













SLVSEC6D - JUNE 2019-REVISED MARCH 2020

TPS62840

TPS62840 1.8-V to 6.5-V, 750-mA, 60-nA I_Q Step-Down Converter

Features

- 60-nA operating quiescent current
- 100% duty-cycle mode with 120-nA Io
- Input voltage range V_{IN} from 1.8 V to 6.5 V
- Output current up to 750 mA
- RF friendly DCS-Control™
- 80% efficiency at 1 μ A I_{OUT} (3.6 V_{IN} to 1.8 V_{OUT})
- 16 selectable output voltages via VSET pin
- Auto transition PFM/PWM or forced-PWM mode
- Selectable forced PWM and STOP modes
- Output discharge function
- 25-nA shutdown current
- SON-8, WCSP-6 and thermally enhanced **HVSSOP-8** packages

Applications

- Smart meters, smart thermostats
- Asset tracking devices
- Wearable electronics
- Medical sensor patches and patient monitors
- Industrial IoT (smart sensors) / NB-IoT
- Test and measurement
- ATEX / intrinsic safety

Description

The TPS62840 is a high-efficiency step-down converter with ultra-low operating quiescent current of typically 60 nA. The device contains special circuitry to achieve just 120 nA Io in 100% mode to further extend battery life near the end of discharge.

The device uses DCS-Control to cleanly power radios and operates with a typical switching frequency of 1.8 MHz. In Power-Save Mode, the device extends the light load efficiency down to a load current range of 1 μA and below.

16 predefined output voltages can be selected by connecting a resistor to pin VSET, making the device flexible for various applications with a minimum amount of external components.

The STOP pin of the device immediately eliminates any switching noise in order to take a noise-free measurement in test and measurement systems.

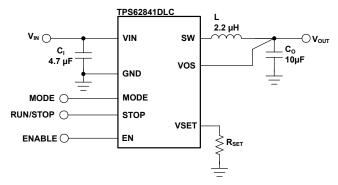
The TPS62840 provides an output current of up to 750 mA. With an input voltage of 1.8 V to 6.5 V, the device supports multiple power sources such as 2S to 4S Alkaline, 1S to 2S Li-MnO2, or 1S Li-Ion/Li-SOCI₂.

Device Information(1)

PART NUMBER	PACKAGE	BODY SIZE (NOM)		
	8 pin DLC (SON)	1.5 mm x 2 mm		
TPS6284x	6 pin YBG (WCSP)	0.97 mm x 1.47 mm		
11 0020 IX	8 pin DGR (HVSSOP)	3 mm x 5 mm		

(1) For all available packages, see the orderable addendum at the end of the datasheet.

Typical Application



Efficiency versus Load Current (V_{OUT} = 1.8 V)

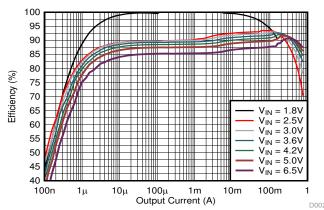




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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

CI	hanges from Revision C (November 2019) to Revision D	Page
•	Updated the Device Comparison Table	3
<u>•</u>	Added efficiency graphs to the Application Curves	20
CI	hanges from Revision B (August 2019) to Revision C	Page
•	Added SON-8, WCSP-6, and thermally enhanced HVSSOP-8 to Features	1
•	Added ATEX / Intrinsic safety to Applications	1
•	Updated Typical Application image to show TPS62842DGR device	1
•	Added orderable part number TPS62841DGR to Device Comparison Table	3
•	Added orderable part number TPS62842DGR to Device Comparison Table	3
•	Updated Thermal Information values to support TPS62842DGR	
•	Added low-side MOSFET switch current limit to Electrical Characteristics	8
•	Added TPS62841DGR to Output Voltage Selection	13
•	Updated Efficiency Power Save graphs in Application Curves	20
•	Updated Load Transient waveform in Application Curves	
<u>•</u>	Added PCB layout for DGR package	29
CI	hanges from Revision A (July 2019) to Revision B	Page
•	Changed Advance Information marketing status to Production Data	1

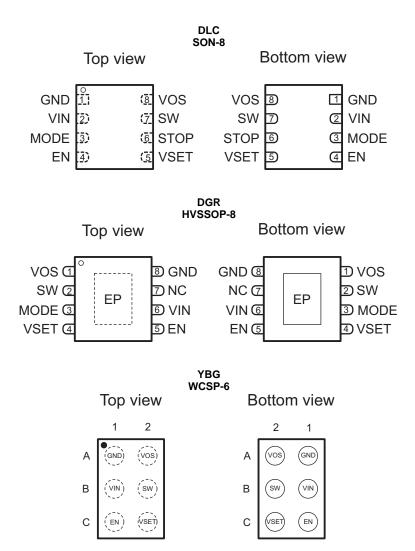


5 Device Comparison Table

ORDERABLE PART NUMBER	OUTPUT VOLTAGE	OUTPUT CURRENT	OUTPUT DISCHARGE	MODE PIN	STOP PIN	PACKAGE	PACKAGE MARKING
TPS62840DLC	1.8 V to 3.3 V in 100-mV steps	750 mA		yes	yes	SON-8 (DLC)	E5
TPS62840YBG		750 IIIA	yes	no	no	WCSP-6 (YBG)	62840
TPS62841DLC	0.8 V to 1.55 V in 50-mV steps			yes	yes	SON-8 (DLC)	E9
TPS62841YBG		750 mA	yes	no	no	WCSP-6 (YBG)	62841
TPS62841DGR				yes	no	HVSSOP-8 (DGR)	62841
TPS62842DGR	1.8 V, 2.0 V, 2.2 V, 2.4 V to 3.6 V in 100-mV steps	750 mA	300	V00	no	HVSSOP-8 (DGR)	62842
TPS62849DLC	3.4-V fixed output voltage	750 MA	yes	yes	yes	SON-8 (DLC)	FF



6 Pin Configuration and Functions





Pin Functions

		PIN			
NAME	DLC (SON-8)	DGR (HVSSOP-8)	YBG (WCSP-6)	I/O	DESCRIPTION
VIN	2	6	B1	PWR	V_{IN} power supply pin. Connect the input capacitor close to this pin for best noise and voltage spike suppression. A 4.7- μF ceramic capacitor is required.
SW	7	2	B2	PWR	The switch pin is connected to the internal MOSFET switches. Connect the inductor to this terminal.
GND	1	8	A1	PWR	GND supply pin. Connect this pin close to the GND terminal of the input and output capacitors.
VSET	5	4	C2	IN	Connecting a resistor to GND sets the output voltage when the converter is enabled. For the TPS62849, connect this pin to GND.
VOS	8	1	A2	IN	Output voltage sense pin for the internal feedback divider network and regulation loop. When the converter is disabled, this pin discharges V_{OUT} by an internal MOSFET. Connect this pin directly to the output capacitor with a short trace.
EN	4	5	C1	IN	Enable pin. A high level enables the device and a low level turns the device off. The pin features an internal pulldown resistor, which is disabled once the device has started up and the output voltage is regulated. The pulldown resistor is activated again, once a low level has been detected.
STOP	6	n/a	n/a	IN	STOP Switching pin. When this pin is logic high, the converter stops switching in order to provide a quiet supply rail. The output is powered from the charge available in the output capacitor. When this pin is logic low, the device immediately resumes operation. The pin features an internal pulldown resistor, which is disabled once a high level is detected at the input. The pulldown resistor is activated again, once a low level has been detected.
MODE	3	3	n/a	IN	MODE pin. A low level enables Power-Save Mode operation with an automatic transition between PFM and PWM modes. A high level forces the converter to operated in PWM mode. This pin can be toggled during operation. It must be terminated.
NC	n/a	7	n/a		This pin is not connected internally. Do not connect this pin.
EP	n/a	9	n/a	PWR	Exposed thermal pad ⁽¹⁾ . The PowerPAD must be connected to GND.

⁽¹⁾ For more information about the PowerPAD, see the *PowerPAD™ Thermally Enhanced Package* application report.



7 Specifications

7.1 Absolute Maximum Ratings⁽¹⁾

		MIN	MAX	UNIT
	VIN	-0.3	7	V
	SW (DC)	-0.3	$V_{IN} + 0.3$	V
Pin voltage ⁽²⁾	SW (AC), less than 10ns ⁽³⁾	-2.0	8.5	V
Pin voitage	EN, MODE, STOP	-0.3	6.5	V
	VSET	-0.3	$V_{IN} + 0.3 < 3.6$	V
	VOS	-0.3	3.7	V
Operating junction temperature, T _J		-40	150	°C
Storage temperate	Storage temperature, T _{stg}		150	°C

- (1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute—maximum—rated conditions for extended periods may affect device reliability.
- (2) All voltage values are with respect to network ground terminal GND.
- (3) While switching.

7.2 ESD Ratings

			VALUE	UNIT
		Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins ⁽¹⁾	±2000	
$V_{(ESD)}$	Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101, all pins (2)	±500	V

- JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. The human body model is a 100-pF capacitor discharged through a 1.5-kΩ resistor into each pin.
- (2) JEDEC document JEP157 states that 250-V ČDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

		MIN	NOM	MAX	UNIT
V_{IN}	Supply voltage V _{IN}	1.8		6.5	V
L	Effective inductance	1.51	2.2	2.9	μH
C _{OUT}	Effective output capacitance	3	10	40	μF
C _{IN}	Effective input capacitance	1	4.7		μF
C _{VSET}	External parasitic capacitance at VSET pin			100	pF
	Nominal resistance range for external voltage selection resistor (E96 resistor series)	0.909		267	kΩ
R _{SET}	External voltage selection resistor tolerance			1%	
	External voltage selection resistor temperature coefficient			±200	ppm/°C
T _J	Operating junction temperature range	-40		125	°C

7.4 Thermal Information

THERMAL METRIC ⁽¹⁾		8 Pins DLC 6 Pins YBG METRIC ⁽¹⁾ Package Package		8 Pins DGR Package	DGR EVM	UNIT
		JEDEC PCB 51-7		JEDEC PCB 51-5 TPS62841-2EVM		
$R_{\theta JA}$	Junction-to-ambient thermal resistance	105.6	133.4	54.4	46.9	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	75.7	0.4	58.1	N/A	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	31.9	39.4	25.9	N/A	°C/W
ΨЈТ	Junction-to-top characterization parameter	2.3	0.1	1.2	0.9	°C/W
ΨЈВ	Junction-to-board characterization parameter	31.5	39.4	25.9	17.4	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	n/a	n/a	11.7	N/A	°C/W

 For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.



