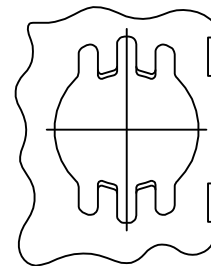
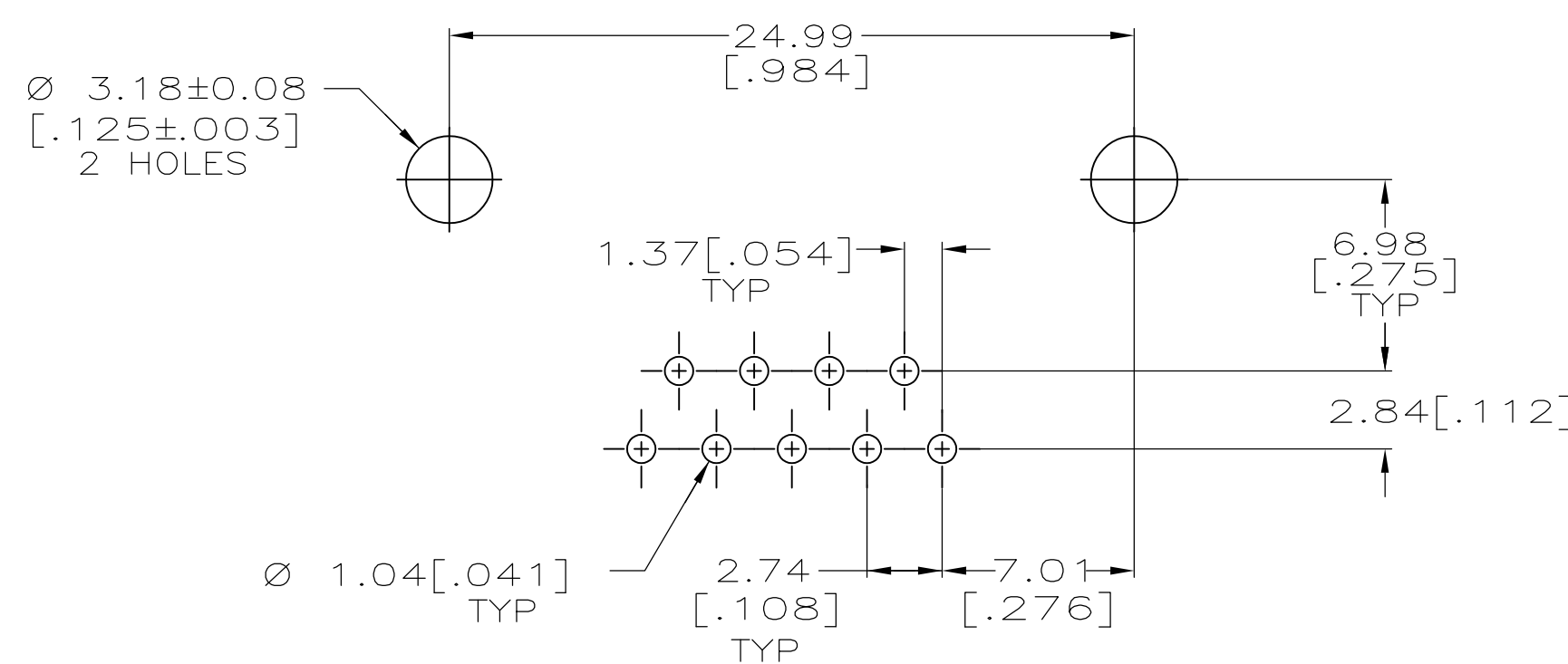
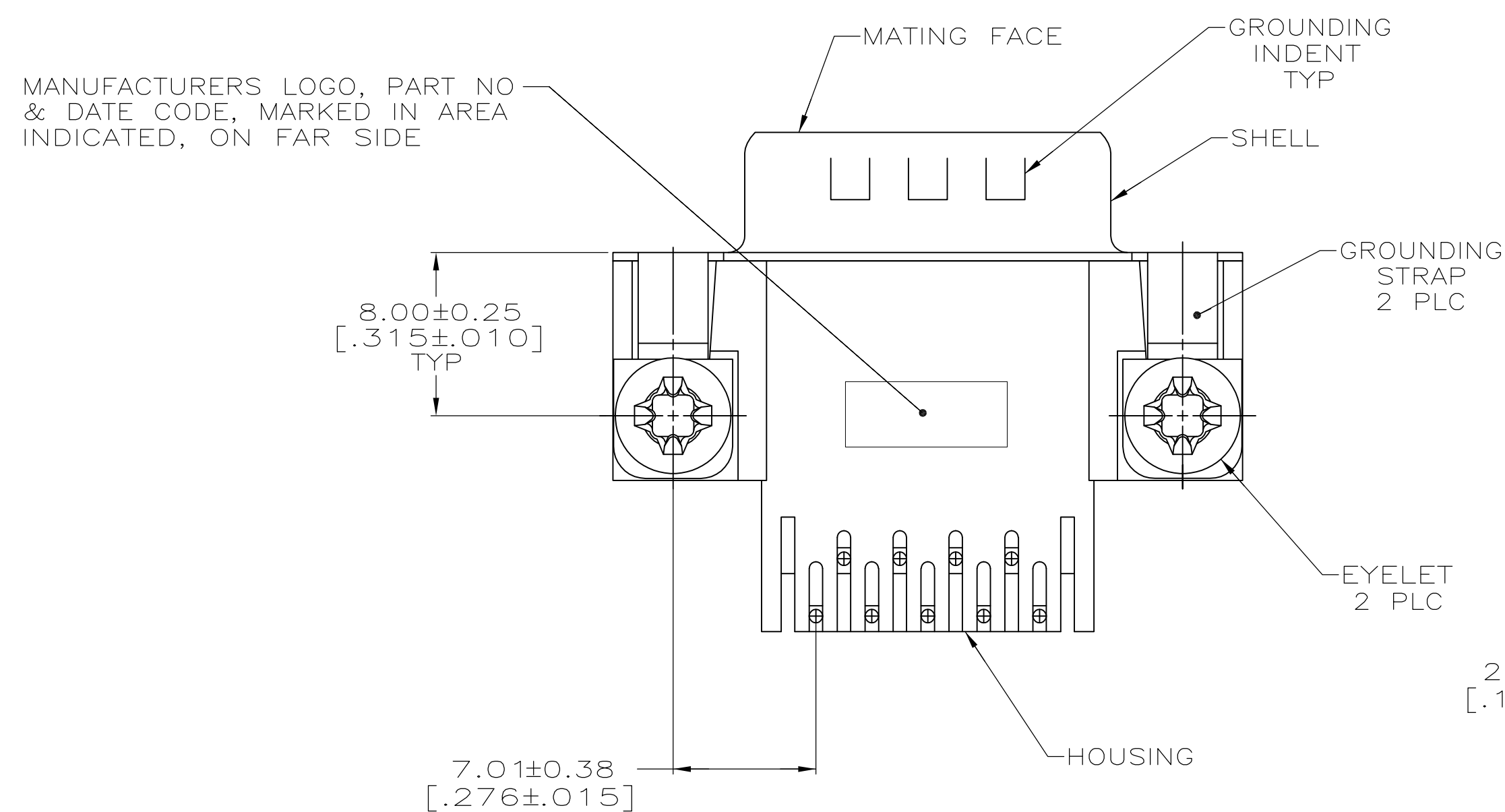
