


97 HA364-ST

Tools and harnessing machines



Semiautomatic harnessing machine for termination of RAST 5 connectors in insulation displacement technology, with integrated cable color detection

State: Phasing out

Approvals: 

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Range of application

Connector	3647..., 3648
Pole number	2-8
Pitch	5,0 mm
State of delivery of connectors	in bar stock carrier
Processable conductor	discrete conductor, notched flat cable* 5.0 mm

Features

Application	middle and high volume production
Stroke capacity	ca. 1000/h
Scope of functions and delivery	<ul style="list-style-type: none"> - Automatic feeding of connectors - Verification of insertion pattern and line end position during manual insertion of conductors - Fixation of inserted discrete conductors by spring-loaded pressure pads until pressing - Automatic release of press action by control of line end position - Storage of insertion patterns - Cable color detection 7 + 1 - Conversion kit for 3648
Options	- *Conversion kit for flat cable

Dimensions and supply data

Dimensions (H x W x D)	750 mm x 1050 mm x 480 mm
Weight	ca. 165 kg
Electrical supply	230 V/50 Hz
Compressed air supply	6 bar
Compressed air consumption	1 m ³ /1000 Steckverbinder

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Designation	Pole Number	PU (Pieces)	MDQ (Pieces)
HA364-ST	-		1