7.5 Electrical Characteristics

 V_{IN} = 3.6 V, T_J = -40°C to 125°C, STOP = GND, MODE = GND, typical values are at T_J = 25°C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY					•	
I _{Q_NO_LOAD}	No load operating input current	$\begin{split} \text{EN} &= \text{V}_{\text{IN}}, \text{I}_{\text{OUT}} = 0 \mu \text{A}, \text{V}_{\text{OUT}} = 1.8 \text{V} \\ \text{device switching} \end{split}$		60		nA
I _{Q_NO_LOAD}	No load operating input current	$EN = V_{IN}, \ I_{OUT} = 0 \mu A, \ V_{OUT} = 1.2 V$ device switching		80		nA
$I_{Q_NO_LOAD}$	No load operating input current (PWM Mode)	$\label{eq:energy} \begin{split} \text{EN} &= \text{V}_{\text{IN}}, \text{I}_{\text{OUT}} = \text{0} \mu \text{A}, \text{V}_{\text{OUT}} = \text{1.8V}, \text{MODE} = \text{V}_{\text{IN}} \\ \text{device switching} \end{split}$		3		mA
I _{Q_VIN}	Operating quiescent current into pin VIN	$EN = V_{IN}, \ I_{OUT} = 0 \mu A, \ V_{OUT} = 1.55 V \ or \ V_{OUT} = 1.8 V$ device not switching, $T_J = 25 ^{\circ} C$ (DLC package option)		36	100	nA
$I_{Q_{VOS}}$	Operating quiescent current into pin VOS	$EN=V_{IN},\ I_{OUT}=0\mu A,\ V_{OUT}=1.55V\ or\ V_{OUT}=1.8V$ device not switching, $T_J=25^{\circ}C$ (DLC package option)		56	120	nA
I _{Q_VIN}	Operating quiescent current into pin VIN	$\begin{split} & EN = V_{IN}, \ I_{OUT} = 0 \mu A, \ V_{OUT} = 1.55 V \ or \ V_{OUT} = \\ & 1.8 V \\ & device \ not \ switching, \ T_J = -40^{\circ}C \ to \ 85^{\circ}C \end{split}$		36	360	nA
I _{Q_VOS}	Operating quiescent current into pin VOS	$ \begin{aligned} &EN = V_{IN}, \ I_{OUT} = 0 \mu A, \ V_{OUT} = 1.55 V \ or \ V_{OUT} = \\ &1.8 V \\ &device \ not \ switching, \ T_J = -40 ^{\circ}C \ to \ 85 ^{\circ}C \end{aligned} $		56	170	nA
	Operating quiescent current into VOS pin	EN = V _{IN} , V _{OUT} = 3.3V device not switching		70		nA
I _{Q_VOS}		EN = V _{IN} , V _{OUT} < 1.5 V device not switching		5		nA
		EN, STOP = V _{IN} , 3V < V _{OUT} < 3.3V T _J = -40°C to 85°C		5	100	nA
I _{Q_100%_MODE}	Operating quiescent current 100% Mode	$V_{IN} = V_{OUT} = 3.3V, T_{J} = -40$ °C to 85°C		120		nA
I _{Q_VIN_STOP}	Operating quiescent current into pin VIN	STOP = High, V_{OUT} = 1.8V, T_J = -40°C to 85°C		70	175	μΑ
I _{SD}	Shutdown current	EN = GND, shutdown current into V_{IN} VSET = GND, T_{J} = -40°C to 85°C		25	300	nA
V _{TH_UVLO+}	Hadamakana ladan khasabald	Rising V _{IN}		1.72	1.8	V
V _{TH_UVLO} _	Undervoltage lockout threshold	Falling V _{IN}		1.45	1.75	V
EN, MODE, ST	TOP INPUTS				· '	
V _{IH_TH}	High level input voltage		1.1			V
V_{IL_TH}	Low level input voltage		.		0.4	V
I _{IN}	Input bias current	MODE input, T _J = -40°C to 85°C		1	25	nA
R _{PD}	Internal pull-down resistance	EN, STOP inputs	200	450		kΩ



Electrical Characteristics (continued)

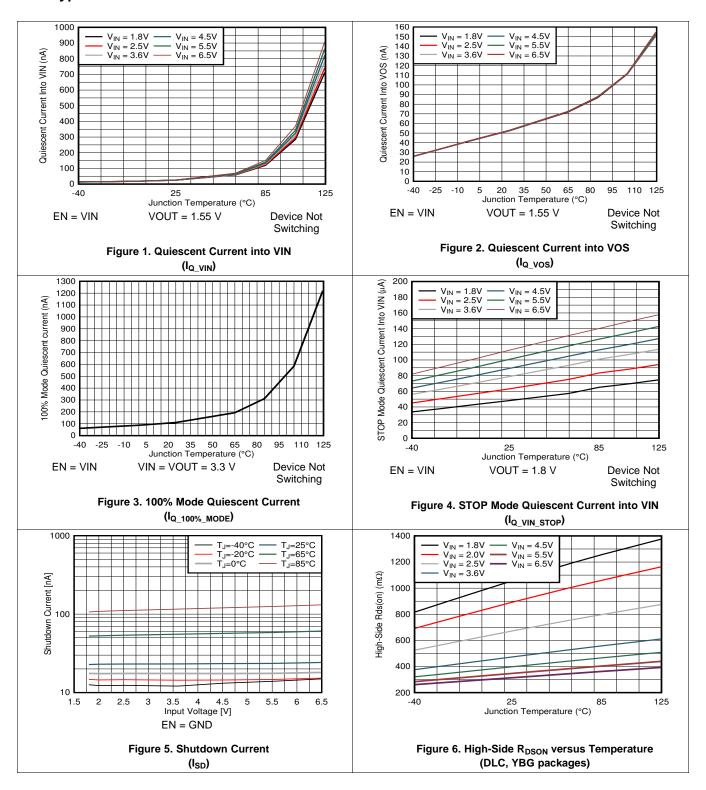
 $V_{IN} = 3.6 \text{ V}, T_J = -40 ^{\circ}\text{C}$ to 125 $^{\circ}\text{C}, \text{STOP} = \text{GND}, \text{MODE} = \text{GND}, \text{typical values are at } T_J = 25 ^{\circ}\text{C}$ (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
POWER SWITC	CHES					
	High-side MOSFET	V _{IN} = 3.6V, I = 200mA, T _J = -40°C to 85°C		430	600	
	on-resistance (DLC, YBG package)	V _{IN} = 5V, I = 200mA, T _J = -40°C to 85°C		340	465	mΩ
R _{DS(ON)}	Low-side MOSFET	V _{IN} = 3.6V, I = 200mA, T _J = -40°C to 85°C		170	240	
	on-resistance (DLC, YBG package)	V_{IN} = 5V, I = 200mA, T_J = -40°C to 85°C		135	180	mΩ
	High-side MOSFET	V _{IN} = 3.6V, I = 200mA, T _J = -40°C to 85°C		460	630	
	on-resistance (DGR package)	V_{IN} = 5V, I = 200mA, T_J = -40°C to 85°C		370	495	mΩ
	Low-side MOSFET	V _{IN} = 3.6V, I = 200mA, T _J = -40°C to 85°C		200	270	
	on-resistance (DGR package)	V _{IN} = 5V, I = 200mA, T _J = -40°C to 85°C		165	210	mΩ
I _{LIMF_SS}	Soft-start switch current limit (1)		0.15	0.225	0.3	Α
1	High-side MOSFET switch current limit ⁽¹⁾		1.0	1.2	1.4	Α
I _{LIMF}	Low-side MOSFET switch current limit			1.0		Α
I _{LIMN}	Negative current limit			533		mA
t _{I_LIM_DELAY}	Current limit propagation delay			50		ns
I _{LKG_SW}	Leakage current into SW pin	$V_{SW} = 1.8V$, $T_{J} = -40^{\circ}C$ to $85^{\circ}C$		10		nA
OUTPUT VOLT	AGE DISCHARGE					
I _{DISCHARGE_VOS}	Output discharge current	EN = GND, sink current into VOS pin, over VIN range $V_{OUT} = 1.8V$, $T_J = -40^{\circ}C$ to $85^{\circ}C$	16	35	44	mA
THERMAL PRO	DTECTION					
-	Thermal shutdown temperature	Rising junction temperature, PWM Mode		160		°C
T _{SD}	Thermal shutdown hysteresis			5		°C
OUTPUT						
V _{OUT}	Output voltage accuracy	PWM Mode, $I_{OUT} = 0$ mA, $V_{OUT} >= 1.8$ V	-1.5	0	1.5	%
VOUT	Output voltage accuracy	PWM Mode, $I_{OUT} = 0$ mA, $V_{OUT} <= 1.55$ V	-2	0	2	%
V	DC output voltage load regulation	PWM Mode		0		%/mA
V _{OUT}	DC output voltage line regulation	PWM Mode V _{OUT} = 1.8V, I _{OUT} = 200 mA, over VIN range		0		%/V
f _{SW}	Switching frequency	V_{IN} = 3.6V, V_{OUT} = 1.8V, MODE = V_{IN} I_{OUT} = 0mA		1.8		MHz
t _{STARTUP_DELAY}	Regulator start up delay time	V _{IN} = 3.6V, from EN = low to high until device starts switching			200	μs
t _{STARTUP_DELAY}	Regulator start up delay time	EN ramps with VIN, VIN 0 to 3.6V (< 100us), until device starts switching		10		ms
t _{SS}	Soft-start time	I _{OUT} = 0mA		120		μs
t _{SS ILIMF}	Reduced current limit soft-start timeout			700	1200	μs

⁽¹⁾ This is the static current limit. It can be temporarily higher in applications due to internal propagation delay (see Switch Current Limit / Short Circuit Protection section).



