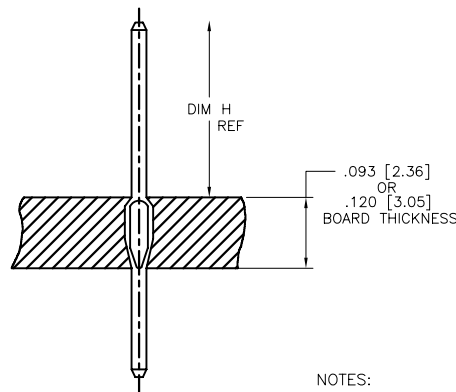
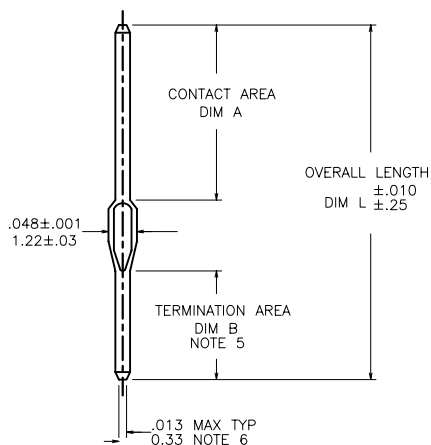


PRODUCT NUMBER
 SEE TABLE

 TWO OPPOSITE SIDES
 OF LEAD IN NOT
 PLATED. BOTH ENDS.

 VIEW Z-Z
 SCALE 5:1

Z Z

 $\square .025 \pm .001$
 $0.64 \pm .03$

 PIN INSERTED
 IN BOARD
 N.T.S.

NOTES:

- PIN MATERIAL : PHOS BRONZE 3/4 HARD
ASTM B-159-66
- BURNISH MARKS ON PINS PERMITTED.
- P.C. BOARD HOLE SIZE $.040 \pm .003, -.000$
 $1.02 \pm 0.08, -0.00$
RECOMMENDED DRILLED HOLE SIZE
 $.0453 \pm .0010 / 1.151 \pm .025$ WITH CU PLTG.
THK. $.001 / 0.03$ MIN $.002 / 0.05$ MAX
AND SnPb THK. $.0004 / .010$ MIN.
IT IS SUGGESTED THAT LUBE BE APPLIED
TO PINS WITH TIN PLATING BEFORE INSERTION.
- $.003 / 0.08$ R MAX TYP. 4 PL ON WIRE
WRAP PORTION OF PIN.
- IF DIM B IS $.235 / 5.97$ OR LESS THE
MAX FLAT MAY BE $.016 / 0.41$.
- REFER TO BUS-24-001 FOR SUPERTIP DESIGN.
- ADD AN LF SUFFIX TO PART NUMBER FOR PRODUCT
THAT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- THIS PRODUCT HAS 100% TIN PLATING IN THE
INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER
GROWTH IN ALL INTERCONNECT ENVIRONMENTS.

mat'l. code				surface		tolerance	projection	product family	
NOTE 1				ASME Y14.5		ASME Y14.5		PIN PRODUCTS	
ltr	ecp no	dr	date	tolerances unless otherwise specified				title	
K	V61026	EPK	1996-07-18	angles	XX ±.01/X±.3 XXX ±.005/XX±.13 XXXX ±.0020/XXX±.051	INCH/MM	scale 4:1	COMPLIANT PRESS FIT PIN LOOSE PIECE	
L	V71499	HTB	1997-10-31						
M	V90093	SAR	1999-01-25						
N	V01594	JRW	2000-07-13	dr	M. CLOUSER	1991-04-12	FCI	dwg no	sheet 1 of 3 size
P	V05-0416	HTB	2005-05-03	enrg	S. AURAND	1991-04-12		76828	A4
R	V06-0684	HTB	2006-07-25	chr	S. AURAND	1991-04-12		CUSTOMER Drawing	
S	V07-0516	HTB	2007-08-08	appd	S. AURAND	1991-04-12			
sheet	revision	S	S	S					
index	sheet	1	2	3					

