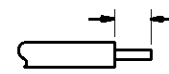
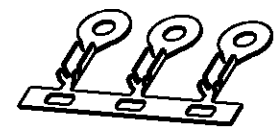
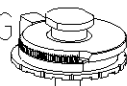
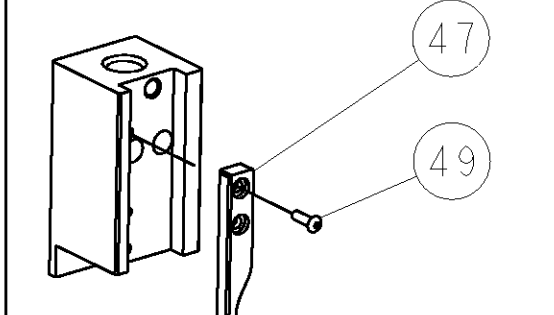
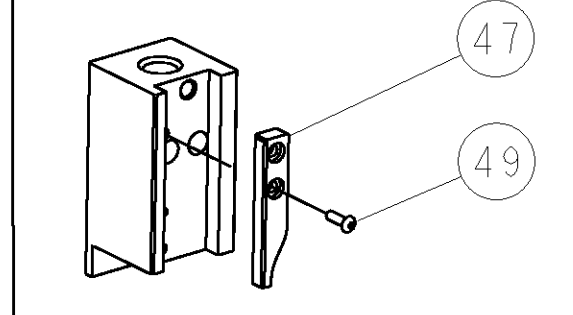
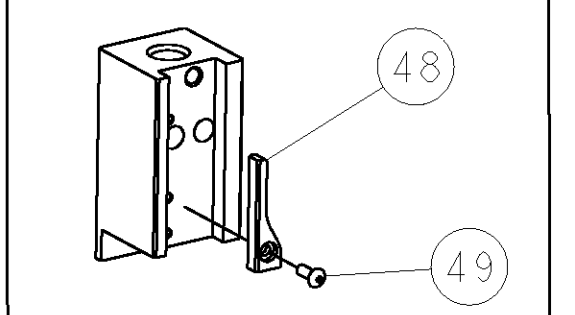
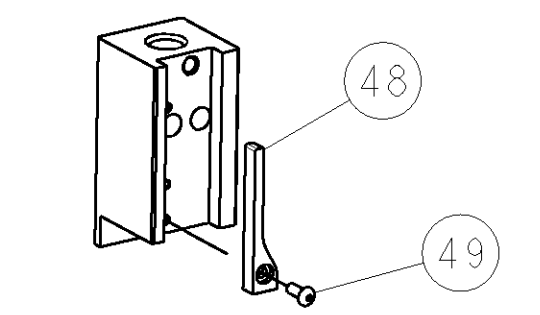


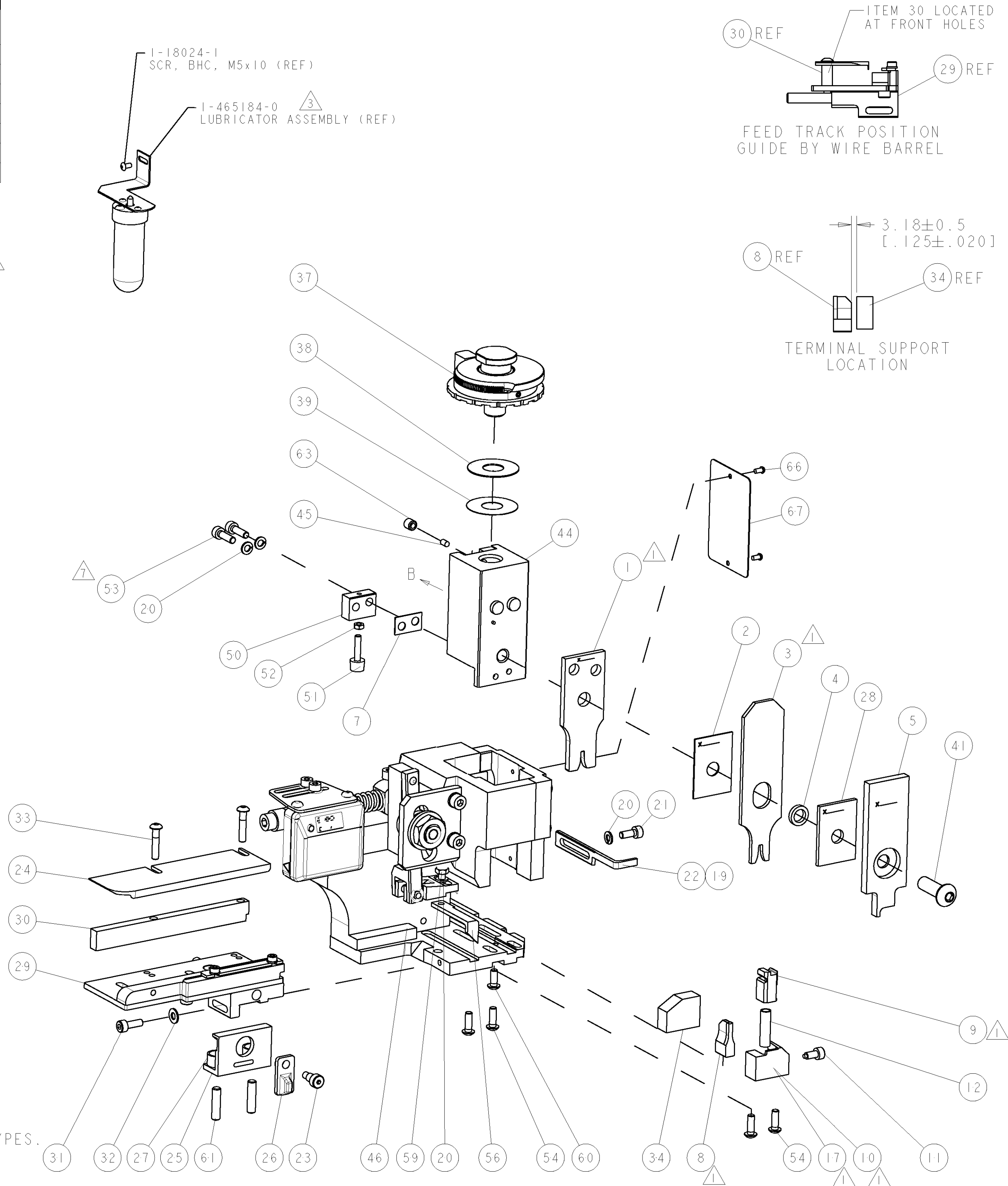
8			7		
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION		
COPYRIGHT 20			BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		
PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528779-1		A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528779-2		A	BENCH	MECH PRE FEED	CUTS CARRIER
1528779-6		A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528779-1		A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528779-2		A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528779-6		A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528779-7		A	-	-	SPARE PARTS KIT

