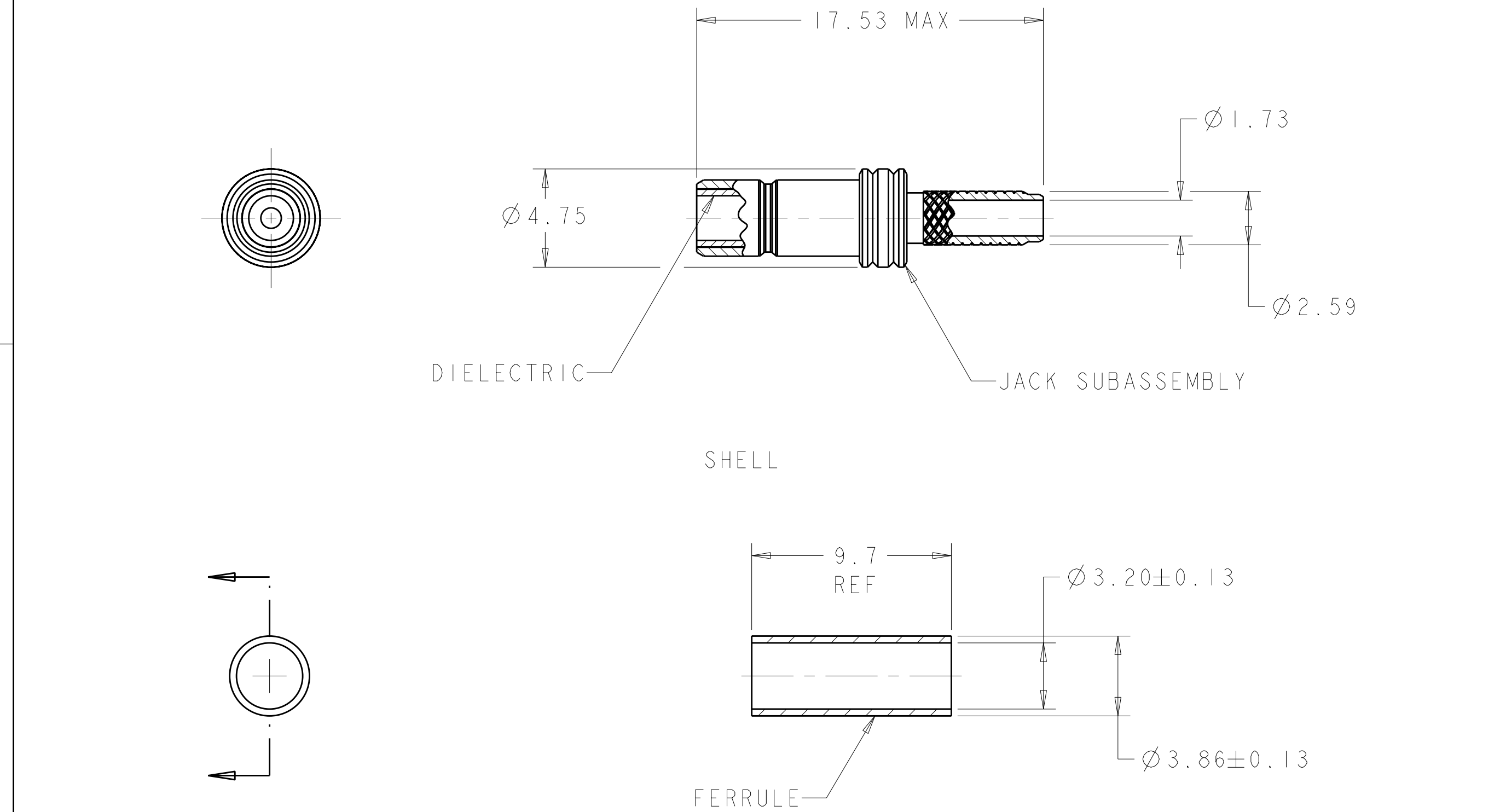
