

REVISION

F	MM	B RAY
1/31/2012	ECN-170955	
NOTES-NOTE 3: CHG .0015[0.13] TO .0015[0.013] NOTE 5: CHG .002[0.05] TO .002[0.05] NOTE 8: CHG .003[0.08] TO .003[0.08] NOTE 8: CHG .003[0.08] TO .003[0.08] NOTE 11: CHG .044[1.3] TO .044±0.13 BOM-ITEM 1: CHG "VECTRA E 1301" TO "UL 94 V0"; TOP VIEW: ADD (18 POS X .0500[1.27]) TO .900, MOVE POS 19 FROM BOTTOM LEFT TO TOP LEFT & POS 01 FROM BOTTOM RIGHT TO TOP RIGHT, FRONT VIEW: DEL .309; SHT-2-RECOMMENDED BOARD LAYOUT: CHG ((19 POS-1) X .050) TO .9000, CHG ((8 ROWS-1) X .0500[1.27]) TO .2500[6.35], MOVE POS 19 FROM BOTTOM LEFT TO TOP LEFT & POS 01 FROM BOTTOM RIGHT TO TOP RIGHT, DETAIL "B" CHG .025[0.64] TO .0250[0.635] CHG .031[0.79] TO .031[0.0787] CHG .0250[0.64] TO .0200[0.508] CHG .010[0.25] TO .0100[0.254] CHG .012[0.30] TO .0100[0.254] CHG .021[0.53] TO .0250[0.635] RECOMMENDED STENCIL LAYOUT: MOVE POS 19 FROM BOTTOM LEFT TO TOP LEFT & POS 01 FROM BOTTOM RIGHT TO TOP RIGHT, ADD A,B,C,D,E&F		

NOTES: **F**

1. USE ASP-103597-01-B BODY FOR NON-STANDARD 19 POSITION.

2. CI REPRESENTS A CRITICAL DIMENSION.

3. BURR ALLOWANCE: .0005[0.013] MAX.

4. MINIMUM PUSHOUT FORCE: .5 LB.

5. MAXIMUM ALLOWABLE BOW: .002[0.05] INCH/INCH AFTER ASSEMBLY.

6. CONTACT TO BE FLUSH TO .003[0.08] RECESSED.

7. ONE REEL MINIMUM PLATING REQUIREMENT (85,000 CONTACTS PER REEL).

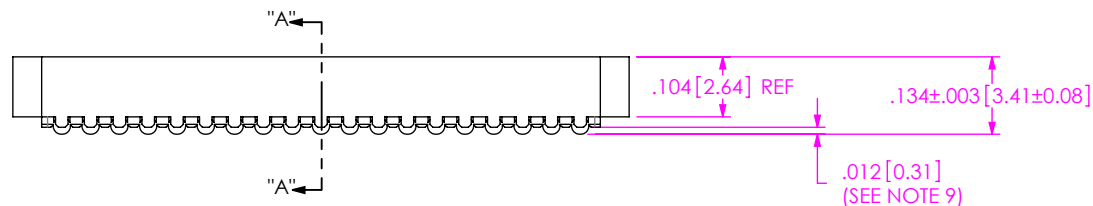
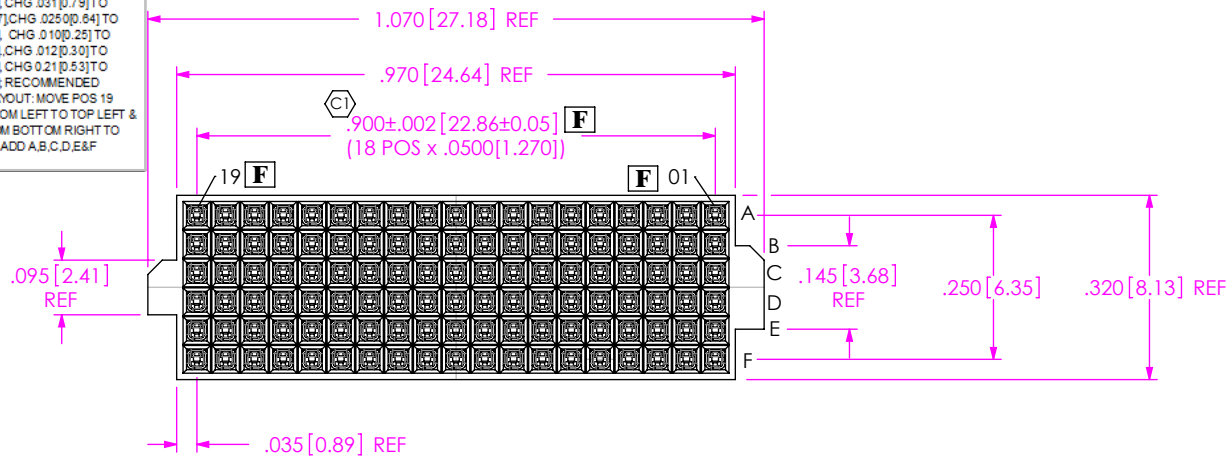
8. ALL DIMS TO BE SYMMETRICAL ABOUT THE CENTERLINE WITHIN $\pm .001$ [0.03].

