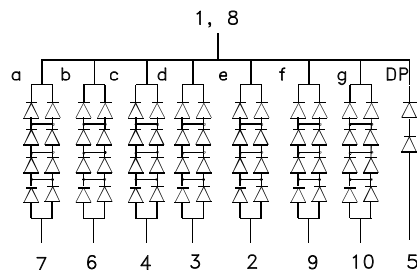


Green

- Large size.
- 4.0 inch digit height.
- Low current operation.
- Excellent character appearance.
- High light output.
- Easy mounting on P.C. boards or sockets.
- Mechanically rugged.
- Standard : gray face, white segment..
- RoHS compliant.

The Green source color devices are made with Gallium Phosphide Green Light Emitting Diode.



## Selection Guide

| Part No.   | Dice        | Lens Type      | Iv (ucd) [1]<br>@ 10mA |       | Description                       |
|------------|-------------|----------------|------------------------|-------|-----------------------------------|
|            |             |                | Min.                   | Typ.  |                                   |
| SC40-18GWA | Green (GaP) | White Diffused | 14000                  | 36000 | Common Cathode, Rt. Hand Decimal. |

Note:

1. Luminous intensity/ luminous Flux: +/-15%.

## Electrical / Optical Characteristics at TA=25°C

| Symbol                | Parameter                              | Device | Typ.         | Max.          | Units | Test Conditions           |
|-----------------------|----------------------------------------|--------|--------------|---------------|-------|---------------------------|
| $\lambda_{peak}$      | Peak Wavelength                        | Green  | 565          |               | nm    | I <sub>F</sub> =20mA      |
| $\lambda_D$ [1]       | Dominant Wavelength                    | Green  | 568          |               | nm    | I <sub>F</sub> =20mA      |
| $\Delta\lambda_{1/2}$ | Spectral Line Half-width               | Green  | 30           |               | nm    | I <sub>F</sub> =20mA      |
| C                     | Capacitance                            | Green  | 15           |               | pF    | V <sub>F</sub> =0V;f=1MHz |
| V <sub>F</sub> [2]    | Forward Voltage<br>Per Segment Or (DP) | Green  | 8.8<br>(4.4) | 10.0<br>(5.0) | V     | I <sub>F</sub> =20mA      |
| I <sub>R</sub>        | Reverse Current<br>Per Segment Or (DP) | Green  |              | 20<br>(10)    | uA    | V <sub>R</sub> =5V        |

Notes:

1.Wavelength: +/-1nm.

2. Forward Voltage: +/-0.1V.

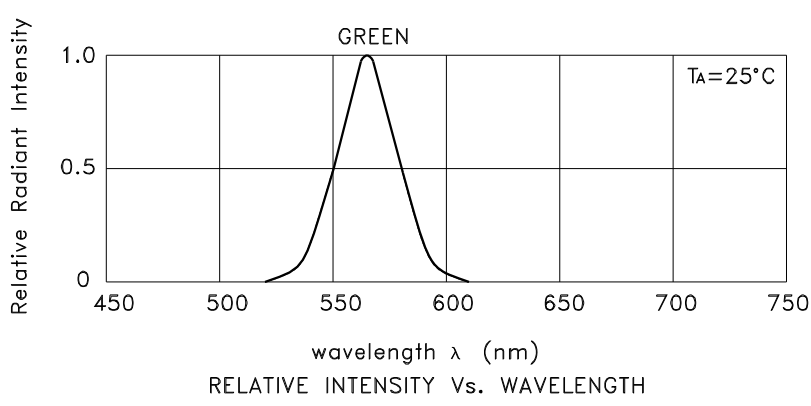
## Absolute Maximum Ratings at TA=25°C

| Parameter                                       | Green                 | Units |
|-------------------------------------------------|-----------------------|-------|
| Power dissipation<br>Per Segment Or (DP)        | 500<br>(125)          | mW    |
| DC Forward Current<br>Per Segment Or (DP)       | 50<br>(25)            | mA    |
| Peak Forward Current [1]<br>Per Segment Or (DP) | 280<br>(140)          | mA    |
| Reverse Voltage<br>Per Segment Or (DP)          | 5                     | V     |
| Operating / Storage Temperature                 | -40°C To +85°C        |       |
| Lead Solder Temperature[2]                      | 260°C For 3-5 Seconds |       |

Notes:

