

- Processed to MIL-PRF-38535
- Fast Instruction Cycle Time of 30 ns and 40 ns
- Source-Code Compatible With all 'C1x and 'C2x Devices
- RAM-Based Operation
  - 9K-Word × 16-Bit Dual-Access On-Chip Program/Data RAM
  - 1056-Word × 16-Bit Dual-Access On-Chip Data RAM
- 2K-Word × 16-Bit On-Chip Boot ROM
- 224K-Word × 16-Bit Maximum Addressable External Memory Space (64K-Word Program, 64K-Word Data, 64K-Word I/O, and 32K-Word Global)
- 32-Bit Arithmetic Logic Unit (ALU)
  - 32-Bit Accumulator (ACC)
  - 32-Bit Accumulator Buffer (ACCB)
- 16-Bit Parallel Logic Unit (PLU)
- 16 × 16-Bit Multiplier, 32-Bit Product
- Eleven Context Switch Registers
- Two Buffers for Circular Addressing
- Full-Duplex Synchronous Serial Port
- Time-Division Multiplexed (TDM) Serial Port
- Timer With Control and Counter Registers
- Sixteen Software-Programmable Wait-State Generators
- Divide-By-1 Clock Option
- IEEE Standard 1149.1† (JTAG) Test-Access Port
- Operations are Fully Static
- Fabricated Using the Texas Instruments (TI) Enhanced Performance Implanted CMOS (EPIC™) 0.64-μm Technology
- Military Operating Temperature Range –55°C to 125°C

## description

The SMJ320C50KGD digital signal processor (DSP) is a high-performance, 16-bit, fixed-point processor manufactured in 0.64-μm double-level metal CMOS technology.

The SMJ320C50 KGD employs the hot-chuck-probe process. This process uses standard probed product that is tested again, this time at full data sheet specifications, in wafer form at speed and elevated temperature (125°C). Each individual die is then sawed, inspected, and packaged for shipment.

A number of enhancements to the basic 'C2x architecture give the 'C50 a minimum 2x performance over the previous generation. A four-deep instruction pipeline, which incorporates delayed branching, delayed call to a subroutine, and delayed return from a subroutine, allows the 'C50 to perform instructions in fewer cycles. The addition of a PLU gives the 'C50 a method of manipulating bits in data memory without using the ACC and the ALU. The 'C50 has additional shifting and scaling capabilities for proper alignment of multiplicands or for storage of values to data memory.

With the addition of the IDLE2 instruction, the 'C50 achieves low-power consumption. IDLE2 removes the functional clock from the internal hardware of the 'C50 that puts it into a total-sleep mode using only 5 μA. A low-logic level on an external interrupt with a chip duration of at least five clock cycles ends the IDLE2 mode.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

† IEEE Standard 1149.1–1990, IEEE Standard Test-Access Port and Boundary-Scan Architecture  
 EPIC is a trademark of Texas Instruments.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.



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 On products compliant to MIL-PRF-38535, all parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.

**SMJ320C50KGD**  
**DIGITAL SIGNAL PROCESSOR**  
**KNOWN GOOD DIE**

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**description (continued)**

SMJ MIL-TEMP PRODUCT FLOW	
Multiprobe	25°C or hot chuck probe @ 125°C
Test conditions	Per military data sheet
DC test	Hot chuck probe @ 125°C
AC test	Hot chuck probe @ 125°C @ Speed
Visual	100x
Warranty	Data sheet upon shipment, 1 year
Certificate of Compliance	Yes
Change of notification	Yes

For electrical and timing specifications, see the *SMJ320C50/SMQ320C50 Digital Signal Processors* data sheet (literature number SGUS020).

SPECIFIC DIE-RELATED INFORMATION	
Die Size (approximate)	358 mils × 338 mils
Die Thickness	11 mils ± 1 mil
Backside Surface Finish	SiO <sub>2</sub>
Die Backside Potential	Floating
Max Allowable Die Junction Operating Temperature	125°C
Glassivation Material and Thickness	3KAOX/9KACN
Recommended Packing	GEL PACK
Die Attach Information	SILVER GLASS
Suggested Bond Wire Size	1.25 AL
Suggested Bonding Method	WEDGE
ESD Sensitivity	Class II
Max Allowable Process Temperature for Die Attach	450°C