7.6 Typical Characteristics

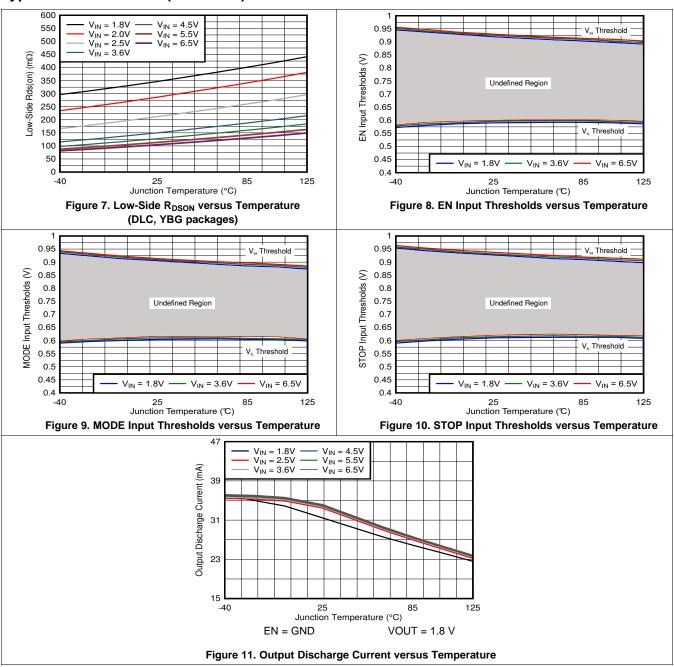


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Typical Characteristics (continued)



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8 Detailed Description

8.1 Overview

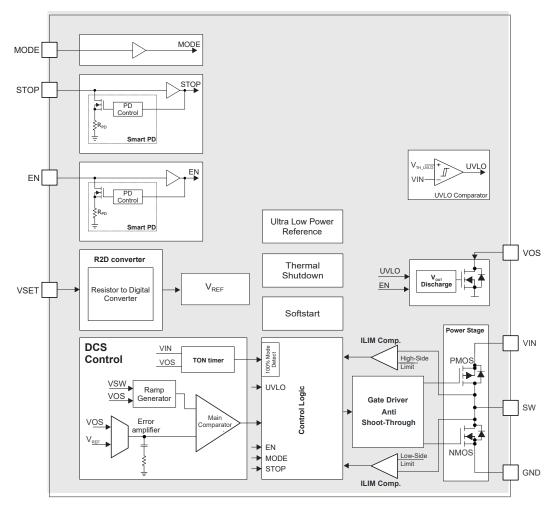
The TPS6284x is a synchronous step-down converter with ultra-low quiescent current consumption. Using TI's DCS-Control topology, the device extends the high efficiency operation area down to micro amperes of load current during Power-Save Mode Operation. Depending on the output voltage, the device consumes quiescent current from both the input and output to reduce the overall input current consumption to 60 nA typical.

DCS-Control™ (Direct Control with Seamless Transition into Power-Save Mode) is an advanced regulation topology that combines the advantages of hysteretic and voltage mode controls. Characteristics of DCS-Control are excellent AC load regulation and transient response, low output ripple voltage, and a seamless transition between PFM and PWM modes. It includes a AC loop which senses the output voltage (VOS pin) and directly feeds this information into a fast comparator stage.

The device operates with a nominal switching frequency of 1.8 MHz. An additional voltage feedback loop is used to achieve accurate DC load regulation. The internally compensated regulation network achieves fast and stable operation with small external components and low ESR capacitors.

In Power-Save Mode, the switching frequency varies linearly with the load current. Since DCS-Control supports both operating modes, the transition from PWM to PFM is seamless with minimum output voltage ripple. The TPS6284x offers both, excellent DC voltage and superior load transient regulation, combined with low output voltage ripple thereby minimizing interferences with Radio Frequency circuits.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Smart Enable and Shutdown

To avoid a floating input, an internal 450-k Ω resistor pulls the EN pin to GND. This prevents an uncontrolled start-up of the device in case the EN pin cannot be driven low safely. The device is in shutdown mode when the EN input is logic low.

The device turns on with a logic high EN signal. An internal control circuit disconnects the EN pin pulldown resistor once the device has finished soft start and the output voltage is in regulation. With the EN pin set low, the device enters shutdown mode and the pulldown resistor is activated again.

8.3.2 Soft Start

To protect the battery and system from excessive inrush current, the device features a soft start of the output voltage.

Once the device has been enabled, it initializes and powers up its internal circuits. This occurs during the regulator start-up delay time (t_{STARTUP_DELAY}). Once this delay expires, the device enters soft start, starts switching, and ramps up the output voltage.

The device operates with a reduced switch current limit (I_{LIMF_SS}) throughout the entire soft-start phase (t_{SS}). The switch current limit is increased to its nominal value (I_{LIMF}) once the output voltage has reached its nominal value or the reduced current limit soft-start time (t_{SS_ILIMF}) has expired, whichever occurs first. The soft-start phase (t_{SS}) can last up to approximately 700 μ s. Figure 12 shows the start-up procedure.

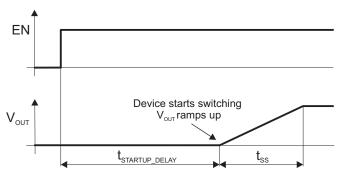


Figure 12. Device Start-up

8.3.3 Mode Selection: Power-Save Mode (PFM/PWM) or Forced PWM Operation (FPWM)

Connecting the MODE input to GND enables the automatic PWM and power-save mode operation. The converter operates in PWM mode at moderate to heavy loads and in the PFM mode during light loads, which maintains high efficiency over a wide load current range.

Pulling the MODE pin high forces the converter to operate in PWM mode even at light load currents, allowing lower ripple compared to PFM mode switching. In this mode, the efficiency is lower compared to the power-save mode during light loads. For additional flexibility, it is possible to switch from power-save mode to forced PWM mode during operation. This allows efficient power management by adjusting the operation of the converter to the specific system requirements. The MODE pin must be terminated.

This pin is not available in the YBG package, where the device automatically transitions between power-save and PWM modes.

8.3.4 Output Voltage Selection (VSET)

The output voltage is set with a single external resistor connected between the VSET pin and GND. Once the device has been enabled and the control logic as well as the reference system are powered up, an R2D (resistor to digital) conversion is started to detect the value of the external R_{SET} resistor. A pre-defined fixed output voltage is set based on the R_{SET} value. The output voltage is set once during the start-up delay phase of the device.



Feature Description (continued)

Once the output voltage is set, the R2D converter is turned off to avoid current flowing through R_{SET} . Care must be taken that no parasitic current, capacitance, or both greater than 100 pF is present between the VSET and GND pins. This can cause false R_{SET} readings and a faulty output voltage to be set. The R2D converter is designed to operate with resistor values out of E96 series. Table 1 shows the allowed R_{SET} values.

Table 1. Output Voltage Setting, R_{SET} Resistor

OUTPU'	OUTPUT VOLTAGE SETTING V _{OUT} [V]		VSET RESISTANCE TO GND - E96 VALUES $[\Omega]$				
TPS62841YBG	TPS62840YBG						
TPS62841DLC	TPS62840DLC	TPS62842DGR	MIN	NOM	MAX		
TPS62841DGR							
0.8	1.8	1.8	0	GND	0.01 k		
0.85	1.9	2.0	0.87 k	0.909 k	0.95 k		
0.9	2.0	2.2	1.67 k	1.74 k	1.81 k		
0.95	2.1	2.4	2.76 k	2.87 k	2.98 k		
1.0	2.2	2.5	4.15 k	4.32 k	4.49 k		
1.05	2.3	2.6	5.80 k	6.04 k	6.28 k		
1.1	2.4	2.7	8.11 k	8.45 k	8.79 k		
1.15	2.5	2.8	11.04 k	11.5 k	11.96 k		
1.2	2.6	2.9	15.17 k	15.8 k	16.43 k		
1.25	2.7	3.0	20.64 k	21.5 k	22.36 k		
1.3	2.8	3.1	27.55 k	28.7 k	29.85 k		
1.35	2.9	3.2	36.77 k	38.3 k	39.83 k		
1.4	3.0	3.3	50.21 k	52.3 k	54.39 k		
1.45	3.1	3.4	68.64 k	71.5 k	74.36 k		
1.5	3.2	3.49	97.92 k	102 k	106.08 k		
1.55	3.3	3.6	256.32 k	267 k	277.68 k		

The output voltage of the TPS62849 is internally set to 3.4 V. Connect VSET directly to GND for this device.

8.3.5 Undervoltage Lockout UVLO

To avoid mis-operation of the device at low input voltages, an undervoltage lockout (UVLO) comparator monitors the supply voltage. The UVLO comparator shuts down the device at an input below the threshold $V_{TH_UVLO_}$ with falling V_{IN} . The device starts at an input voltage higher than the threshold $V_{TH_UVLO_+}$ with rising V_{IN} .

When the device resumes operation from an undervoltage lockout condition, it behaves like being enabled. This means the internal control logic is powered up, the external R_{SET} resistor is read out and a soft-start sequence is initiated.