PRODUCT NUMBER NOTE 7	CONTACT AREA DIM A	TERMINATION AREA DIM B	DIM H .093/2.36 TO .125/3.18 BD	OVERALL LENGTH DIM L
76828-X01	.205/5.21	.050/1.27	.195/4.95	.375/9.53
76828-X02	.230/5.84	.045/1.14	.220/5.59	.395/10.03
76828-X03	.260/6.60	.050/1.27	.250/6.35	.430/10.92
76828-X04	.320/8.13	.045/1.14	.310/7.87	.485/12.32
76828-X05	.320/8.13	.215/5.46	.310/7.87	.655/16.64
76828-X06	.330/8.38	.280/7.11	.320/8.13	.730/18.54
76828-X07	.345/8.76	.045/1.14	.335/8.51	.510/12.95
76828-X08	.345/8.76	.230/5.84	.335/8.51	.695/17.65
76828-X09	.345/8.76	.315/8.00	.335/8.51	.780/19.81
76828-X10	.345/8.76	.345/8.76	.335/8.51	.810/20.57
76828-X11	.390/9.91	.050/1.27	.380/9.65	.560/14.22
76828-X12	.390/9.91	.390/9.91	.380/9.65	.900/22.86
76828-X13	.420/10.67	.045/1.14	.410/10.41	.585/14.86
76828-X14	.425/10.80	.080/2.03	.415/10.54	.625/15.88
76828-X15	.425/10.80	.310/7.87	.415/10.54	.855/21.72
76828-X16	.500/12.70	.055/1.40	.490/12.45	.675/17.15
76828-X17	.505/12.83	.330/8.38	.495/12.57	.955/24.26
76828-X18	.540/13.72	.410/10.41	.530/13.46	1.070/27.18
76828-X19	.545/13.84	.050/1.27	.535/13.59	.715/18.16
76828-X20	.555/14.10	.390/9.91	.545/13.84	1.065/27.05
76828-X21	.595/15.11	.330/8.38	.585/14.86	1.045/26.54
76828-X22	.600/15.24	.050/1.27	.590/14.99	.770/19.56
76828-X23	.635/16.13	.045/1.14	.625/15.88	.800/20.32
76828-X24	.635/16.13	.230/5.84	.625/15.88	.985/25.02
76828-X25	.635/16.13	.315/8.00	.625/15.88	1.070/27.18
76828-X26	.635/16.13	.345/8.76	.625/15.88	1.100/27.94
76828-X27	.635/16.13	.390/9.91	.625/15.88	1.145/29.08
76828-X28	.635/16.13	.635/16.13	.625/15.88	1.390/35.31
76828-X29	.690/17.53	.045/1.14	.680/17.27	.855/21.72
76828-X30	.720/18.29	.390/9.91	.710/18.03	1.230/31.24
76828-X31	.720/18.29	.720/18.29	.710/18.03	1.560/39.62
76828-X32	.730/18.54	.050/1.27	.720/18.29	.900/22.86
76828-X33	.315/8.00	.110/2.79	.305/7.75	.545/13.84
76828-X34	.560/14.22	.320/8.13	.550/13.97	1.000/25.40
76828-X35	.360/9.14	.320/8.13	.350/8.89	.800/20.32

PRODUCT NUMBER NOTE 7	PLATING	UNDERPLATING
76828-1YY	30μ"/.76μ MIN Au	50μ"/1.27μ MIN Ni
76828-1YYLF		
76828-3YY	50μ"/1.27μ MIN Au	50μ"/1.27μ MIN Ni
76828-3YYLF		
76828-4YY	120μ"/3.05μ MIN 93/7 SnPb	50μ"/1.27μ MIN Ni
76828-4YYLF	100μ"/2.54μ MIN Sn (NOTE 8)	50μ"/1.27μ MIN Ni
76828-5YY	30μ"/.76μ MIN GXT™	50μ"/1.27μ MIN Ni
76828-5YYLF		
76828-6YY	15μ"/.38μ MIN GXT™	50μ"/1.27μ MIN Ni
76828-6YYLF		
76828-9YY	15μ"/.38μ MIN Au	50μ"/1.27μ MIN Ni
76828-9YYLF		

