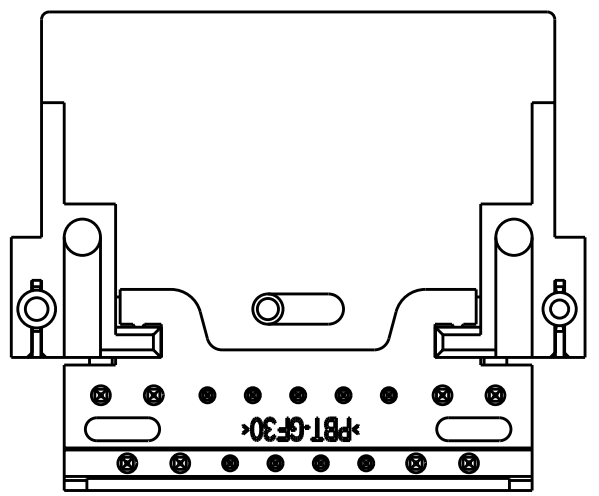
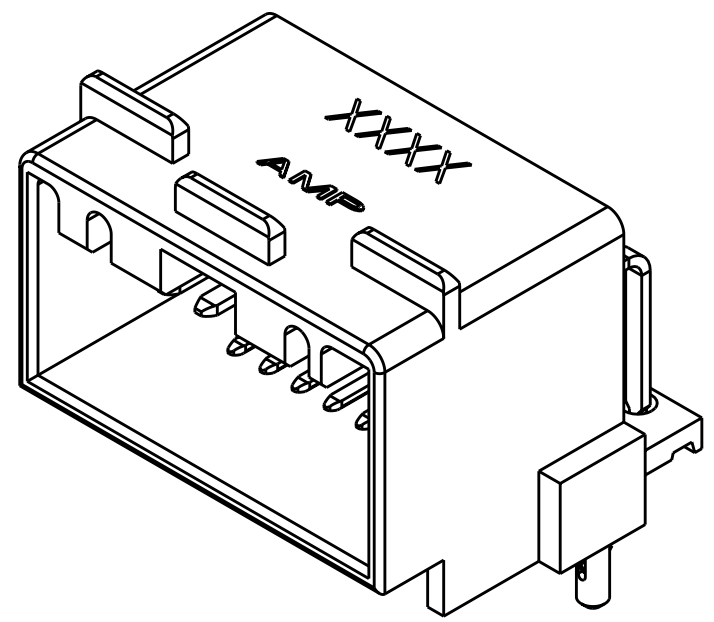
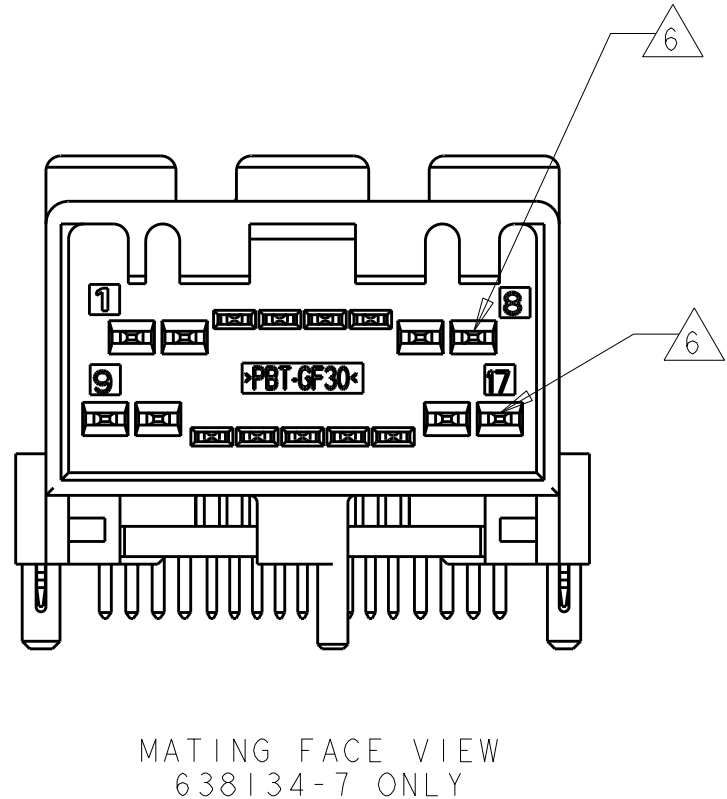
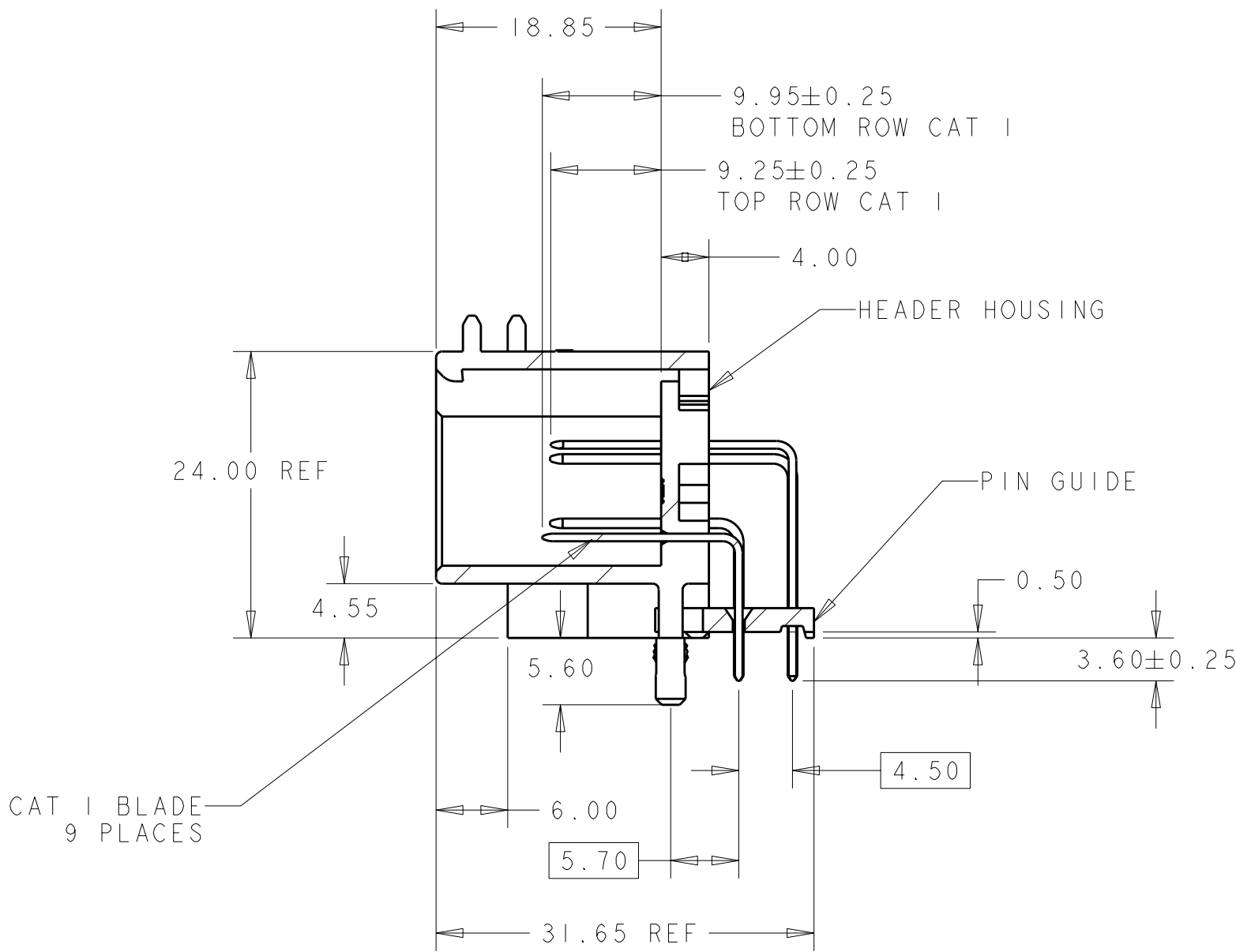
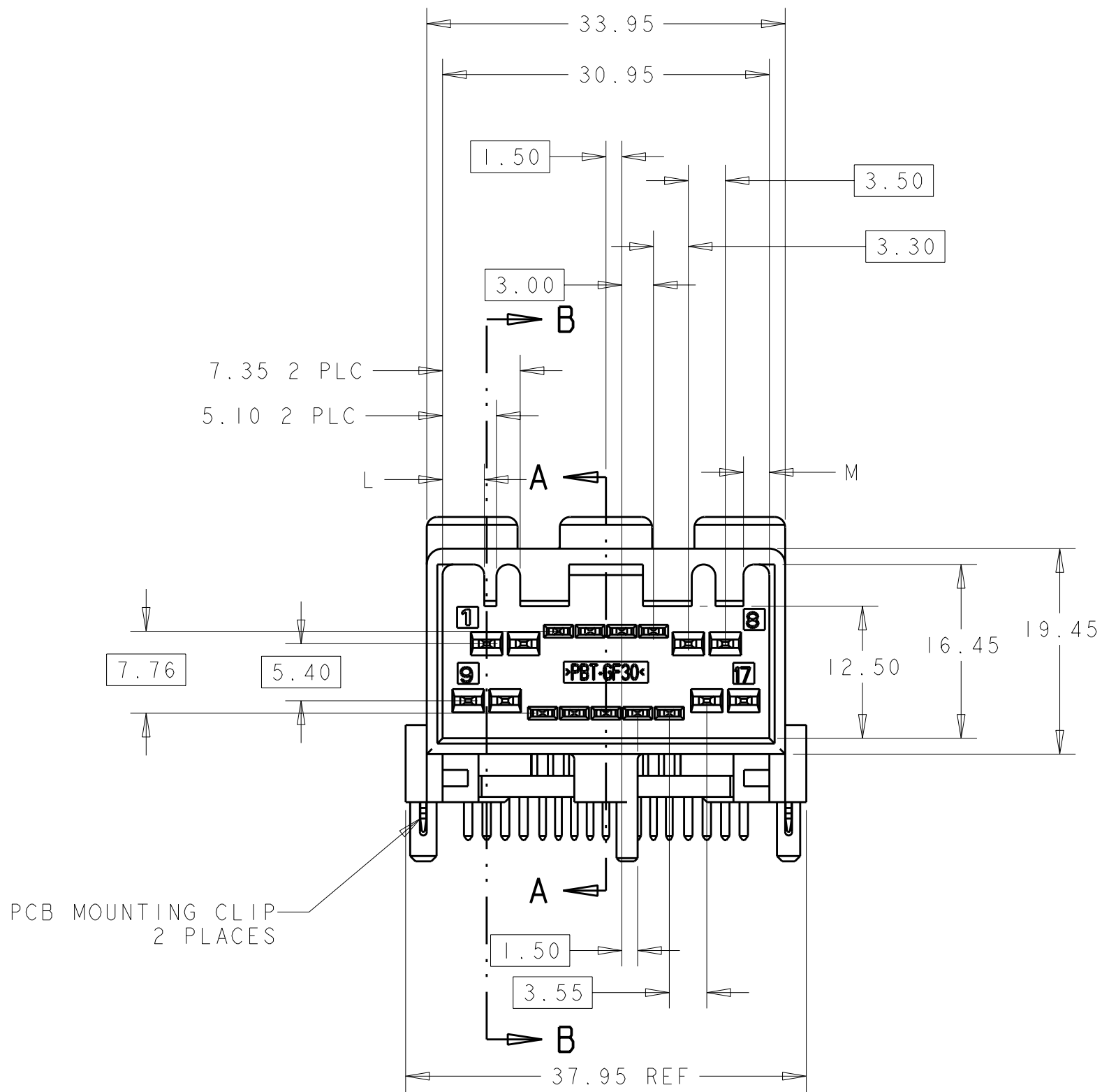
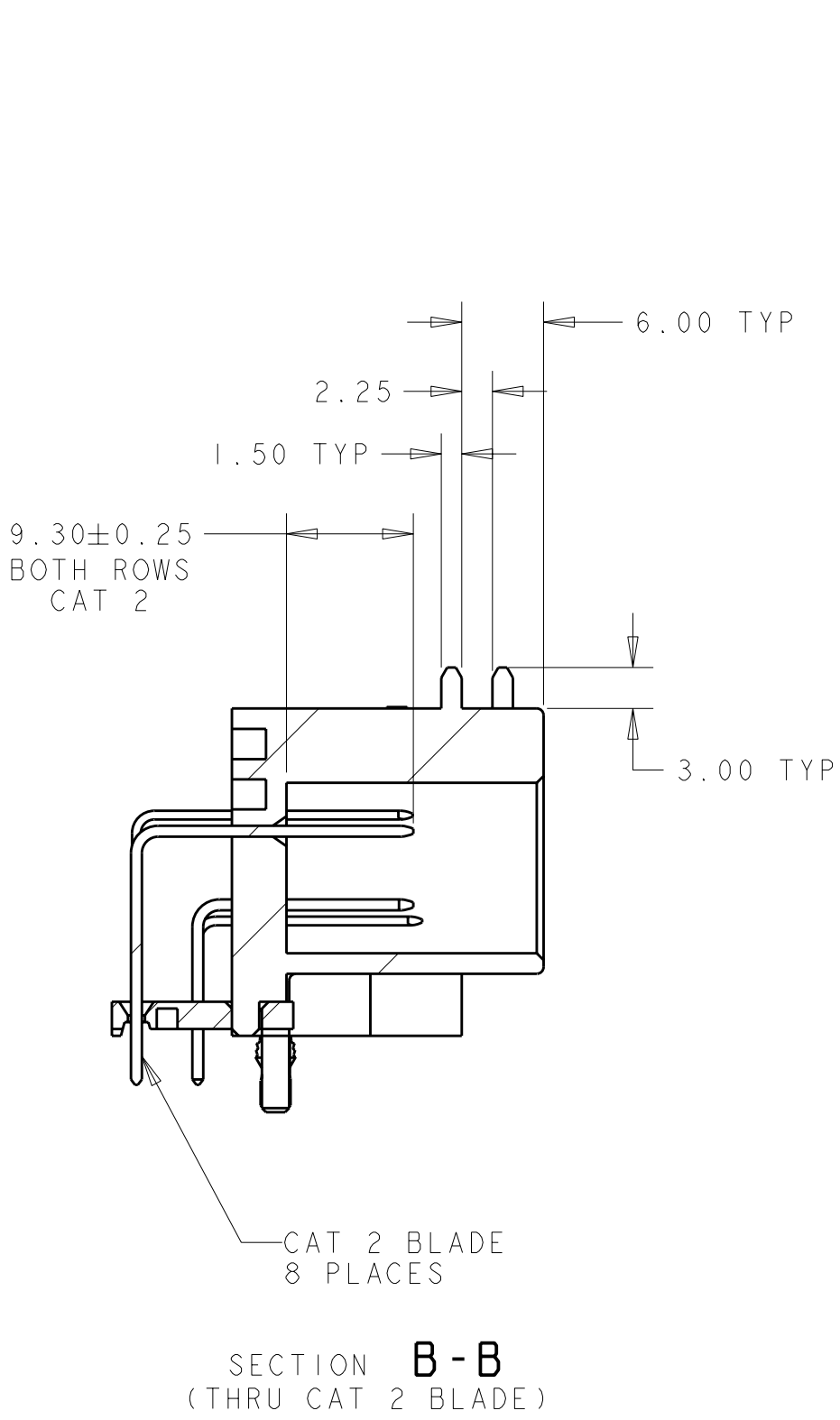
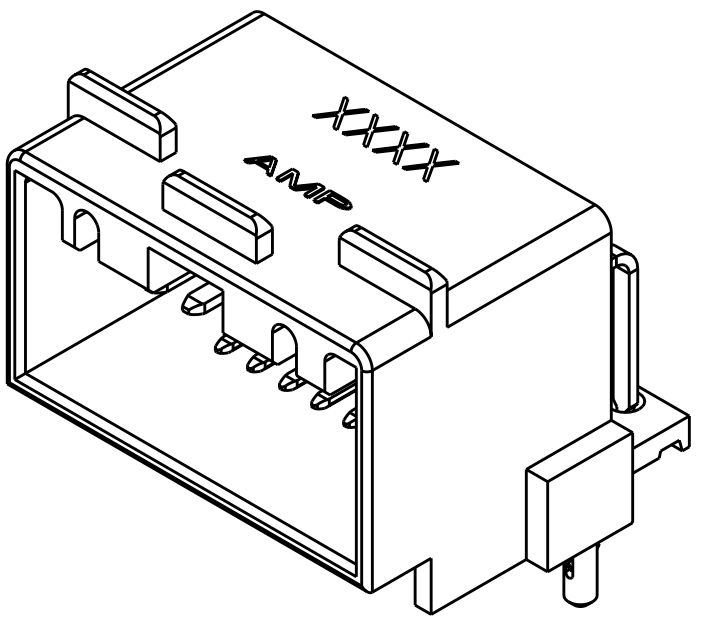


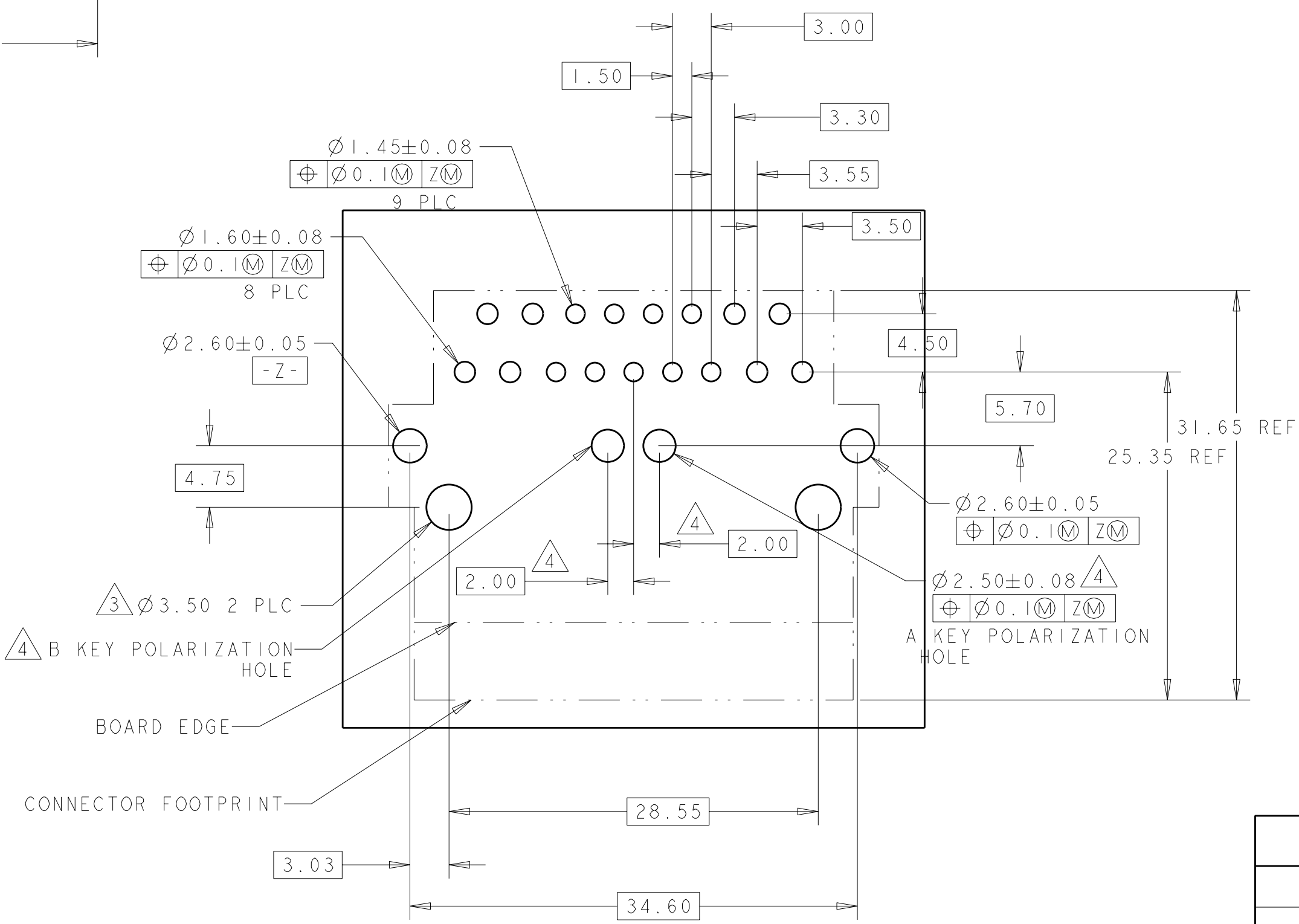
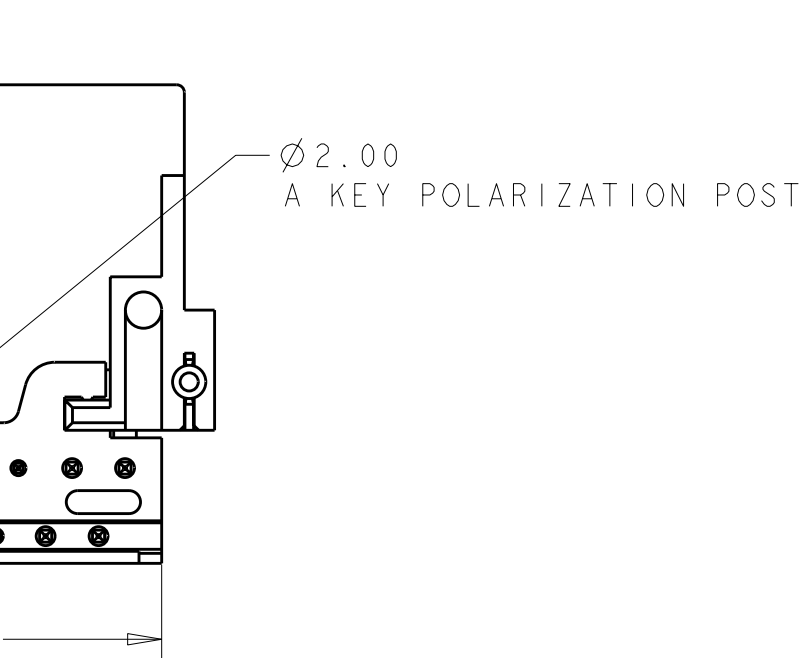
LOC	DIST	REVISIONS					