8.3.6 Switch Current Limit / Short Circuit Protection

The TPS6284x integrates a current limit on the high-side as well as on the low-side MOSFETs to protect the device against overload or short circuit conditions. The current in the switches is monitored cycle-by-cycle. If the high-side MOSFET current limit (I_{LIMF}) trips, the high-side MOSFET is turned off and the low-side MOSFET is turned on to ramp the inductor current down. Once the inductor current decreases below the low-side current limit (I_{LIMF}), the low-side MOSFET turns off and the high-side MOSFET turns on again.

During soft start, the current limit is reduced to I_{LIMF_SS} . After soft start has finished, the current limit value increases to the normal value I_{LIMF} .

Due to internal propagation delay, the actual inductor current can exceed the static current limit during that time. The dynamic current limit can be calculated as follows:

$$I_{peak(typ)} = I_{LIMF} + \frac{V_L}{I_L} \cdot t_{I_LIM_DELAY}$$

where

- I_{LIMF} is the static current limit, specified in *Electrical Characteristics*
- · L is the inductance
- V_L is the voltage across the inductor (V_{IN} V_{OUT})
- t_{I LIM DELAY} is the internal propagation delay

(1)

In forced PWM mode, a negative current limit (I_{LIMN}) is enabled to prevent excessive current flowing backwards to the input. When the inductor current reaches I_{LIMN} , the low-side MOSFET turns off and the high-side MOSFET turns on and kept on until TON time expires.

8.3.7 Output Voltage Discharge

The purpose of the output discharge function is to ensure a defined ramp-down of the output voltage when the device is disabled.

The internal discharge resistor is connected to the VOS pin. The discharge function is enabled as soon as the device is disabled or if UVLO is entered. It is not active during Thermal Shutdown. The discharge circuit remains active as long as the input voltage is above 0.7 V.

8.3.8 Thermal Shutdown

The junction temperature (T_J) of the device is monitored by an internal temperature sensor. The device enters thermal shutdown when the junction temperature exceeds the thermal shutdown threshold (T_{SD}) of 160°C (typ.). Both the high-side and low-side MOSFETs are turned off. The device resumes its operation when the junction temperature falls below typically 155°C again and begins with a soft-start cycle without reading R_{SET} again. In Power-Save Mode, the thermal shutdown feature is disabled.

8.3.9 STOP Mode

The TPS6284x includes the STOP input pin, allowing the user to temporarily stop the switching of the regulator. The STOP pin function does not depend on the setting of the MODE pin. The STOP pin is only present on the DLC package.

When a logic high level is applied to the STOP pin, the regulator is forced to stop switching after the current switching cycle. The application is powered by the charge available in the output capacitor. No switching noise is generated, which can be beneficial in noise-sensitive sampled applications.

An MCU controlling this pin needs to take care to turn the device back on before the output voltage reaches a system critical level. Should this not happen, the output voltage is clamped to about 0.5 V below the set output voltage. In STOP mode, the device consumes typically 70 μ A operating quiescent current from the input supply.

When a logic low level is applied to the STOP pin, the regulator immediately resumes switching operation without a start-up delay or soft start. To avoid a floating input, an internal 450-k Ω resistor pulls the STOP pin to GND. A control circuit disconnects the pulldown resistor at the STOP pin once a high level has been detected (similar to the EN pin).



8.4 Device Functional Modes

8.4.1 Power-Save Mode Operation

The DCS-Control topology supports Power-Save Mode operation. At light loads, the device operates in PFM (Pulse Frequency Modulation) mode that generates a single switching pulse to ramp up the inductor current and recharge the output capacitor, followed by a sleep period where most of the internal circuits are shutdown to achieve lowest operating quiescent current. During this time, the load current is supported by the output capacitor. The duration of the sleep period depends on the load current and the inductor peak current. During the sleep periods, the current consumption is reduced to typically 60 nA. This low quiescent current consumption is achieved by an ultra-low power reference, an integrated high-impedance feedback divider network, and an optimized Power-Save Mode operation. To achieve a stable switching frequency in steady state operation, the on-time is calculated as in Equation 2.

$$T_{ON} = \frac{V_{OUT}}{V_{IN}} \cdot 556ns \tag{2}$$

In PFM Mode, the switching frequency varies linearly with the load current and is calculated in Equation 3. At medium and high load conditions, the device enters automatically PWM (Pulse Width Modulation) mode and operates in continuous conduction mode with a nominal switching frequency (f_{sw}). The switching frequency in PWM mode is controlled and depends on V_{IN} and V_{OUT} . The boundary between PWM and PFM mode is when the inductor current becomes discontinuous.

$$f_{PFM} = \frac{2 \cdot I_{OUT}}{T_{ON}^2 \cdot \frac{V_{IN}}{V_{OUT}} \left[\frac{V_{IN} - V_{OUT}}{L} \right]}$$
(3)

If the load current decreases, the converter seamlessly enters PFM mode to maintain high efficiency down to ultra-light loads. Since DCS-Control supports both operation modes within one single building block, the transition from PWM to PFM modes is seamless with minimum output voltage ripple.

8.4.2 Forced PWM Mode Operation

With a high level on the MODE input, the device enters forced PWM Mode and operates with a high switching frequency over the entire load range, even at very light loads. This reduces or eliminates interference with RF and noise-sensitive circuits, but reduces efficiency at light loads. The MODE pin can be changed during operation and must be terminated.

8.4.3 100% Mode Operation

In PWM mode, the duty-cycle of a buck converter is given as $D = V_{OUT}/V_{IN}$. The duty-cycle increases as the input voltage comes closer to the output voltage. Once the input voltage decreases to near 100% duty cycle, the output voltage set point is increased by +30 mV. As the input voltage decreases further, the device enters 100% duty-cycle mode and keeps the high-side MOSFET on continuously. The output (V_{OUT}) is connected to the input (V_{IN}) through the inductor and the internal high-side MOSFET. The minimum input voltage to maintain a given output voltage depends on the load current and is calculated as:

$$V_{IN}min = V_{OUT} + I_{OUT} \times (R_{DS(on)}max + R_L)$$

where

- I_{OUT} = output current
- R_{DS(on)}max = maximum P-channel switch R_{DS(on)}
- R_L = DC resistance of the inductor

The TPS6284x contains special circuitry to keep an ultra-low I_O of 120 nA during 100% mode operation.



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The following section discusses the design of the external components to complete the power supply design for several input and output voltage options by using typical applications as a reference.

9.2 Typical Application

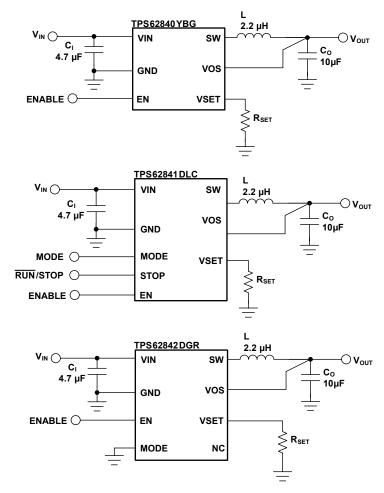


Figure 13. TPS6284x Application Circuit

Additional circuits are shown in the System Examples.

9.2.1 Design Requirements

Table 2 shows the list of components for the application circuit and the characteristic application curves.



Typical Application (continued)

Table 2. Components for Application Characteristic Curves

REFERENC E	DESCRIPTION	VALUE	SIZE [L x W x T]	MANUFACTURER ⁽¹)
IC	TPS6284x step-down converter			TI
Cı	GRM155R61A475MEAAD ceramic capacitor	4.7 μF / 10 V / X5R	(0402) [1 mm x 0.5 mm x 0.65 mm max.]	muRata
СО	GRM155R60G106ME44D ceramic capacitor	10 μF / 4 V / X5R	(0402) [1 mm x 0.5 mm x 0.65 mm max.]	muRata
L	DFE201612E-2R2M=P2 inductor	2.2 μH / 116 mΩ DCR	(2016) [2.0 mm x 1.6 mm x 1.2 mm max.]	muRata
R _{SET}	Resistor E96 series 1%, TC ±200ppm	See Table 1		

⁽¹⁾ See the Third-party Products Disclaimer.

9.2.2 Detailed Design Procedure

The inductor and output capacitor together provide a low-pass filter. To simplify this process, Table 3 outlines possible inductor and capacitor value combinations.

Table 3. Recommended LC Output Filter Combinations

INDUCTOR VALUE [µH] ⁽¹⁾	OUTPUT CAPACITOR VALUE [μF] ⁽²⁾					
INDUCTOR VALUE [µH]	10 μF	22 μF				
2.2	√(3)	√				

- (1) Inductor tolerance and current de-rating is anticipated. The effective inductance can vary by 20% and -20%.
- (2) Capacitance tolerance and bias voltage de-rating is anticipated. The effective capacitance varies by +20% and -50%.
- (3) Typical application configuration. Other check marks indicate alternative filter combinations.

9.2.2.1 Inductor Selection

The inductor value affects the peak-to-peak ripple current, PWM-to-PFM transition point, output voltage ripple, and efficiency. The selected inductor has to be rated for its DC resistance and saturation current. The inductor ripple current (ΔI_L) decreases with higher inductance and increases with higher V_{IN} or V_{OUT} and can be estimated according to Equation 4.

Equation 5 calculates the maximum inductor current under static load conditions. The saturation current of the inductor must be rated higher than the maximum inductor current, as calculated with Equation 5. This is recommended because during a heavy load transient the inductor current rises above the calculated value. A more conservative way is to select the inductor saturation current according to the high-side MOSFET switch current limit, I_{I,IMF}.

$$\Delta I_{L} = Vout \times \frac{1 - \frac{Vout}{Vin}}{L \times f}$$

$$I_{Lmax} = I_{outmax} + \frac{\Delta I_{L}}{2}$$
(4)

where

- · f is the switching frequency
- · L is the inductance
- ∆I_L is the peak-to-peak inductor ripple current
- I_{Lmax} is the maximum inductor current

Table 4 shows a list of possible inductors.