DISCONTINUED

mat'l. code				surface ASME Y14.5		tolerance ASME Y14.5		projection		product family	
NOTE 1										PIN PRODUCTS	
ltr	ecr no	dr	date	tolerances unless otherwise specified						title	
s				angles	XX ±01/XX±3	INCH/MM				COMPLIANT PRESS FIT PIN	
				0° ±2'	XXX ±005/XX±13					LOOSE PIECE	
					XXXX ±0020/XXX±051	scale 3:1				dwg no	
				dr	M. CLOUSER	1991-04-12				sheet 2 of 3	
				enr	S. AURAND	1991-04-12				76828	
				chr	S. AURAND	1991-04-12				A4	
				appd	S. AURAND	1991-04-12				type	
sheet index	revision sheet									CUSTOMER Drawing	

PRODUCT NUMBER NOTE 7	CONTACT AREA DIM A	TERMINATION AREA DIM B	DIM H .093/2.36 TO .125/3.18 BD	OVERALL LENGTH DIM L
76828-X36	.450/11.43	.340/8.64	.440/11.18	.910/23.11
76828-X37	.575/14.61	.045/1.14	.565/14.35	.740/18.80
76828-X38	.445/11.30	.585/14.86	.435/11.05	1.150/29.21
76828-X39	UNASSIGNED			
76828-X40	.225/5.72	.180/4.57	.215/5.46	.525/13.34
76828-X41	.530/13.46	.270/6.86	.520/13.21	.920/23.37
76828-X42	.445/11.30	.390/9.91	.435/11.05	.955/24.26
76828-X43	.550/13.97	.620/15.75	.540/13.72	1.290/32.77
76828-X44	.595/15.11	.545/13.84	.585/14.86	1.260/32.00
76828-X45	.250/6.35	.560/14.22	.240/6.10	.930/23.62
76828-X46	.290/7.37	.395/10.03	.280/7.11	.805/20.45
76828-X47	UNASSIGNED			
76828-X48	.320/8.13	.560/14.22	.310/7.87	1.000/25.40
76828-X49	.230/5.84	.365/9.27	.220/5.59	.715/18.16
76828-X50	.417/10.59	.363/9.22	.407/10.34	.900/22.86
76828-X51	.523/13.28	.543/13.79	.513/13.03	1.186/30.12
76828-X52	.415/10.54	.585/14.86	.405/10.29	1.120/28.45
76828-X53	.570/14.48	.045/1.14	.560/14.22	.735/18.67
76828-X54	.325/8.26	.585/14.86	.315/8.00	1.030/26.16
76828-X55	.415/10.54	.065/1.65	.405/10.29	.600/15.24
76828-X56	.520/13.21	.045/1.14	.510/12.95	.685/17.40
76828-X57	.615/15.62	.055/1.40	.605/15.37	.790/20.70
76828-X58	.417/10.59	.460/11.68	.407/10.34	.997/25.32
76828-X59	.455/11.56	.045/1.14	.445/11.30	.620/15.75
76828-X60	.225/5.72	.360/9.14	.215/5.46	.705/17.91
76828-X61	.650/16.51	.395/10.03	.640/16.26	1.165/29.59
76828-X62	.360/9.14	.050/1.27	.350/8.89	.530/13.46
76828-X63	.505/12.83	.505/12.83	.495/12.57	1.130/28.70
76828-X64	.665/16.89	.380/9.65	.655/16.64	1.165/29.59
76828-X65	.245/6.22	.340/8.64	.235/5.97	.705/17.91

mat'l. code				surface		tolerance		projection		product family	
NOTE 1				ASME Y14.5		ASME Y14.5				PIN PRODUCTS	
ltr	ecr no	dr	date	tolerances unless otherwise specified						title	
S				angles	XX ±0.1/XX±3			INCH/MM		COMPLIANT PRESS FIT PIN	
					XXX ±0.05/XX±13					LOOSE PIECE	
				0° ±2°	XXXX ±0.020/XXX±051			scale 3:1		dwg no	
				dr	M. CLOUSER	1991-04-12				sheet 3 of 3	
				enr	S. AURAND	1991-04-12				76828	
				chr	S. AURAND	1991-04-12				A4	
				appd	S. AURAND	1991-04-12				type CUSTOMER Drawing	
sheet index	revision	sheet									