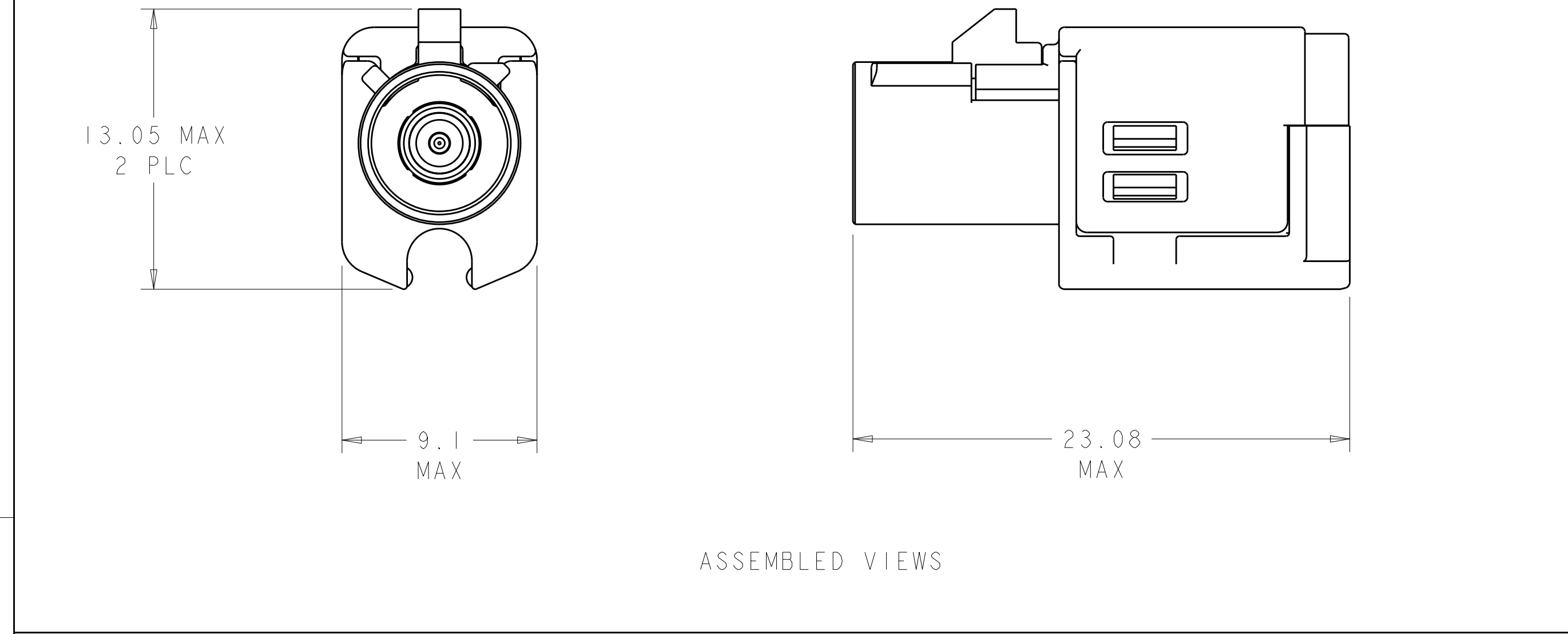
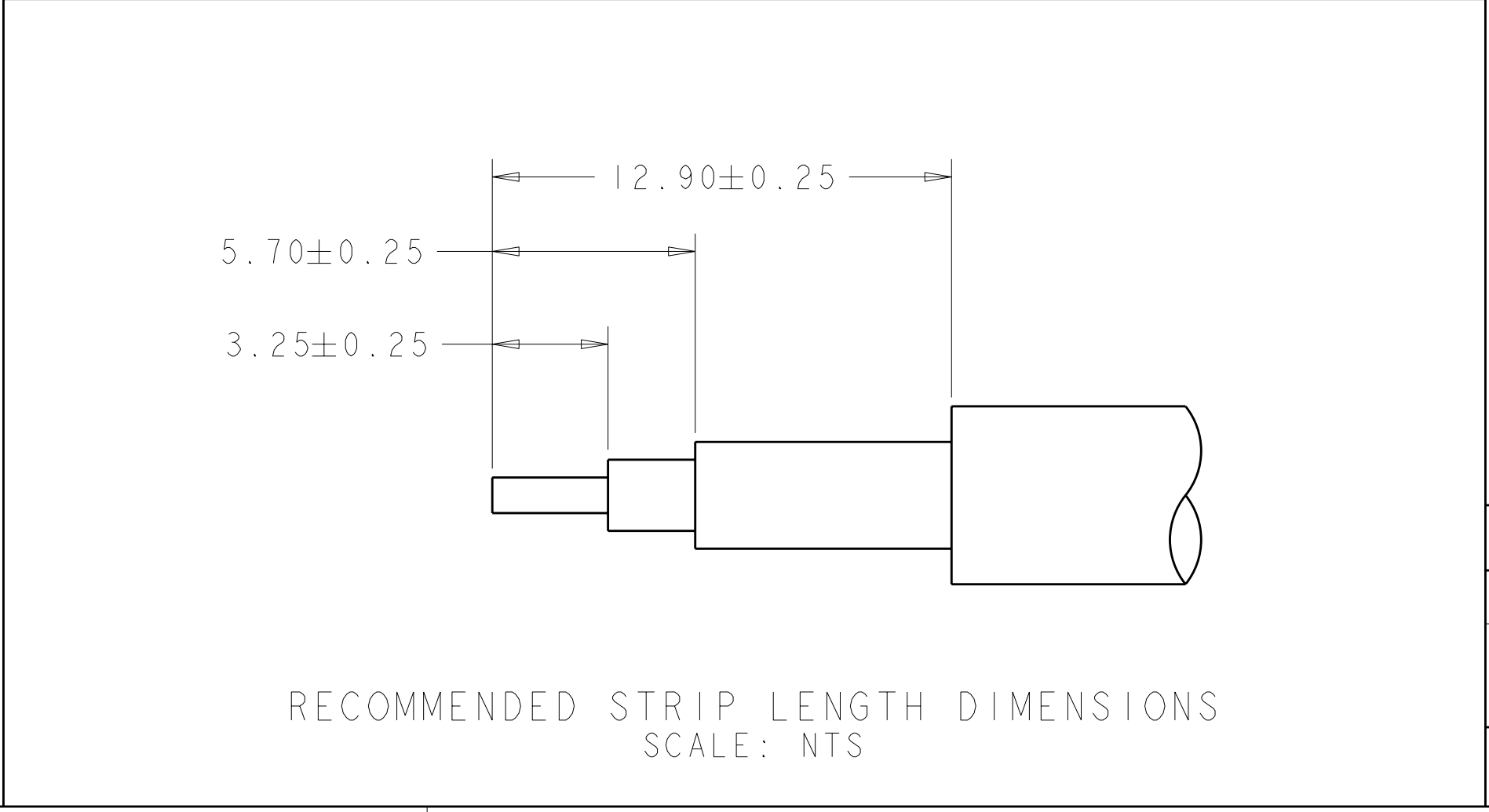