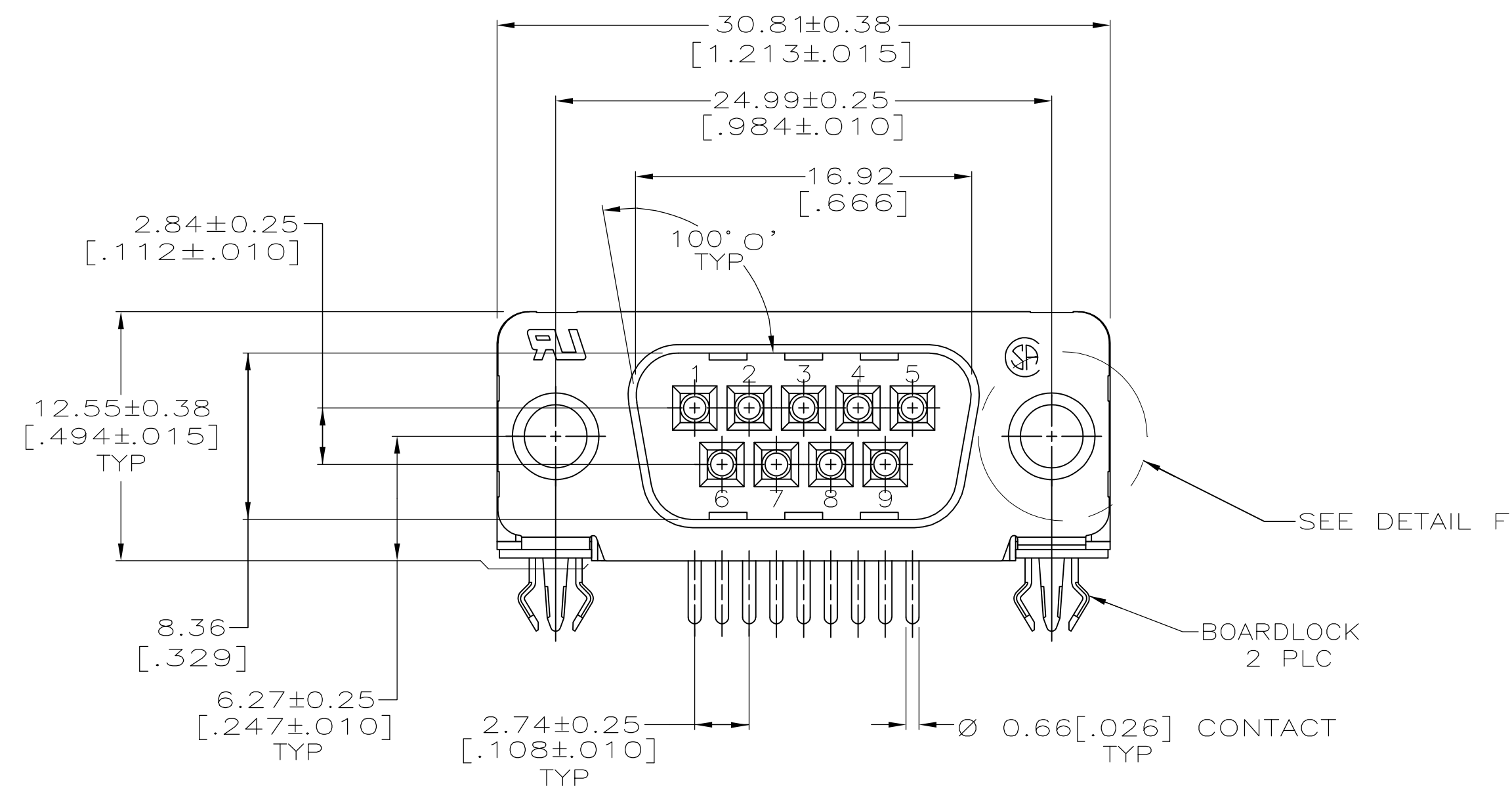


