

DO NOT
SCALE FROM
THIS PRINT

PCMS-1XX-XX-XX-D

NO. OF POSITIONS

20, 25, 30, 34, 40, 50
(PER ROW)

LEAD STYLE

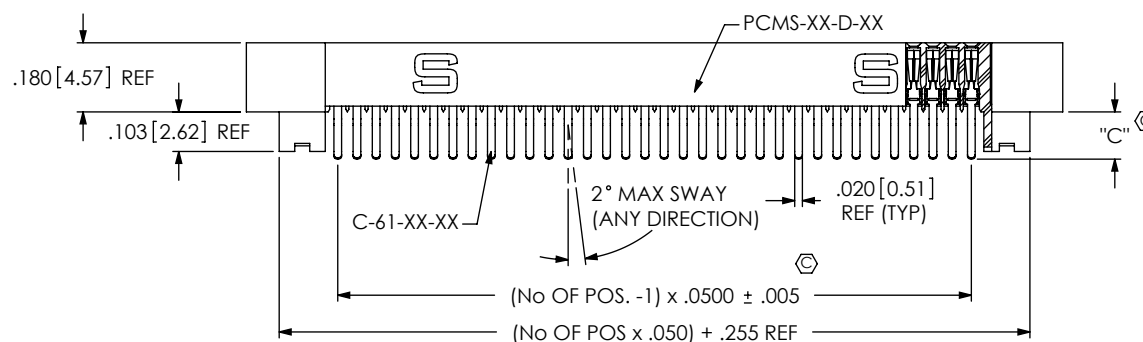
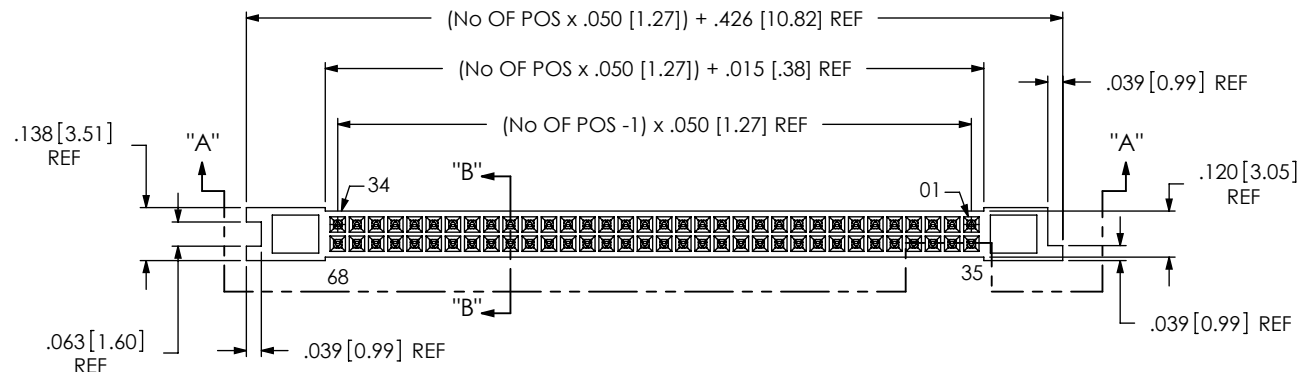
-01: FOR .031" BOARD
(USE C-61-07-XX)
(USE PCMS-XX-D-01)
-02: FOR .062" BOARD
(USE C-61-08-XX)
(USE PCMS-XX-D-02)

PLATING

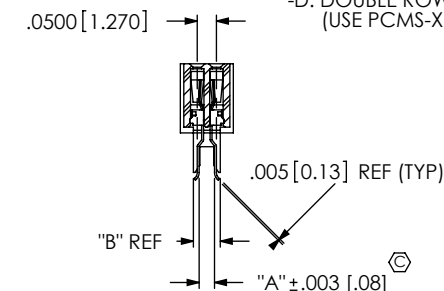
- S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3µ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10µ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10µ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3µ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- SM: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

ROW SPECIFICATION

-D: DOUBLE ROW
(USE PCMS-XX-D-XX)



SECTION "A"- "A"

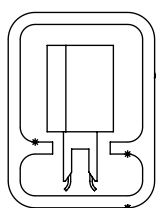


SECTION "B"- "B"

NOTES:

1.  REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. NOTE DELETED.
4. MINIMUM PUSHOUT FORCE: .5 LB.
5. MAXIMUM ALLOWABLE BOW: .002 INCH/INCH AFTER ASSEMBLY.
6. ALL POSITIONS ARE TO BE PACKAGED IN PT-1-24-19-09 TUBES WITH TWO TP-09 PLUGS PER TUBE.

PACKAGING
(SEE NOTE 6)



-PT-1-24-19-09

TABLE 1

LEAD STYLE	"A"	"B"	"C"
-01	.036 [.91]	.070 [1.78]	.118 [3.00]
-02	.070 [1.78]	.110 [2.79]	.105 [2.67]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01$ [.3]	2°
.XXX: $\pm .005$ [.13]	
.XXXX: $\pm .0020$ [.051]	

PROPRIETARY NOTE

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OBTAINED WITHOUT THE EXPRESSED WRITTEN
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MATERIAL:

INSULATOR: BLACK VECTRA E130
CONTACT: BeCu

DO NOT SCALE DRAWING

SHEET SCALE: 2.5:1

F:\DWG\MISC\MKTG\PCMS-1XX-XX-XX-D-MKT.SLDDRW

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
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	DESCRIPTION:
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.050 x .050 EDGE MOUNT SOCKET ASSEMBLY

DWG. NO.

PCMS-1XX-XX-XX-D

BY: BRATCHER 2/12/99

SHEET 1 OF 1