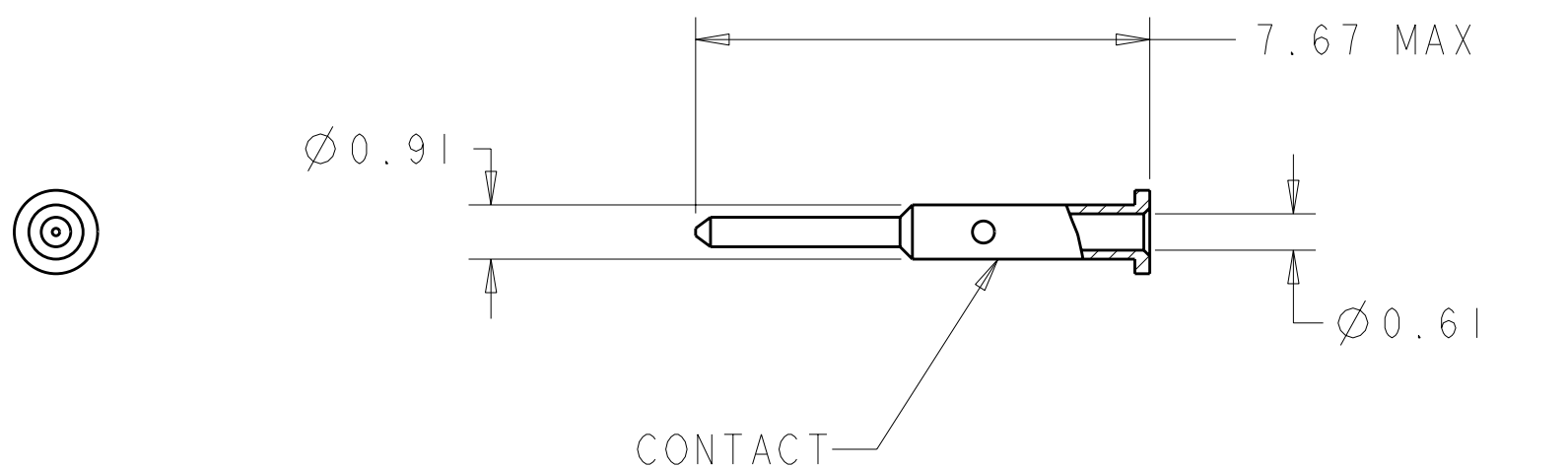