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Submit L

(5)



Table 4. List of Possible Inductors (1)

INDUCTANCE [µH]	INDUCTOR TYPE	SIZE [L x W x T]	SUPPLIER
2.2	DFE201612E	[2.0 mm x 1.6 mm x 1.2 mm max.]	muRata
2.2	DFE201210S	[2.0 mm x 1.2 mm x 1.0 mm max.]	muRata

⁽¹⁾ See the Third-party Products Disclaimer.

9.2.2.2 Output Capacitor Selection

The DCS-Control scheme of the TPS62840 allows the use of tiny ceramic capacitors. Ceramic capacitors with low-ESR values have the lowest output voltage ripple and are recommended. The output capacitor requires either an X7R or X5R dielectric.

At light load currents, the converter operates in Power-Save Mode and the output voltage ripple is dependent on the output capacitor value. Larger output capacitors reduce the output voltage ripple. The leakage current of the output capacitor adds to the overall quiescent current.

Table 5. List of Possible Capacitors (1)

CAPACITOR VALUE [μF]	CAPACITOR TYPE	SIZE IMPERIAL (METRIC)	SIZE [L x W x T]	SUPPLIER
10	GRM155R60G106ME44D	0402 (1005)	[1mm x 0.5mm x 0.65mm max.]	muRata

⁽¹⁾ See the Third-party Products Disclaimer.

9.2.2.3 Input Capacitor Selection

Because the buck converter has a pulsating input current, a low-ESR input capacitor is required for best input voltage filtering to minimize input voltage spikes. For most applications, a 4.7-µF input capacitor is sufficient.

When operating from a high impedance source, a larger input buffer capacitor is recommended to avoid voltage drops during start-up and load transients.

The input capacitor can be increased without any limit for better input voltage filtering. The leakage current of the input capacitor adds to the overall quiescent current. Table 6 shows a selection of input and output capacitors.

Table 6. List of Possible Capacitors (1)

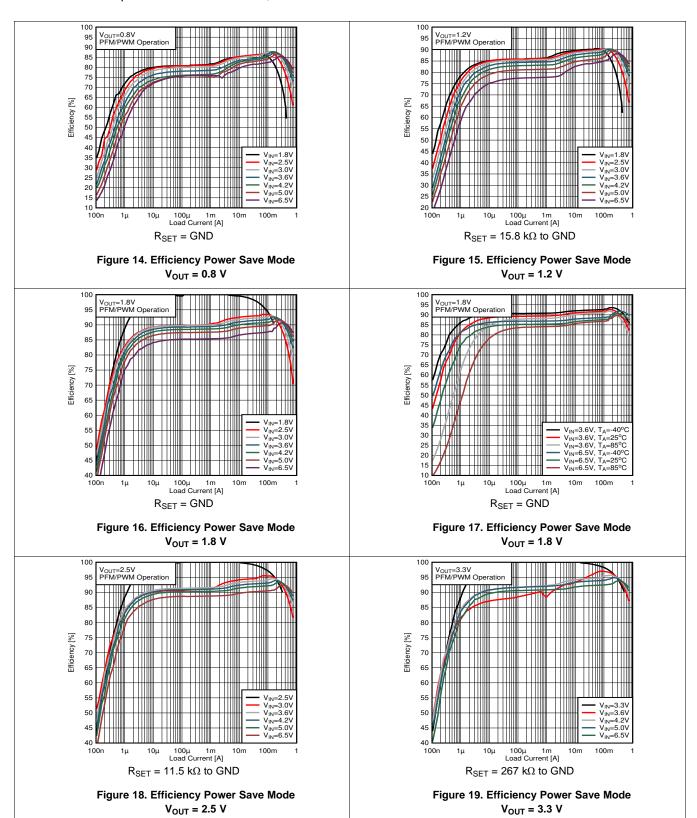
CAPACITOR VALUE [μF]	CAPACITOR TYPE	SIZE IMPERIAL (METRIC)	SIZE [L x W x T]	SUPPLIER
4.7	GRM155R61A475MEAAD	0402 (1005)	[1mm x 0.5mm x 0.65mm max.]	muRata
4.7	GRM31CR71H475MA12L	1206 (3216)	[3.2mm x 1.6mm x 1.8mm max.]	muRata
4.7	C1608X7S1A475M080AC	0603 (1608)	[1.6mm x 0.8mm x 1.0mm max.]	TDK
10	GRM155R60J106ME15D	0402 (1005)	[1mm x 0.5mm x 0.65mm max.]	muRata

(1) See the Third-party Products Disclaimer.



9.2.3 Application Curves

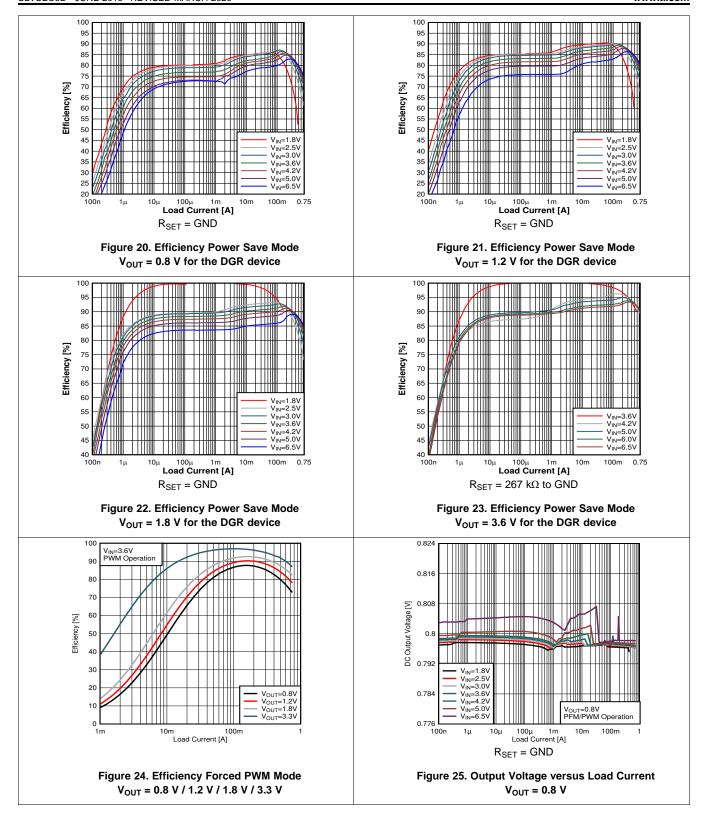
The conditions for the following application curves are $V_{IN} = 3.6 \text{ V}$, $V_{OUT} = 1.8 \text{ V}$, MODE = GND, STOP = GND, and the used components listed in Table 2, unless otherwise noted.



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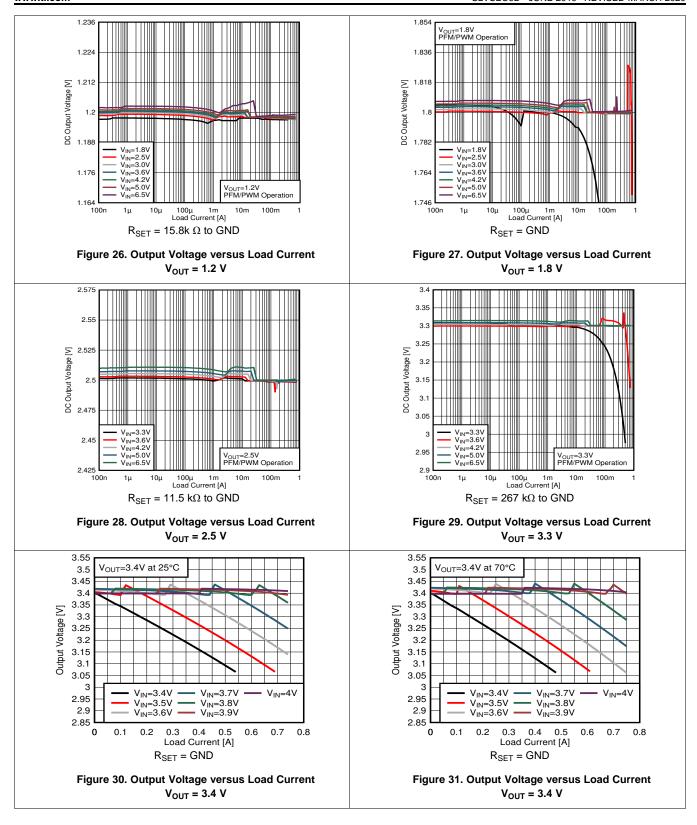


