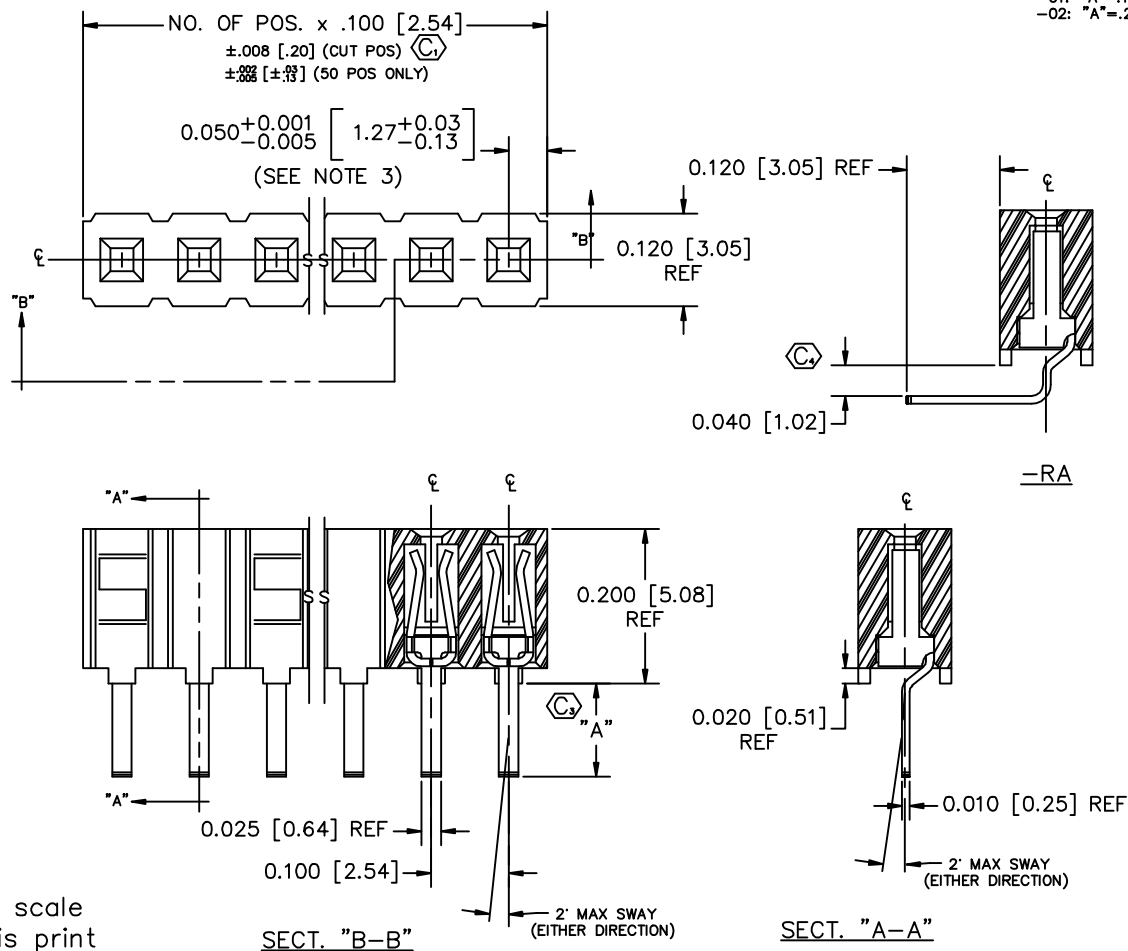


REV. X

NOTES:

- CONTACT RETENTION FORCE: 2 lbs
- MAX ALLOWABLE BOW: .006 [.15] IN/IN
- "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm .001$ $.005$ $.38 \pm .03$ $.005$ $.13$.
- WHEN FILLING THE ASSEMBLY, ALL CONTACTS MUST BE FACING THE SAME DIRECTION.
- ($\odot$) REPRESENTS CRITICAL DIMENSION.
- CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
- .003 [.08] MAX TERMINAL BURR.

Do not scale
from this print

PROPRIETARY NOTE

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RECORDING, OR BY ANY INFORMATION
SYSTEMS WITHOUT THE EXPRESS
WRITTEN CONSENT OF SAMTEC INC.

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

ANGLES
 $\pm 2^\circ$

TITLE:

CLOSED ENTRY
SOCKET STRIP

DWG NO:

CES-1XX-XX-X-X-XX
SHEET 1 of 1

CES-1XX-XX-X-X-XX

POSITION SPECIFICATIONS
-01 THRU -50CONTACT LEAD STYLE
-01: "A"=.128 [3.25] (USE C-45-01-X)
-02: "A"=.223 [5.66] (USE C-45-02-X)

OPTIONS

-RA: RIGHT ANGLE
(STYLE -02 ONLY)

ROW SPECIFICATION

-S: SINGLE
(USE CES-XX-S)

PLATING SPECIFICATIONS

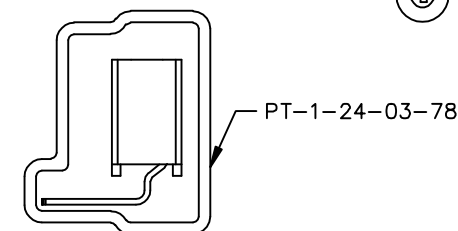
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
(AVAILABLE IN -01 LEAD STYLE ONLY)
-L: LIGHT SELECTIVE - SPECIFY -L IN CONTACT SUFFIX -X

PT-1-24-01-53

NOTE:
PINS TO ALL BE FACING
THE SAME DIRECTION

PACKAGING VIEW LEAD STYLE -01 & -02

SCALE: .75



PACKAGING VIEW LEAD STYLE -02-RA

SCALE: .75

PACKAGING TABLE (5 POS MIN)

LEAD STYLE	TUBE	PLUG
-01 & -02	PT-1-24-01-53	TP-24 (2)
-02-RA	PT-1-24-03-78	TP-09 (2)

MATERIAL:
GLASS FILLED POLYESTER
COLOR: BLACKTERMINAL:
PHOS BRONZE

EXP/PROD/ASSEMBLY/100
CES-MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: KOLB 12-6-89

CES-1XX-XX-X-X-XX
SHEET 1 of 1