

## 232 Series, 5×20 mm, Medium-Acting Fuse



### Agency Approvals

| Agency                                                                              | Agency File Number                                         | Ampere Range          |
|-------------------------------------------------------------------------------------|------------------------------------------------------------|-----------------------|
|    | Cartridge:<br>NBK180509-JP1021 A/C<br>NBK020609-JP1021 A/C | 1A – 5A<br>6.3A – 10A |
|                                                                                     | Leaded:<br>NBK180509-JP1021 B/D<br>NBK020609-JP1021 B/D    | 1A – 5A<br>6.3A – 10A |
|   | SU05001-2015                                               | 1A – 10A              |
|  | N/A                                                        | 1A – 10A              |

### Description

5×20mm medium-acting glass body cartridge fuse designed to Meti B Standard.

### Features

- Designed to Japanese Standard JIS C6575
- Available in cartridge and axial lead format
- RoHS compliant and lead-free

### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### Additional Information



Datasheet



Resources



Samples

### Electrical Characteristics for Series

| % of Ampere Rating | Opening Time       |
|--------------------|--------------------|
| 130%               | 1 hour, Minimum    |
| 160%               | 1 hour, Maximum    |
| 200%               | 2 minutes, Maximum |

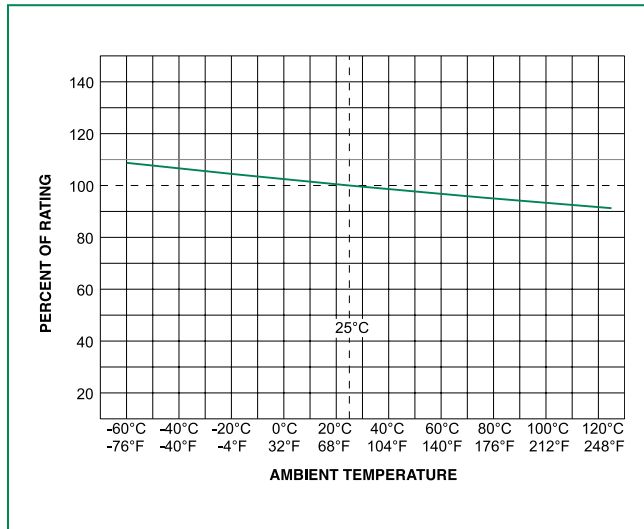
### Electrical Characteristic Specifications by Item

| Amp Code | Amp Rating (A) | Voltage Rating (V) | Interrupting Rating | Nominal Cold Resistance (Ohms) | Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec) | Agency Approvals                                                                      |                                                                                       |                                                                                       |
|----------|----------------|--------------------|---------------------|--------------------------------|-------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|          |                |                    |                     |                                |                                                       |  |  |  |
| 001.     | 1              | 125/250            | 10,000A @ 125VAC    | 0.0923                         | 1.37300                                               | x                                                                                     | x                                                                                     | x                                                                                     |
| 1.25     | 1.25           | 125/250            |                     | 0.0685                         | 4.11000                                               | x                                                                                     | x                                                                                     | x                                                                                     |
| 01.6     | 1.6            | 125/250            |                     | 0.0537                         | 6.96000                                               | x                                                                                     | x                                                                                     | x                                                                                     |
| 002.     | 2              | 125/250            |                     | 0.0370                         | 8.25000                                               | x                                                                                     | x                                                                                     | x                                                                                     |
| 02.5     | 2.5            | 125/250            |                     | 0.0291                         | 13.87500                                              | x                                                                                     | x                                                                                     | x                                                                                     |
| 003.     | 3              | 125/250            |                     | 0.0226                         | 17.19000                                              | x                                                                                     | x                                                                                     | x                                                                                     |
| 3.15     | 3.15           | 125/250            |                     | 0.0215                         | 21.9500                                               | x                                                                                     | x                                                                                     | x                                                                                     |
| 004.     | 4              | 125/250            |                     | 0.0174                         | 37.73000                                              | x                                                                                     | x                                                                                     | x                                                                                     |
| 005.     | 5              | 125/250            |                     | 0.0134                         | 56.72000                                              | x                                                                                     | x                                                                                     | x                                                                                     |
| 06.3     | 6.3            | 125/250            |                     | 0.0102                         | 151.54000                                             | x                                                                                     | x                                                                                     | x                                                                                     |
| 008.*    | 8              | 125/250            | 300A @ 125VAC       | 0.0076                         | 182.58000                                             | x                                                                                     | x                                                                                     | x                                                                                     |
| 010.*    | 10             | 125/250            |                     | 0.0059                         | 290.66500                                             | x                                                                                     | x                                                                                     | x                                                                                     |

To order 125Vac rated, please add part no. suffix

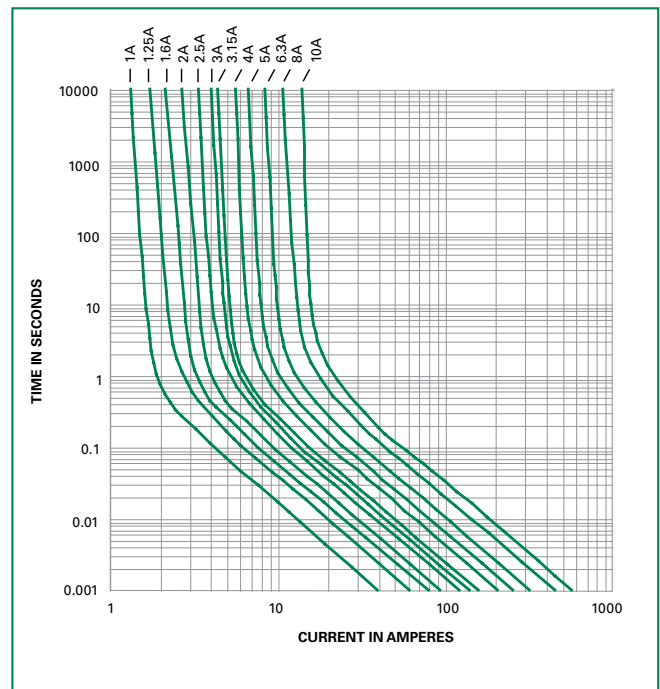
\* Interrupting Rating for 8A & 10A is 100A@250Vac

