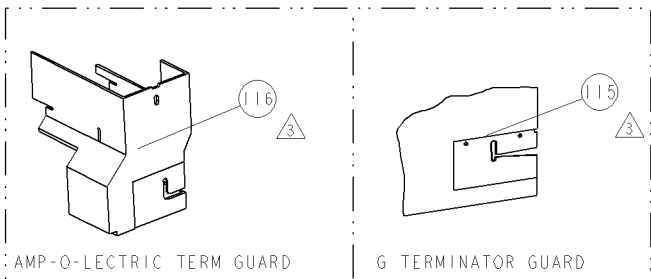


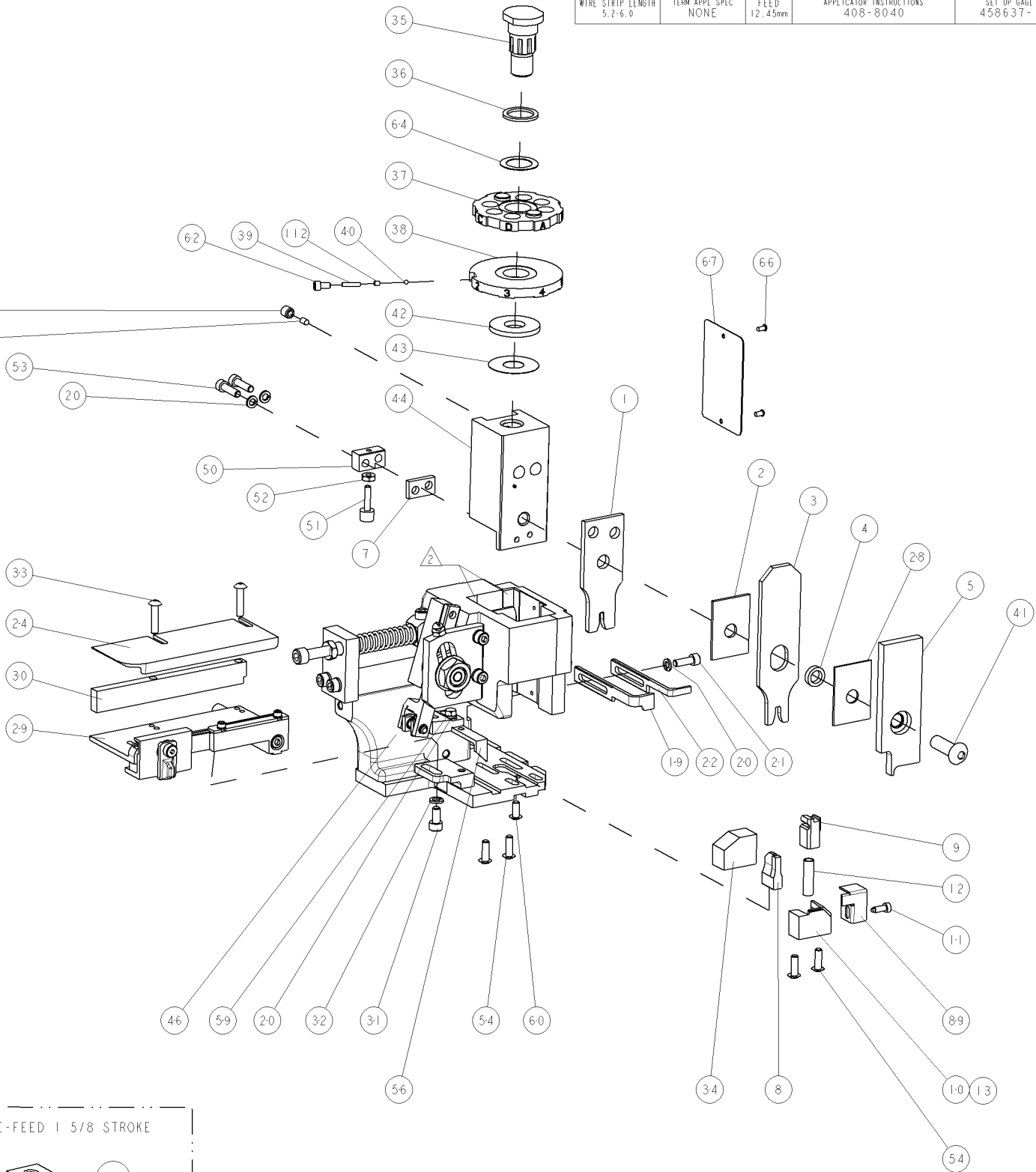
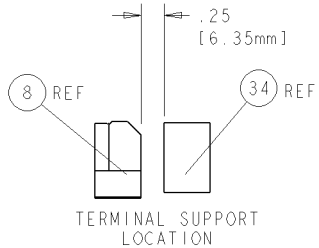
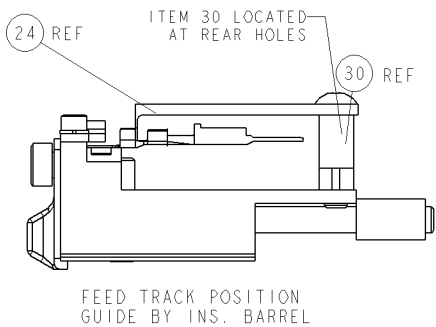
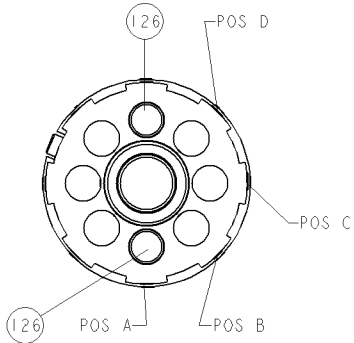
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852565-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852565-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852565-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852565-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852565-7	A	-	-	-	-	SPARE PARTS



