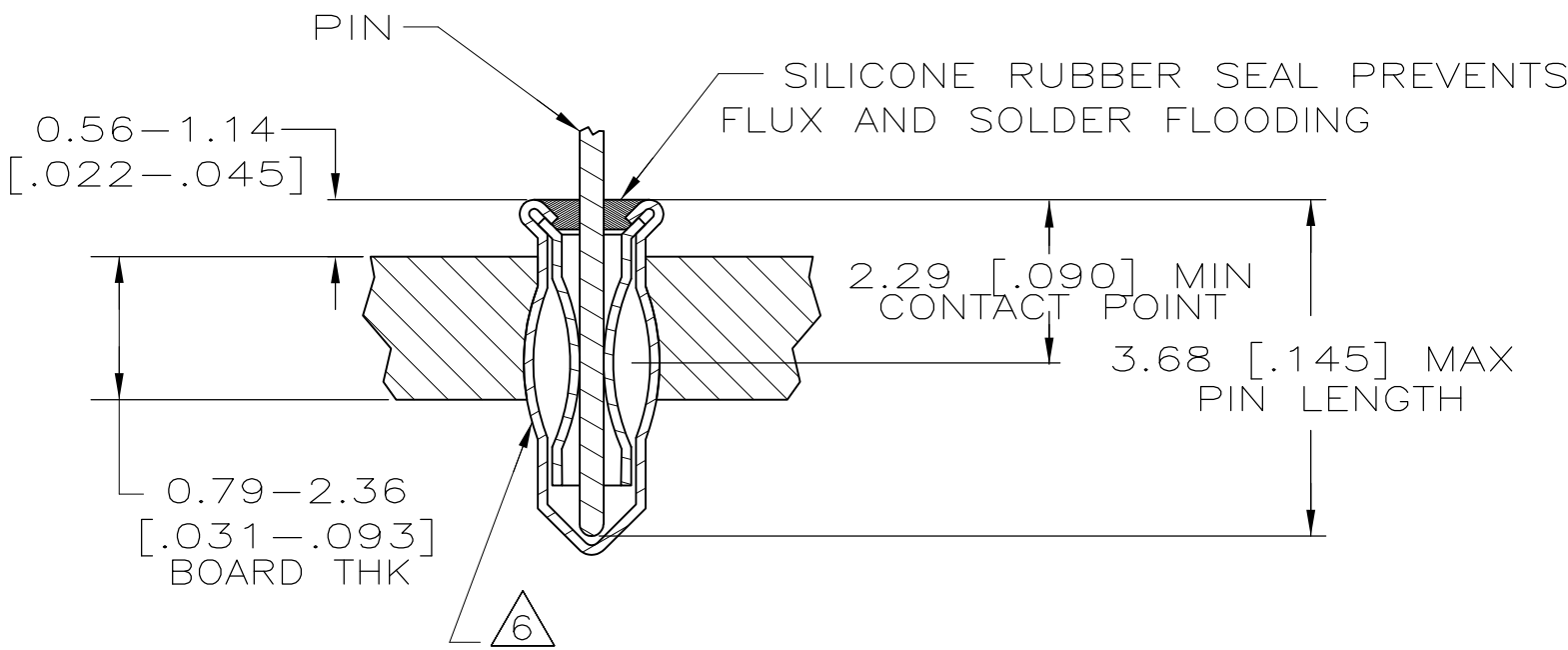
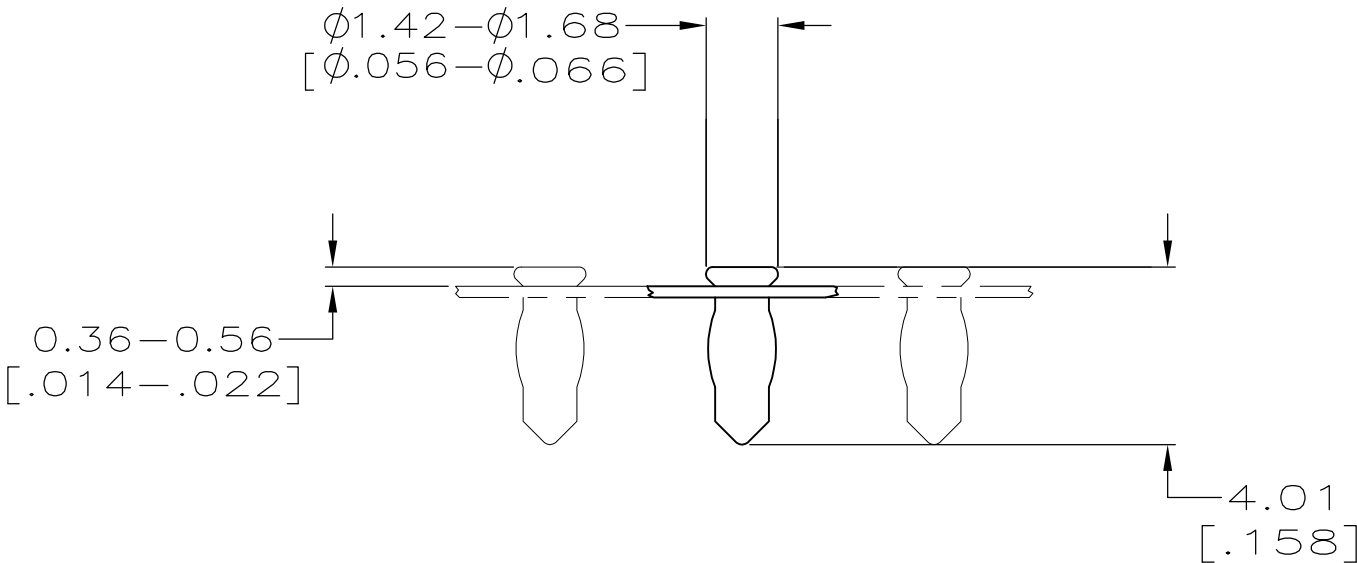
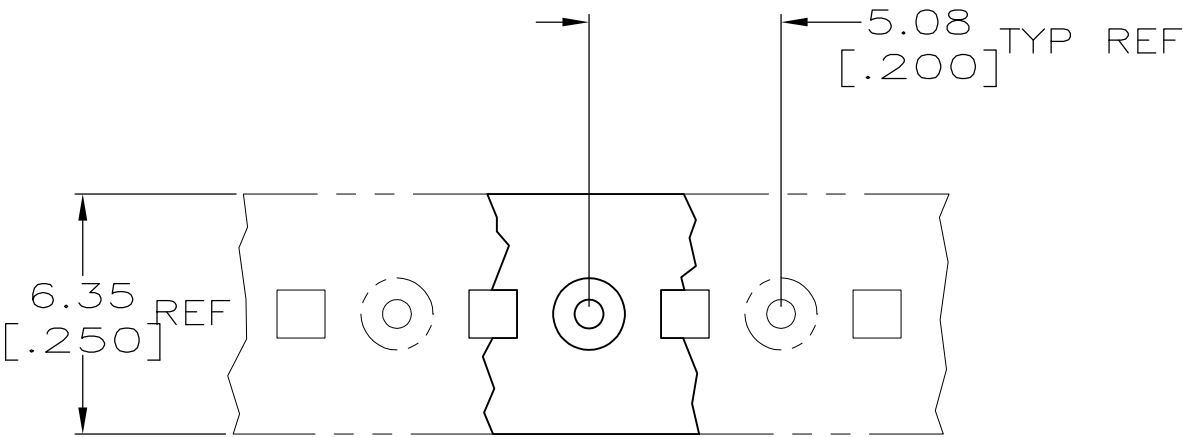


