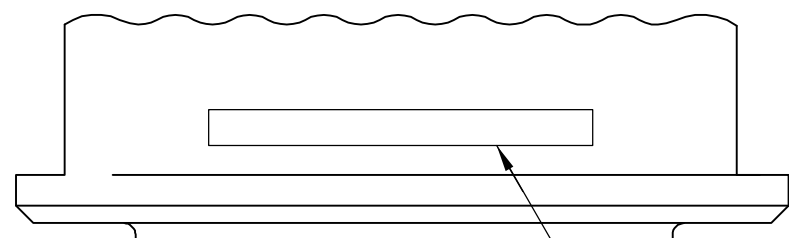
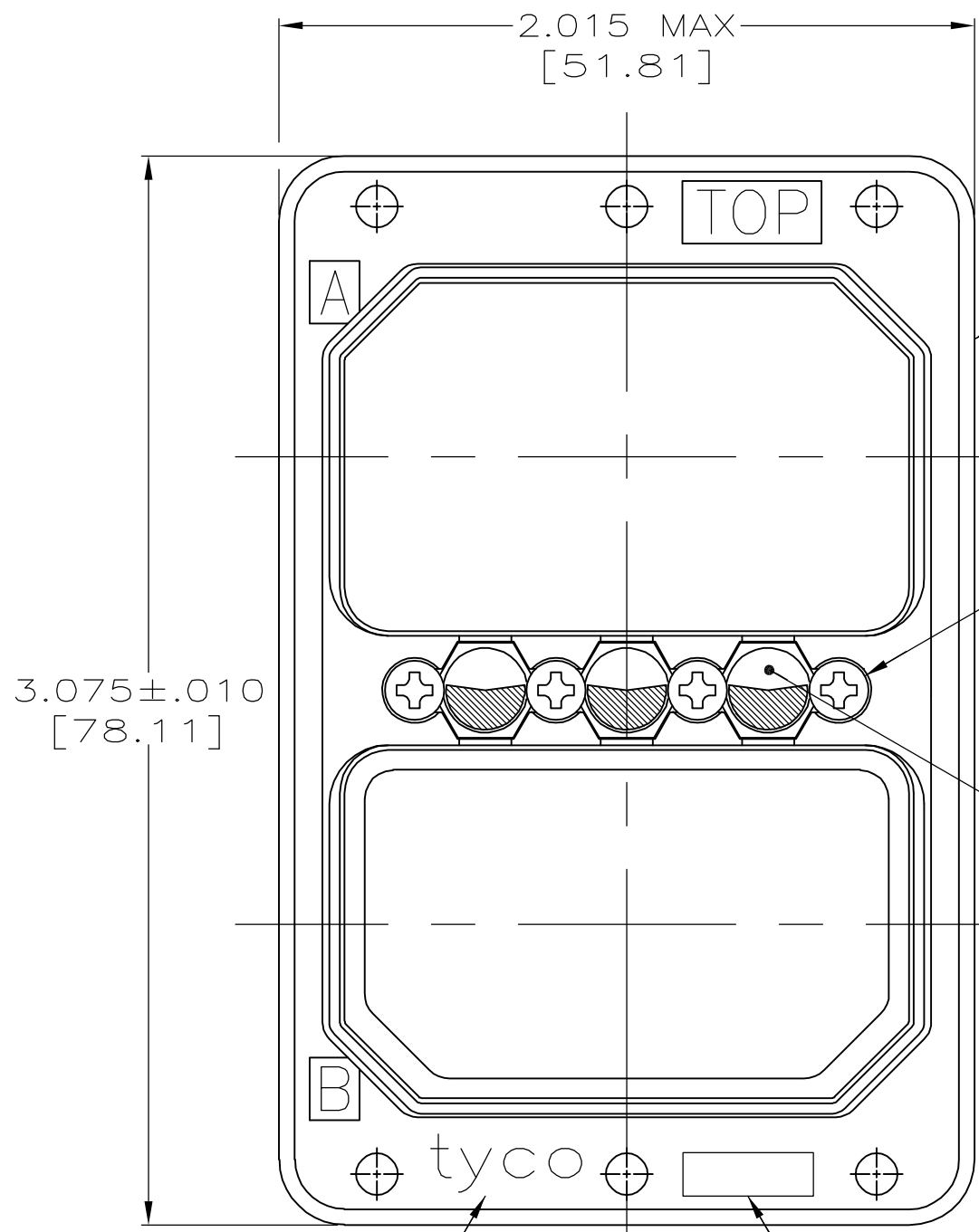


LOC		DIST		REVISIONS			
DF	AO	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D		REV PER ECO 05-011136	06JAN06	PY	DE



