

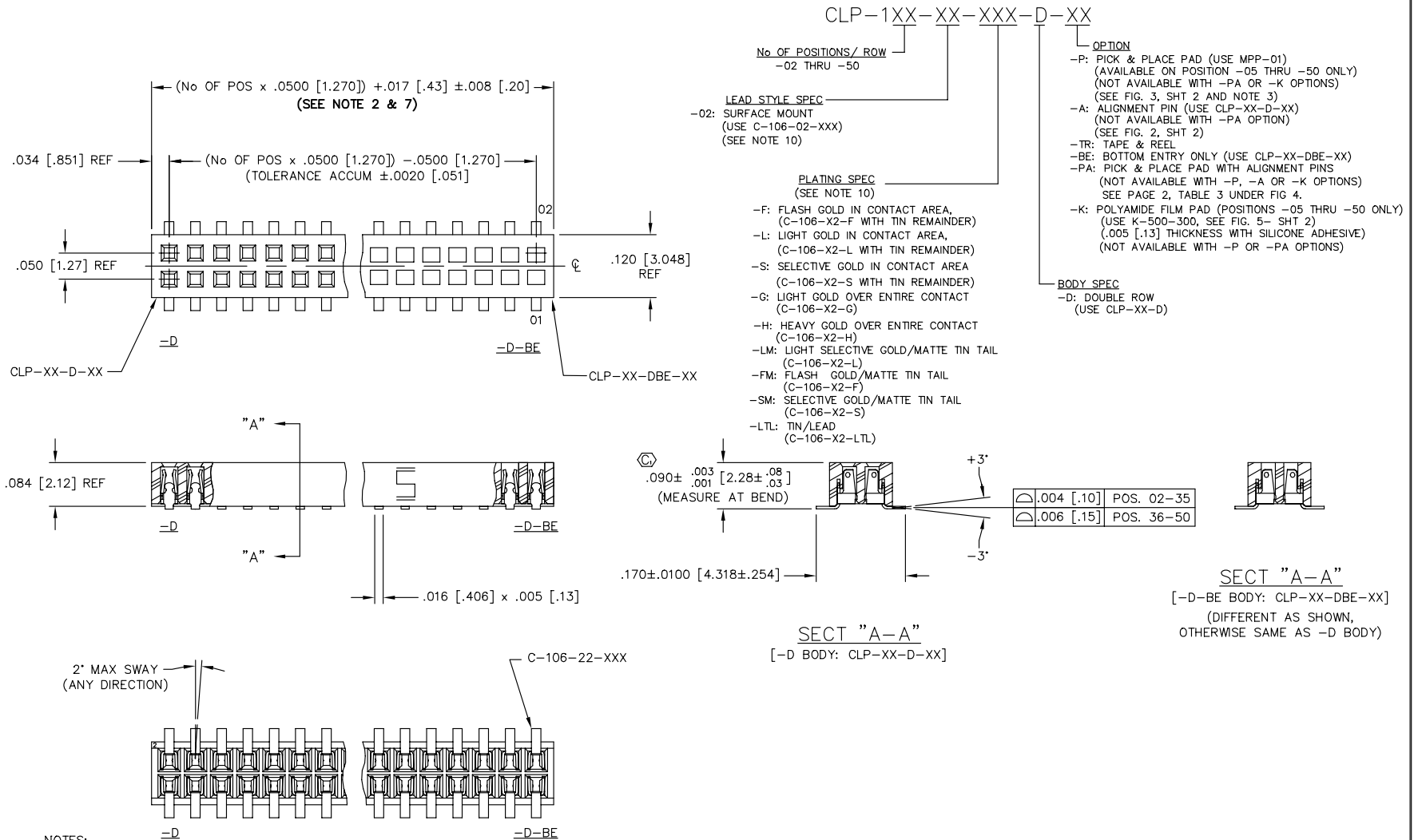
REVISION BR

DO NOT SCALE
FROM THIS PRINT

DIMENSIONS ARE IN INCHES [MILLIMETERS ARE IN BRACKETS]		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS $\pm .1$ [2.54]	THREE PLACE DECIMALS $\pm .005$ [.127]	ANGLES	$\pm 2^\circ$
TWO PLACE DECIMALS $\pm .01$ [.25]	FOUR PLACE DECIMALS $\pm .0020$ [.051]		

TITLE: LOW PROFILE
.050 x .050
DOUBLE ROW ASM

DWG NO: CLP-1XX-XX-XXX-D-XX
SHEET 1 OF 2



NOTES:

1. MINIMUM PUSHOUT FORCE: .5 lb (8 OZ).
2. ONE POSITION WILL BE LOST FOR EVERY CUT MADE ON A SOCKET STRIP: CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
3. TUBE PACKAGE POSITIONS 5 - 50 ONLY. POSITIONS 2-4 ARE TO BE LAYER PACKAGED.
4. SHEAR TAILS TO DIMENSIONS SHOWN: .003 [.08] MAX BURR.
5. PARTS TO BE SYMMETRICAL ABOUT CL WITHIN $\pm .0015$.
6. $\odot$ REPRESENTS A CRITICAL DIMENSION.
7. ENDWALL AFTER CUTTING: $.0185 \pm .0025$ [.470 $\pm$.064]
8. VOID CORES MAY NOT BE PRESENT.
9. NOTE DELETED.
10. HAND FILL USE C-106-01-XX.
AUTOMATION USE C-106-22-XX FOR -BE AND MOLDED -A.

PROPRIETARY NOTE

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OTHER THAN THAT FOR WHICH IT WAS
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MATERIAL:
BODY: LCP
COLOR: BLACK
CONTACT: PHOSPHOR BRONZE

PLOT SCALE: .150/ DIMSCALE: .125

EXISPROD\ASSEMBLY\050
CLP-DASM

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: PURVIS 1-31-94

SHEET 1 OF 2
CLP-1XX-XX-XXX-D-XX