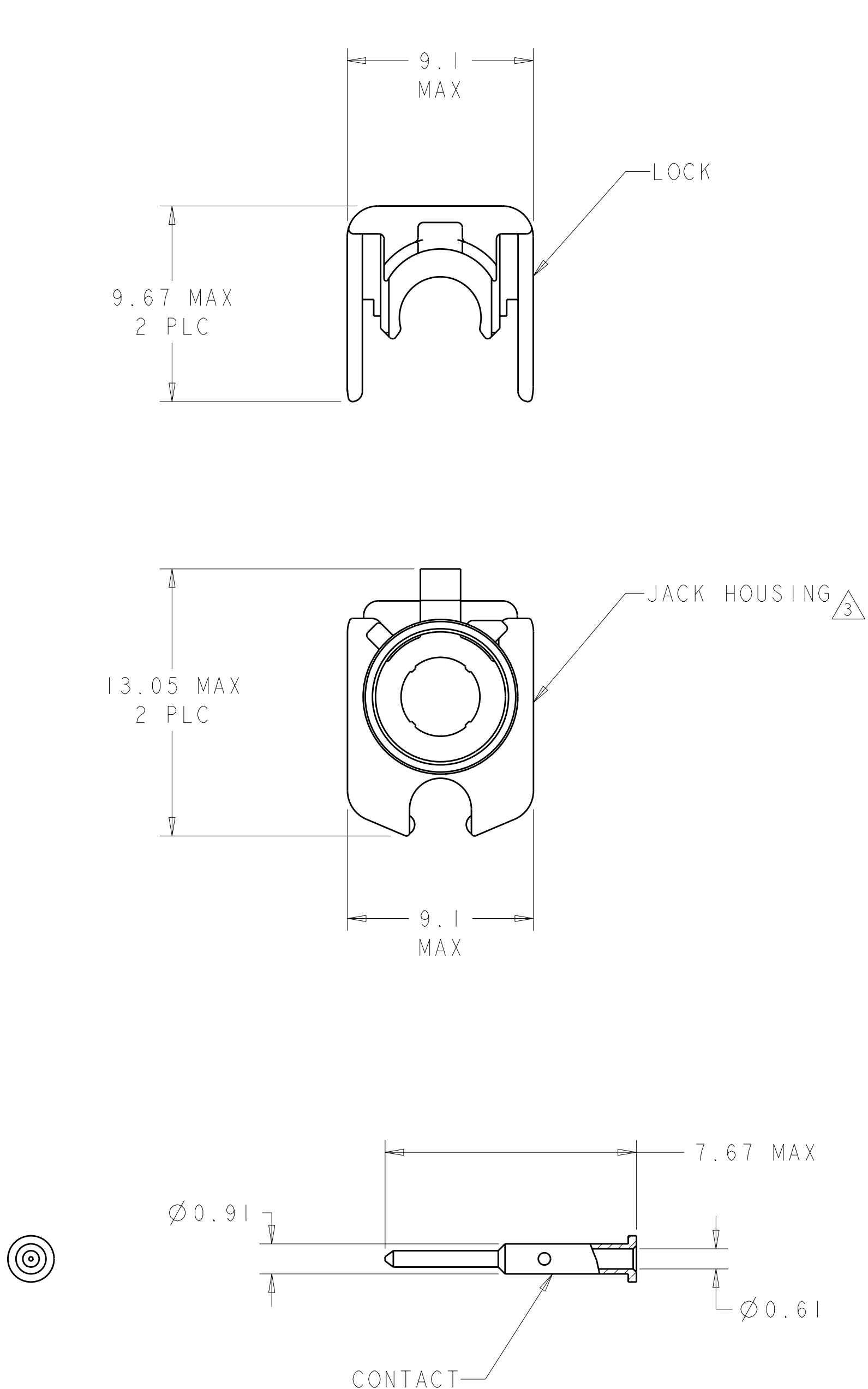
