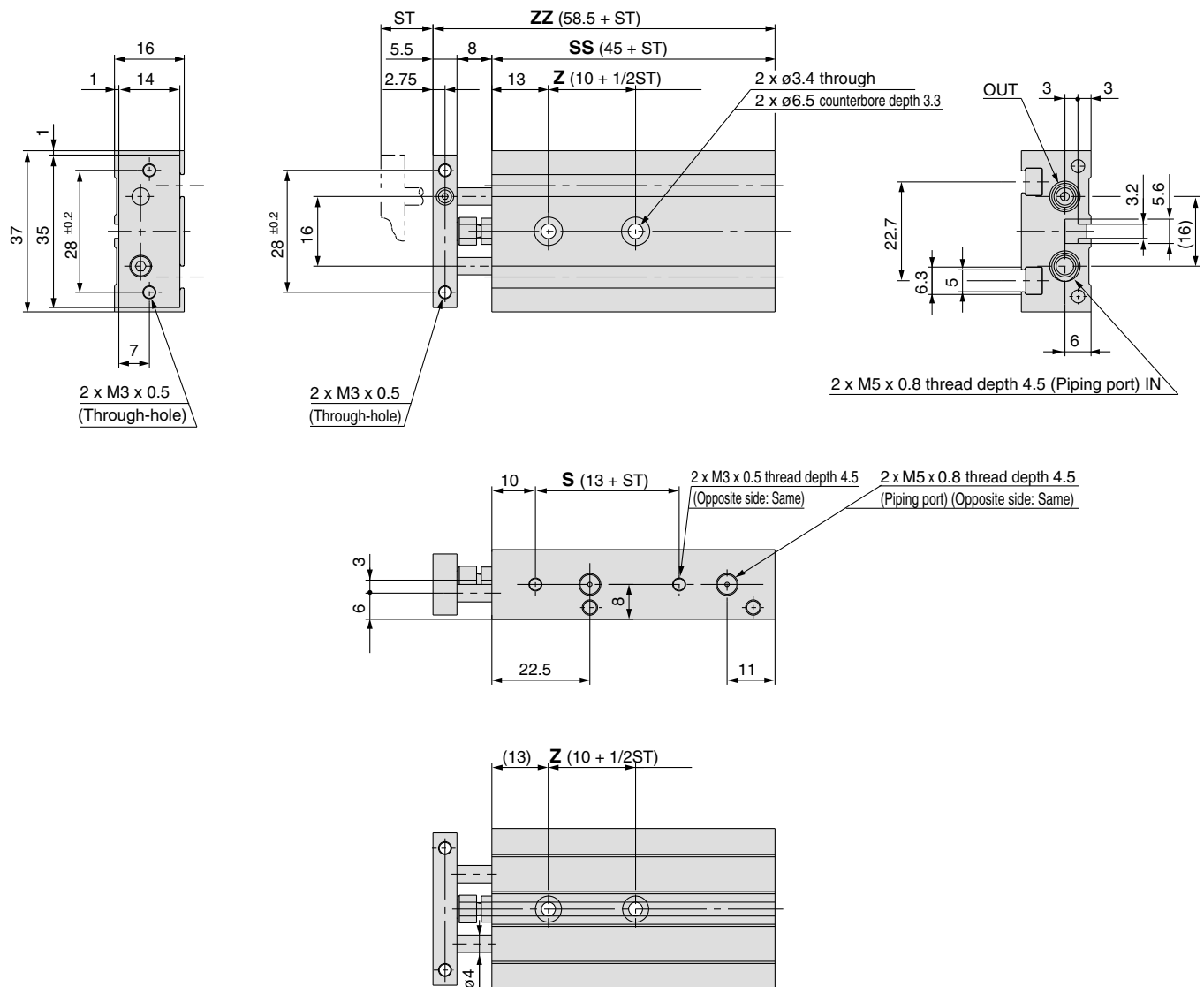
D-□

-X□

**Individual
-X□**

Series CXS

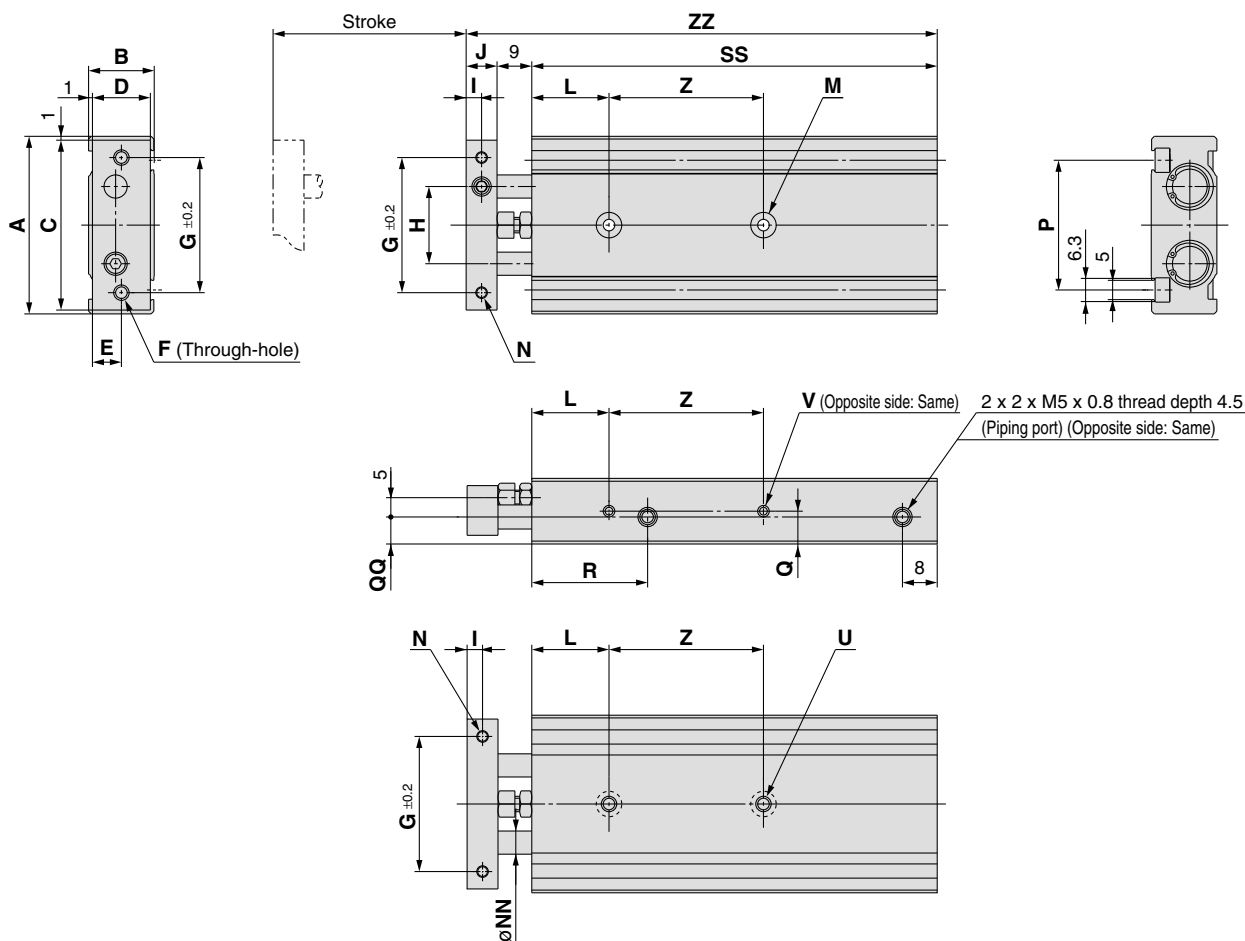
Dimensions: ø6



(mm)

Model	Stroke	Z	S	SS	ZZ
CXS□6-10	10	15	23	55	68.5
CXS□6-20	20	20	33	65	78.5
CXS□6-30	30	25	43	75	88.5
CXS□6-40	40	30	53	85	98.5
CXS□6-50	50	35	63	95	108.5

Dimensions: ø10, ø15



Model	A	B	C	D	E	F	G	H	I	J	L	M	N	NN	P	Q	QQ	R	U	V
CXS□10	46	17	44	15	7.5	2 x M4 x 0.7	35	20	4	8	20	2 x ø3.4 through 2 x ø6.5 counter- bore depth 3.3	2 x M3 x 0.5 thread depth 5	ø6	33.6	8.5	7	30	2 x M4 x 0.7 thread depth 7	4 x M3 x 0.5 thread depth 4.5
CXS□15	58	20	56	18	9	2 x M5 x 0.8	45	25	5	10	30	2 x ø4.3 through 2 x ø8 counter- bore depth 4.4	2 x M4 x 0.7 thread depth 6	ø8	48	10	10	38.5	2 x M5 x 0.8 thread depth 8	4 x M4 x 0.7 thread depth 5

Dimensions by Stroke

Symbol Stroke Model	SS															Z					ZZ														
	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100	10, 15 20, 25	30, 35, 40, 45, 50	60, 70, 75	80	90, 100	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100
CXS□10	65	70	75	80	85	90	95	100	105	115	125	130	—	—	—	30	40	50	—	—	82	87	92	97	102	107	112	117	122	132	142	147	—	—	—
CXS□15	70	75	80	85	90	95	100	105	110	120	130	135	140	150	160	25	35	45	45	55	89	94	99	104	109	114	119	124	129	139	149	154	159	169	179

CX2

CXW

CXT

CXSJ

CXS

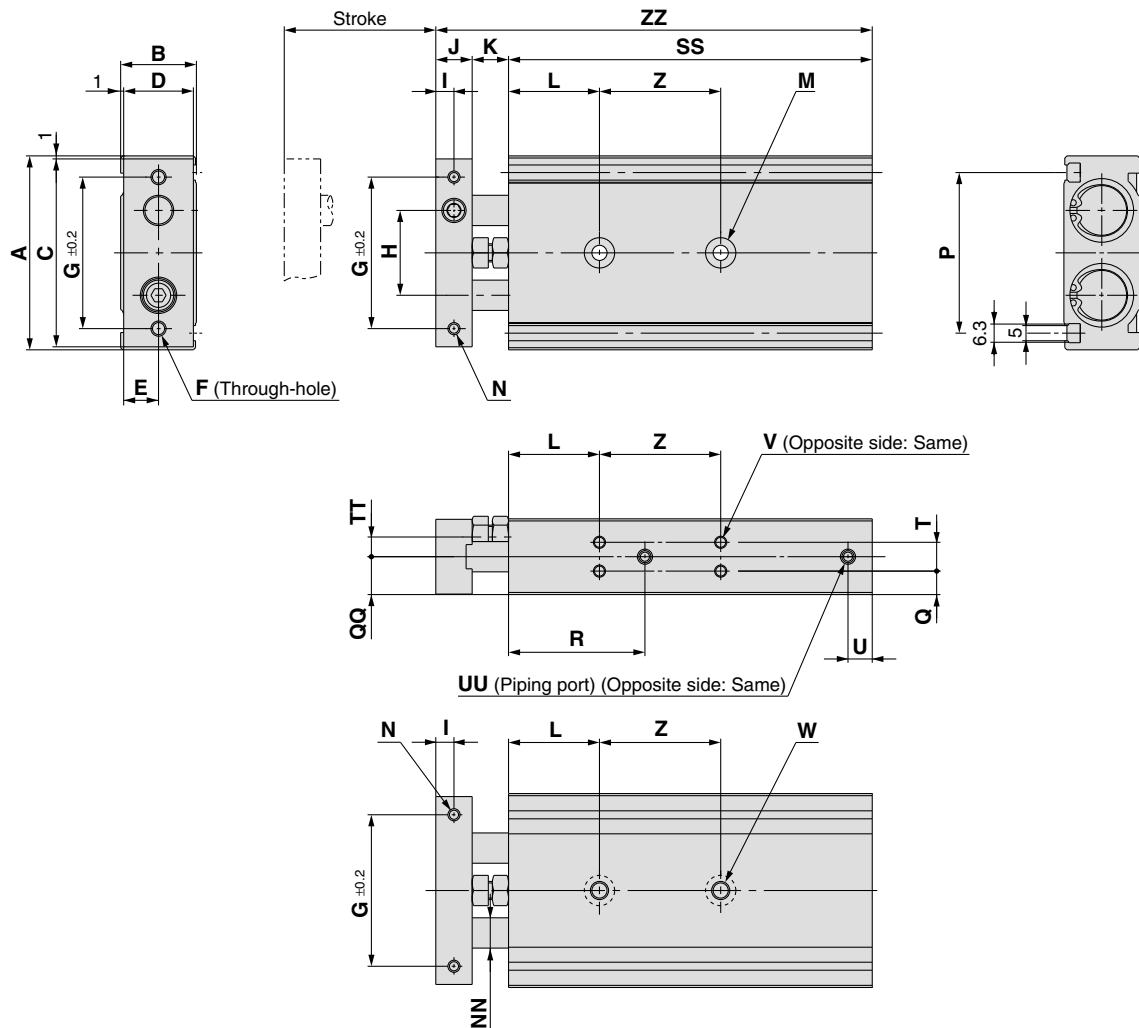
D-□

-X□

Individual
-X□

Series CXS

Dimensions: $\varnothing 20$, $\varnothing 25$, $\varnothing 32$



(mm)

Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	NN	P
CXS□20	64	25	62	23	11.5	2 x M5 x 0.8	50	28	6	12	12	30	2 x $\varnothing 5.5$ through 2 x $\varnothing 9.5$ counterbore depth 5.3	2 x M4 x 0.7 thread depth 6	$\varnothing 10$	53
CXS□25	80	30	78	28	14	2 x M6 x 1.0	60	35	6	12	12	30	2 x $\varnothing 6.9$ through 2 x $\varnothing 11$ counterbore depth 6.3	2 x M5 x 0.8 thread depth 7.5	$\varnothing 12$	64
CXS□32	98	38	96	36	18	2 x M6 x 1.0	75	44	8	16	14	30	2 x $\varnothing 6.9$ through 2 x $\varnothing 11$ counterbore depth 6.3	2 x M5 x 0.8 thread depth 8	$\varnothing 16$	76

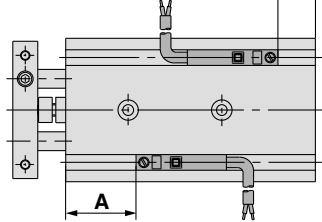
Model	Q	QQ	R	T	TT	U	UU	V	W
CXS□20	7.75	12.5	45	9.5	6.5	8	4 x M5 x 0.8 thread depth 4.5	8 x M4 x 0.7 thread depth 5.5	2 x M6 x 1.0 thread depth 10
CXS□25	8.5	15	46	13	9	9	4 x Rc 1/8 thread depth 6.5	8 x M5 x 0.8 thread depth 7.5	2 x M8 x 1.25 thread depth 12
CXS□32	9	19	56	20	11.5	10	4 x Rc 1/8 thread depth 6.5	8 x M5 x 0.8 thread depth 7.5	2 x M8 x 1.25 thread depth 12

Dimensions by Stroke

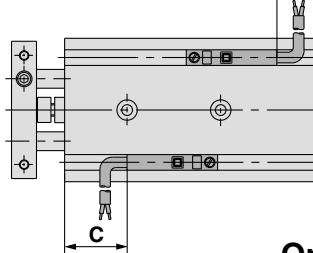
Symbol Stroke		SS														Z						ZZ													
		10	15	20	25	30	35	40	45	50	60	70	75	80	90	100	10, 15, 20, 25	30, 35, 40, 45, 50	60, 70, 75, 80, 90, 100	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100	
Model	CXS□20	80	85	90	95	100	105	110	115	120	130	140	145	150	160	170	30	40	60	104	109	114	119	124	129	134	139	144	154	164	169	174	184	194	
	CXS□25	82	87	92	97	102	107	112	117	122	132	142	147	152	162	172	30	40	60	106	111	116	121	126	131	136	141	146	156	166	171	176	186	196	
	CXS□32	92	97	102	107	112	117	122	127	132	142	152	157	162	172	182	40	50	70	122	127	132	137	142	147	152	157	162	172	182	187	192	202	212	

Auto Switch Proper Mounting Position (Detection at Stroke End)

Electrical entry direction:
Inward



Electrical entry direction:
Outward



Bore size (mm)	A	B	D-Z7/Z8, D-Y7□W D-Y5□, D-Y7□		D-Y6□, D-Y7□V D-Y7□WV		D-Y7BAL	
			C	D	C	D	C	D
6	15.5	4.5	11.5 (10)	0.5 (-1)	13	2	5.5	-5.5
10	22.5	7.5	18.5 (17)	3.5 (2)	20	5	12.5	-2.5
15	30.5	4.5	26.5 (25)	0.5 (-1)	28	2	20.5	-5.5
20	38	7	34 (32.5)	3 (1.5)	36	4.5	28	-3
25	38	9	34 (32.5)	5 (3.5)	36	6.5	28	-1
32	48	9	44 (42.5)	5 (3.5)	46	6.5	38	-1



Lead wire entry is inward prior to shipment.

Note 1) Negative figures in the table D indicate how much the load wires protrude from the cylinder body.

Note 2) (): Denotes the dimensions of D-Z73.

Note 3) Adjust the auto switch after confirming the operating conditions in the actual setting.

Operating Range

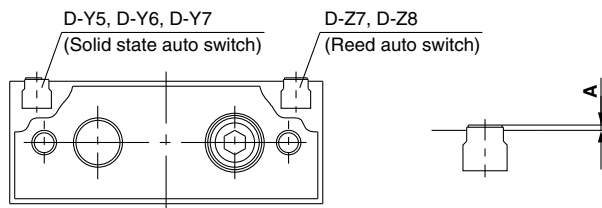
Auto switch model	Bore size (mm)					
	6	10	15	20	25	32
D-Z7□/Z80	9	7	9	9	9	11
D-Y59□, D-Y69□ D-Y7P/Y7PV D-Y7□W/Y7□WV D-Y7BAL	3	3	3.5	3.5	4	4.5

* Since this is a guideline including hysteresis, not meant to be guaranteed.

(assuming approximately ±30% dispersion.)

There may be the case it will vary substantially depending on an ambient environment.

Dimensions for Mounting of Auto Switch



A Dimension

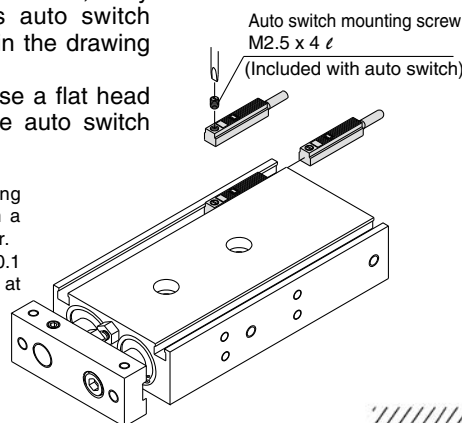
Auto switch model	Bore size (mm)					
	6	10	15	20	25	32
D-Y59A/Y7P/Y59B D-Y69A/Y7PV/Y69B D-Y7NWV/Y7PWV/Y7BWV D-Y7NW/Y7PW/Y7BW D-Y7BAL	0.7			0.2		
D-Z7, D-Z8	1.2			0.7		

Auto Switch Mounting

When mounting and securing auto switches, they should be inserted into the cylinder's auto switch mounting rail from the direction shown in the drawing below.

After setting in the mounting position, use a flat head watchmaker's screwdriver to tighten the auto switch mounting screw that is included.

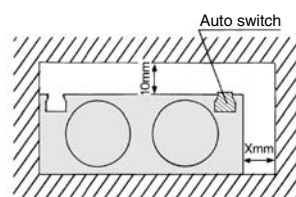
Note) When tightening an auto switch mounting screw, use a watchmakers' screwdriver with a handle of approximately 5 to 6 mm in diameter. Also, tighten with a torque of about 0.05 to 0.1 N·m. As a guide, turn about 90° past the point at which tightening can first be felt.



Caution

1. Avoid proximity to magnetic objects

When magnetic substances such as iron (including flange brackets) are in close proximity to a cylinder body with an auto switch, be sure to provide a clearance between the magnetic substance and the cylinder body as shown in the drawing below. If the clearance is less than the values noted in the table below, the auto switch may not function properly.



Bore size	X (mm)
ø6	0
ø10	0
ø15	10
ø20	10
ø25	0
ø32	0

Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted. For detailed specifications, refer to pages 1719 to 1827.

* Normally closed (NC = b contact), solid state auto switch (D-Y7G/Y7H type) are also available. For details, refer to page 1748.



Series CXS

Specific Product Precautions

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Mounting

⚠ Caution

1. **Make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less).**

Dual rod cylinders can be mounted from 3 directions, however, make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less). Otherwise, the accuracy of the piston rod operation is not achieved, and malfunctioning can occur.

2. **Piston rod must be retracted when mounting the cylinder.**

Scratches or gouges in the piston rod may lead to damaged bearings and seals and cause malfunctions or air leakage.

Piping

⚠ Caution

1. **Plug the appropriate supply port(s) according to the operating conditions.**

Dual-rod cylinders have 2 supply ports for each operating direction (3 supply ports for $\phi 6$ only). Plug the appropriate supply port according to the operating conditions. However, when switching the plugged port, verify air leakage. If small air leakage is detected, order the below plugs, and ressemble it.

Plug part no.: ($\phi 6$)CXS10-08-28747A
($\phi 10$ to $\phi 20$)CXS20-08-28749
($\phi 25$ to $\phi 32$)CYP025-08B29449(Rc 1/8)
CXS25-08-A3025A(NPT 1/8)
CXS25-08-A3911(G 1/8)

Stroke Adjustment

⚠ Caution

1. **After adjusting the stroke, make sure to tighten the hexagon nut to prevent it from loosening.**

Dual rod cylinders have a bolt to adjust 0 to -5 mm strokes on the retracted end (IN).

Loosen the hexagon nut to adjust the stroke; however, make sure to tighten the hexagon nut after making an adjustment.

2. **Never operate a cylinder with its bumper bolt removed. Also, do not attempt to tighten the bumper bolt without using a nut.**

If the bumper bolt is removed, the piston hits the head cover causing damage to the cylinder. Therefore, do not use a cylinder without a bumper bolt.

Furthermore, if the bumper bolt is tightened without a nut, the piston seal is caught in the leveled part, damaging the seal.

Stroke Adjustment

⚠ Caution

3. **A bumper at the end of the bumper bolt is replaceable.**
In case a missing bumper, or a bumper has a permanent settling, use following part numbers for ordering.

Bore size (mm)	6, 10, 15	20, 25	32
Part no.	CXS10-34A 28747	CXS20-34A 28749	CXS32-34A 28751
Qty.	1		

Disassembly and Maintenance

⚠ Caution

1. **Never use a cylinder with its plate removed.**

When removing the hexagon socket head cap screw on the end plate, the piston rod must be secured to prevent from rotating. However, if the sliding parts of the piston rod are scratched and gouged, a malfunction may occur. If the plate is not required for your application, use the cylinder that does not come with a plate, available through made-to-order (-X593) on page 2003.

2. **When disassembling and reassembling the cylinder, please contact SMC or refer to the separate instruction manual.**

⚠ Warning

1. **Take precautions when your hands are near the plate and housing.**

Take sufficient care to avoid getting your hands or fingers caught when the cylinder is operated.

Operating Environment

⚠ Caution

1. **Do not operate the cylinder in a pressurized environment.**
The pressurized air may flow inside the cylinder due to its construction.
2. **Do not use as a stopper. This may cause malfunction.**
When using as a stopper, select a stopper cylinder (Series RS) or a compact guide cylinder (Series MGP).

Speed Adjustment

⚠ Caution

1. **When CXSJ□6 is operated at a low speed, adjust the speed with an IN/OUT control by installing two dual speed controllers due to the small cylinder capacity. This can prevent the cylinder from ejecting.**

Dual Rod Cylinder With Air Cushion Series CXS

ø20, ø25, ø32

How to Order



Thread type

Symbol	Type	Bore size
Nil	M thread	ø20
	Rc	
TN	NPT	ø25, ø32
TF	G	

CXS M 20 - 100 A - Y7BW

• Dual Rod Cylinder

Bearing type

M	Slide bearing
L	Ball bushing bearing

• Number of auto switches
(No. of auto switch)

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

• Auto switch

Nil Without auto switch (Built-in magnet)

* For the applicable auto switch model, refer to the table below.

Bore size/Stroke (mm)

Bore size	Stroke
20	20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100
25, 32	25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100

• Air cushion

Applicable Auto Switch/Refer to pages 1719 to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m) *			Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)			
Solid state switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	Y69A	Y59A	●	●	○	○	IC circuit	Relay, PLC
	3-wire (PNP)			Y7PV			Y7P	●	●	○	○			
	2-wire			12 V			Y69B	Y59B	●	●	○	○		
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		Y7NWV	Y7NW	●	●	○	○	IC circuit	
	3-wire (PNP)			Y7PWV			Y7PW	●	●	○	○			
	2-wire			12 V			Y7BWV	Y7BW	●	●	○	○		
	Water resistant (2-color indication)			2-wire	12 V		—	Y7BA	—	●	○	○	—	
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	Z76	●	●	—	—	IC circuit	—
				None	24 V	12 V	100 V	—	Z73	●	●	●	—	—
			100 V or less				—	Z80	●	●	—	—	IC circuit	

* Lead wire length symbols: 0.5 m Nil (Example) Y59A
3 m L (Example) Y59AL
m Z (Example) Y59AZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

- Since there are other applicable auto switches than listed, refer to page 569 for details.
- For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.
- Auto switches are shipped together (not assembled).

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

Individual
-X□

⚠ Precautions

Be sure to read before handling.
Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Selection

⚠ Caution

- Operate the cylinder until the stroke end.**
If the stroke is restricted by the external stopper and clamp workpiece, effective cushioning and noise reduction will not be achieved.
- Adjust the cushion needles to absorb the kinetic energy during the cushion stroke so that excessive kinetic energy does not remain when the piston reaches the stroke end.**
If the piston reaches the stroke end with excessive kinetic energy remaining (more than the values given in table (1) below) due to an improper adjustment, excessive impact will occur, causing damage to machinery.

Table (1) Allowable Kinetic Energy at Piston Impact

Bore size (mm)	20	25	32
Piston speed (mm/s)	50 to 700	50 to 600	50 to 600
Allowable kinetic energy (J)	0.17	0.27	0.32

Cushion Needle Adjustment

⚠ Caution

- Keep the adjusting range for the cushion needle between the fully closed position and the rotations shown below.**

Bore size (mm)	20	25	32
Rotations	2.5 rotations or less	3 rotations or less	

Use a 3 mm flat head watchmakers screwdriver to adjust the cushion needles to the fully closed position, as this will cause damage to the seals. The adjusting range for the cushion needles must be between the fully closed position and the open position ranges indicated in the table above. A retaining mechanism prevents the cushion needles from slipping out; however, they may spring out during operation if they are rotated beyond the ranges shown above.