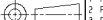
TERMINAL NAME: MALE METRI-PACK 280 TERMINAL					
TE PN	COMP PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949516-1	12020782	PAD TH	CRIMP HEIGHT		WIRE SIZE
1949516-2	15318038	A	1.40±0.05mm[.055±.002]		(2) 0.35mm2
-	-	B	-		-
-	-	C	-		-
-	-	D	-		-
		CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.41mm [.095]	F	0.35mm (2)
-	-	INSUL	3.81mm [.150]	F	1.35-2.0mm
WIRE STRIP LENGTH 5.2-6.0		TERM APPL SPEC NONE	FEED 12.45mm		APPLICATOR INSTRUCTIONS 408-8040
					SET UP GAGE 458637-1

LOC		REV		DESCRIPTION		DATE	DWN	APPV
A	66	P	LTR					
		A	RELEASED			05OCT2007	BH	BH
		A1	ECR-11-014958			20JUL2011	RS	SX

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	4-1633535-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1213077-5	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	1-455888-6	SPACER, CRIMPER	2
1	1	1	1	1	-	1-1633588-0	CRIMPER, WIRE	1

THIS DRAWING IS A COMBINED REPORT ON THEE ELECTRONICS INFORMATION IT IS SUBJECT TO CHANGE AND THE COMPANY HAS NO LIABILITY FOR INFORMATION SHOULD BE CONTACTED FOR THE LATEST VERSION				OWN B. HIGMAN 12SEP2007		TE CONNECTIVITY Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED		APP'D B. HIGMAN 12SEP2007		NAME	
INCHES				T. ELBIN		SIDE FEED HDM APPLICATOR	
		0 PLC ±. 1 PLC ±.01 2 PLC ±.01 3 PLC ±.0001 4 PLC ±.0001 ANGLES ±.		PRODUCT SPEC -		-	
				APPLICATION SPEC -		-	
MATERIAL -		FINISH -		WEIGHT -		SIZE CASE CODE DRAWING NO A1 00779 C=1852565	
CUSTOMER DRAWING				SCALE 3.5		SHEET 1 OF 1 REV A1	
CUSTOMER VIEWABLE ASSEMBLY							

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