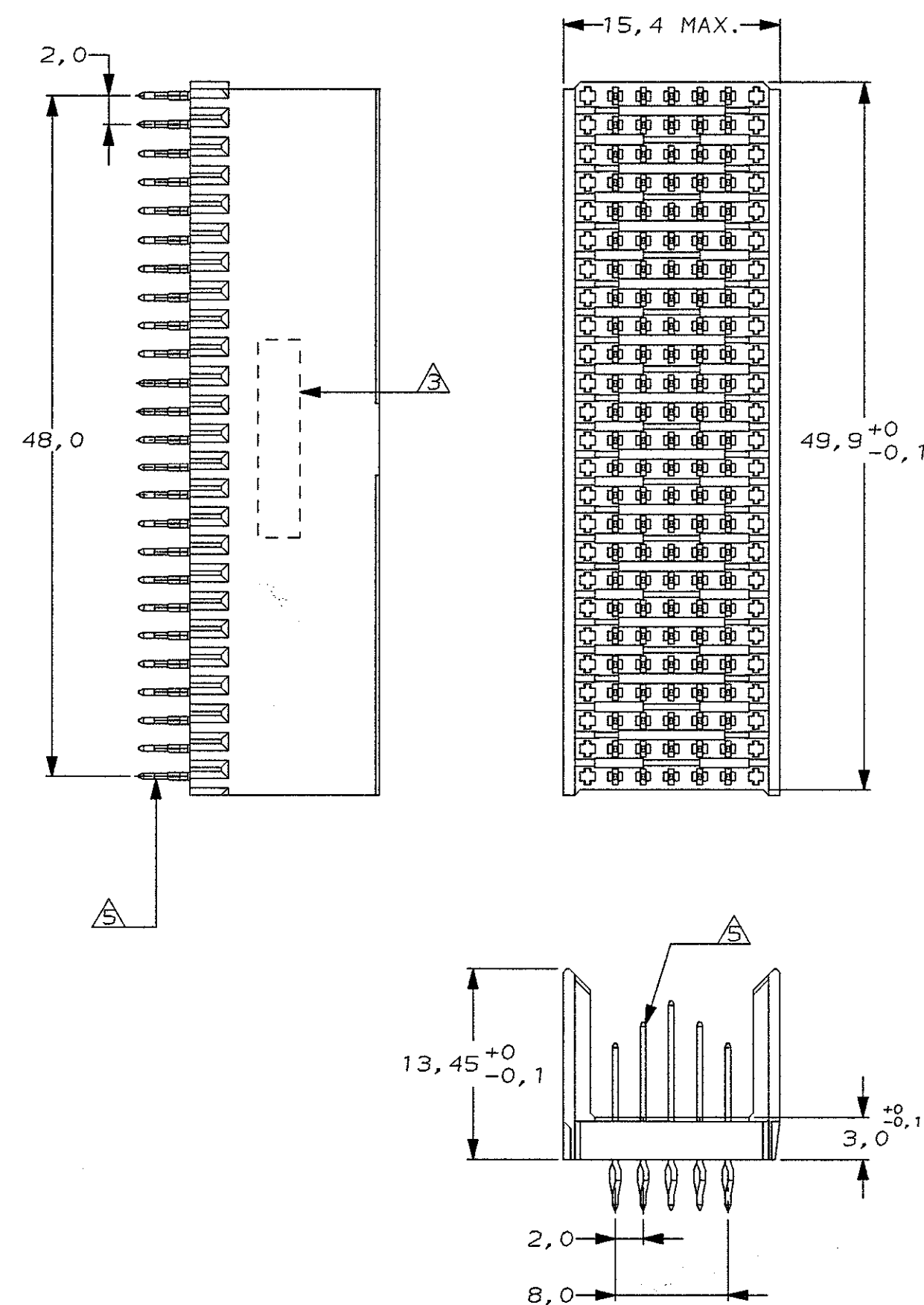
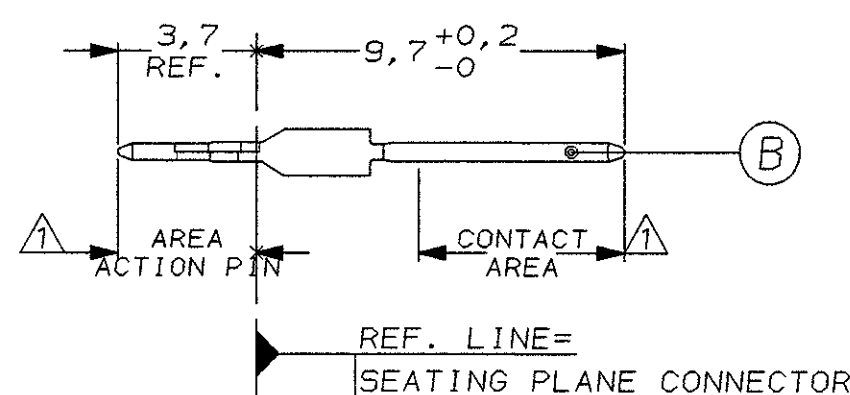


