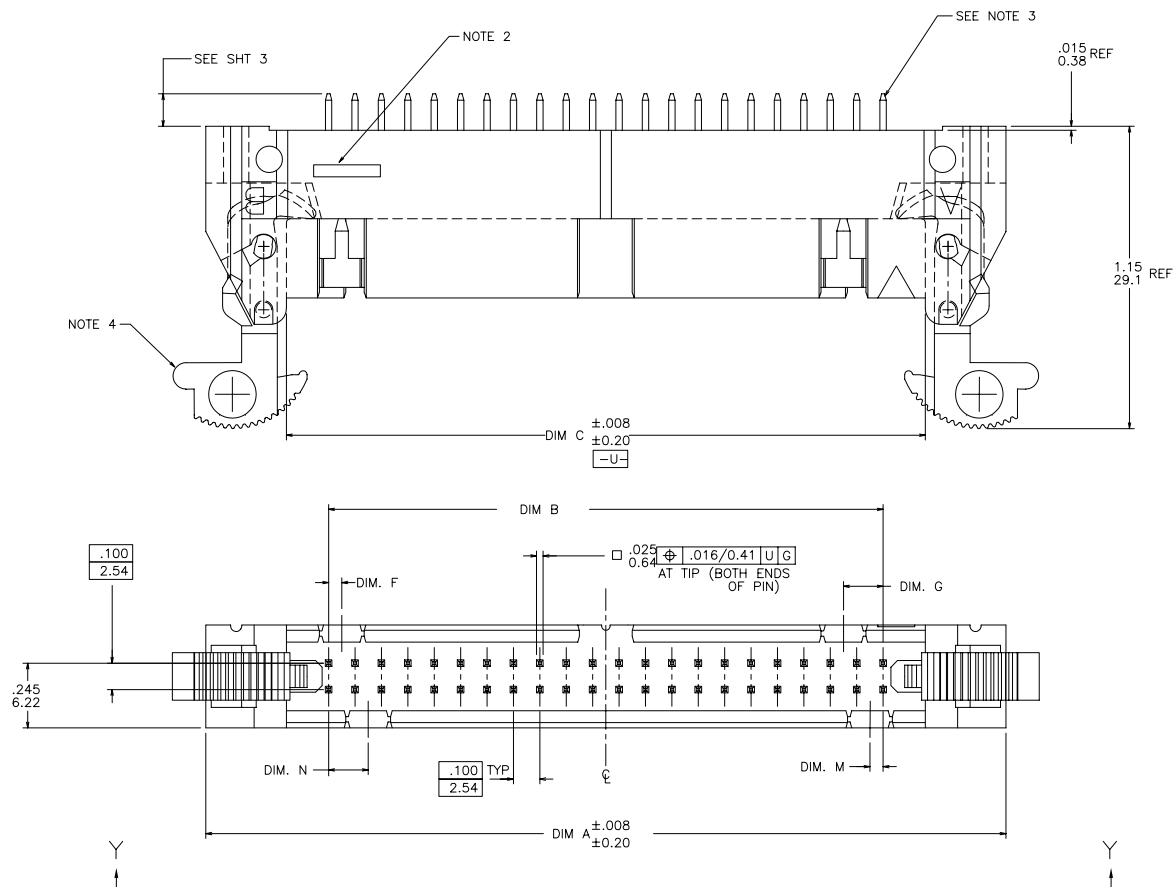




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form: A3



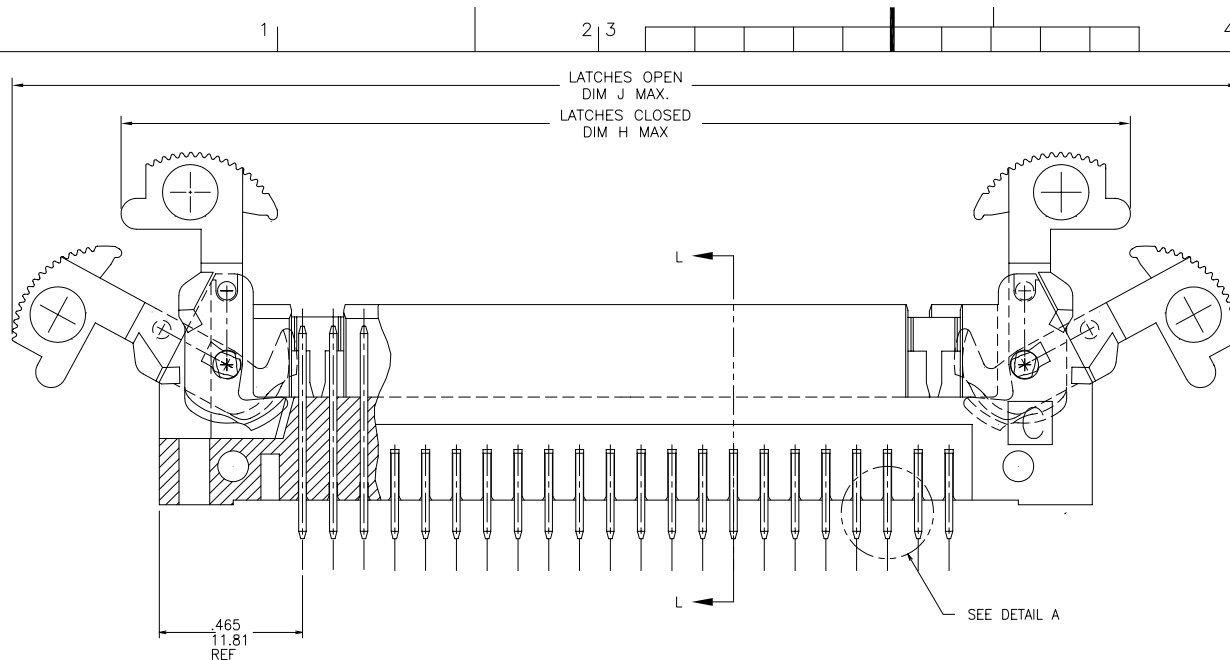
mat'l. code				surface	tolerance	projection	product family		
				ISO 1302	ISO 406 ISO 1101		HEADERS		
ltr	ecn no	dr	date	tolerances unless otherwise specified		INCH/MM	title		
B	V10025	SAR	1/30/91	angles	.XX±.01/.3		MULTI-KEY HEADER ASSEMBLY		
C	LATCH	MRC	4/8/91	linear	.XXX±.005/.13	scale 5:1	MILITARY KEY		
D	V11423	MRC	6/3/91	0°±2'	.XXXX±.0020/.051		sheet 1 of 3		