### SMJ320C50 Pad Information†

TOP	PAD	XCENTER	YCENTER	PAD NAME	BOTTOM	PAD	XCENTER	YCENTER	PAD NAME
	1	4626.18	8373.066	IAQ		41	83.85	1537.224	CLKR
	2	4465.266	8373.066	TRST		42	83.85	1164.852	VDD5
	3	4245.852	8373.066	VSS1		43	83.85	1047.852	VDD6
	4	4128.852	8373.066	VSS2		44	1303.38	83.85	VSS7
	5	3955.38	8373.066	MP/MC		45	1420.38	83.85	VSS8
	6	3579.108	8373.066	D15		46	1836.276	83.85	A0
	7	3329.508	8373.066	D14		47	2074.566	83.85	A1
	8	3038.334	8373.066	D13		48	2277.366	83.85	A2
	9	2827.734	8373.066	D12		49	2515.656	83.85	A3
	10	2613.234	8373.066	D11		50	2706.756	83.85	A4
	11	2398.734	8373.066	D10		51	2945.046	83.85	A5
LEFT	12	2089.932	8373.066	D9	RIGHT	52	3136.146	83.85	A6
	13	1830.036	8373.066	D8		53	3374.436	83.85	A7
	14	1467.336	8373.066	VDD1		54	3565.536	83.85	A8
	15	1350.336	8373.066	VDD2		55	3803.826	83.85	A9
	16	83.85	7404.15	VSS3		56	3952.026	83.85	VDD7
	17	83.85	7287.15	VSS4		57	4069.026	83.85	VDD8
	18	83.85	6803.55	D7		58	4235.556	83.85	TDI
	19	83.85	6592.95	D6		59	4602.234	83.85	VSS9
	20	83.85	6336.876	D5		60	4719.234	83.85	VSS10
	21	83.85	6141.876	D4		61	4884.906	83.85	CLKMD1
	22	83.85	5946.876	D3		62	5093.478	83.85	A10
	23	83.85	5751.876	D2		63	5331.768	83.85	A11
	24	83.85	5472.402	D1		64	5648.76	83.85	A12
	25	83.85	5277.402	D0		65	5887.05	83.85	A13
	26	83.85	5034.588	TMS		66	6089.85	83.85	A14
	27	83.85	4756.674	VDD3		67	6328.14	83.85	A15
	28	83.85	4639.674	VDD4		68	7100.34	83.85	VDD9
	29	83.85	4274.946	TCK		69	7217.34	83.85	VDD10
	30	83.85	4120.818	MTESTEN		70	7487.532	83.85	RD
	31	83.85	3979.404	VSS5		71	7961.148	83.85	WE
	32	83.85	3862.404	VSS6		72	8896.134	1078.35	VSS11
	33	83.85	3493.932	INT1		73	8896.134	1195.35	VSS12
	34	83.85	3275.688	INT2		74	8896.134	1640.106	DS
	35	83.85	3057.444	INT3		75	8896.134	1930.11	IS
	36	83.85	2766.27	INT4		76	8896.134	2179.866	PS
	37	83.85	2548.026	NMI		77	8896.134	2489.994	R/W
	38	83.85	2329.782	DR		78	8896.134	2738.034	STRB
	39	83.85	2111.538	TDR		79	8896.134	2908.074	BR
	40	83.85	1755.468	FSR		80	8896.134	3133.962	NC

† Measured from corner of active area.

**SMJ320C50KGD**  
**DIGITAL SIGNAL PROCESSOR**  
**KNOWN GOOD DIE**

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**SMJ320C50 Pad Information† (Continued)**

	PAD	XCENTER	YCENTER	PAD NAME
	81	8896.134	3281.148	CLKIN2
	82	8896.134	3415.62	X2/CLKIN
	83	8896.134	3568.11	X1
	84	8896.134	3715.14	NC
	85	8896.134	3856.554	VDD11
	86	8896.134	3973.554	VDD12
	87	8896.134	4122.846	TDO
	88	8896.134	4398.81	VSS13
	89	8896.134	4515.81	VSS14
	90	8896.134	4650.282	CLKMD2
	91	8896.134	4827.186	FSX
	92	8896.134	5075.694	TFSX/TFRM
	93	8896.134	5266.95	DX
	94	8896.134	5520.294	TDX
	95	8896.134	5711.55	HOLDA
	96	8896.134	5902.806	XF
	97	8896.134	6214.65	CLKOUT1
	98	8896.134	6542.406	IACK
	99	8896.134	7002.606	VDD13
	100	8896.134	7119.606	VDD14
	101	8896.134	7552.818	VDD31
	102	8896.134	7669.818	VDD32
TOP-R	103	7966.296	8373.066	EMU0
	104	7615.452	8373.066	EMU1/OFF
	105	7393.152	8373.066	VSS15
	106	7276.152	8373.066	VSS16
	107	6862.596	8373.066	TOUT
	108	6656.364	8373.066	TCLKX
	109	6454.032	8373.066	CLKX
	110	6174.324	8373.066	TFSR/TADD
	111	6020.352	8373.066	TCLKR
	112	5860.608	8373.066	RS
	113	5700.864	8373.066	READY
	114	5541.12	8373.066	HOLD
	115	5206.344	8373.066	BIO
	116	5001.672	8373.066	VDD15
	117	4884.672	8373.066	VDD16