TYCO PART NUMBER
& DESCRIPTIVE NO.
MARKED IN THIS AREA



RECEPTACLE SHELL
MATERIAL: ALUMINUM PER QQ-A-591
FINISH: CADMIUM PLATED PER QQ-P-416
COLOR: YELLOW CHROMATE

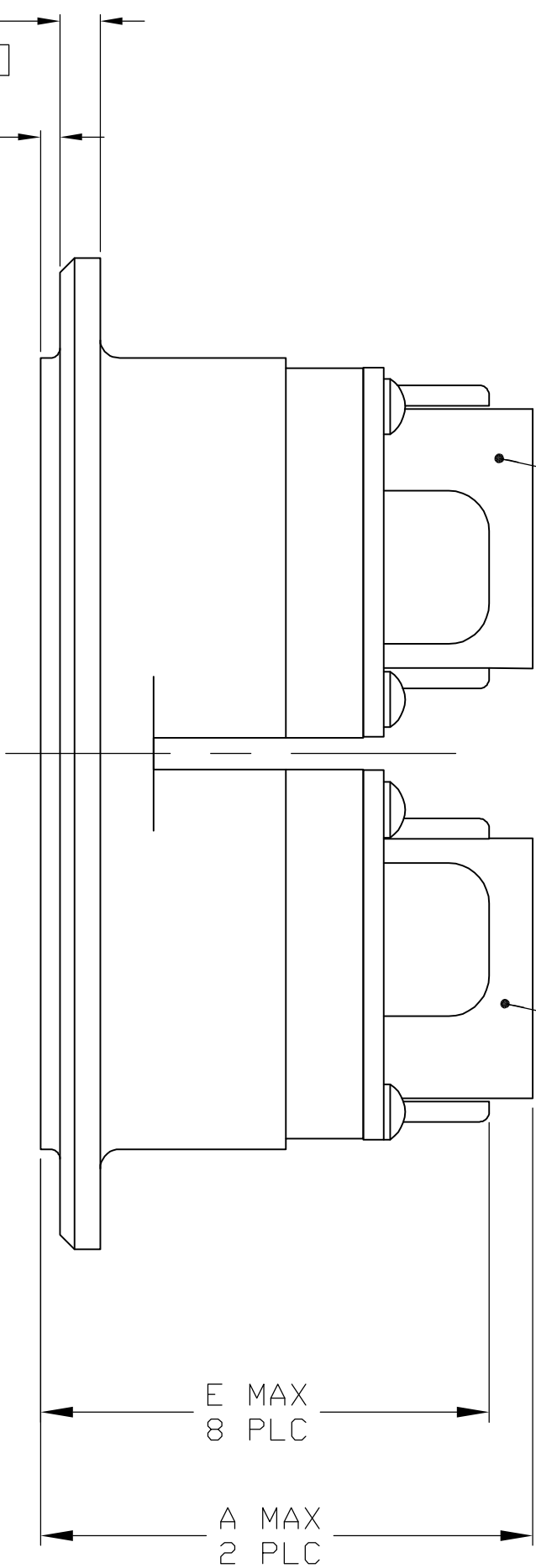
SCREW, 4 REQUIRED
MATERIAL: STAINLESS STEEL PER QQ-S-776
FINISH: PASSIVATED PER QQ-P-35B