FX	54	F	LTW	DESCRIPTION	DATE	DWN	APVD
		C2		REV PER ECN 0K80-0181-03	23 MAY 2003	DJA	CBP
		D		REV PER ECN 0K80-0188-03	09 JUN 2003	DJA	CBP
		D1		REV PER ECR-05-018510	20 DEC 2005	JKM	JKM
		D2		REV PER ECR-07-029647	10JAN2008	JM	JM



638134-4, -6
KEY B
SCALE 2:1



638134-3, -5, -7
KEY A
SCALE 2:1



- 1 MATERIAL: HEADER HOUSING -VALOX 508R, 30% GLASS,COLOR-SEE TABLE
PIN GUIDE-VALOX 508R, 30% GLASS,COLOR-BLACK
CAT 1 BLADES- 0.64 THK C260 BRASS, H04 TEMPER
CAT 2 BLADES- 0.80 THK C260 BRASS, H04 TEMPER
PCB MOUNTING CLIP- 0.57 THK C260 BRASS, H04 TEMPER
- 2 FINISH: BLADES- 0.00080-0.0016 THK MATTE TIN ON
MATING END; 0.0038-0.0064 THK TIN ON SOLDERTAILS;
ALL OVER 0.002 MIN THK NICKEL.
PCB MOUNTING CLIP-0.00381 MIN THK MATTE TIN OVER
0.00127 MIN THK NICKEL.
- 3 Ø3.50 HOLES USED FOR OPTIONAL MOUNTING SCREWS.
