

ALL DIMENSIONS ARE
FOR REFERENCE ONLY

DIMENSIONS ARE IN INCHES [MILLIMETERS]
UNLESS OTHERWISE NOTED

PRODUCT SPECIFICATION SHEET				DWG NO	561 SP
REVISIONS				TITLE	
REV	ECO	DESCRIPTION			BY/DATE
A		INITIAL RELEASE			IB 6 AUG 96
				APPROVED	

SPECIFICATIONS

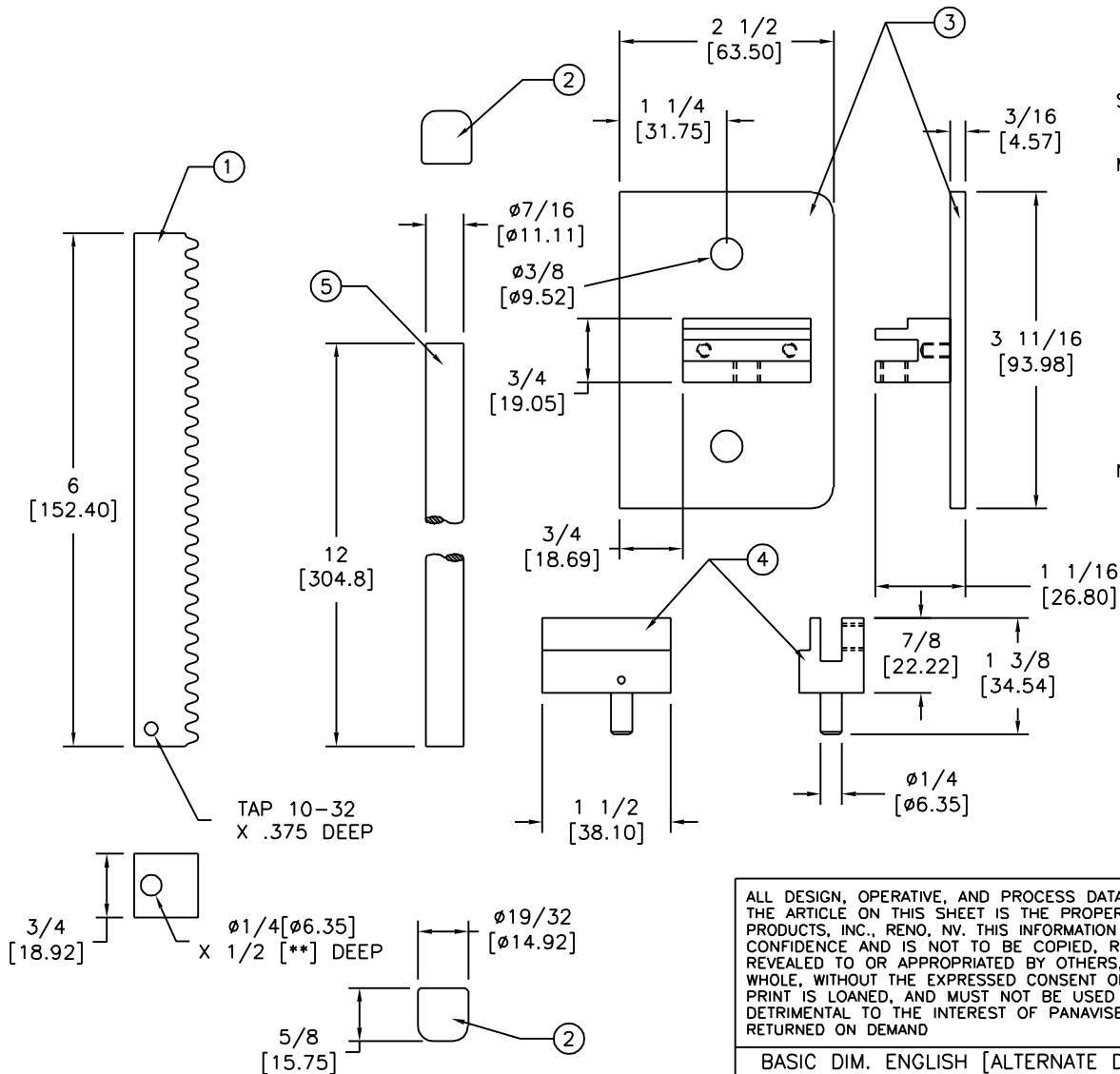
SHIPPING WEIGHT 1.94 POUNDS [.88 KG]

MATERIAL:

1. GEAR RACK MILD STEEL,
3/4 [19] SQUARE
BLACK OXIDE FINISH ON TEETH
GROUND FINISH THREE SIDES
2. LEVER ROD CAPS BLACK VINYL
3. LOWER DIE HOLDER . 6061-T6 ALUMINUM
NATURAL FINISH
4. UPPER DIE HOLDER . 6061-T6 ALUMINUM
NATURAL FINISH
5. 560 ROD 1/4 X 3/4 [19] STEEL STUD
560 ROD $\phi 7/16$ X 12 C/R STEEL
BRIGHT ZINC PLATED

NOT SHOWN:

- SCREWS (2 EA) SCREW
1/4-20 X 3/4 [19]
FILISTER HEAD
ZINC PLATED STEEL
- SCREWS (2 EA) STEEL SET SCREW SOCKET HEAD
5/16-18 X 1/2
CONE POINT
BLACK OXIDE
- SCREWS (2 EA) SCREW FHMS
8-32 X 3/8
- WASHER (2 EA) FLAT STEEL WASHER
1/4 X 1/2 X .050
ZINC PLATED



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TITLE

RETRO FIT KIT
502 TO 560

BASIC DIM. ENGLISH [ALTERNATE DIM. METRIC]

DRAWN	DATE	SCALE	SHT	OF	SIZE	DWG. NO.	REV
I BENNETT	AUG 96	NONE	1	1	A	561 SP	A