Precautions for selection standard, mounting, piping, and operating environment are same as for the standard series.

Specifications

Bore size (mm)	20	25	32
Fluid	Air (Non-lube)		
Proof pressure	1.05 MPa		
Maximum operating pressure	0.7 MPa		
Minimum operating pressure	0.1 MPa		
Ambient and fluid temperature	-10 to 60°C (No freezing)		
Piston speed	50 to 1000 mm/s		
Port size	M5 x 0.8	Rc 1/8 (NPT 1/8, G 1/8)	
Bearing type	Slide bearing, Ball bushing bearing (Same dimensions for both)		
Cushion	Air cushion (Both ends)		

Cushion mechanism

Bore size (mm)	Effective cushion length (mm)	Absorbable kinetic energy (J)
20	5.9	0.40
25	5.7	0.75
32	5.6	1.0

* Maximum load mass is the same as the standard type.

Standard Stroke

Model	Standard stroke (mm)
CXS□20	20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100
CXS□25 CXS□32	25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100

Theoretical Output

(N)										
Model	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)						
				0.1	0.2	0.3	0.4	0.5	0.6	0.7
CXS□20	10	OUT	628	62.8	126	188	251	314	377	440
		IN	471	47.1	94.2	141	188	236	283	330
CXS□25	12	OUT	982	98.2	196	295	393	491	589	687
		IN	756	75.6	151	227	302	378	454	529
CXS□32	16	OUT	1608	161	322	482	643	804	965	1126
		IN	1206	121	241	362	482	603	724	844

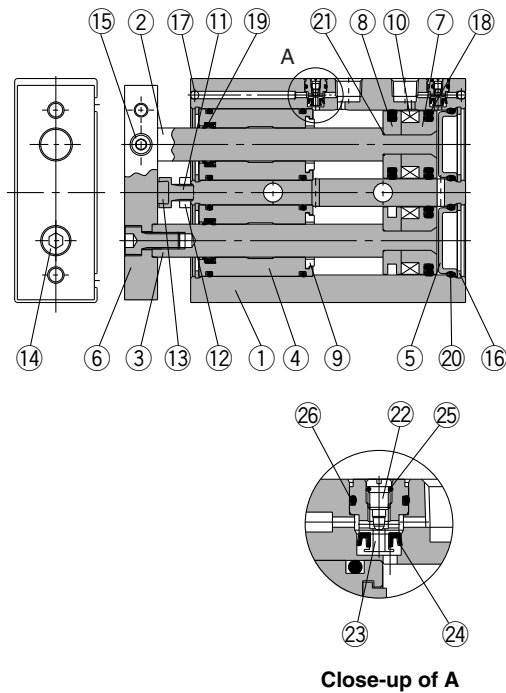
Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Mass

Model	Standard stroke (mm)												
	20	25	30	35	40	45	50	60	70	75	80	90	100
CXSM20-□A	0.50	0.52	0.54	0.56	0.58	0.60	0.62	0.66	0.70	0.715	0.735	0.755	0.815
CXSL20-□A	0.52	0.54	0.56	0.58	0.60	0.62	0.64	0.68	0.72	0.735	0.755	0.775	0.835
CXSM25-□A	—	0.78	0.80	0.82	0.84	0.86	0.88	0.92	0.96	0.98	1.00	1.04	1.08
CXSL25-□A	—	0.79	0.81	0.83	0.85	0.87	0.89	0.93	0.97	0.99	1.01	1.05	1.09
CXSM32-□A	—	1.48	1.53	1.575	1.62	1.67	1.72	1.82	1.92	1.96	2.06	2.14	2.20
CXSL32-□A	—	1.51	1.55	1.60	1.64	1.69	1.74	1.84	1.94	1.98	2.08	2.16	2.22

Construction

CXSM/With air cushion



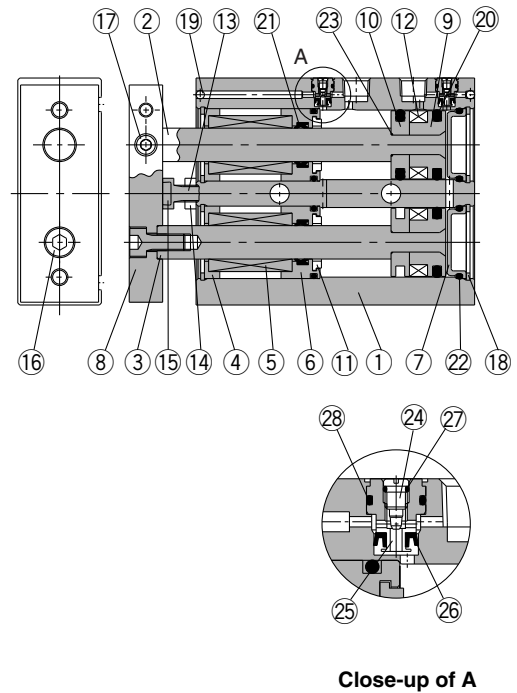
Component Parts: CXSM

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Carbon steel	Hard chrome plated
3	Piston rod B	Carbon steel	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Special steel	Electroless nickel plated
6	Plate	Aluminum alloy	Glossy, self-coloring
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Bumper B	Polyurethane	
10	Magnet	—	
11	Bumper bolt	Carbon steel	Nickel plated
12	Hexagon nut	Carbon steel	Nickel plated
13	Bumper	Polyurethane	
14	Hexagon socket head cap screw	Chromium steel	Nickel plated
15	Hexagon socket head set screw	Chromium steel	Nickel plated
16	Retaining ring	Special steel	Nickel plated
17	Steel ball	Special steel	Nickel plated
18	Piston seal	NBR	
19	Rod seal	NBR	
20	O-ring	NBR	
21	O-ring	NBR	
22	Cushion needle	Stainless steel	
23	Check seal retainer	Copper alloy	
24	Check seal	NBR	
25	Needle gasket	NBR	
26	Check gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
20	CXS□20A-PS	Set of nos. above 18, 19 and 20
25	CXS□25A-PS	
32	CXS□32A-PS	

CXSL/With air cushion



Component Parts: CXSL

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Special steel	Hard chrome plated
3	Piston rod B	Special steel	Hard chrome plated
4	Bearing spacer	Aluminum alloy	
5	Ball bushing	—	
6	Bumper holder	Aluminum alloy	
7	Head cover	Special steel	Electroless nickel plated
8	Plate	Aluminum alloy	Glossy, self-coloring
9	Piston A	Aluminum alloy	Chromated
10	Piston B	Aluminum alloy	Chromated
11	Bumper B	Polyurethane	
12	Magnet	—	
13	Bumper bolt	Carbon steel	Nickel plated
14	Hexagon nut	Carbon steel	Nickel plated
15	Bumper	Polyurethane	
16	Hexagon socket head cap screw	Chromium steel	Nickel plated
17	Hexagon socket head set screw	Chromium steel	Nickel plated
18	Retaining ring	Special steel	Nickel plated
19	Steel ball	Special steel	Nickel plated
20	Piston seal	NBR	
21	Rod seal	NBR	
22	O-ring	NBR	
23	O-ring	NBR	
24	Cushion needle	Stainless steel	
25	Check seal retainer	Copper alloy	
26	Check seal	NBR	
27	Needle gasket	NBR	
28	Check gasket	NBR	

* Seal kit includes 18, 19 and 20. Order the seal kit, based on each bore size.
* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

CX2

CXW

CXT

CXSJ

CXS

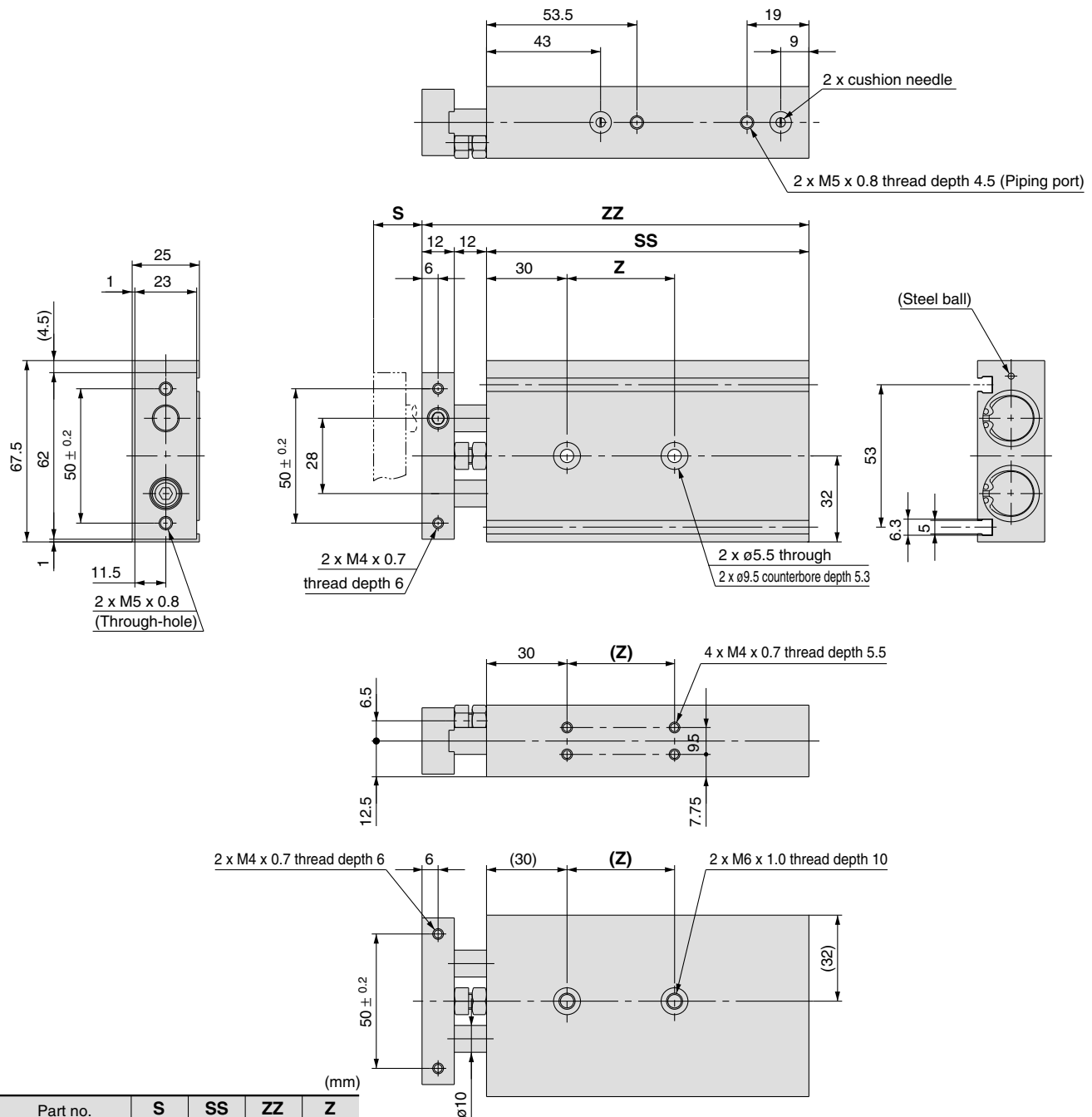
D-□

-X□

Individual
-X□

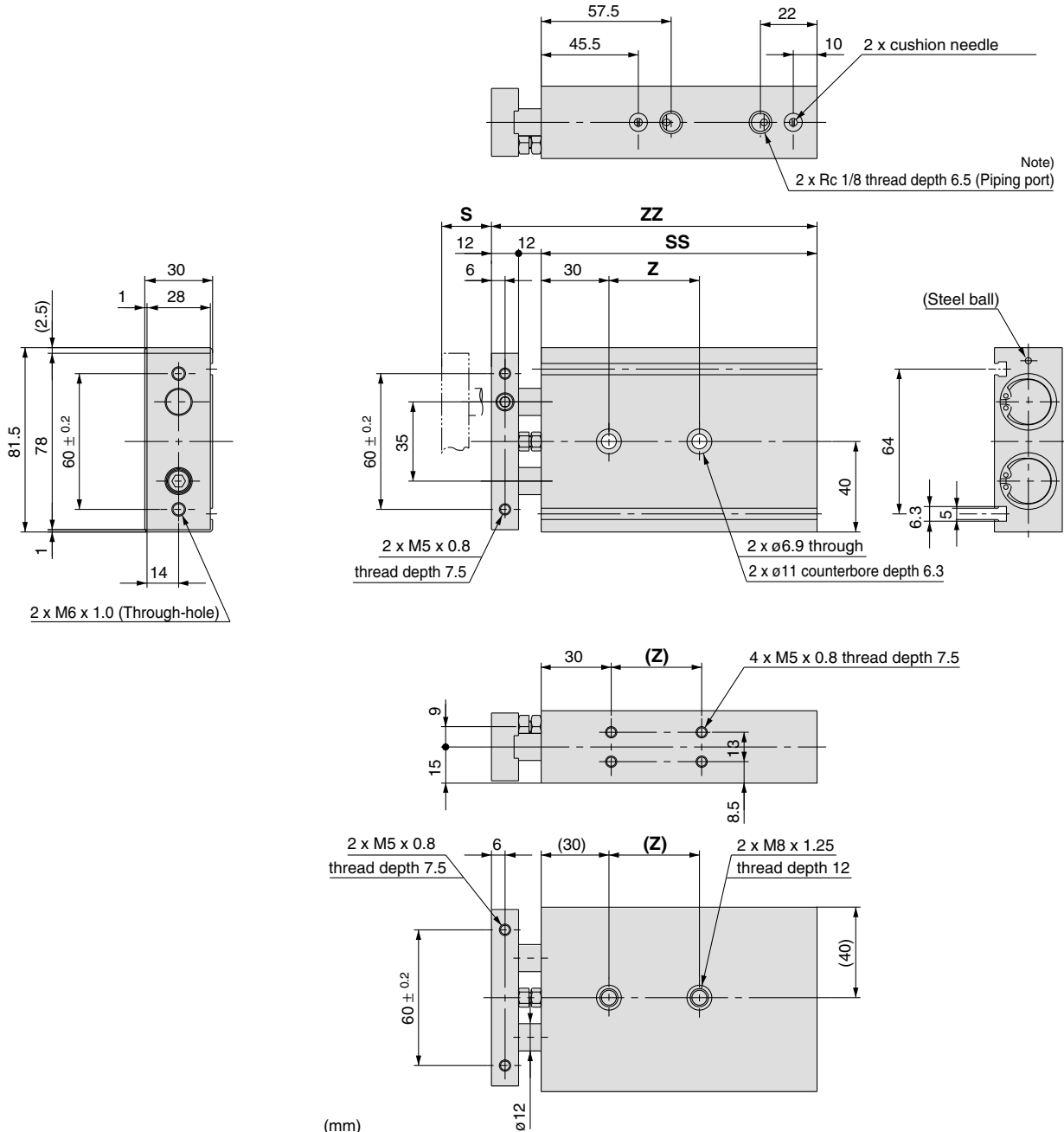
Series CXS

Dimensions: ø20



Part no.	S	SS	ZZ	Z
CXS□20-20A	20	92	116	30
CXS□20-25A	25	97	121	
CXS□20-30A	30	102	126	
CXS□20-35A	35	107	131	40
CXS□20-40A	40	112	136	
CXS□20-45A	45	117	141	
CXS□20-50A	50	122	146	60
CXS□20-60A	60	132	156	
CXS□20-70A	70	142	166	
CXS□20-75A	75	147	171	60
CXS□20-80A	80	152	176	
CXS□20-90A	90	162	186	
CXS□20-100A	100	172	196	