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			C	REVISED PER ECO-12-022391	02JAN2013	CJV	SLB



FOR -6 ONLY

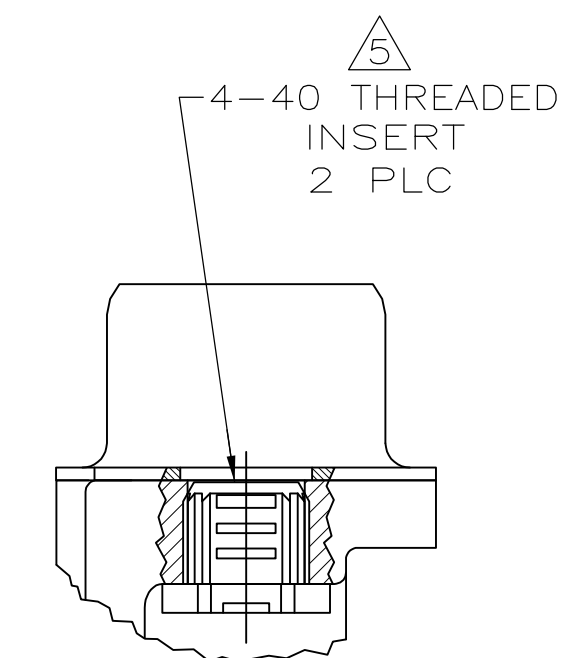
DETAIL F
2 PLC



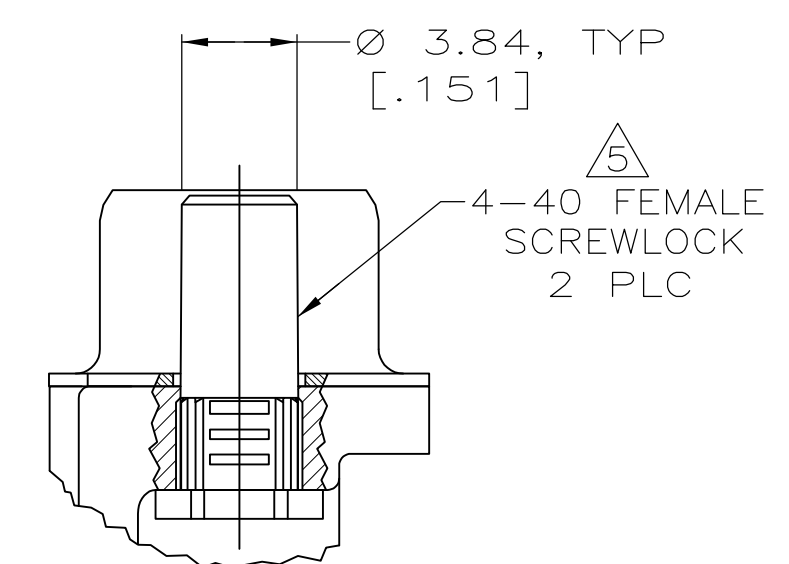
P.C. BOARD MOUNTING DIMENSIONS
P.C. BOARD THICKNESS: 1.57[.062]

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- ① HOUSING: NYLON OR POLYESTER, FLAME RETARDANT, UL 94V-0
RATED, GLASS FILLED, BLACK.
CONTACTS: BRASS.
SHELL: CARBON STEEL.
EYELETS: BRASS.
BOARDLOCKS: COPPER ALLOY.
SCREWLOCKS: ZINC.
INSERTS: ZINC.
- ② CONTACTS: SEE TABLE
SHELL: $2.54\mu\text{m}$ [.000100] MIN TIN OVER $1.27\mu\text{m}$ [.000050] MIN
COPPER.
EYELETS: $5.08\mu\text{m}$ [.000200] MIN TIN OVER COPPER FLASH.
BOARDLOCKS: $5.08\mu\text{m}$ [.000200] MIN TIN OVER
 $1.27\mu\text{m}$ [.000050] MIN NICKEL.
SCREWLOCKS: CLEAR CHROMATE.
INSERTS: CLEAR CHROMATE.
- ③ GOLD FLASH ON THE MATING SURFACES, $2.54\mu\text{m}$ [.000100] MIN TIN PLATE
ON THE SOLDER END, $1.27\mu\text{m}$ [.000050] MIN NICKEL UNDERPLATE ON THE
ENTIRE CONTACT.
- ④ $0.76\mu\text{m}$ [.000030] MIN GOLD PLATE ON THE MATING SURFACES, $2.54\mu\text{m}$
[.000100] MIN TIN PLATE ON THE SOLDER END, $1.27\mu\text{m}$ [.000050] MIN
NICKEL UNDERPLATE ON THE ENTIRE CONTACT
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, $0.76\mu\text{m}$ [.000030] MIN
TOTAL ON THE MATING SURFACES, $2.54\mu\text{m}$ [.000100] MIN TIN PLATE ON
THE SOLDER END, $1.27\mu\text{m}$ [.000050] MIN NICKEL UNDERPLATE ON THE
ENTIRE CONTACT.
- ⑤ SCREWLOCKS & INSERTS WILL WITHSTAND 4 IN LBS TORQUE & 20 LBS
PULL OUT FORCE FROM MATING FACE SIDE.
- ⑥ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



DETAIL D



DETAIL E

	SEE DETAIL E		5747832-6
	SEE DETAIL D		5747832-4
 OBSOLETE	SEE DETAIL D		5747832-3
	MOUNTING HARDWARE	CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER Y14.5M-2009		DIN 9137-1 G ATTADIA - DOCKS DWR 04-08-05 S. BOLASH 04-08-05 APVD M. WALSELEY 04-08-05 PRODUCT SPEC 108-40025 APPLICATION SPEC 114-40010		NAME PLUG ASSEMBLY, SIZE 1, 9 POSITION, RIGHT ANGLE, FRONT METAL SHELL, 590 SERIES, BOARDLOCKS, AMPLIMITE HD-20	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P.LC ± — 1 P.LC ± 0.13 [0.005] 3 P.LC ± — 4 P.LC ± — ANGLES ± 2° 0'		SIZE A1	
MATERIAL 		FINISH 		DRAWING NO. 00779	
WEIGHT —		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV. C	