9. .0025[0.064] MAX VARIATION BETWEEN SOLDERBALLS.

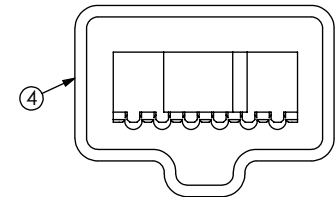
10. REFER TO VISUAL INSPECTION BOARD FOR SOLDERBALL APPEARANCE CHECKS.

11. THE DISTANCE FROM THE CENTER OF ANY SOLDERBALL TO THE CENTER OF ANY ADJACENT INNER PEG SHALL BE .025±.005[0.64±0.13].

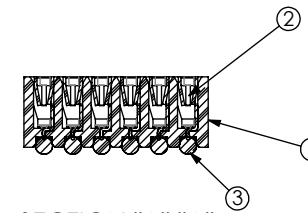
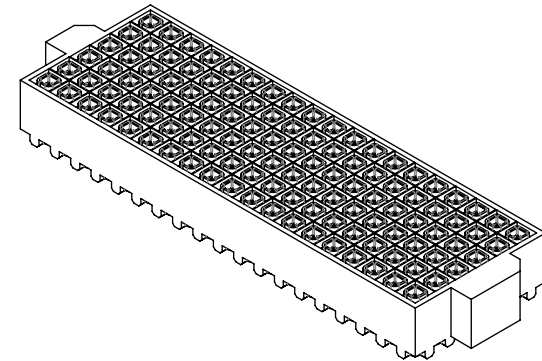
12. PARTS TO BE PACKAGED IN TUBES.



ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT



PACKAGING VIEW



SECTION "A"- "A"

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01	2°
.XXX: ±.005	
.XXXX: ±.0020	

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DO NOT SCALE DRAWING

SHEET SCALE: 3:1

PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000003 FLASH GOLD OVER .000050 NICKEL

DESCRIPTION:
VITA 42 (LEAD FREE) SOCKET ASSEMBLY

DWG. NO.