Dimensions: ø25



Part no.	S	SS	ZZ	Z
CXS□25-25A	25	100	124	30
CXS□25-30A	30	105	129	
CXS□25-35A	35	110	134	
CXS□25-40A	40	115	139	40
CXS□25-45A	45	120	144	
CXS□25-50A	50	125	149	
CXS□25-60A	60	135	159	
CXS□25-70A	70	145	169	
CXS□25-75A	75	150	174	60
CXS□25-80A	80	155	179	
CXS□25-90A	90	165	189	
CXS□25-100A	100	175	199	

Note) For port threads TN and TF, only the piping port type varies.

CX2

CXW

CXT

CXSJ

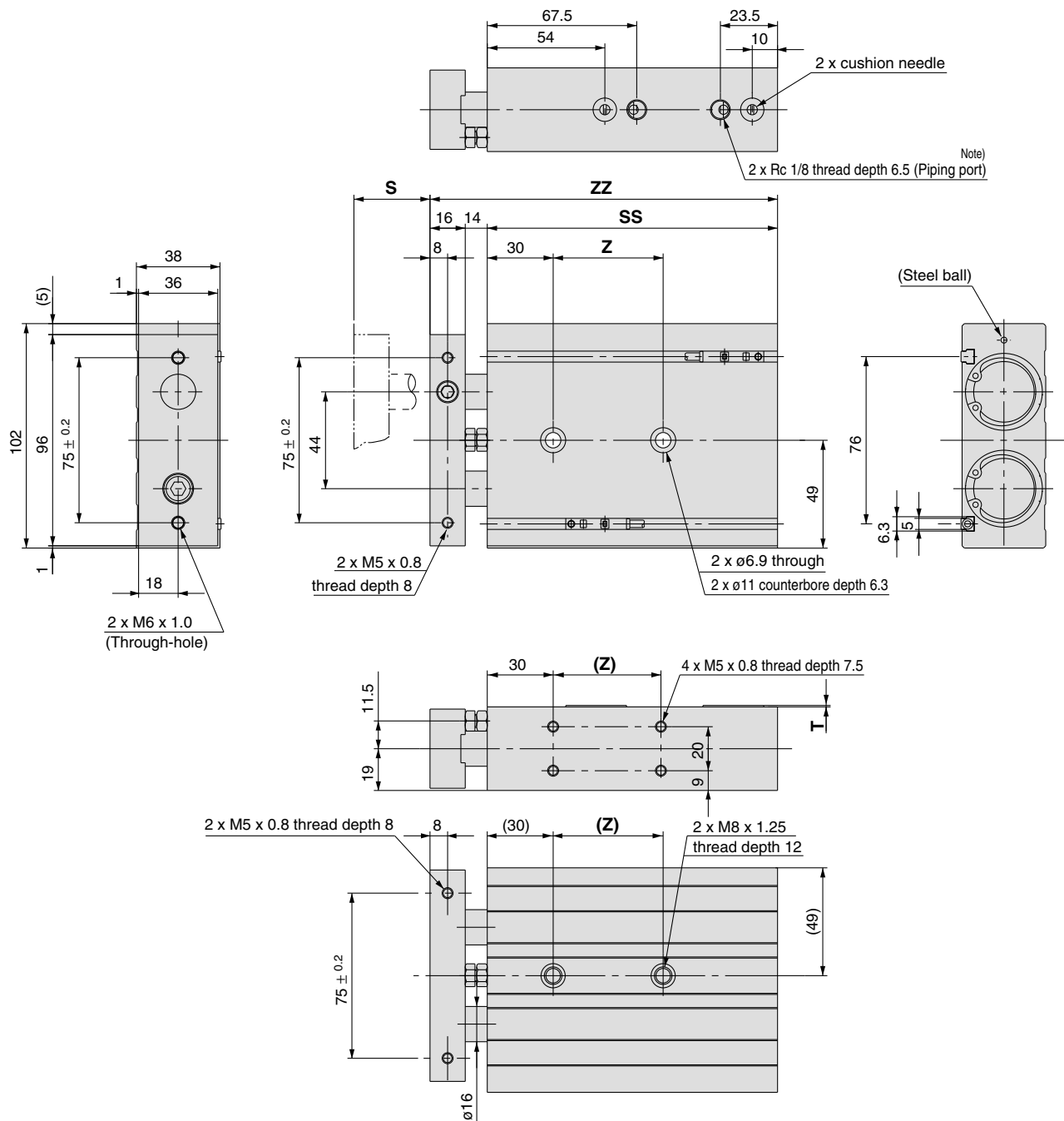
CXS

D-□

-X□

Individual
-X□

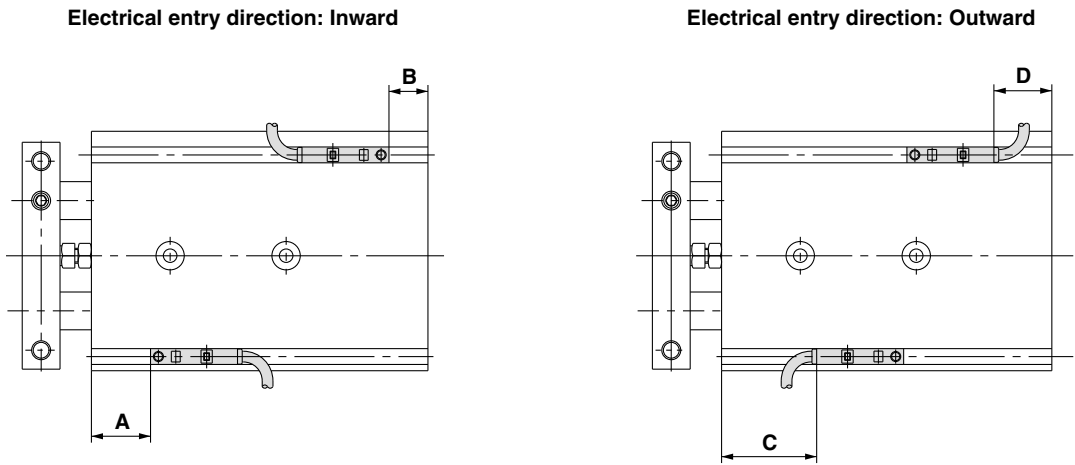
Dimensions: ø32



(mm)				
Part no.	S	SS	ZZ	Z
CXS□32-25A	25	112	142	40
CXS□32-30A	30	117	147	50
CXS□32-35A	35	122	152	
CXS□32-40A	40	127	157	
CXS□32-45A	45	132	162	
CXS□32-50A	50	137	167	
CXS□32-60A	60	147	177	70
CXS□32-70A	70	157	187	
CXS□32-75A	75	162	192	
CXS□32-80A	80	167	197	
CXS□32-90A	90	177	207	
CXS□32-100A	100	187	217	

Note) For port threads TN and TF, only the piping port type varies.

Auto Switch Proper Mounting Position (Detection at Stroke End)



Bore size (mm)	A	B	D-Z7/Z8, D-Y7□W D-Y5□, D-Y7□		D-Y6□, D-Y7□V D-Y7□WV		D-Y7BAL	
			C	D	C	D	C	D
20	40.5	6.5	36.5(35)	2.5(1)	38.5	4	30.5	-3.5
25	42	8	38(36.5)	4(2.5)	40	5.5	32	-2
32	52.5	9.5	48.5(47)	5.5(4)	50.5	7	42.5	-0.5

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

As for auto switch mounting dimensions, auto switch mounting method and its operating range, those are the same as basic type. Refer to page 569.

CX2
CXW
CXT
CXSJ
CXS

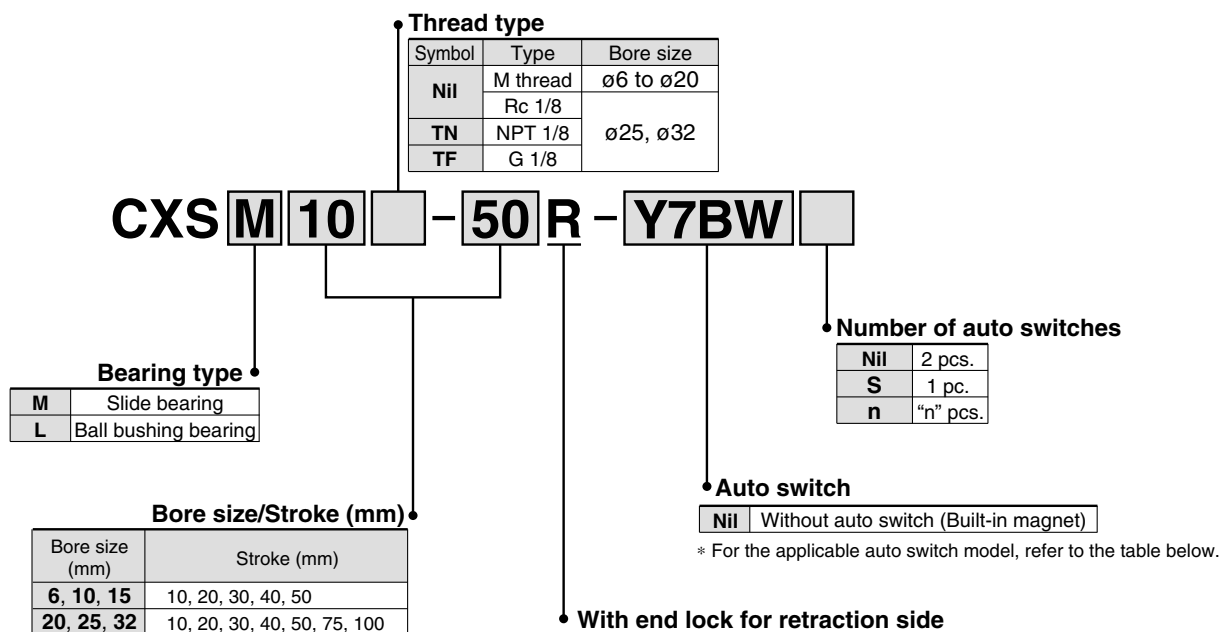
D-□
-X□
Individual
-X□

Dual Rod Cylinder With End Lock for Retraction Side

Series CXS

ø6, ø10, ø15, ø20, ø25, ø32

How to Order



Applicable Auto Switch/Refer to pages 1719 to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m) *			Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)				
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	Y69A	Y59A	●	●	○	○	IC circuit	Relay, PLC
	3-wire (PNP)			Y7PV		Y7P		●	●	○	○				
	2-wire			Y69B		Y59B		●	●	○	○				
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V	Y7NWV		Y7NW	●	●	○	○	IC circuit		
	3-wire (PNP)			Y7PWV		Y7PW		●	●	○	○				
	2-wire			Y7BWV		Y7BW		●	●	○	○				
	Water resistant (2-color indication)			—	Y7BA	—		●	●	○	○	—			
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	—	Z76	●	●	—	—	IC circuit	—
				None	2-wire	24 V	12 V	100 V	—	Z73	●	●	●	—	—
			100 V or less					—	Z80	●	●	—	—	IC circuit	

* Lead wire length symbols: 0.5 m Nil (Example) Y59A
 3 m L (Example) Y59AL
 5 m Z (Example) Y59AZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

- Since there are other applicable auto switches than listed, refer to page 569 for details.
- For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.
- Auto switches are shipped together (not assembled).