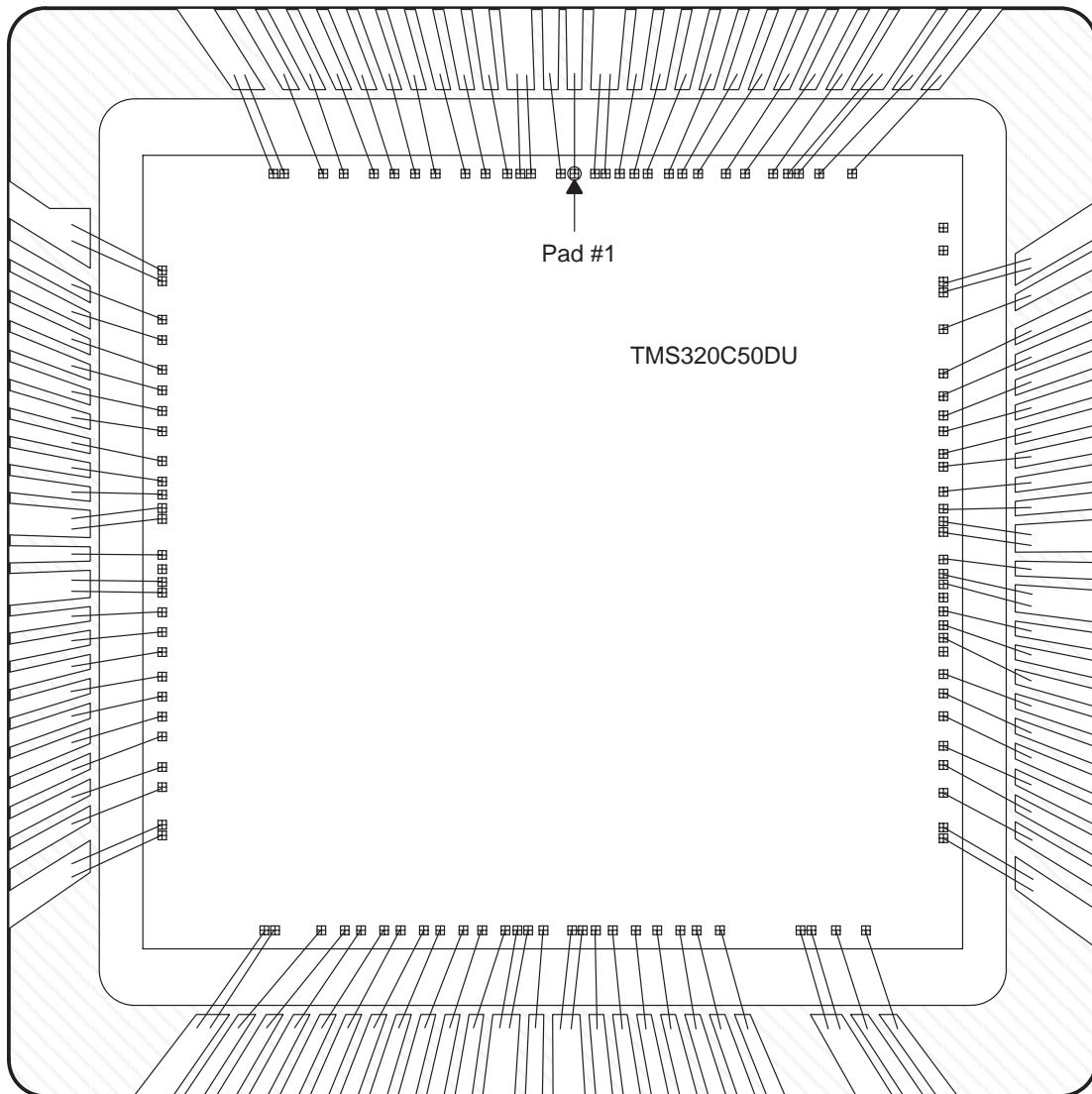
† Measured from corner of active area.



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**MECHANICAL DATA**

**MOUNT AND BOND**



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