Product Folder Links: TPS62840

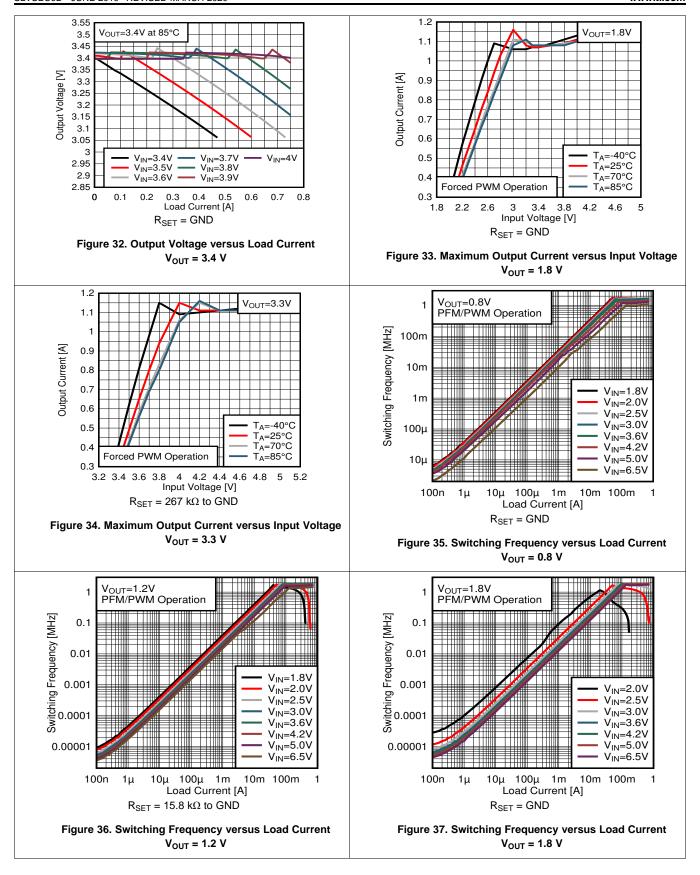
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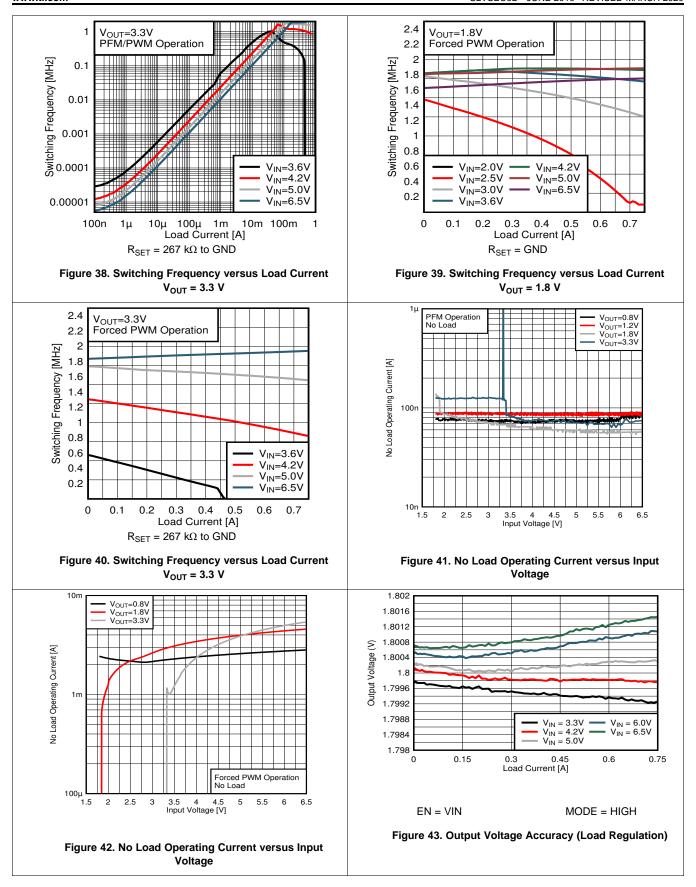




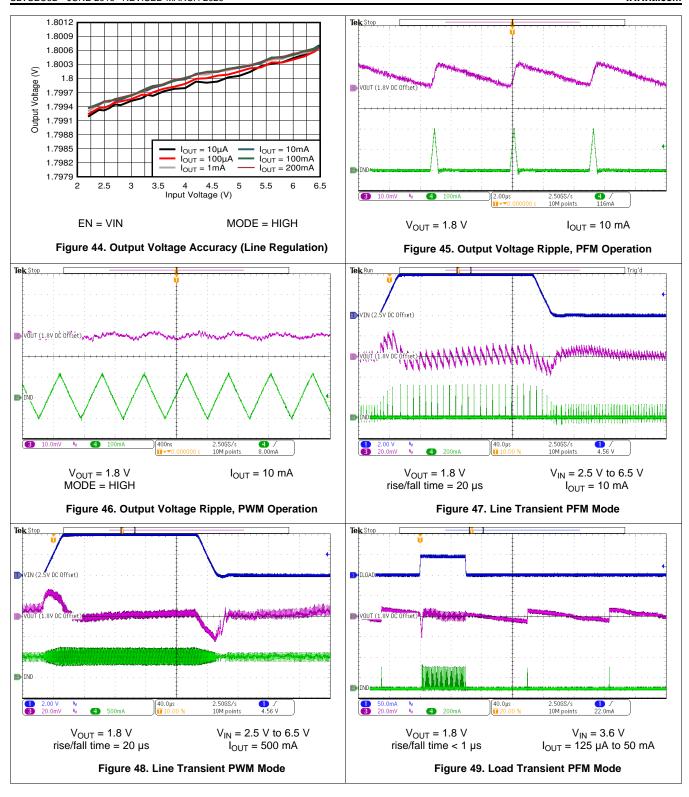








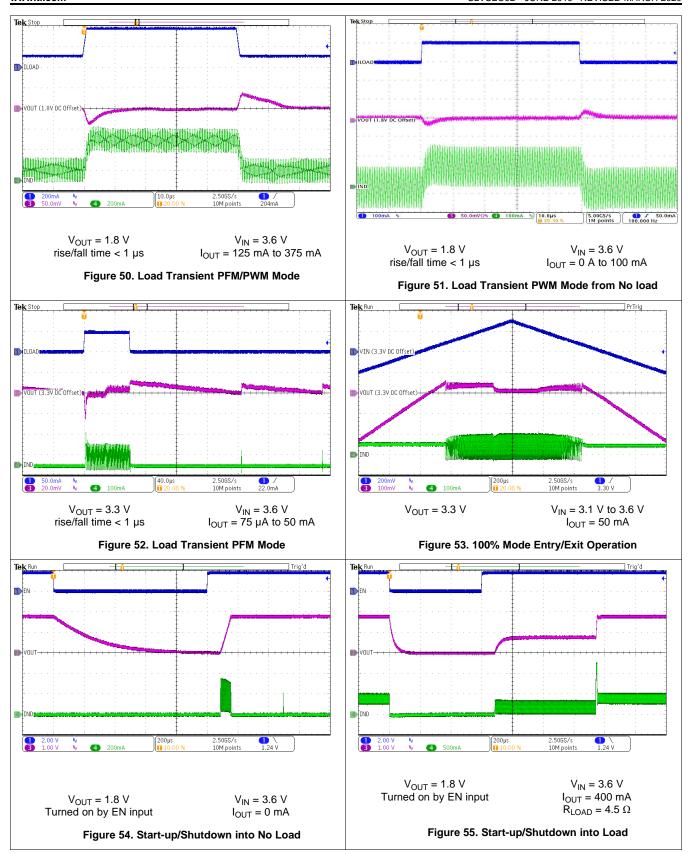




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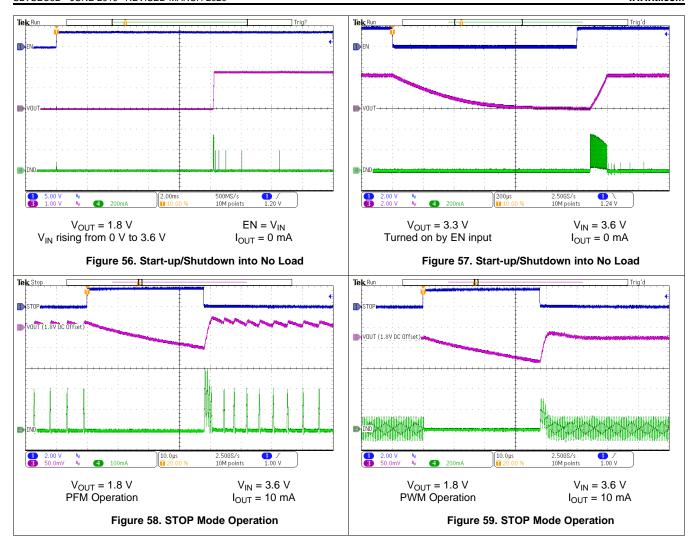




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9.3 System Example

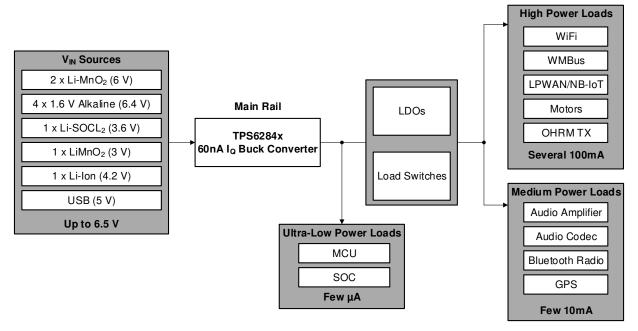


Figure 60. The Broad Range of Input Voltage Sources and Various Power Loads that TPS6284x Can Support



10 Power Supply Recommendations

The power supply must provide a current rating according to the supply voltage, output voltage, and output current of the TPS62840.

11 Layout

11.1 Layout Guidelines

The TPS62840 pinout has been optimized to enable a single layer PCB routing of the device and its critical passive components such as C_{IN} , C_{OUT} , and L.

- As for all switching power supplies, the layout is an important step in the design. Care must be taken in board layout to get the specified performance.
- It is critical to provide a low inductance, low impedance ground path. Therefore, use wide and short traces for the main current paths.
- The input capacitor must be placed as close as possible to the VIN and GND pins of the device. This is the
 most critical component placement.
- The VOS line is a sensitive, high impedance line and must be connected to the output capacitor and routed away from noisy components and traces (for example, the SW line) or other noise sources.

11.2 Layout Example

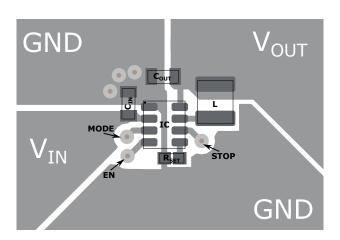


Figure 61. Recommended PCB Layout DLC Package

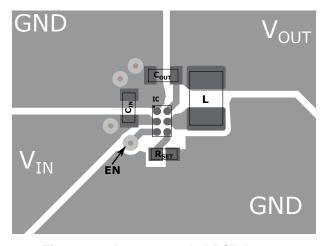


Figure 62. Recommended PCB Layout YBG Package



Layout Example (continued)

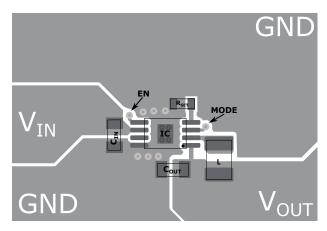


Figure 63. Recommended PCB Layout DGR Package



12 Device and Documentation Support

12.1 Device Support

12.1.1 Third-Party Products Disclaimer

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12.2 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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12.3 Trademarks

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All other trademarks are the property of their respective owners.