Dual Rod Cylinder *Series CXS*

With End Lock for Retraction Side



Specifications

Bore size (mm)	6	10	15	20	25	32
Fluid	Air (Non-lube)					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.3 MPa					
Ambient and fluid temperature	-10 to 60°C (No freezing)					
Piston speed	30 to 300mm/s	30 to 800mm/s	30 to 700mm/s		30 to 600mm/s	
Cushion	Bumper is standard on both ends					
Port size	M5 x 0.8				Rc 1/8	
Bearing type	Slide bearing, Ball bushing bearing (Same dimensions for both)					
Allowable kinetic energy	0.0023 J	0.064 J	0.095 J	0.17 J	0.27 J	0.32 J

Lock Specifications

Lock specifications	Rear end lock					
Bore size (mm)	6	10	15	20	25	32
Maximum holding force (N)	14.7	39.2	98.1	157	235	382
Manual release	Non-lock type					

* Maximum load mass is the same as the standard type.

Standard Stroke

Model	Standard stroke
CXS□6	10, 20, 30, 40, 50
CXS□10	
CXS□15	
CXS□20	10, 20, 30, 40, 50, 75, 100
CXS□25	
CXS□32	

* Strokes which exceed the standard stroke length will be available as special goods.

Theoretical Output

Model	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)							
				0.1	0.15	0.2	0.3	0.4	0.5	0.6	0.7
CXS□6	4	OUT	56	—	8.4	11.2	16.8	22.4	28.0	33.6	39.2
		IN	31	—	4.6	6.2	9.3	12.4	15.5	18.6	21.7
CXS□10	6	OUT	157	15.7	—	31.4	47.1	62.8	78.5	94.2	110
		IN	100	10.0	—	20.0	30.0	40.0	50.0	60.0	70.0
CXS□15	8	OUT	353	35.3	—	70.6	106	141	177	212	247
		IN	252	25.2	—	50.4	75.6	101	126	151	176
CXS□20	10	OUT	628	62.8	—	126	188	251	314	377	440
		IN	471	47.1	—	94.2	141	188	236	283	330
CXS□25	12	OUT	982	98.2	—	196	295	393	491	589	687
		IN	756	75.6	—	151	227	302	378	454	529
CXS□32	16	OUT	1608	161	—	322	482	643	804	965	1126
		IN	1206	121	—	241	362	482	603	724	844

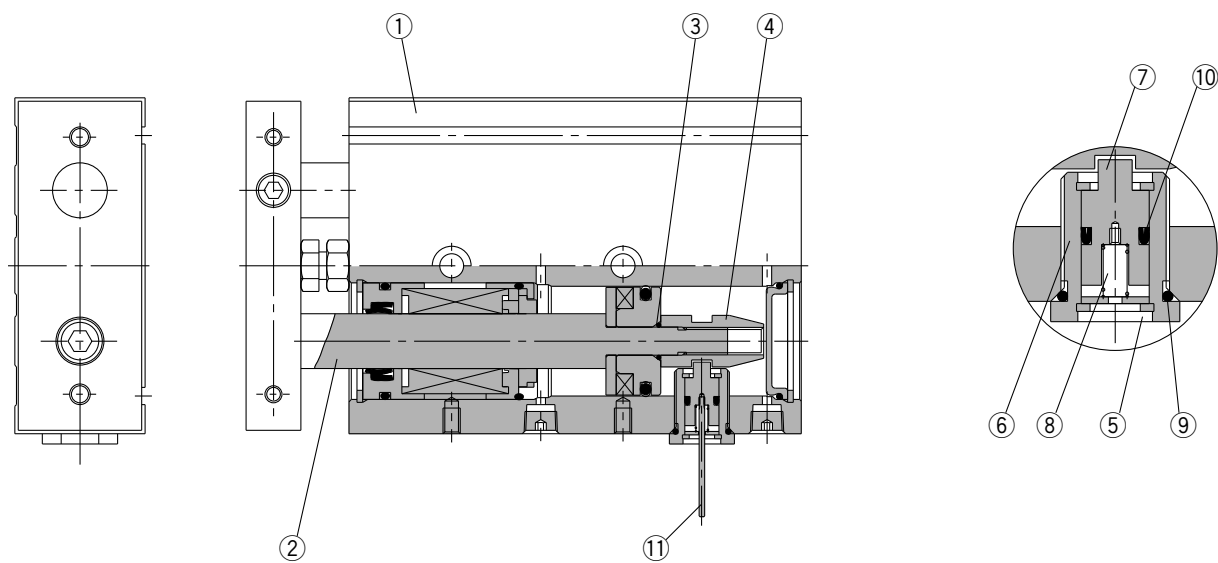
(Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Mass

Model	Standard stroke (mm)						
	10	20	30	40	50	75	100
CXSM6-□R	0.105	0.12	0.135	0.15	0.165	—	—
CXSL6-□R	0.105	0.12	0.135	0.15	0.165	—	—
CXSM10-□R	0.18	0.2	0.225	0.25	0.27	—	—
CXSL10-□R	0.18	0.2	0.225	0.25	0.27	—	—
CXSM15-□R	0.3	0.33	0.355	0.38	0.41	—	—
CXSL15-□R	0.32	0.35	0.375	0.4	0.43	—	—
CXSM20-□R	0.465	0.5	0.54	0.58	0.62	0.715	0.815
CXSL20-□R	0.485	0.52	0.56	0.60	0.64	0.735	0.835
CXSM25-□R	0.72	0.76	0.8	0.84	0.88	0.98	1.08
CXSL25-□R	0.73	0.77	0.81	0.85	0.89	0.99	1.09
CXSM32-□R	1.33	1.43	1.53	1.62	1.72	1.96	2.2
CXSL32-□R	1.35	1.45	1.55	1.64	1.74	1.98	2.22

Construction: Slide Bearing

CXSM6



Component Parts

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod B	Carbon steel	Hard chrome plated
3	O-ring	NBR	
4	Lock rod	Special steel	
5	Retaining ring	Special steel	
6	Lock holder	Aluminum alloy	
7	Lock pin	Special steel	
8	Lock spring	Piano wire	
9	O-ring	NBR	
10	Rod seal	NBR	
11	Manual lever	Special steel	

* Parts other than those listed above are the same as those for standard type.

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
6	CXSRM6-PS	Includes the kit components of the seal kit featured on page 565 plus items ⑨ and ⑩ from the parts list above.
	CXSRL6APS	
10	CXSRM10-PS	
	CXSRL10APS	
15	CXSRM15-PS	
	CXSRL15APS	
20	CXSRM20-PS	
	CXSRL20APS	
25	CXSRM25-PS	
	CXSRL25APS	
32	CXSRM32-PS	
	CXSRL32APS	

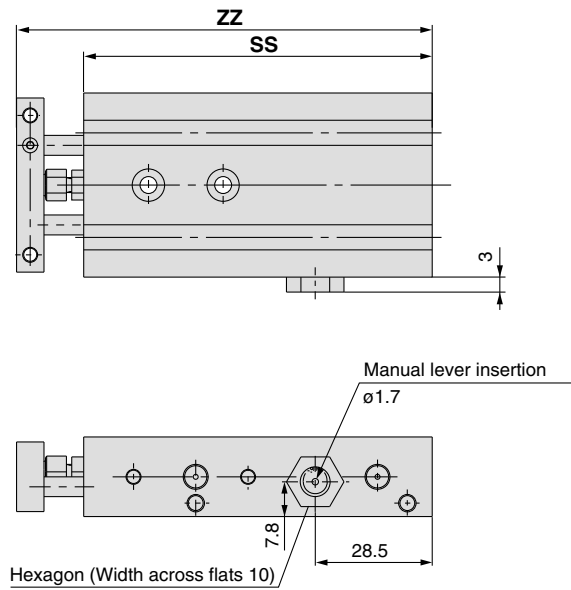
* Seal kits includes the basic type seal (page 565), ⑨ and ⑩. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.:GR-S-010 (10 g)

Dimensions: ø6, ø10, ø15

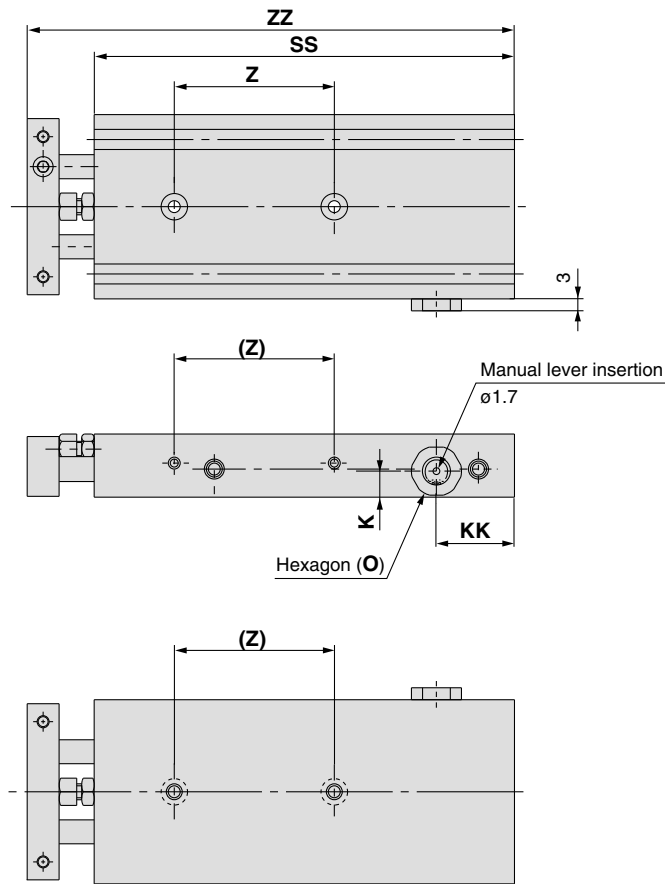
CXS□6-□R



Model	SS	ZZ
CXS□6-10R	75	88.5
CXS□6-20R	85	98.5
CXS□6-30R	95	108.5
CXS□6-40R	105	118.5
CXS□6-50R	115	128.5

* Dimensions other than those listed above are the same as for the standard type.

CXS□¹⁰/₁₅-□R



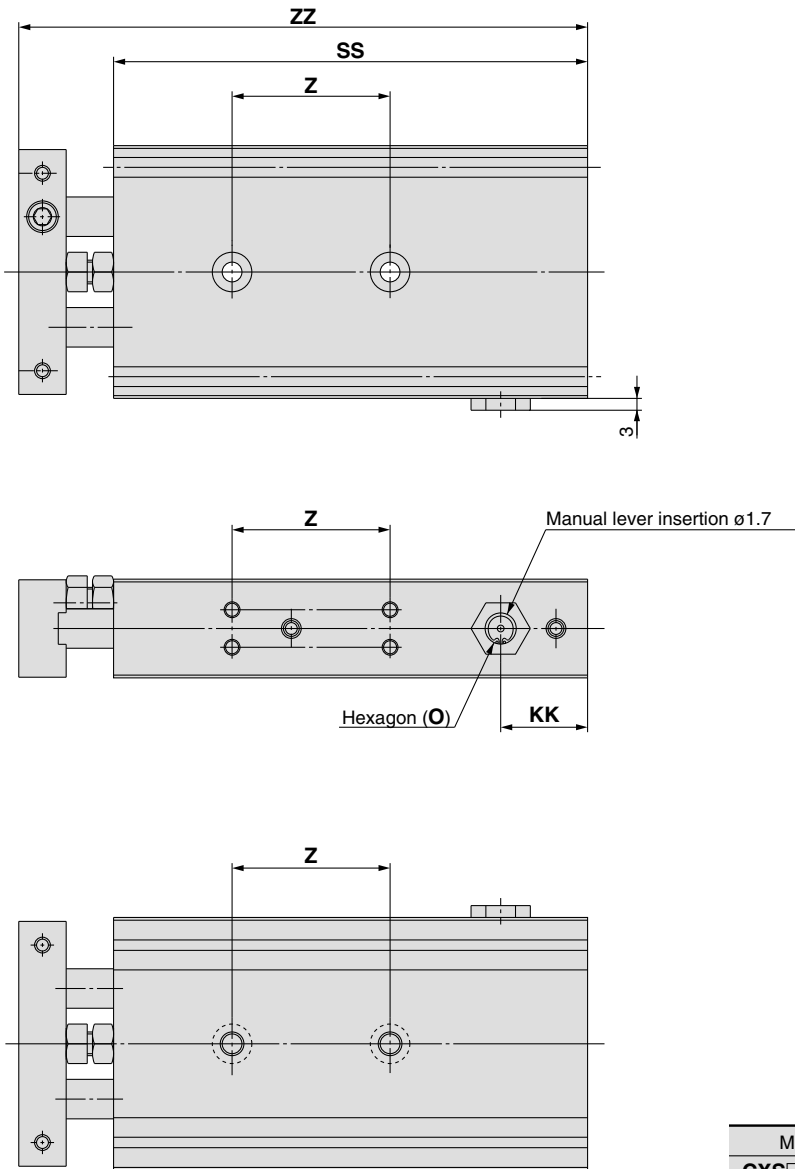
Model	K	O
CXS□10-□R	6.5	Width across flats 12
CXS□15-□R	8.5	Width across flats 13

		(mm)																			
Model	Symbol Stroke	KK					SS					Z					ZZ				
		10	20	30	40	50	10	20	30	40	50	10	20	30	40	50	10	20	30	40	50
CXS□10-□R		19.5			24.5		80	90	100	115	125	30	40		50		97	107	117	132	142
CXS□15-□R		20.5					90	100	110	120	130	35			45		109	119	129	139	149

* Dimensions other than those listed above are the same as for the standard type.