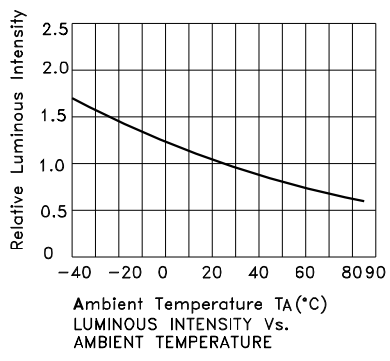
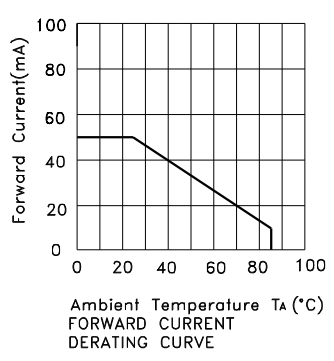
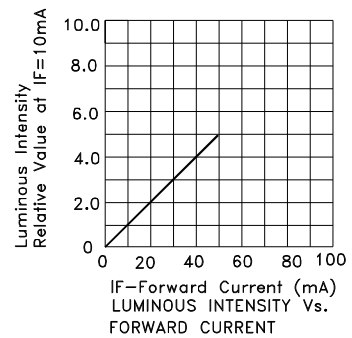
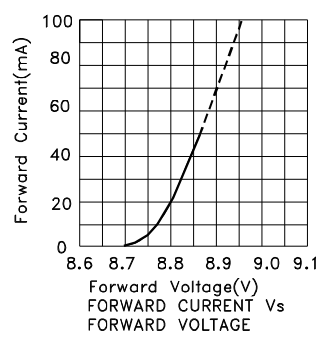
1. 1/10 Duty Cycle, 0.1ms Pulse Width.

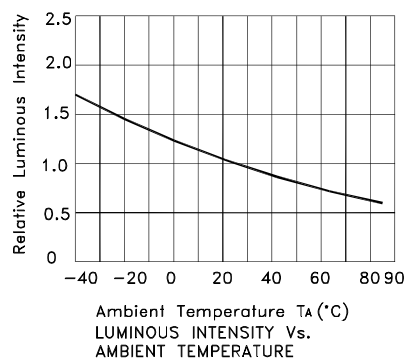
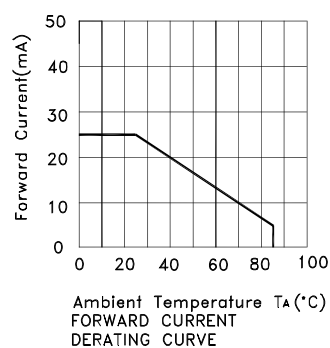
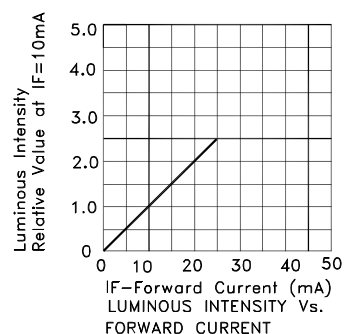
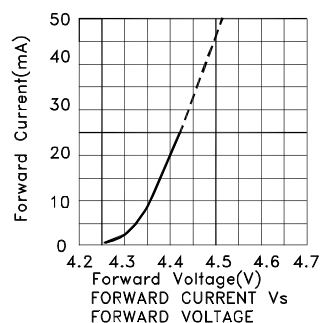
2. 2mm below package base.