12.4 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

17-Jun-2025

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PACKAGING INFORMATION

Orderable part number	Status (1)	Material type	Package Pins	Package qty Carrier	RoHS	Lead finish/ Ball material	MSL rating/ Peak reflow	Op temp (°C)	Part marking (6)
	-					(4)	(5)		
TPS62840DLCR	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	Call TI Sn	Level-1-260C-UNLIM	-40 to 125	E5
TPS62840DLCR.A	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	E5
TPS62840DLCR.B	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	E5
TPS62840YBGR	Active	Production	DSBGA (YBG) 6	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 125	62840
TPS62840YBGR.A	Active	Production	DSBGA (YBG) 6	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 125	62840
TPS62841DGRR	Active	Production	HVSSOP (DGR) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T841R
TPS62841DGRR.A	Active	Production	HVSSOP (DGR) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T841R
TPS62841DLCR	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	Call TI Sn	Level-1-260C-UNLIM	-40 to 125	E9
TPS62841DLCR.A	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	E9
TPS62841DLCR.B	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	E9
TPS62841YBGR	Active	Production	DSBGA (YBG) 6	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 125	62841
TPS62841YBGR.A	Active	Production	DSBGA (YBG) 6	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 125	62841
TPS62842DGRR	Active	Production	HVSSOP (DGR) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T842R
TPS62842DGRR.A	Active	Production	HVSSOP (DGR) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T842R
TPS62842DGRRG4	Active	Production	HVSSOP (DGR) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T842R
TPS62842DGRRG4.A	Active	Production	HVSSOP (DGR) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T842R
TPS62849DLCR	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	Call TI Sn	Level-1-260C-UNLIM	-40 to 125	FF
TPS62849DLCR.A	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	FF
TPS62849DLCR.B	Active	Production	VSON-HR (DLC) 8	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	FF

⁽¹⁾ Status: For more details on status, see our product life cycle.

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.



PACKAGE OPTION ADDENDUM

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(5) MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

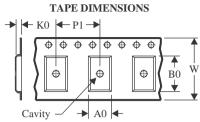
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TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

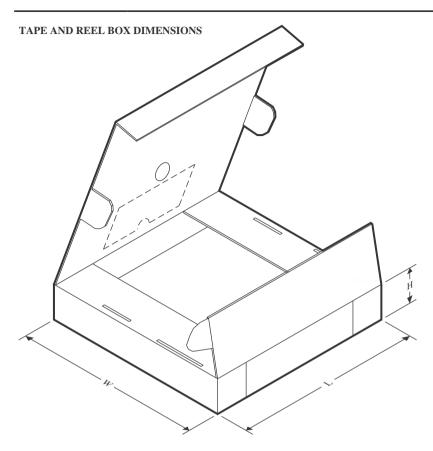


*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS62840YBGR	DSBGA	YBG	6	3000	180.0	8.4	1.14	1.64	0.59	4.0	8.0	Q1
TPS62841DGRR	HVSSOP	DGR	8	2500	330.0	12.4	5.25	3.35	1.25	8.0	12.0	Q1
TPS62841YBGR	DSBGA	YBG	6	3000	180.0	8.4	1.14	1.64	0.59	4.0	8.0	Q1
TPS62842DGRR	HVSSOP	DGR	8	2500	330.0	12.4	5.25	3.35	1.25	8.0	12.0	Q1
TPS62842DGRRG4	HVSSOP	DGR	8	2500	330.0	12.4	5.25	3.35	1.25	8.0	12.0	Q1



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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS62840YBGR	DSBGA	YBG	6	3000	182.0	182.0	20.0
TPS62841DGRR	HVSSOP	DGR	8	2500	366.0	364.0	50.0
TPS62841YBGR	DSBGA	YBG	6	3000	182.0	182.0	20.0
TPS62842DGRR	HVSSOP	DGR	8	2500	366.0	364.0	50.0
TPS62842DGRRG4	HVSSOP	DGR	8	2500	366.0	364.0	50.0

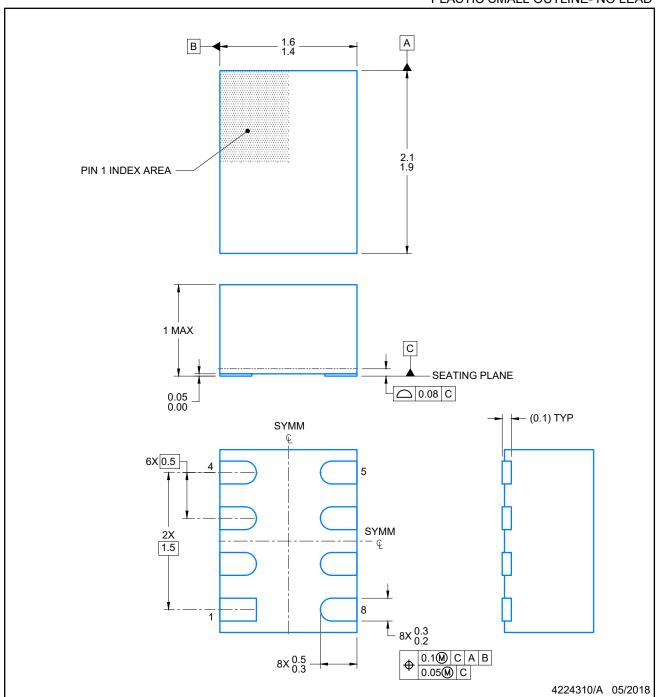
2.0 x 1.5 mm, 0.5 mm pitch



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



PLASTIC SMALL OUTLINE- NO LEAD

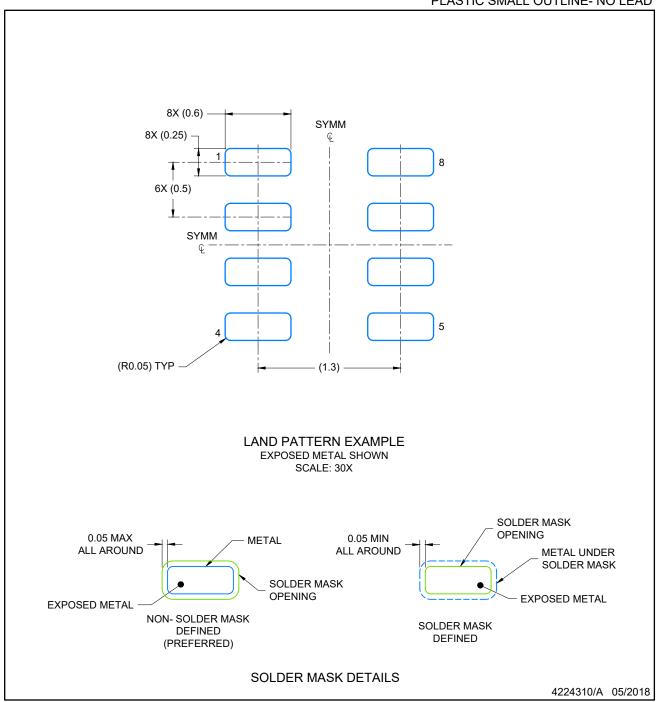


NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.



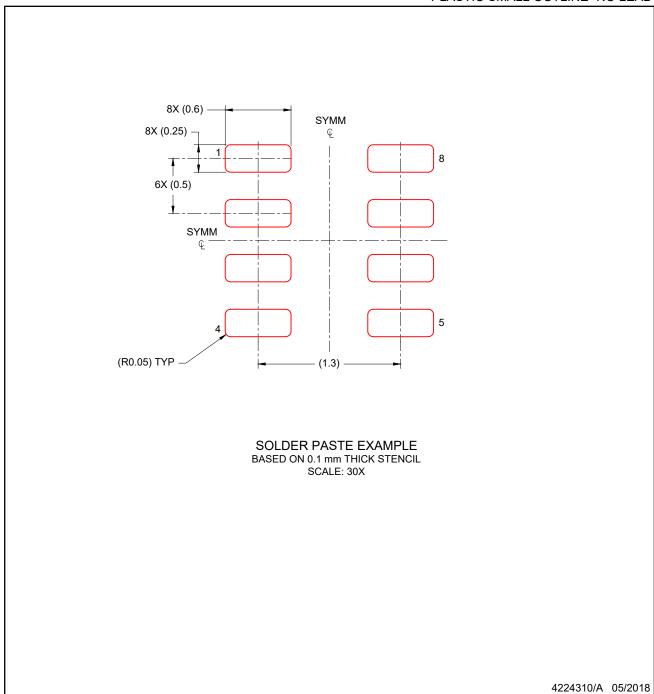
PLASTIC SMALL OUTLINE- NO LEAD



NOTES: (continued)

3. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

PLASTIC SMALL OUTLINE- NO LEAD



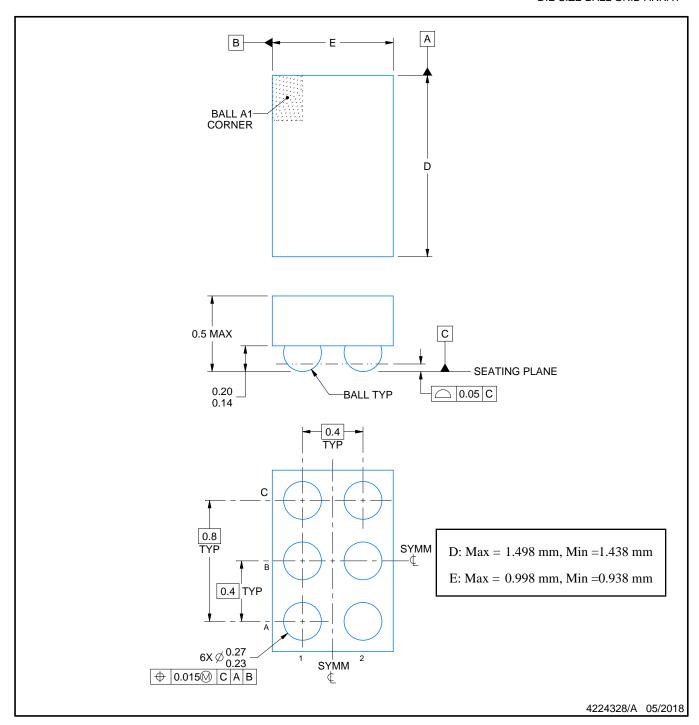
NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.