Series CXS

Dimensions: ø20, ø25, ø32



(mm)

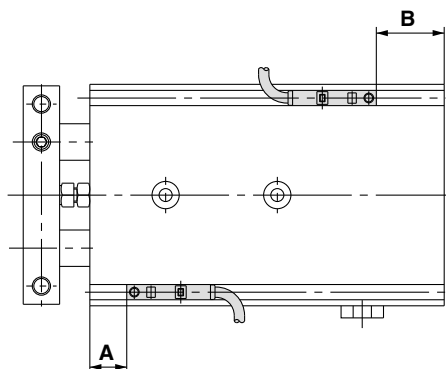
Model	O
CXS□20-□R	Width across flats13
CXS□25-□R	Width across flats16
CXS□32-□R	Width across flats19

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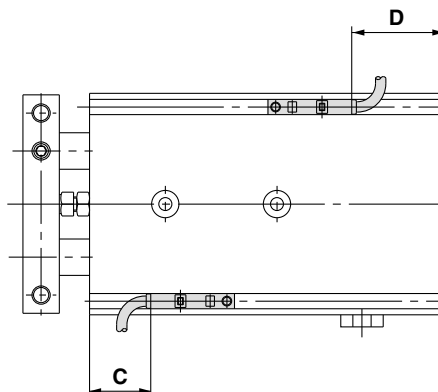
* Dimensions other than those listed above are the same as for the standard type.

Auto Switch Proper Mounting Position (Detection at Stroke End)

Electrical entry direction: Inward



Electrical entry direction: Outward



Bore size (mm)	A	B	D-Z7/Z8, D-Y7□W D-Y5□, D-Y7□		D-Y6□, D-Y7□V D-Y7□WV		D-Y7BAL	
			C	D	C	D	C	D
6	15.5	24.5	11.5 (10)	20.5 (19)	13	22	5.5	14.5
10	22.5	22.5	18.5 (17)	18.5 (17)	20	20	12.5	12.5
15	30.5	24.5	26.5 (25)	20.5 (19)	28	22	20.5	14.5
20	38	27	34 (32.5)	23 (21.5)	36	24.5	28	17
25	38	34	34 (32.5)	30 (28.5)	36	31.5	28	24
32	48	39	44 (42.5)	35 (33.5)	46	6.5	38	29

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

As for auto switch mounting dimensions, auto switch mounting method and its operating range, those are the same as basic type. Refer to page 569.

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

Individual
-X□



Series CXS With End Lock for Retraction Side Specific Product Precautions

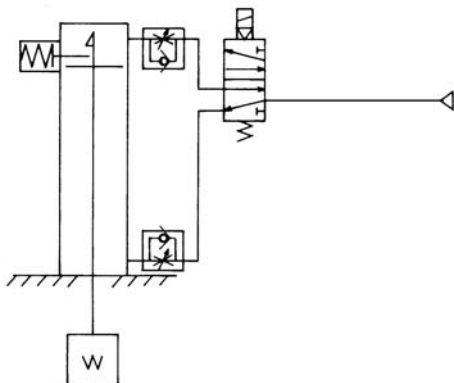
Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Recommended Pneumatic Circuit

⚠ Caution

- This is necessary for the proper operation and release of the lock.



Handling Precautions

⚠ Caution

- Do not use 3 position solenoid valves.**
Avoid using in combination with 3 position solenoid valves (especially closed center metal seal types). If pressure is trapped in the port on the lock mechanism side, the cylinder cannot be locked. Even after being locked, the lock may be released after some time, due to air leakage from the solenoid valve entering the cylinder.
- Back pressure is required to release the end lock.**
Be sure that air is supplied to the cylinder side without the locking mechanism (For cylinders with a double lock, the side with an unlocked piston rod) before starting operation, as shown in the drawing on the left. The lock may not be released. (Refer to the section on releasing the lock.)
- Release the lock when mounting and adjusting the cylinder.**
An attempt to mount or adjust a cylinder while it is locked can damage the lock.
- Operate with a load ratio of 50% or less.**
If the load ratio exceeds 50%, this may cause problems such as failure of the lock to release, or damage to the lock unit.
- Do not operate multiple cylinders in synchronization.**
Avoid applications in which two or more end lock cylinders are synchronized to move one workpiece, as one of the cylinder locks may not be able to release when required.
- Install speed controllers as they will be meter-out control.**
When they are used under meter-in control, the lock may not be released.
- Never adjust the retracting stroke using a bumper bolt or external stopper. The lock will not function.**

Operating Pressure

⚠ Caution

1. Apply a pressure more than 0.3 MPa to the port on the side with the locking mechanism. The pressure is necessary to release the lock.

Exhaust Speed

⚠ Caution

1. Locking will occur automatically if the pressure applied to the port on the lock mechanism side falls to 0.05 MPa or less. In cases where the piping on the lock mechanism side is long and thin, or the speed controller is separated at some distance from the cylinder port, the exhaust speed will be reduced. Note that some time may be required for the lock to engage. In addition, clogging of a silencer mounted on the solenoid valve exhaust port can produce the same effect.

Releasing the lock

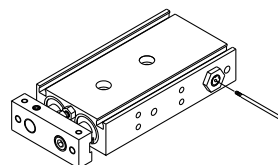
⚠ Warning

1. Before releasing the lock, be sure to supply air to the side without the lock mechanism, so that there is no load applied to the lock mechanism when it is released. (Refer to the Recommended Pneumatic Circuit.) If the lock is released when the port on the other side is in an exhaust state, and with a load applied to the lock unit, the lock unit may be subjected to an excessive force and be damaged. Furthermore, sudden movement of the slide table is extremely dangerous.

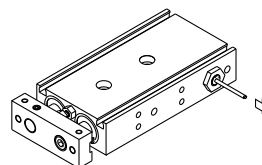
Manual Release

Manual release (Non-locking type)

1. Insert the manual lever and screw it into the lock holder assembly. If the lever is screwed in sidelong, it may damage the lock spring.



2. To unlock, pull the manual lever in the direction of the arrow. Release the manual lever to return the cylinder to a ready-to-lock state.



3. The manual lever (ø1.6 x 35 ℓ, tip part: M1.6 x 0.35 x 3 ℓ) is included with the cylinder. If additional manual levers are required, use the following part number to place an order: CXS06-48BK2777 (for all series).

⚠ Caution

Do not use the cylinder while the manual lever is screwed in. It may damage the lock mechanism.

Dual Rod Cylinder Double Rod Type Series CXSW

ø6, ø10, ø15, ø20, ø25, ø32

How to Order

Thread type

Symbol	Type	Bore size
Nil	M thread	ø6 to ø20
	Rc 1/8	
TN	NPT 1/8	ø25, ø32
TF	G 1/8	

CXS W L 20 - 100 - Y7BW

Double rod type

Bearing type

Symbol	Type
M	Slide bearing
L	Ball bushing bearing

Bore size/Stroke (mm)

Bore size	Standard stroke
6	10, 20, 30, 40, 50
10, 15	10, 20, 30, 40, 50
20, 25, 32	10, 20, 30, 40, 50, 75, 100

Number of auto switches

Symbol	Type
Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Symbol	Type
Nil	Without auto switch (Built-in magnet)

* For the applicable auto switch model, refer to the table below.

Applicable Auto Switch/Refer to pages 1719 to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m) *			Pre-wired connector	Applicable load		
					DC	AC			Perpendicular	In-line	0.5 (Nil)	3 (L)				5 (Z)
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	Y69A	Y59A	●	●	○	○	IC circuit	Relay, PLC	
				3-wire (PNP)		Y7PV		Y7P	●	●	○	○				
				2-wire		Y69B		Y59B	●	●	○	○				
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V	Y7NWV		Y7NW	●	●	○	○	IC circuit			
				3-wire (PNP)		Y7PWV		Y7PW	●	●	○	○				
				2-wire		Y7BWV		Y7BW	●	●	○	○				
	Water resistant (2-color indication)				—	Y7BA**	—	●	○	○	○	—				
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	—	Z76	●	●	—	—	IC circuit	—	
			None	2-wire	24 V	12 V	100 V 100 V or less	—	Z73	●	●	●	—	—	—	Relay, PLC

* Lead wire length symbols: 0.5 m Nil (Example) Y59A
3 m L (Example) Y59AL
5 m Z (Example) Y59AZ

* Solid state auto switches marked with "○" are produced upon receipt of order.
** ø10, 15, 20 are not applicable. Please consult with SMC separately.

- Since there are other applicable auto switches than listed, refer to page 569 for details.
- For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.
- Auto switches are shipped together (not assembled).

CX2

CXW

CXT

CXSJ

CXS

D-□

-X□

Individual
-X□

Series CXSW



Specifications

Bore size (mm)	6	10	15	20	25	32
Fluid	Air (Non-lube)					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.15 MPa			0.1 MPa		
Ambient and fluid temperature	−10 to 60°C (No freezing)					
Piston speed	50 to 500 mm/s					
Cushion	Bumper is standard on both ends					
Stroke adjustable range	0 to −10 mm compared to the standard stroke (Extended end: 5 mm, Retracted end: 5 mm)					
Port size	M5 x 0.8				Rc 1/8	
Bearing type	Slide bearing, Ball bushing bearing (Same dimensions for both)					

Standard Stroke

Model	Standard stroke	Long stroke
CXSW□ 6	10, 20, 30, 40, 50	—
CXSW□10	10, 20, 30, 40, 50	75, 100, 125, 150
CXSW□15		
CXSW□20	10, 20, 30, 40, 50, 75, 100	125, 150, 175, 200
CXSW□25		
CXWS□32		

* For long strokes, it will be made-to-order. (-XB11)

Theoretical Output

Model	Rod size (mm)	Piston area (mm ²)	Operating pressure (MPa)						
			0.1	0.2	0.3	0.4	0.5	0.6	0.7
CXSW□ 6	4	31	4.6	6.2	9.3	12.4	15.5	18.6	21.7
CXSW□10	6	100	10	20	30	40	50	60	70
CXSW□15	8	252	25.2	50.4	75.6	101	126	151	176
CXSW□20	10	471	47.1	94.2	141	188	236	283	330
CXSW□25	12	756	75.6	151	227	302	378	454	529
CXSW□32	16	1206	121	241	362	482	603	724	844

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Mass

Model	Standard stroke (mm)						
	10	20	30	40	50	75	100
CXSWM 6	0.11	0.13	0.14	0.16	0.17	—	—
CXSWL 6	0.12	0.13	0.15	0.16	0.18	—	—
CXSWM10	0.24	0.26	0.28	0.30	0.32	0.37	0.42
CXSWL 10	0.25	0.27	0.29	0.31	0.33	0.38	0.43
CXSWM15	0.43	0.45	0.48	0.51	0.54	0.61	0.68
CXSWL 15	0.47	0.50	0.52	0.55	0.58	0.65	0.72
CXSWM20	0.71	0.74	0.78	0.82	0.85	0.95	1.04
CXSWL 20	0.75	0.79	0.82	0.86	0.90	0.99	1.08
CXSWM25	1.06	1.11	1.17	1.22	1.28	1.41	1.55
CXSWL 25	1.07	1.12	1.18	1.23	1.29	1.42	1.56
CXSWM32	2.04	2.12	2.21	2.29	2.38	2.59	2.81
CXSWL 32	2.06	2.15	2.23	2.32	2.41	2.62	2.83



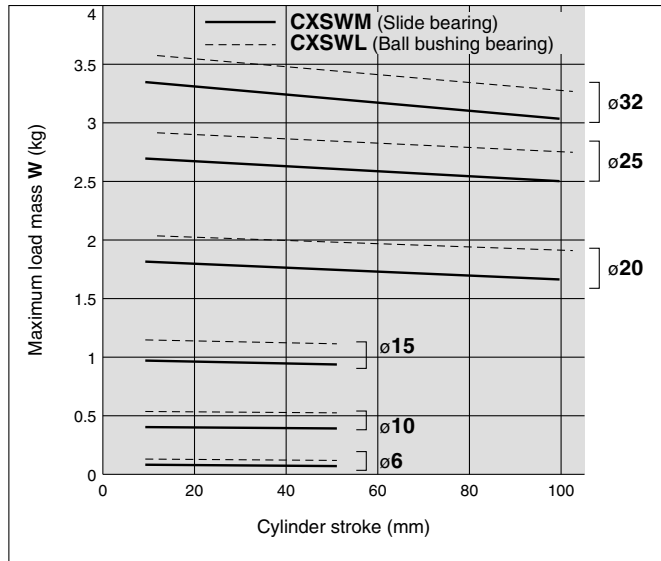
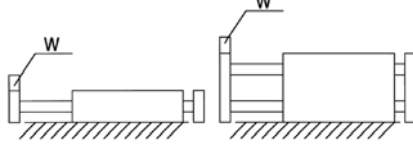
Made to Order Specifications
(For details, refer to page 1861.)

Symbol	Specifications
-XB11	Long stroke

Operating Conditions

Maximum Load Mass

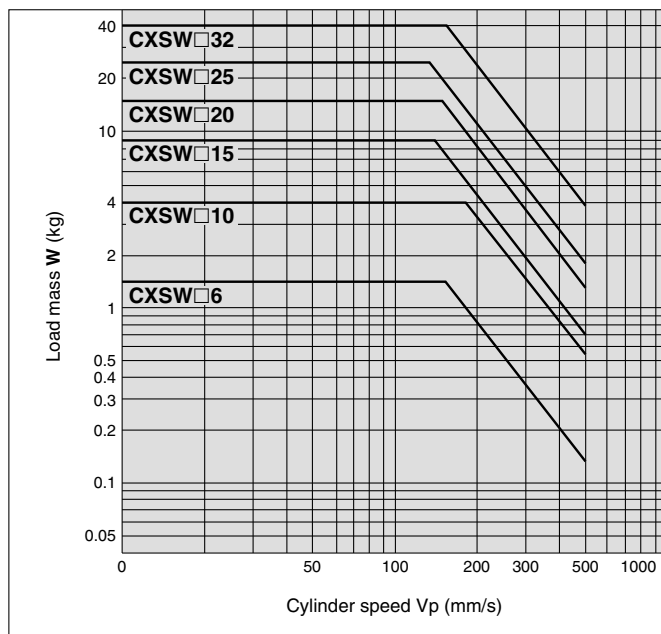
When the cylinder is mounted as shown in the diagrams below, the maximum load mass W should not exceed the values illustrated in the graph immediately following the diagrams.