CRIMP DATA			SUMITOMO TERMINAL		SUMITOMO/CUST/TYCO CRIMP SPECS		5 8 9	
TERMINAL NAME: 2.3mm SL SERIES RECEPTACLE								
CRIMP	SIZE	TYPE	RANGE					
WIRE	2.18 [1.086 IN]	F	0.50-1.25mm ²					
INSUL	2.79 [1.110 IN]	F	1.60-2.60 [1.063-1.102 IN] 					
WIRE STRIP LENGTH 5.00-5.50 [1.197-1.217 IN] 			APPL INSTRUCTIONS 408-8322 & 408-8490 					
TERMINAL SEWS DATA SHT -					FEED			
APPL SPEC 8240-4892 -					12.57 [1.495 IN]			
TERMINALS APPLIED								
TYCO TERM PN		MANUF TERM PN						
286559-1		8240-4892						
-		-						
-		-						
-		-						
-		-						
-		-						
WIRE SIZE 		CRIMP HEIGHT 			REF SETTINGS 			
 1.25mm ²		1.30 ±0.05 [1.051 ±.002 IN]			B2			
 1.00mm ²		1.20 ±0.05 [1.047 ±.002 IN]			B9			
 0.85mm ²		1.15 ±0.05 [1.045 ±.002 IN]			C5			
 0.75mm ²		1.15 ±0.05 [1.045 ±.002 IN]			C6			
 0.50mm ²		1.05 ±0.05 [1.041 ±.002 IN]			D2			
-		-			-			
-		-			-			
-		-			-			
-		-			-			
-		-			-			
-		-			-			
-		-			-			

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.
- △ APPLICATOR DESIGNED TO APPLY AVS & AVSS INSULATION TYPES.
- △ CUT TO LENGTH AT ASSEMBLY.
- △ CRIMP DATA SUPPLIED BY ORIGINAL CUSTOMER.
- △ CRIMP HEIGHT CALCULATED BY TYCO ELECTRONICS UK LTD, BASED ON TERMINAL MANUFACTURERS CRIMP WIDTH.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3										LOC	DIST	REVISIONS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
										A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
												A		SEE ECO-07-008797	18APR2007	DP	MC																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	73																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	72																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE					71																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	70																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	68																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION					67																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	2	2	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE					66																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	65																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	64																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0					63																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	62																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	2	2	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0					61																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)					60																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0					59																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	58																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	57																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1338685-1	PAWL, FEED					56																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	55																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	4	4	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)					54																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	2	2	2	2	2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0					53																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3					52																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN					51																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	690753-2	SPACER, TONKER					50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)					49																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	1	-	-	1	-	1	-	1	1338675-1	CAM, UNIVERSAL PRE FEED					48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	-	1	1	-	1	-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED					47																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI					46																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	690191-1	PLUG,NYLON					45																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1338660-1	RAM					44																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	43																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)					41																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	40																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY					39																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1-469367-2	SHIM					38																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY					37																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	36																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL					34																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	2	2	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)					33																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4					32																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0					31																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE					30																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY					29																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	2-455888-2	SPACER, CRIMPER					28																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	2	2	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION					27																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE					26																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL					25																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE					24																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0					23																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	-	1	1	-	1	-	1	-	690472-2	STRIPPER					22																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0					21																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	4	4	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4					20																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	1	-	-	1	-	1	-	1	690472-1	STRIPPER					19																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	18																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	-	-	1	-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT					17																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	16																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	14																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	13																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION					12																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	356885-4	STOP, SHEAR					11																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	1	1	-	1	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT					10																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT					9																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
1	2	2	2	2	2	2	2	2	2	3-1633139-5	ANVIL, COMBINATION					8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	2-240641-1	SPACER					7																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR					5																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER					4																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
1	2	2	2	2	2	2	2	2	2	6-456134-5	CRIMPER, INSULATION F PREMIUM					3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-	1	1	1	1	1	1	1	1	1	455888-6	SPACER, CRIMPER					2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
1	2	2	2	2	2	2	2	2	2	5-1490019-6	CRIMPER, WIRE PREMIUM					1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
-77	-76	-72	-71	-6	-2	-1				PART NO	DESCRIPTION					ITEM NO																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
THIS DRAWING IS A SUBORDINATE DOCUMENT FOR THE ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.										DWN	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1