Green

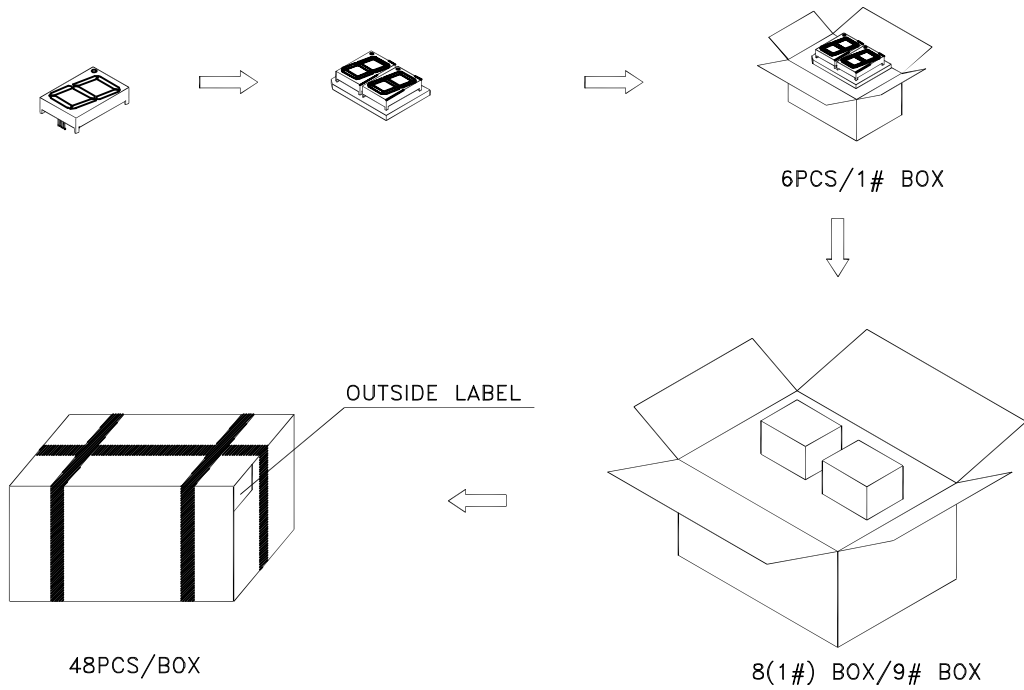
SC40-18GWA





## PACKING & LABEL SPECIFICATIONS

SC40-18GWA



Inside Label on 1#BOX

|                   |                  |                |      |
|-------------------|------------------|----------------|------|
| <b>Kingbright</b> | TYPE: Sx40-18xxx |                | Date |
| QTY: 6 PCS        | CODE: xx         |                |      |
|                   | xxxxxxxx-xxxx    | Number OF FQC  |      |
| LOT NO.           |                  | RoHS Compliant |      |

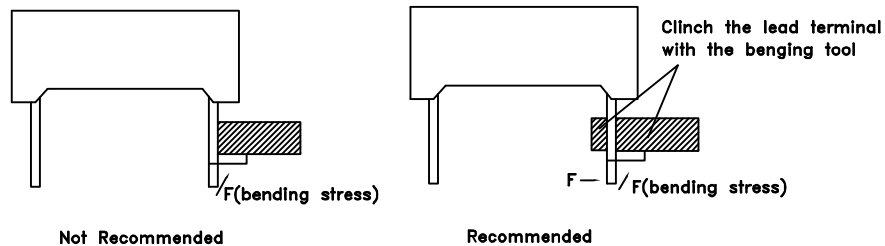
Outside Label on Box

|            |     |                |              |
|------------|-----|----------------|--------------|
| XXXXXX     |     | Bin Code       | Number OF QA |
| Sx40-18xxx |     |                |              |
| 48         | PCS | XX             | Date         |
|            |     |                |              |
|            |     | RoHS Compliant |              |

## THROUGH HOLE DISPLAY MOUNTING METHOD

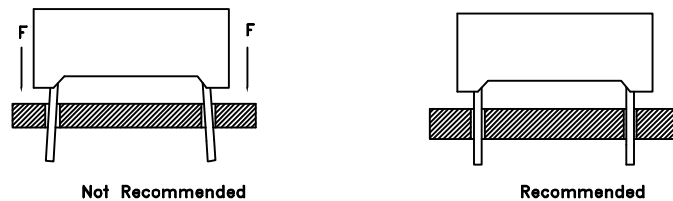
### Lead Forming

Do not bend the component leads by hand without proper tools.  
The leads should be bent by clinching the upper part of the lead firmly such that the bending force is not exerted on the plastic body.



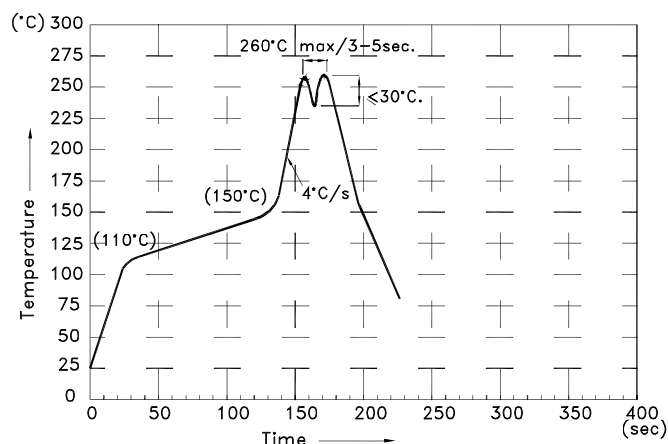
### Installation

- 1.The installation process should not apply stress to the lead terminals.
- 2.When inserting for assembly, ensure the terminal pitch matches the substrate board's hole pitch to prevent spreading or pinching the lead terminals.



## DISPLAY SOLDERING CONDITIONS

Wave Soldering Profile For Lead-free Through-hole LED.



#### NOTES:

- 1.Recommend the wave temperature 245°C~260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85°C.
- 3.The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.During wave soldering , the PCB top-surface temperature should be kept below 105°C
- 5.No more than once.

## Soldering General Notes:

- a. Through-hole displays are incompatible with reflow soldering.
- b. If components will undergo multiple soldering processes, or other processes where the components may be subjected to intense heat, please check with Kingbright for compatibility.

## CLEANING

1. Mild "no-clean" fluxes are recommended for use in soldering.
2. If cleaning is required, Kingbright recommends to wash components with water only. Do not use harsh organic solvents for cleaning, because they may damage the plastic parts. And the devices should not be washed for more than one minute.

## CIRCUIT DESIGN NOTES

1. Protective current-limiting resistors may be necessary to operate the Displays.
2. LEDs mounted in parallel should each be placed in series with its own current-limiting resistor.