Note) Please consult with SMC regarding the maximum load mass for long strokes depending on your specific usage conditions.

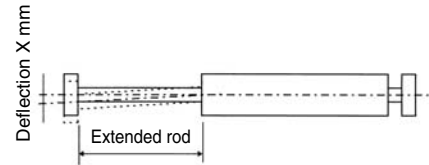
Allowable Kinetic Energy

Operate a vertically mounted cylinder with a load mass and cylinder speed not exceeding the ranges shown in the graph below. A horizontally mounted cylinder should also be operated with a load mass less than the ranges given in the graph at left. Cylinder speed should be adjusted using a speed controller.



Deflection at the Plate End

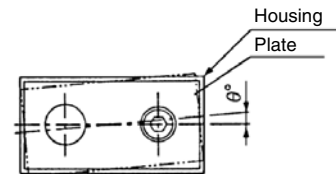
An approximate plate-end deflection X without a load is shown in the table below.



Bore size (mm)	6 to 32
CXSWM (Slide bearing)	±0.03 mm
CXSWL (Ball bushing bearing)	

Non-rotating accuracy

Non-rotating accuracy θ° without a load should be less than or equal to the value provided in the table below as a guide.



Bore size (mm)	6 to 32
CXSWM (Slide bearing)	±0.1°
CXSWL (Ball bushing bearing)	

CX2

CXW

CXT

CXSJ

CXS

D-□

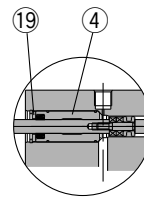
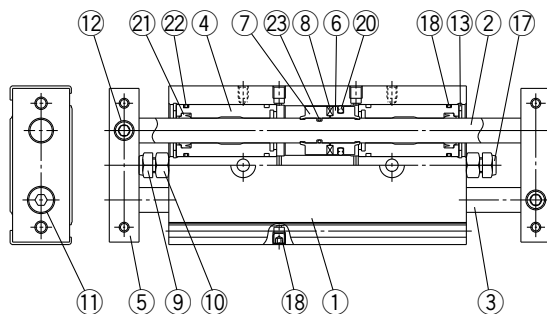
-X□

Individual
-X□

Series CXSW

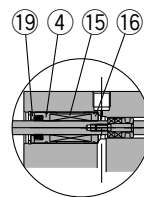
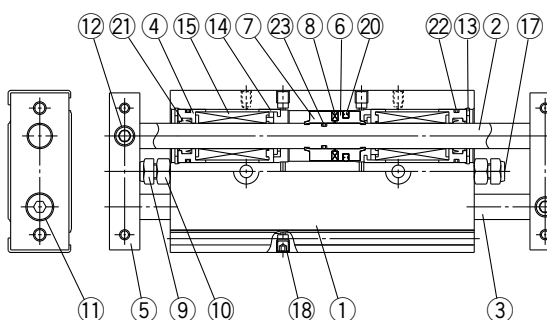
Construction

CXSWM (Slide bearing)



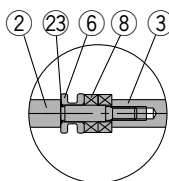
CXSWM6

CXSWL (Ball bushing bearing)

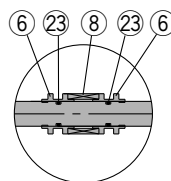


CXSWL6

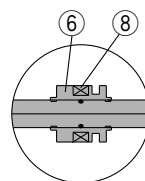
(Piston part)



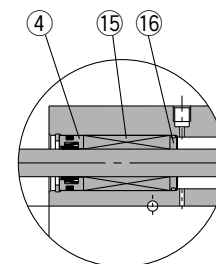
CXSW□6



CXSW□10



CXSW□25, 32



CXSWL10, 15

Component Parts

No.	Description	Material	Note
1	Housing	luminum alloy	ard anodized
2	Piston rod A	Carbon steel	Hard chrome plated
3	Piston rod B	Carbon steel	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
5	Plate	Aluminum alloy	Hard anodized
6	Piston A	Aluminum alloy	Chromated
7	Piston B	Aluminum alloy	Chromated
8	Magnet	—	
9	Bumper bolt	Carbon steel	Nickel plated
10	Hexagon nut	Carbon steel	Nickel plated
11	Hexagon socket head cap screw	Chromium steel	Nickel plated
12	Hexagon socket head set screw	Chromium steel	Nickel plated

Note) Piston rod for CXSL is quenched.

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
6	CXSWM6-PS	Set of nos. above 20, 21 and 22
	CXSWL6-PS	
10	CXSWM10-PS	
	CXSWL10APS	
15	CXSWM15-PS	
	CXSWL15APS	
20	CXSWM20-PS	
	CXSWL20APS	
25	CXSWM25-PS	
	CXSWL25APS	
32	CXSWM32-PS	
	CXSWL32APS	

Component Parts

No.	Description	Material	Note
13	Retaining ring	Special steel	Nickel plated
14	Bumper holder	Synthetic resin	
15	Ball bushing	—	
16	Bearing spacer	Synthetic resin	
17	Bumper	Polyurethane	
18	Plug	Chromium steel	Nickel plated
19	Seal retainer	Aluminum alloy	
20*	Piston seal	NBR	
21*	Rod seal	NBR	
22*	O-ring	NBR	
23	O-ring	NBR	

* For CXSWL6, aluminum bearing alloy is used for 16.

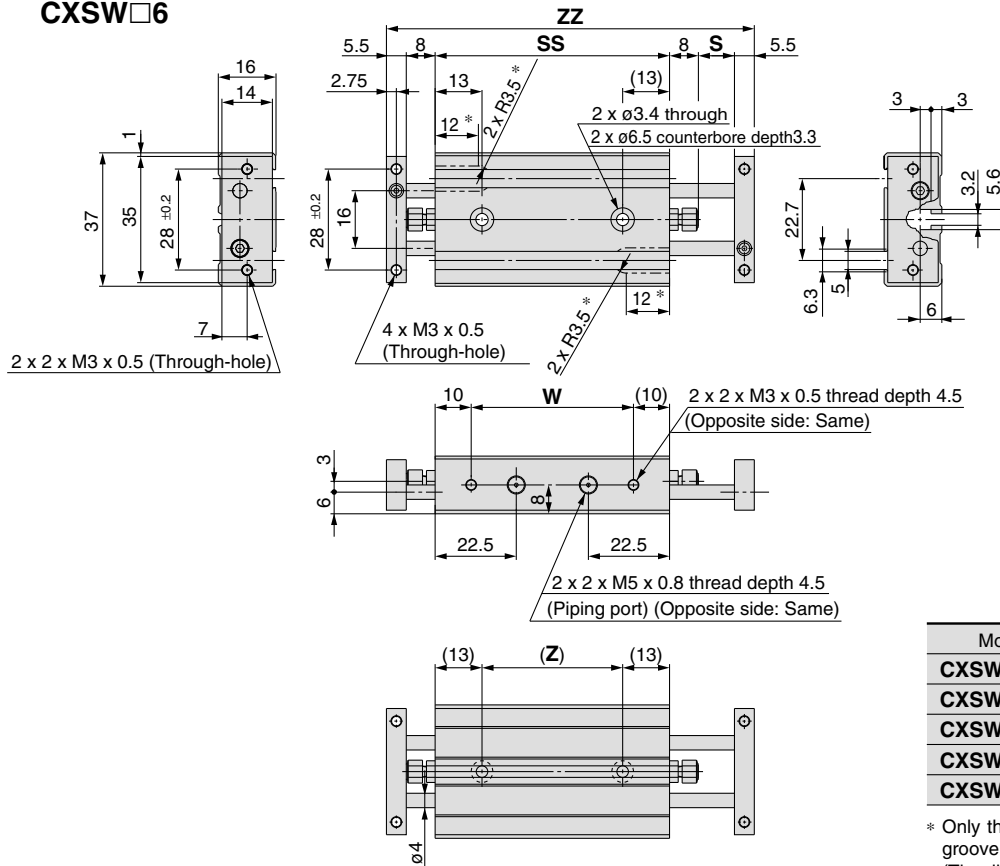
* Seal kit includes 20 to 22. To order them, use the order number given in the left table.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Dimensions: $\phi 6$, $\phi 10$

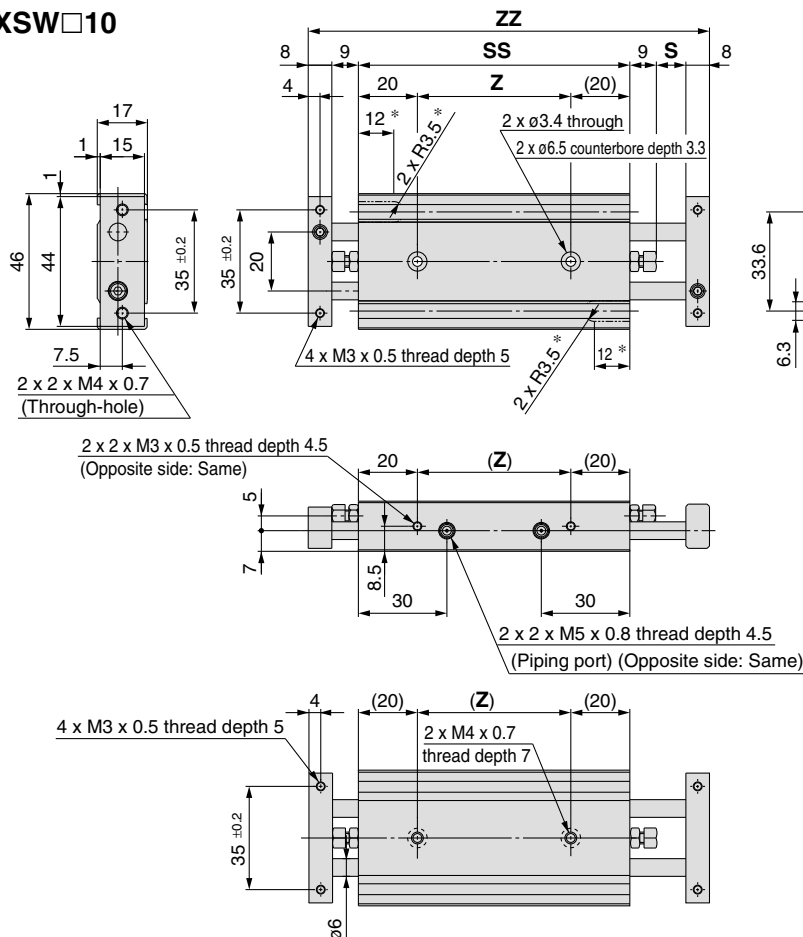
CXSW□6



Model	S	SS	ZZ	Z	W
CXSW□6-10	10	66	103	40	46
CXSW□6-20	20	76	123	50	56
CXSW□6-30	30	86	143	60	66
CXSW□6-40	40	96	163	70	76
CXSW□6-50	50	106	183	80	86

* Only the CXSW□6-10 and the CXSW□6-20 have a groove cut out for installing auto switches.
(The dimensions are marked "*").

CXSW□10



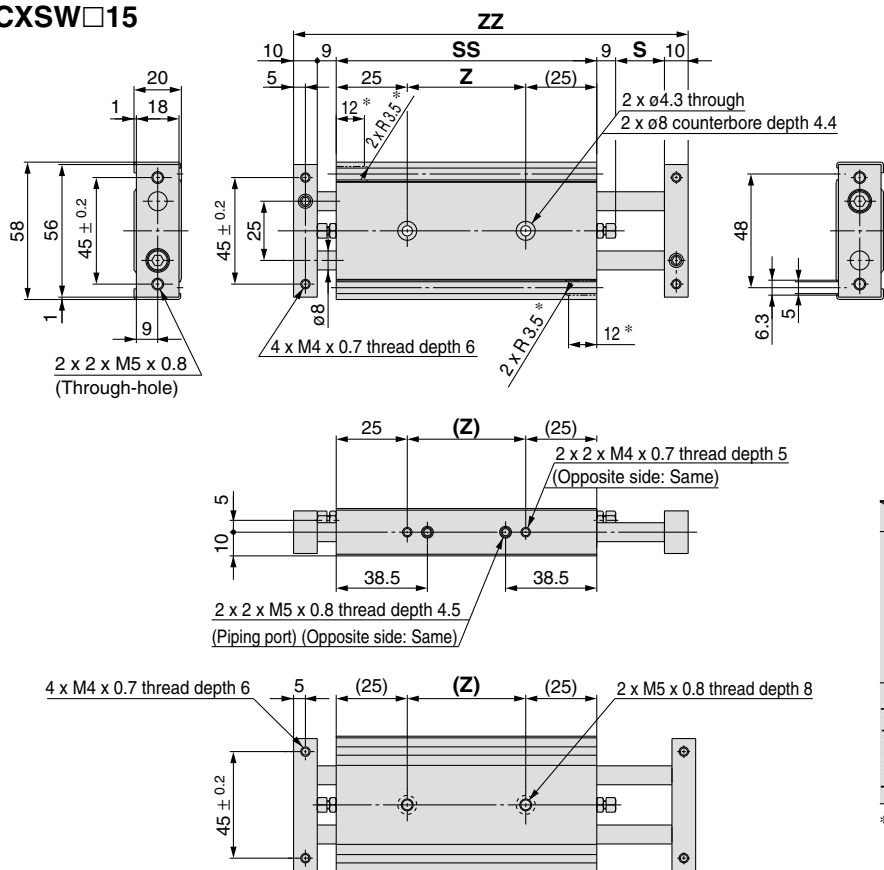
	Model	S	SS	ZZ	Z
Standard stroke	CXSW□10-10	10	92	136	52
	CXSW□10-20	20	102	156	62
	CXSW□10-30	30	112	176	72
	CXSW□10-40	40	122	196	82
	CXSW□10-50	50	132	216	92
Long stroke (-XB11)	CXSW□10-75	75	157	266	117
	CXSW□10-100	100	182	316	142
	CXSW□10-125	125	207	366	167
	CXSW□10-150	150	232	416	192

* Only the CXSW□10-10 and the CXSW□10-20 have a groove cut out for installing auto switches.
(The dimensions are marked "*").