KEYING INSERT, 3 REQUIRED
MATERIAL: ALUMINUM PER QQ-A-200
FINISH: CADMIUM PLATED PER QQ-P-416
YELLOW CHROMATE

TYCO MARKED
IN THIS AREA

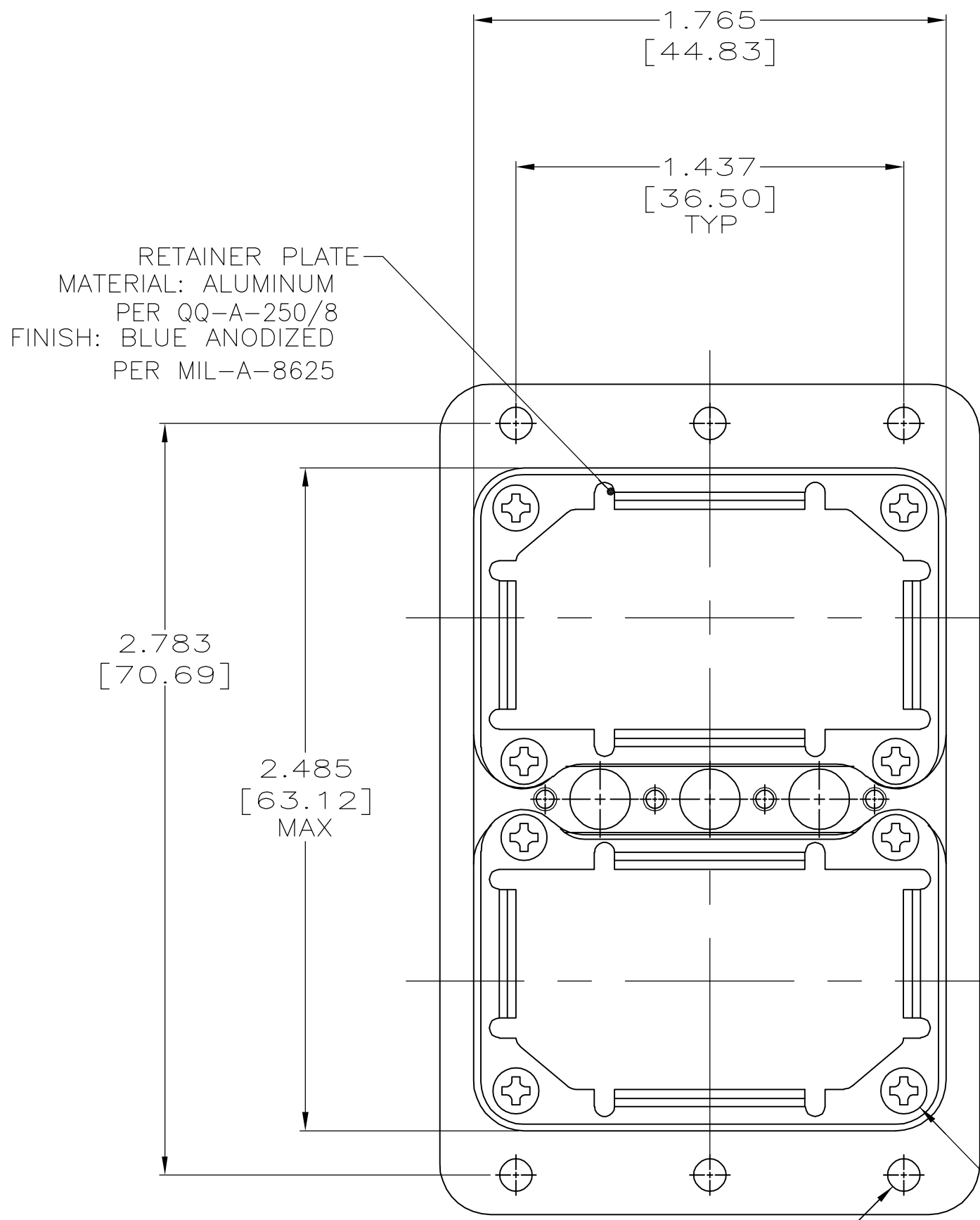
DATE CODE MARKED
IN THIS AREA

.125
[3.18]
.060
[1.52]



INSERT ASSY
SEE TABLE FOR
MATERIAL & SIZE

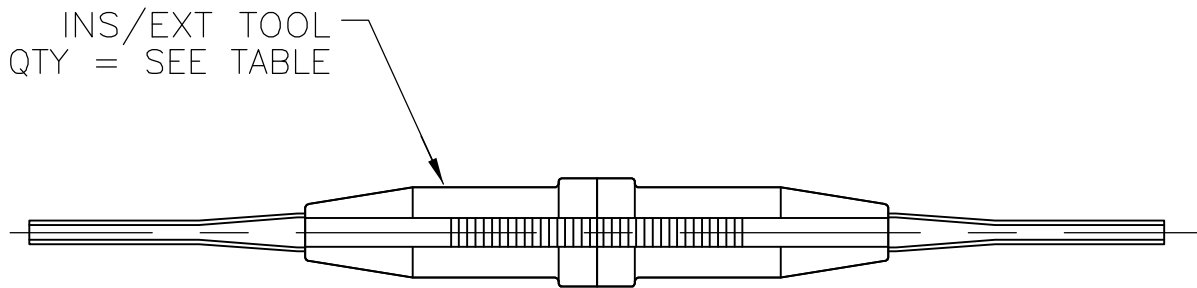
INSERT ASSY
SEE TABLE FOR
MATERIAL & SIZE



RETAINER PLATE
MATERIAL: ALUMINUM
PER QQ-A-250/8
FINISH: BLUE ANODIZED
PER MIL-A-8625

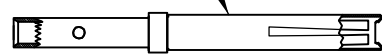
Ø.120±.002
[3.05±0.05]
6 PLC

SCREW & LOCKWASHER (QTY=8)
MATERIAL: STAINLESS STEEL
PER QQ-S-766
FINISH: PASSIVATED
PER QQ-P-358

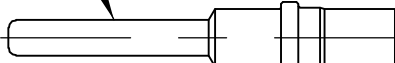


INS/EXT TOOL
QTY = SEE TABLE

SIZE 22 SOCKET CONTACT
QTY = SEE TABLE



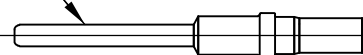
SIZE 12 PIN CONTACT
QTY = SEE TABLE



SIZE 16 PIN CONTACT
QTY = SEE TABLE



SIZE 20 PIN CONTACT
QTY = SEE TABLE



1. KEYING IS SET IN POSITION "01".
2. CONTACTS ARE PACKAGED SEPARATELY AND SHIPPED WITH CONNECTOR. 213442-2 ONLY

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.C.THOMAS 8-22-05	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		CHK D.EARY 8-22-05	NAME ASSEMBLY,ARINC 404 RECEPTACLE -	