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53		0	RELEASED	26JAN06	JDP	JGH
			01	REV PER ECO-09-024606	03NOV09	KK	AEG



- 1 MATERIAL:
EYELET — COPPER PER ASTM B 152
SPRING — BERYLLIUM COPPER PER ASTM B 194
SEALANT — SILICONE RUBBER
- 2 TIN PLATE PER ASTM B 545, [.000100] MIN THK.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MIN THK ON CONTACT AREA.
- 4 PACKAGED 50,000 PER REEL
- 5 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS $\phi 1.07$ [$\phi .042$] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 7 PACKAGED 10,000 PER REEL
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

8 OBSOLETE	2.29-3.68 [.090-.145]	$\phi 0.30 - \phi 0.46$ [$\phi .012 - \phi .018$]	GOLD 3	TIN 2	7 1-5645947-5
	2.29-3.68 [.090-.145]	$\phi 0.38 - \phi 0.53$ [$\phi .015 - \phi .021$]	GOLD 3	TIN 2	7 1-5645947-2
	2.29-3.68 [.090-.145]	$\phi 0.38 - \phi 0.53$ [$\phi .015 - \phi .021$]	GOLD 3	TIN 2	4 5645947-2
	2.29-3.68 [.090-.145]	$\phi 0.38 - \phi 0.53$ [$\phi .015 - \phi .021$]	TIN 2	TIN 2	4 5645947-1
	LENGTH	DIA 5	SPRING	EYELET	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE	26JAN06	 Tyco Electronics Corporation AMP Incorporated Harrisburg, PA 17105-3608			
		CHK J. HAVENER	26JAN06				
DIMENSIONS: mm [INCHES]		APVD J. HAVENER	26JAN06	NAME			
		PRODUCT SPEC		MINIATURE SPRING SOCKET ASSY SERIES 1 SHORT WITH SEALANT			
		108-14008					
		APPLICATION SPEC					
		114-26004		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL		WEIGHT		A2	00779	C=5645947	—
		FINISH		CUSTOMER DRAWING			
SEE TABLE				SCALE	10:1	SHEET	1 of 1
				REV			
				01			