## Temperature Re-rating Curve

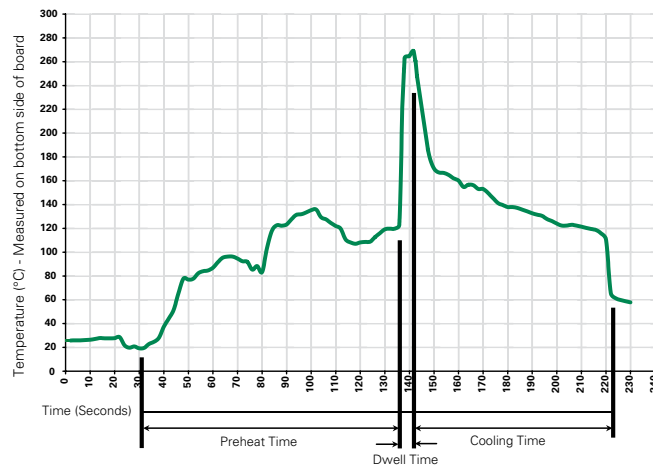


Note:  
Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

## Average Time Current Curves



## Soldering Parameters - Wave Soldering



## Recommended Process Parameters:

| Wave Parameter                           | Lead-Free Recommendation          |
|------------------------------------------|-----------------------------------|
| <b>Preheat:</b>                          |                                   |
| (Depends on Flux Activation Temperature) | (Typical Industry Recommendation) |
| Temperature Minimum:                     | 100°C                             |
| Temperature Maximum:                     | 150°C                             |
| Preheat Time:                            | 60-180 seconds                    |
| Solder Pot Temperature:                  | 260°C Maximum                     |
| Solder Dwell Time:                       | 2-5 seconds                       |

## Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C  
Heating Time: 5 seconds max.

**Note:** These devices are not recommended for IR or Convection Reflow process.

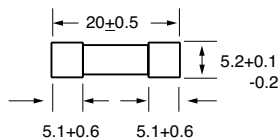
### Product Characteristics

|                          |                                                                                    |
|--------------------------|------------------------------------------------------------------------------------|
| <b>Materials</b>         | Body: Glass<br>Cap: Nickel-plated brass<br>Leads: Tin-plated Copper                |
| <b>Terminal Strength</b> | MIL-STD-202, Method 211, Test Condition A                                          |
| <b>Solderability</b>     | MIL-STD-202 Method 208                                                             |
| <b>Product Marking</b>   | Cap 1: Brand log, current and voltage ratings, and agency approval<br>Cap 2: Blank |
| <b>Packaging</b>         | Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)           |

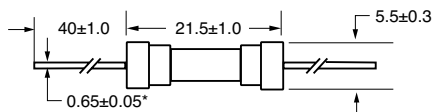
|                              |                                                                                                        |
|------------------------------|--------------------------------------------------------------------------------------------------------|
| <b>Operating Temperature</b> | –55°C to +125°C                                                                                        |
| <b>Thermal Shock</b>         | MIL-STD-202, Method 107, Test Condition B: (5 cycles –65°C + 125°C)                                    |
| <b>Vibration</b>             | MIL-STD-202, Method 201                                                                                |
| <b>Humidity</b>              | MIL-STD-202, Method 103, Test Condition A high RH (95%) and elevated temperature (40°C) for 240 hours. |
| <b>Salt Spray</b>            | MIL-STD-202, Method 101, Test Condition B                                                              |

### Dimensions

0232 000P



0232 000 XEP

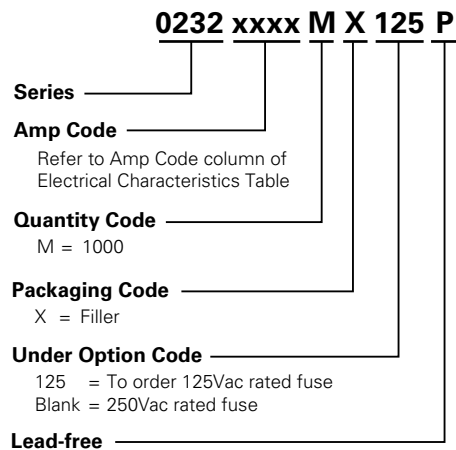


All dimensions in mm

Notes:

\* Ratings above 6.3A have 0.8±0.05 diameter lead.

### Part Numbering System



### Packaging

| Packaging Option  | Packaging Specification | Quantity | Quantity & Packaging Code | Taping Width |
|-------------------|-------------------------|----------|---------------------------|--------------|
| <b>232 Series</b> |                         |          |                           |              |
| Bulk              | N/A                     | 1000     | MX                        | N/A          |
| Bulk              | N/A                     | 1000     | MXE                       | N/A          |