E	V12083	MRC	7/1/91	dr	M. CLOUSER	12/29/89	size		
F	V22084	JWB	4/24/92	enr	M. LEACH	11/14/91	A3		
G	M05-0167	MHT	8/22/05	chr	M. LEACH	11/2/90	88555		
H	M07-0116	AGS	2/25/07	appd	M. LEACH	11/14/91	type Product Customer Drawing		
sheet	revision	H	H	H	H	H			
index	sheet	1	2	3	4	5			



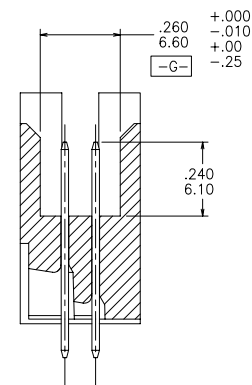
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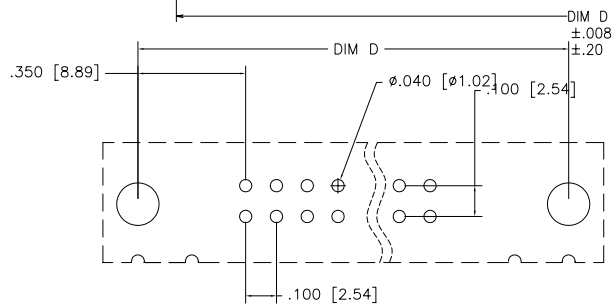
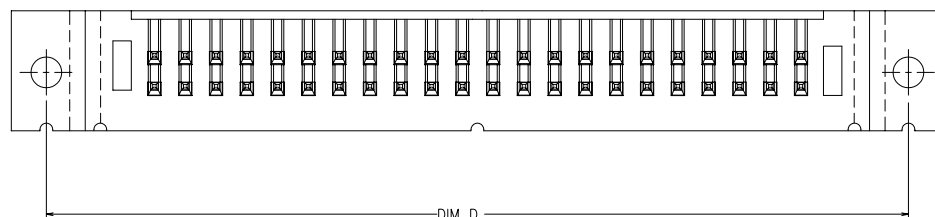
form: A3