CONNECTOR ASSEMBLY EXEMPLARY LOADED



CONTACT DIMENSIONS



DO NOT SCALE
DIMENSIONS IN mm

METRIC

THIRD ANGLE
PROJECTION



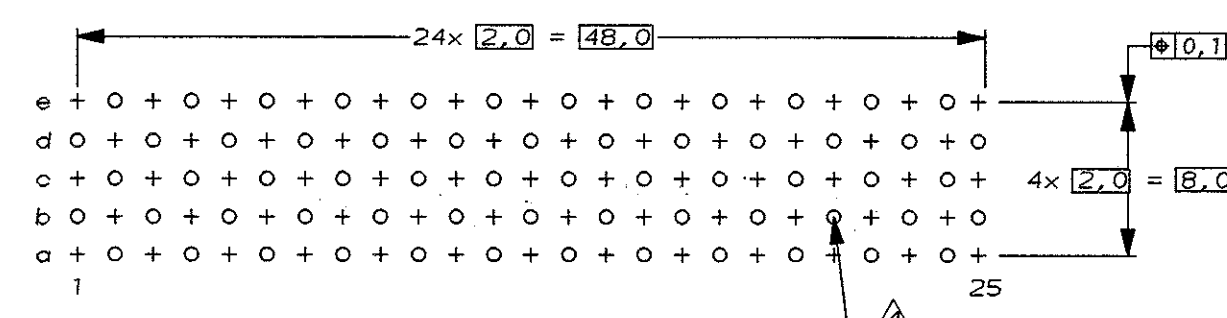
CONTACT LAYOUT

	z	a	b	c	d	e	f
1			B		B		
2		B		B		B	
3			B		B		
4		B		B		B	
5			B		B		
6		B		B		B	
7			B		B		
8		B		B		B	
9			B		B		
10		B		B		B	
11			B		B		
12		B		B		B	
13			B		B		
14		B		B		B	
15			B		B		
16		B		B		B	
17			B		B		
18		B		B		B	
19			B		B		
20		B		B		B	
21			B		B		
22		B		B		B	
23			B		B		
24		B		B		B	
25			B		B		

NOTES:

- 1 PLATING
CONTACT AREA: 0,8µm Au MIN. OVER 1,3µm Ni MIN.
ACTION PIN : 0,5µm SnPb MIN. OVER 1,3µm Ni MIN.
- 2 MATERIAL CONTACT: PHOSPHORBRONZE.
MATERIAL HOUSING: GLASSFILLED POLYESTER.
- 3 CONNECTOR PRINTED WITH PARTNUMBER AND DATECODE.
- 4 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID.
TOTAL 62 HOLES .
- 5 FOR ACTUAL PIN LOADING SEE "CONTACT LAYOUT"
- 6 CONNECTOR ASSEMBLY LUBRICATED WITH BELLCORE
APPROVED LUBRICANT. TECHNICAL REFERENCE :
TR-NWT-001217 ISSUE 1, SEPT 1992.

RECOMMENDED PCB-HOLE LAY-OUT COMPONENT SIDE SHOWN



THIS DRAWING IS
PRELIMINARY

P.C.B. HOLE DIM. ACTION PIN
DRILLED HOLE: 0,7±0,025mm
FIN. HOLE : 0,55 TO 0,65mm
Cu-thks : 0,025 TO 0,050mm
SnPb-thks : 0,004 TO 0,010mm

FINISH				MATERIAL		PARTNUMBER
1	2	3	4	5	6	188667-9
1	2	3	4	5	6	188667-1
CUSTOMER DRAWING				FOR REFERENCE ONLY WILL NOT BE UPDATED		
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THIS DRAWING IS UNPUBLISHED RELEASED FOR PUBLICATION				19		
AMP				AMP HOLLAND B.V. 's-Hertogenbosch, The Netherlands.		
NAME				Z-PACK 2mm HM TYPE B		
0 EH-0590-95				62 POS. MALE CONN. ASSEMBLY		
LTR. REVISION RECORD				SELECTIVE LOADED		
DR. E. DERKS				DWG. No.		
CHK. B. MOOIJ				C-188667		
APP. -				REV. LTR.		
DATE: 12.05.95				0		
DATE: 12-5-95				1 OF 1		
DATE: -				A2		