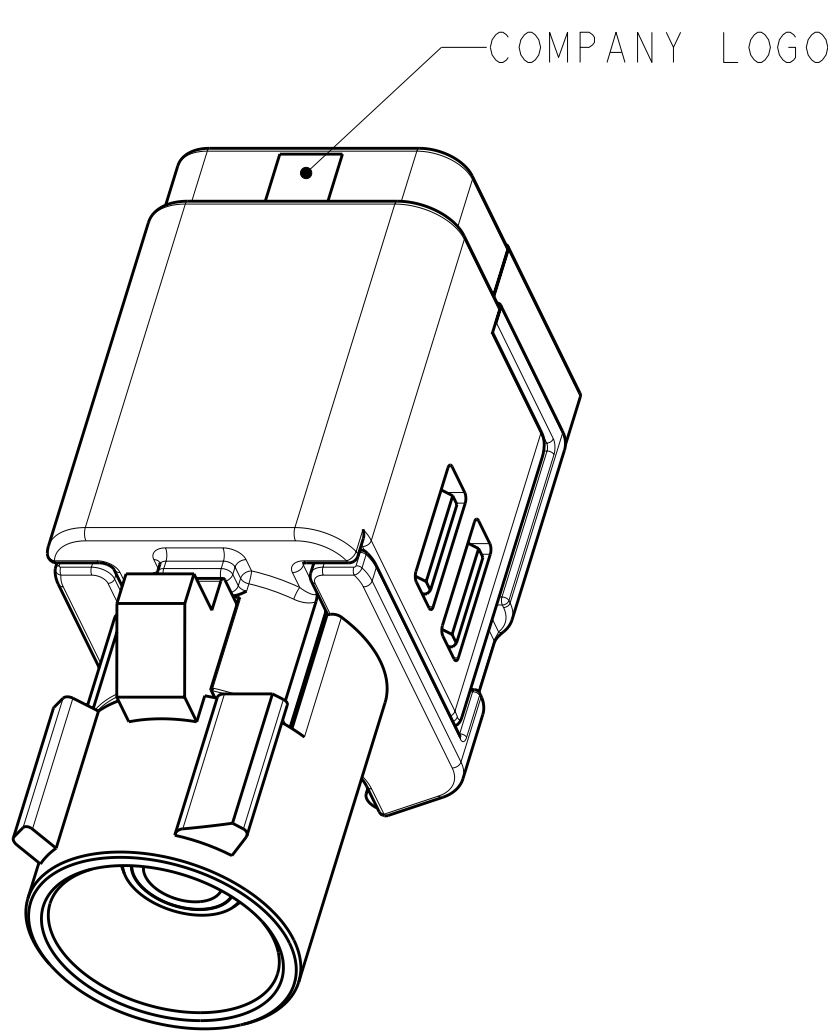
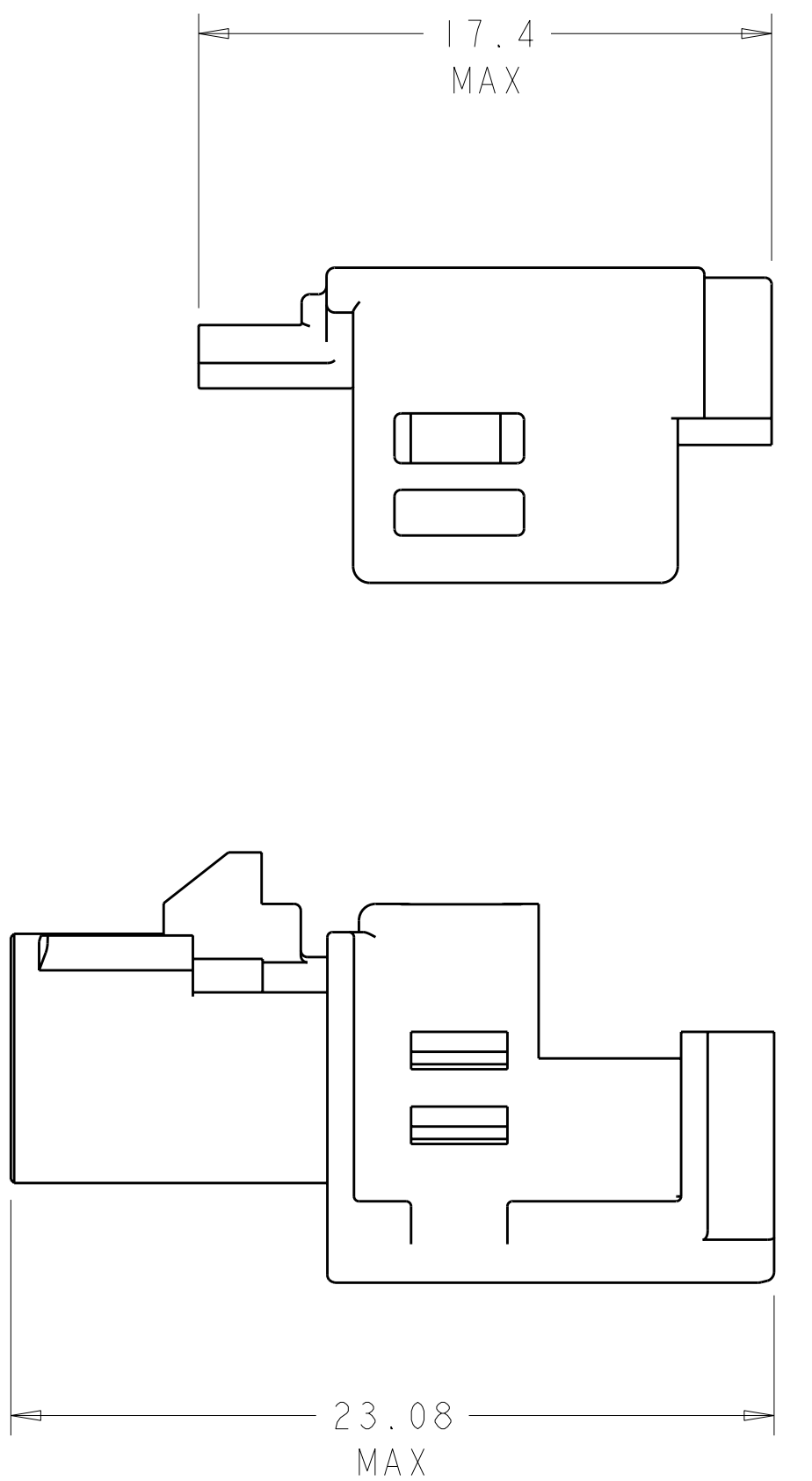




- △ HOUSING: POLYESTER PBT, COLOR: SEE TABLE.