DIE SIZE BALL GRID ARRAY



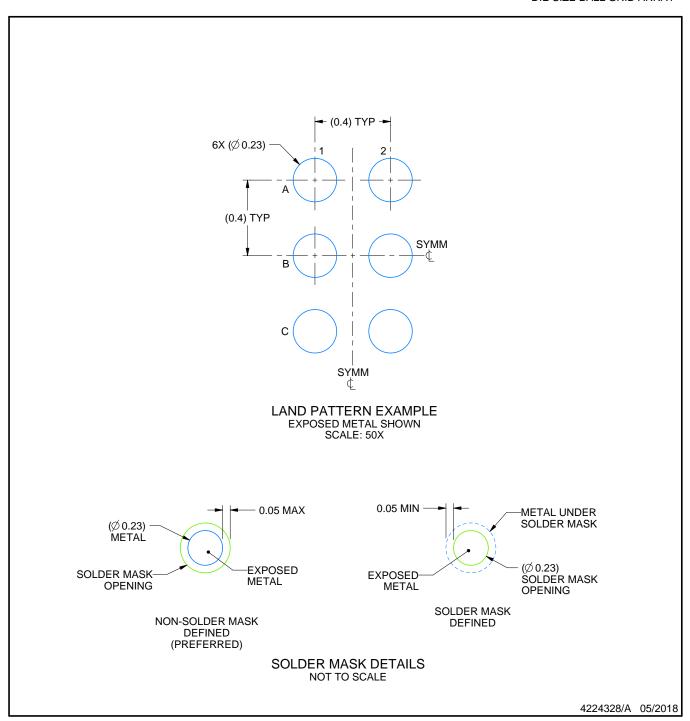
NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.



DIE SIZE BALL GRID ARRAY

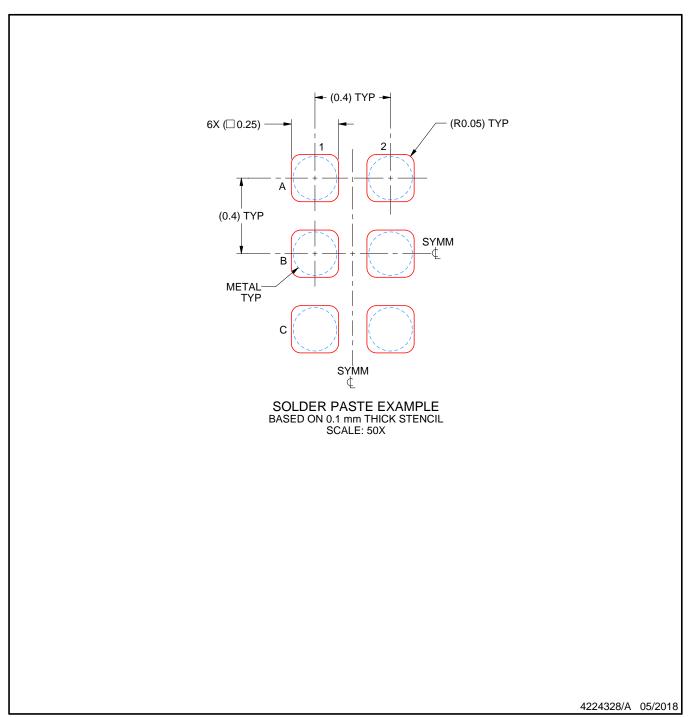


NOTES: (continued)

3. Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints. See Texas Instruments Literature No. SNVA009 (www.ti.com/lit/snva009).



DIE SIZE BALL GRID ARRAY



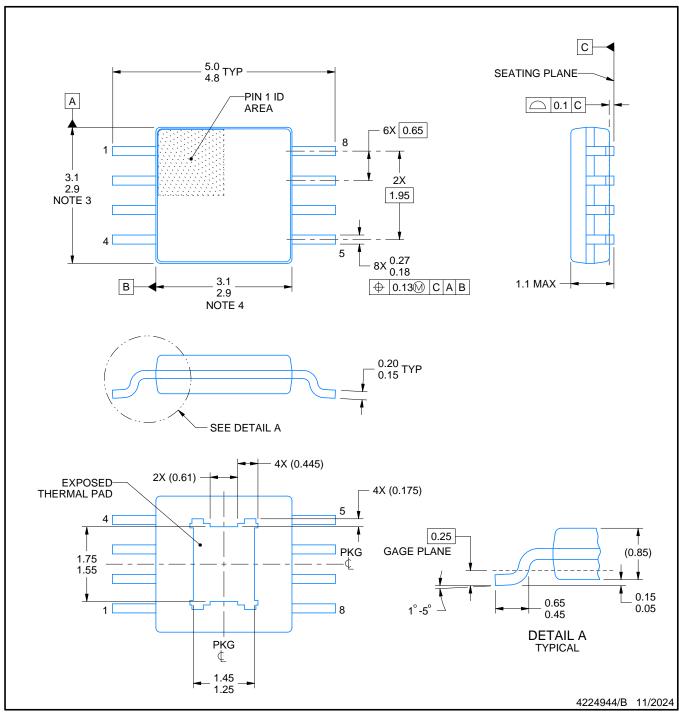
NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.



PowerPAD[™] HVSSOP - 1.1 mm max height

PLASTIC SMALL OUTLINE



PowerPAD is a trademark of Texas Instruments.

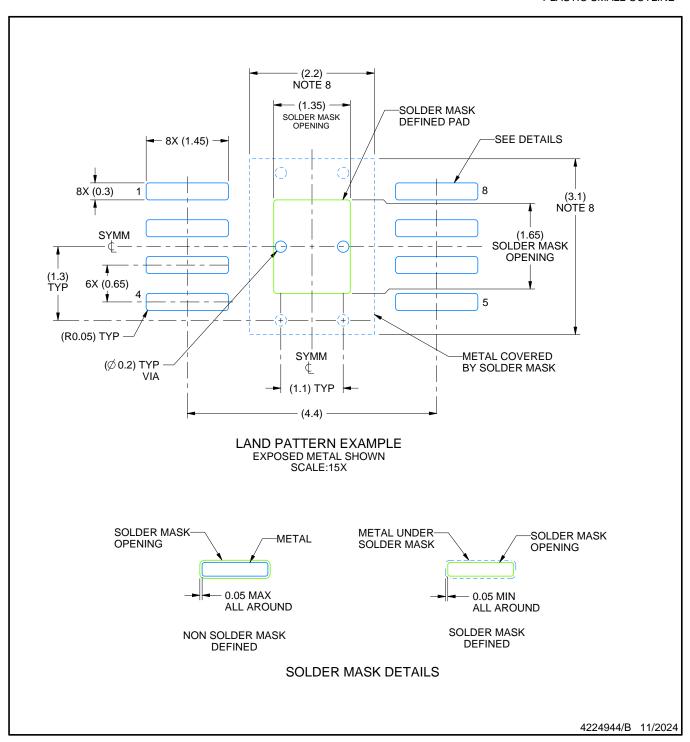
NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.3 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.



PLASTIC SMALL OUTLINE

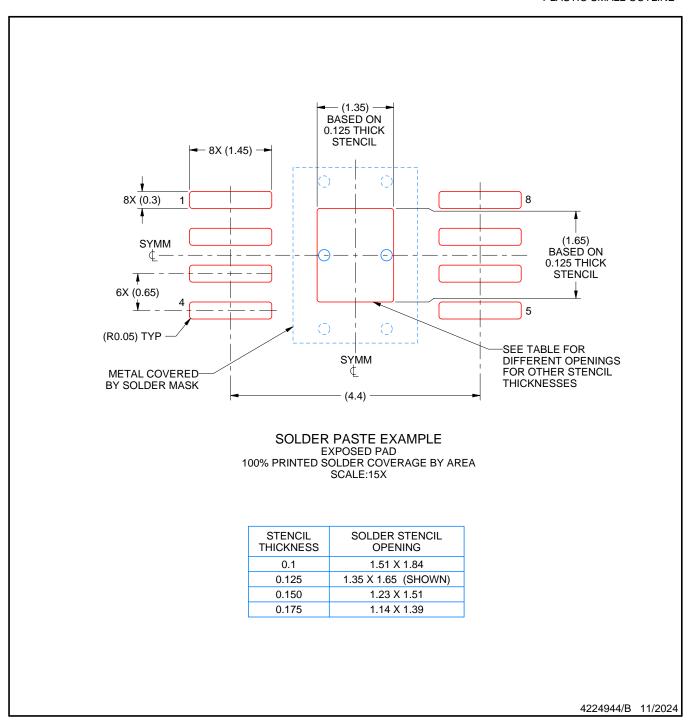


NOTES: (continued)

- 5. Publication IPC-7351 may have alternate designs.
- 6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.7. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
- 8. Size of metal pad may vary due to creepage requirement.



PLASTIC SMALL OUTLINE



NOTES: (continued)

- 9. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 10. Board assembly site may have different recommendations for stencil design.



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