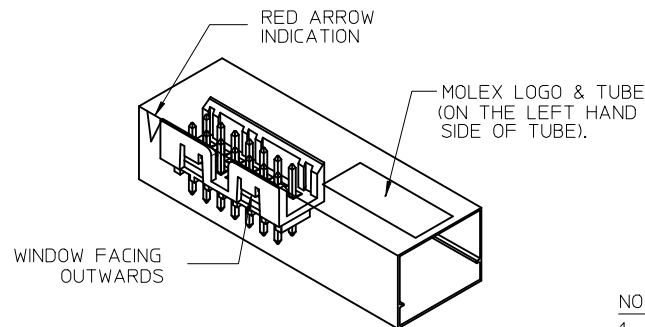
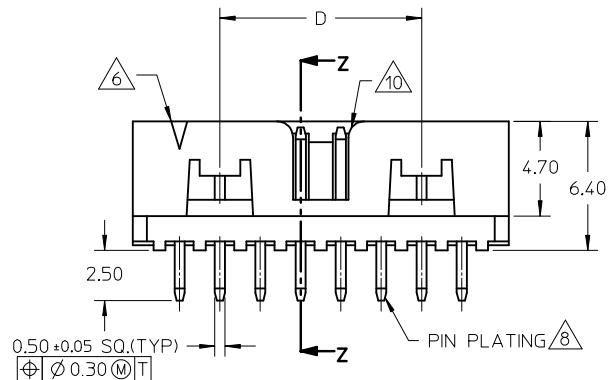
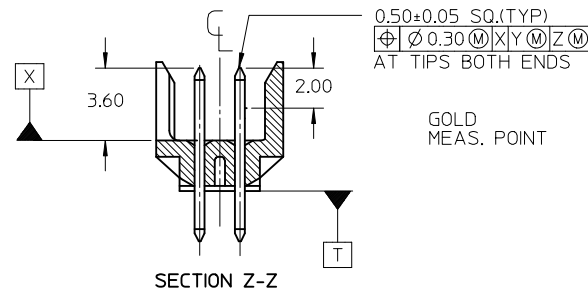
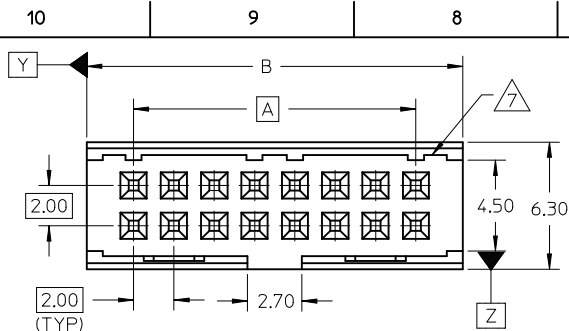


P/N IN TUBE	CKT SIZE	DIMENSION			
		A	B	C	D
87831-0431	04	2.00	6.65	4.60	-
87831-0631	06	4.00	8.65	6.60	-
87831-0831	08	6.00	10.65	8.60	-
87831-1031	10	8.00	12.65	10.60	-
87831-1231	12	10.00	14.65	12.60	-
87831-1431	14	12.00	16.65	14.60	8.00
87831-1631	16	14.00	18.65	16.60	10.00
87831-1831	18	16.00	20.65	18.60	12.00
87831-2031	20	18.00	22.65	20.60	14.00
87831-2231	22	20.00	24.65	22.60	16.00
87831-2431	24	22.00	26.65	24.60	18.00
87831-2631	26	24.00	28.65	26.60	20.00
87831-2831	28	26.00	30.65	28.60	22.00
87831-3031	30	28.00	32.65	30.60	24.00
87831-3231	32	30.00	34.65	32.60	26.00
87831-3431	34	32.00	36.65	34.60	28.00
87831-3631	36	34.00	38.65	36.60	30.00
87831-3831	38	36.00	40.65	38.60	32.00
87831-4031	40	38.00	42.65	40.60	34.00
87831-4231	42	40.00	44.65	42.60	36.00
87831-4431	44	42.00	46.65	44.60	38.00
87831-4631	46	44.00	48.65	46.60	40.00
87831-4831	48	46.00	50.65	48.60	42.00
87831-5031	50	48.00	52.65	50.60	44.00

NOTES:

- FOR ILLUSTRATION PURPOSES, 16 CIRCUIT SIZE WAFER IS SHOWN.
- MATERIAL : HOUSING : 30% G.F., NYLON 46, UL94V-0, COLOR BLACK.
PIN : 0.50MM SQ.PHOSPHOR BRONZE.
- PIN PUSHOUT FORCE : 0.91 KG MIN. IN EITHER DIRECTION.
- PRODUCT SPECIFICATION PS-87831-027 APPLIES.
- NO SIDE LOCKING SLOT FROM 4 TO 12 CKT SIZE.
- CKT 4 & 6 HAS NO IDENTIFICATION TAG.
- RIBS LOCATION VARIES DEPENDING ON CKT SIZES.
- PLATING : 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- THIS HEADER MATES WITH MOLEX :
a) CRIMP RECEPTACLE HOUSING, 51110 SERIES WITH CRIMP TERMINAL, 50394 SERIES.
b) 2MM MILLIGRID DUAL ROW IDT, 87568 SERIES.
- NO CENTRE POLARIZATION SLOT FOR CKT SIZE 4 & 6.
- PARTS TO BE PACKED IN TUBE WITH MOISUTRE BARRIER BAG.

REF : ORIENTATION OF PART IN TUBE
(FOR THE REFERENCE OF PART/TUBE ASSEMBLY)

REMOVE TUBE P/N EC NO: S2009-0749 DRWN:YMCHONG CHKD:ATSEE APPR:MLONG A5	QUALITY SYMBOLS ▽=0 ▽=0	DESCRIPTION REV	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE		
				MM ONLY		NTS	METRIC	PROJECTION		
				mm	INCH	DRAWN BY		DATE	TITLE	
				4 PLACES	± ---	± ---	ATSEE	2003/10/06	MGRID, SHROUDED HEADER VERTICAL W/OPEN END WALL	
				3 PLACES	± ---	± ---	CHECKED BY	DATE	MOLEX INCORPORATED	
				2 PLACES	± 0.2	± ---	KCLING	2003/11/07		
1 PLACE	± ---	± ---	APPROVED BY	DATE	DOCUMENT NO.					
ANGULAR ± 3 °		SKTOH		2003/11/07	SD-87831-014		SHEET NO. 1 OF 1			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO.		SEE TABLE						
		SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						