LOCK: POLYESTER PBT, NATURAL.
JACK SUBASSEMBLY:
SHELL - ZINC.
DIELECTRIC - POLYTETRAFLUORETHYLENE.
CONTACT: BRASS.
FERRULE: COPPER.
- △ JACK SUBASSEMBLY:
SHELL - 2.0µm MIN TIN-LEAD OVER 1.52µm MIN NICKEL OVER COPPER FLASH.
CONTACT: 0.89µm MIN GOLD OVER 1.27µm MIN NICKEL.
FERRULE: 2.54µm MIN TIN-LEAD.
- △ MOTOR VEHICLES - RADIO FREQUENCY (MVRF) INTERFACE DIMENSIONS AND ELECTRICAL REQUIREMENTS.
4. CRIMP CONTACT USING MIL HAND TOOL M22520/2-01 WITH DANIELS POSITIONER K1041, SET AT POSITION NUMBER 4 PER TYCO ELECTRONICS SPECIFICATION 408-8426.
5. CRIMP CABLE BRAID USING MIL HAND TOOL M22520/5-01 WITH DANIELS DIE SET Y1637 (.128 INCH HEX) OR USE AMP PRO-CRIMPER II WITH DIE SET NUMBER 58483-1 PER TYCO ELECTRONICS SPECIFICATION 408-8426.
6. JACK SUBASSEMBLY WILL ACCEPT RG-174 AND RG-316 WIRE.



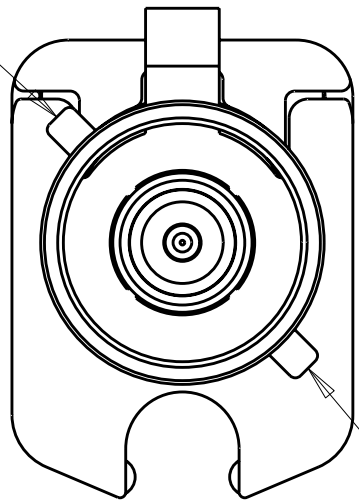
LOC		DIST		REVISIONS					
FX		00		P	LYR	DESCRIPTION	DATE	DWN	APVD
				G1		REVISED PER ECO-10-013416	28JUN2010	DLD	LLV
				H		REVISED PER ECO-10-024894	09MAR2011	DLD	LLV



PER DETAIL C		C		SIGNAL BLUE		638831-3	
KEYING		CODING		HOUSING COLOR		PART NUMBER	
DWN D.J. HARDY 13JUL2000		CHK J.W. HALL 14JUL2000		APVD J.W. HALL 14JUL2000		NAME Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC	
mm		9 PLC ±		108-2054		SIZE	
		1 PLC ±		APPLICATION SPEC		CAGE CODE	
		2 PLC ±		WEIGHT		DRAWING NO	
		3 PLC ±		CUSTOMER DRAWING		RESTRICTED TO	
		4 PLC ±		SCALE		SHEET	
		ANGLES		8:1		OF	
		FINISH		A11 00779 C=638831		REV	
						H	

LOC	DIST	REVISIONS					
FX	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET I	-	-	-

CODING RIB A



CODING RIB C

DETAIL C
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE DRAWING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN D.J. HARDY 13JUL2000		Tyco Electronics Harrisburg, PA 17105-3608	
CHK J.W. HALL 14JUL2000		APVD J.W. HALL 14JUL2000		NAME	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
mm		0 PLC ± 1 PLC ± 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ± FINISH -		108-2054	
MATERIAL -		WEIGHT -		APPLICATION SPEC	
		CUSTOMER DRAWING		SIZE CAGE CODE DRAWING NO A 00779 C=638831	
		SCALE 8:1		RESTRICTED TO -	
		SHEET 2 OF 2		REV H	