Series CXSW

Dimensions: $\phi 15$, $\phi 20$

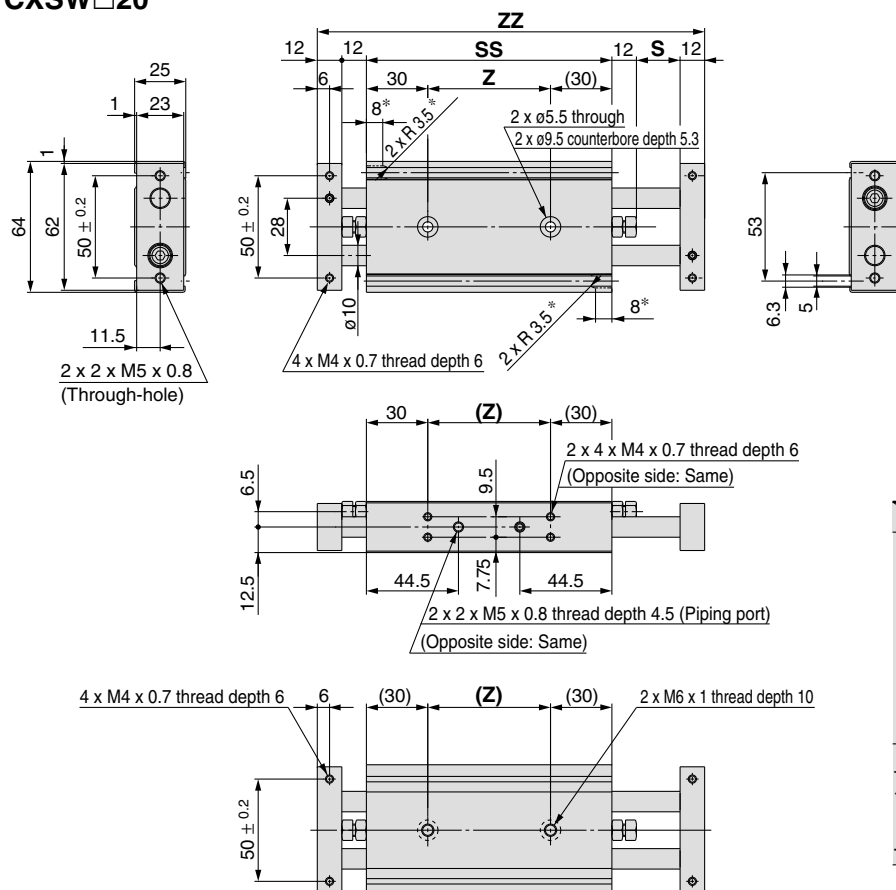
CXSW□15



					(mm)
	Model	S	SS	ZZ	Z
Standard stroke	CXSW□15-10	10	105	153	55
	CXSW□15-20	20	115	173	65
	CXSW□15-30	30	125	193	75
	CXSW□15-40	40	135	213	85
	CXSW□15-50	50	145	233	95
Long stroke (-XB11)	CXSW□15-75	75	170	283	120
	CXSW□15-100	100	195	333	145
	CXSW□15-125	125	220	383	170
	CXSW□15-150	150	245	433	195

* Only the CXSW□15-10 and the CXSW□15-20 have a groove cut out for installing auto switches.
(The dimensions are marked "*").

CXSW□20

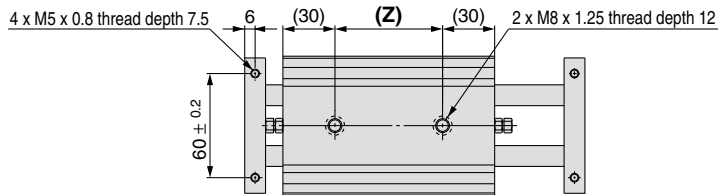
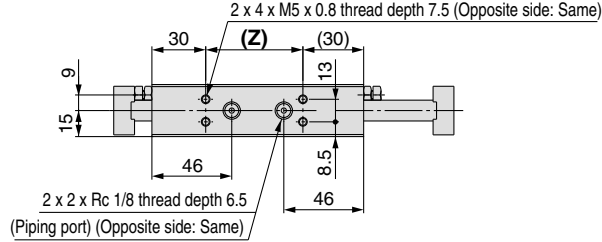
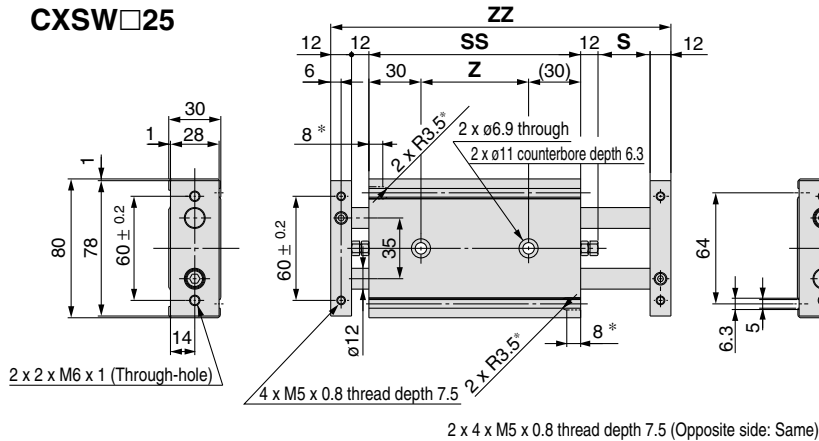


		(mm)			
	Model	S	SS	ZZ	Z
Standard stroke	CXSW□20-10	10	120	178	60
	CXSW□20-20	20	130	198	70
	CXSW□20-30	30	140	218	80
	CXSW□20-40	40	150	238	90
	CXSW□20-50	50	160	258	100
	CXSW□20-75	75	185	308	125
Long stroke (-XB11)	CXSW□20-100	100	210	358	150
	CXSW□20-125	125	235	408	175
	CXSW□20-150	150	260	458	200
	CXSW□20-175	175	285	508	225
	CXSW□20-200	200	310	558	250

* Only the CXSW□20-10 has a groove cut out for installing auto switches.
(The dimensions are marked "*").

Dimensions: ø25, ø32

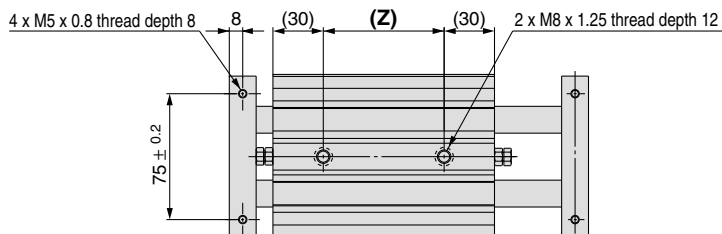
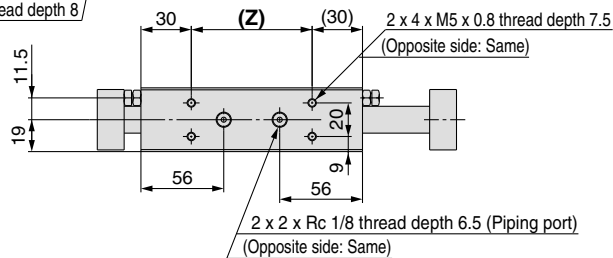
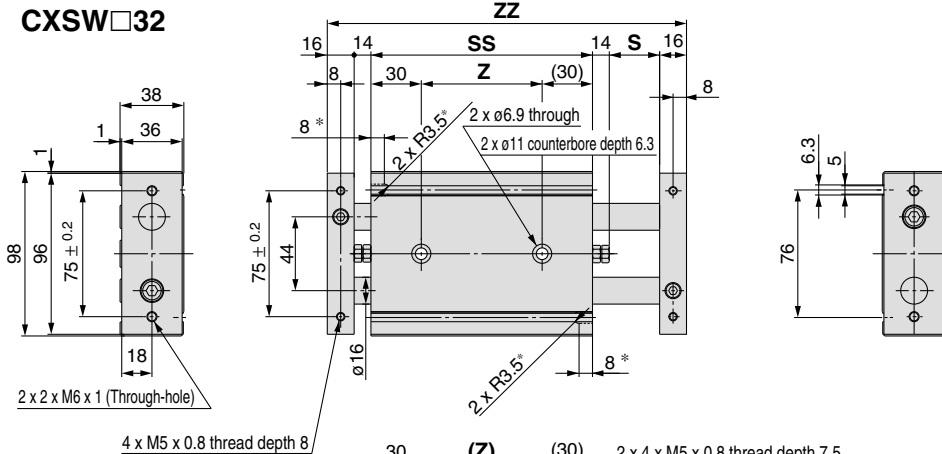
CXSW□25



		(mm)				
	Model	S	SS	ZZ	Z	
Standard stroke	CXSW□25-10	10	122	180	62	
	CXSW□25-20	20	132	200	72	
	CXSW□25-30	30	142	220	82	
	CXSW□25-40	40	152	240	92	
	CXSW□25-50	50	162	260	102	
	CXSW□25-75	75	187	310	127	
Long stroke (-XB11)	CXSW□25-100	100	212	360	152	
	CXSW□25-125	125	237	410	177	
	CXSW□25-150	150	262	460	202	
	CXSW□25-175	175	287	510	227	
	CXSW□25-200	200	312	560	252	

* Only the CXSW□25-10 has a groove cut out for installing auto switches.
(The dimensions are marked “*”).

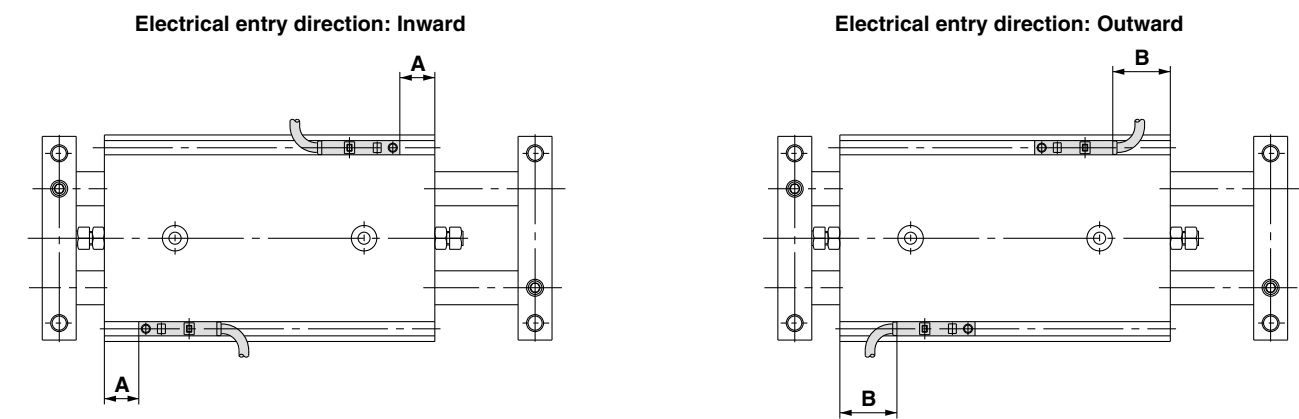
CXSW□32



		(mm)				
	Model	S	SS	ZZ	Z	
Standard stroke	CXSW□32-10	10	143	213	83	
	CXSW□32-20	20	153	233	93	
	CXSW□32-30	30	163	253	103	
	CXSW□32-40	40	173	273	113	
	CXSW□32-50	50	183	293	123	
	CXSW□32-75	75	208	343	148	
Long stroke (-XB11)	CXSW□32-100	100	233	393	173	
	CXSW□32-125	125	258	443	198	
	CXSW□32-150	150	283	493	223	
	CXSW□32-175	175	308	543	248	
	CXSW□32-200	200	333	593	273	

* Only the CXSW□32-10 has a groove cut out for installing auto switches.
(The dimensions are marked “*”).

Auto Switch Proper Mounting Position (Detection at Stroke End)



Bore size (mm)	A	D-Z7/Z8, D-Y7□W D-Y5□, D-Y7□	D-Y6□, D-Y7□V D-Y7□WV	D-Y7BAL
		B	B	B
6	13.8	9.8(8.3)	11.3	3.8
10	28.5	24.5(23)	26	—
15	35	31(29.5)	32.5	—
20	42.5	38.5(37)	40.5	—
25	43.5	39.5(38)	41.5	33.5
32	54	50(48.5)	52	44

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

As for auto switch mounting dimensions, auto switch mounting method and its operating range, those are the same as basic type. Refer to page 569