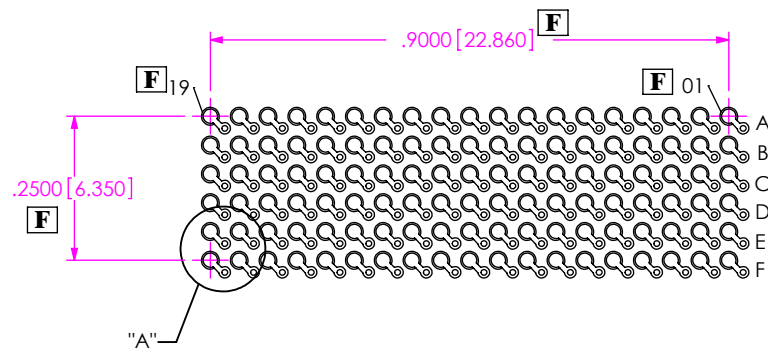
ASP-103612-03

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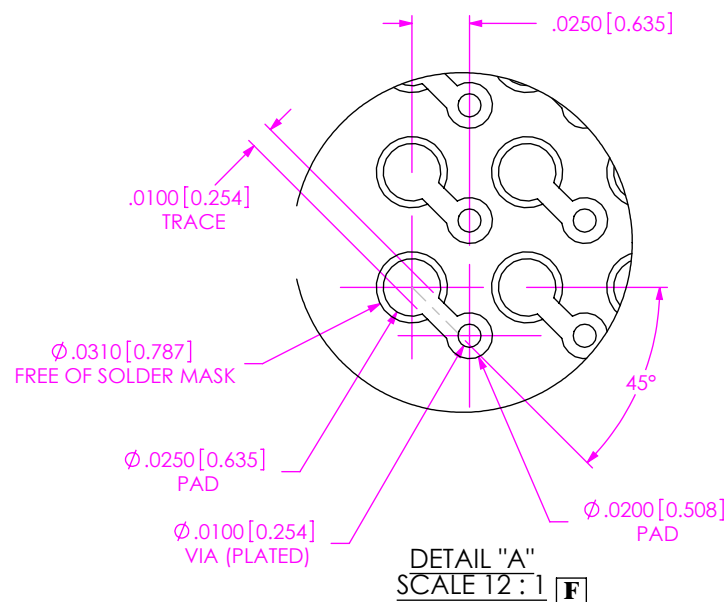
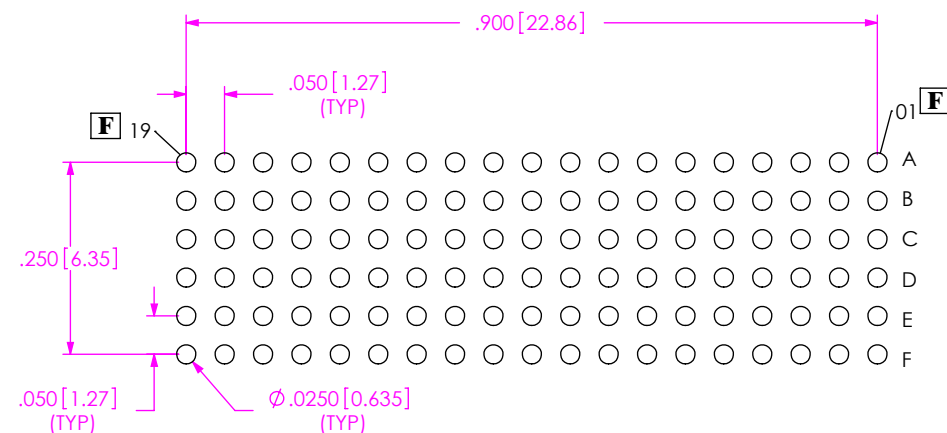
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ITEM NO.	PART NUMBER	QUANTITY	MATERIAL	F
1	ASP-103597-01-B	1.0000	UL 94 V0, COLOR: BLACK	
2	C-140-03-H	114.00	PHOS BRONZE, 521 HARD TEMPER	
3	SDB-030-6337	114.00	63% TIN /37% LEAD	
4	PT-1-24-01-61	.05000	ANTI-STATIC PVC	
5	TP-03	.10000	THERMOPLASTIC RUBBER	

RECOMMENDED BOARD LAYOUT



NOTE:
OUTER ROWS MAY NOT NEED VIAS - THIS IS LEFT TO
THE DISCRETION OF THE BOARD DESIGNER.

RECOMMENDED STENCIL LAYOUT
STENCIL TO BE .0060[0.152] THICK

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SHEET SCALE: 3:1

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VITA 42 (LEAD FREE) SOCKET ASSEMBLY

DWG. NO.

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