- 4 ONLY ONE HOLE TO BE PUT IN BOARD DEPENDENT ON HEADER POLARIZATION
- 5 638134-3 AND 638134-4: RETURNABLE PACKAGING
638134-5, 638134-6 AND 638134-7: EXPENDABLE PACKAGING
- 6 FINISH: BLADES- 0.00038 MIN THK GOLD ON MATING
END; 0.0038-0.0064 THK TIN ON SOLDERTAILS;
ALL OVER 0.002 MIN THK NICKEL.
PCB MOUNTING CLIP-0.00203 - 0.00305 THK MATTE TIN OVER
0.00127 MIN THK NICKEL.
(CAVITIES 8 AND 17 OF 638134-7 ONLY)

Y	A	3.95	2.45	BLACK	638134-7
Y	B	2.45	3.95	GRAY	638134-6
Y	A	3.95	2.45	BLACK	638134-5
Y	B	2.45	3.95	GRAY	638134-4
Y	A	3.95	2.45	BLACK	638134-3
OBSOLETE					638134-2
OBSOLETE					638134-1
PIN GUIDE	KEY CONFIGURATION	L	M	COLOR	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED NOT TO BE REPRODUCED OR COPIED AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN J.MCNEAL	01-15-98	AMP Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK R.GRAY	01-15-98		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R.GRAY	01-15-98	NAME 17 POSITION RIGHT ANGLE HEADER ASSEMBLY	
0 PLC ± 1 PLC ±0.2 2 PLC ±0.1 3 PLC ± 4 PLC ±		PRODUCT SPEC APPLICATION SPEC		SIZE A1	
MATERIAL FINISH		WEIGHT FINISH		CAGE CODE 00779	
CUSTOMER DRAWING		DRAWING NO C=638134		SCALE 2:1	
				SHEET 1 OF 1	
				REV D2	