VIEW Y-Y

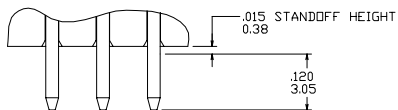


SECTION L-L



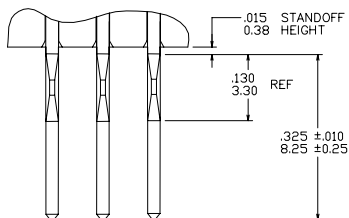
RECOMMEND HOLE PATTERN

mat'l. code				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family HEADERS
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
H					angles	.XX±.01/.3	MULTI-KEY HEADER ASSEMBLY MILITARY KEY
					linear	.XXX±.005/.13	
					0°±2'	.XXXX±.0020/.051	
			dr	M. CLOUSER	12/29/89	scale 5:1 	dwg no
			enr	M. LEACH	11/14/91		sheet 2 of 3
			chr	M. LEACH	11/2/90		size A3
			appd	M. LEACH	11/14/91		type Product Customer Drawing
sheet index	revision sheet						



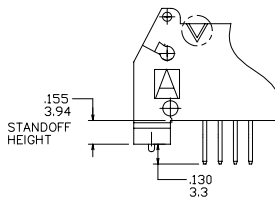
TERMINAL TYPE 1

DETAIL A
STANDARD PIN ONLY
SCALE 10/1



TERMINAL TYPE 2

DETAIL A
L.I.F. PIN ONLY
SCALE 10/1
PRESS FIT HEADER INSERTION
TOOLING AVAILABLE
SEE TA-556



TERMINAL TYPE 3

88555
91253 -X XX X XX

BASE PART NO.

HEADER STYLE NOTE 5	
Ø	NOT APPLICABLE
A	STYLE A
B	STYLE B

NO. POSITIONS - EX: 2X13=26

LF LEAD FREE OPTION

PLATING		TERMINAL TYPE	
		1 STD. SQ. PIN	2 L.I.F. SQ. PIN
1	30µ"/0.76µ GOLD (CONTACT & TAIL)	NOT AVAILABLE	
7	30µ"/0.76µ GOLD (CONTACT & TAIL) 200-400µ/0.51-10.16µ Sn TAIL	AVAILABLE	

NOTES:

- MOLDING MATERIAL: LCP
FLAME RETARDANT PER UL-94V-0
COLOR: SEE TABULATION - SHEET 4
- MOLDED IN LOGO
LOCATED ON THIS SURFACE.
- MANUFACTURING SITE CODE (OPTIONAL) TO BE
LOCATED IN THIS AREA.
- MATERIAL: PHOS BRONZE
SEE P/N KEY FOR PLATING.
- PIN RETENTION - 2 LBS/.9 KG MIN.
- AVAILABLE ONLY IN CONFIGURATIONS
LISTED IN P/N TABLE AND SHOWN ON SHEET 4.
STYLE C -SEE SHEET 5
- 88555-XXXXX
2 SCREWS, P/N 77521-004, SUPPLIED PER ASSEMBLY
2 LATCHES, P/N 90366-001, SUPPLIED ASSEMBLED
TO HEADER.
PACKAGE PER BUS-14-295
91253 SPECIAL PACKAGING (CUSTOMER SPECIAL).
- 90846-XXXXX
SCREWS NOT REQUIRED
LATCHES, P/N 90366-001, NOT INCLUDED
ORDER SEPARATELY
PACKAGE PER GES-14-304
- IN PROCESS P/N, NO LATCHES.
- PIN ROTATION CONTROLLED TO 4° MAX TYP.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR
LEAD FREE OPTION.
- SEE GS-14-920 FOR LEAD FREE PACKAGING REQUIREMENTS.

mat'l. code				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection ⊕-⊖	product family HEADERS	
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title	
H					angles	.XX±.01/.3	INCH/MM	
					linear	.XXX±.005/.13	scale 5:1	
					0°±2'	.XXXX±.0020/.051		
				dr	M. CLOUSER	12/29/89	dwg no	
				enr	M. LEACH	11/14/91	sheet 3 of 3	
				chr	M. LEACH	11/2/90	size	
				appd	M. LEACH	11/14/91	A3	
sheet	revision						type	
index	sheet						Product Customer Drawing	