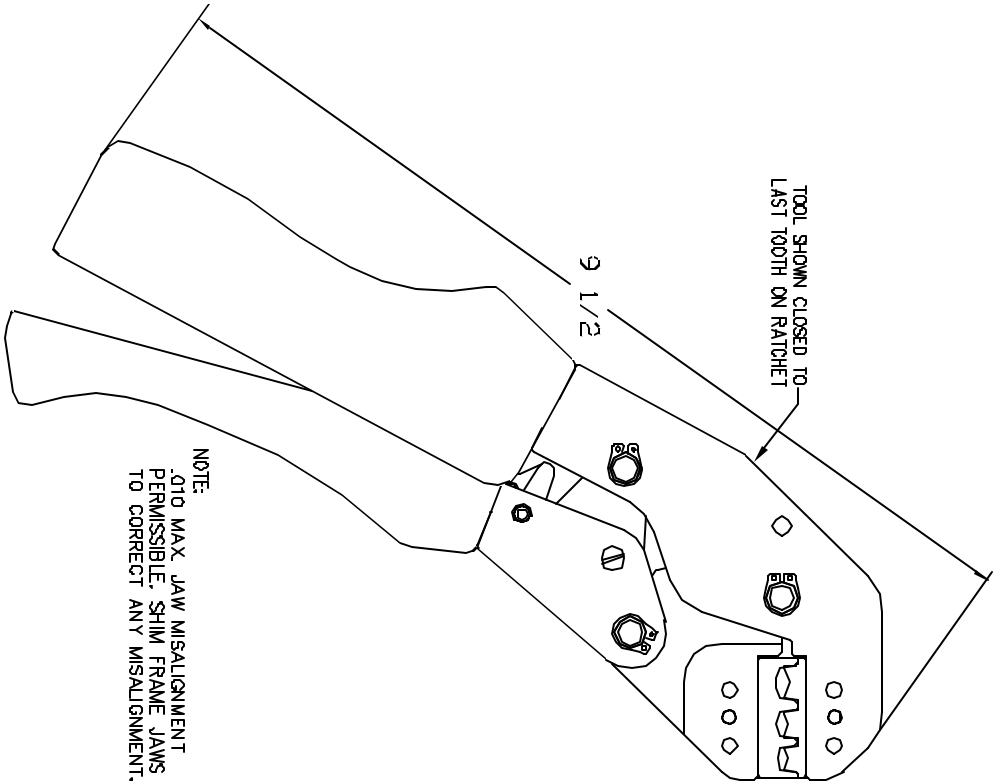
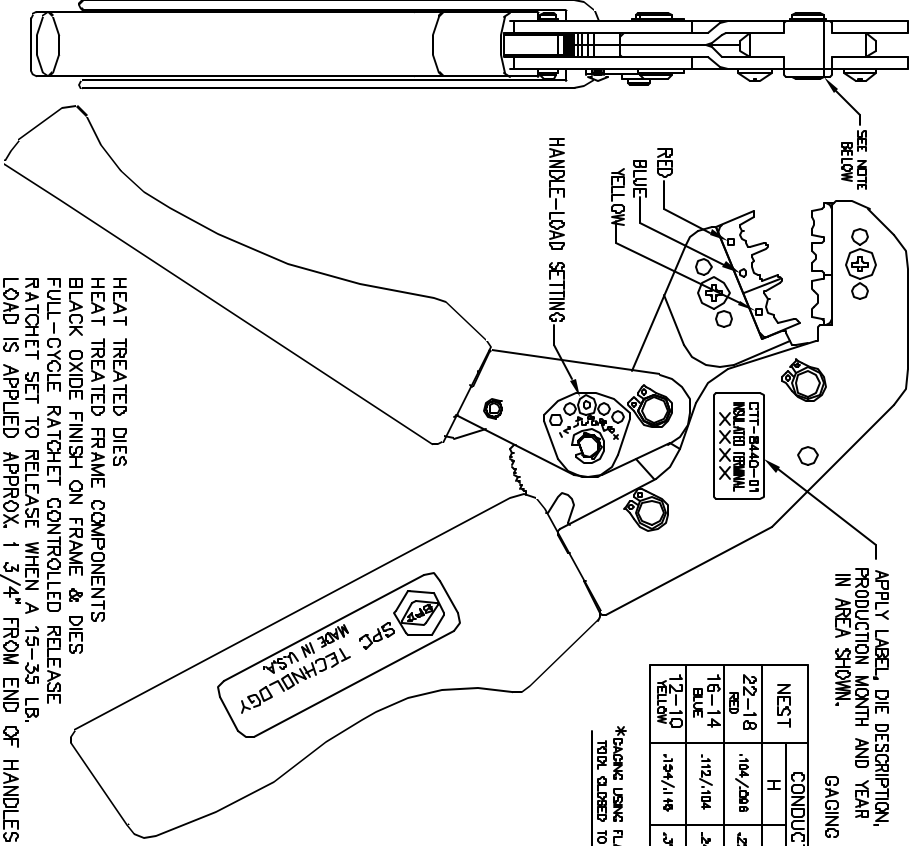


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REVISIONS			DOC. NO. SPC-F005 * Effective 12/21/98 * DCP No. 480					
DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKED	DATE	APPRVD	DATE
149	B	Updated	J.W.M.	11/6/97	J.C.	11/17/97	B.B.	11/17/97
1322	C	Electronic file renamed	JWM	2/11/02	JC	2/21/02	JC	2/21/02



NOTE:
.010 MAX. JAW MISALIGNMENT PERMISSIBLE; SHIM FRAME JAWS TO CORRECT ANY MISALIGNMENT.



NEST	CONDUCTOR		INSULATION	
	H	W	H	W
22-18				
RED	.104/.208	.420 NOM.	.140/.130	.240 NOM.
16-14				
BLUE	.112/.104	.240 NOM.	.170/.160	.260 NOM.
12-10				
YELLOW	.124/.118	.200 NOM.	.210/.200	.300 NOM.

*GAGING USING FLATTED ED/NO ED FINIS WITH TOOL CLOSED TO LAST TOOTH OF RATCHET

HEAT TREATED DIES
HEAT TREATED FRAME COMPONENTS
BLACK OXIDE FINISH ON FRAME & DIES
FULL-CYCLE RATCHET CONTROLLED RELEASE
RATCHET SET TO RELEASE WHEN A 15-35 LB.
LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLES
ORANGE MOLDED TEXTURED PLASTIC GRIPS



DRAWING TITLE: INSULATED TERMINAL CRIMP TOOL

DRAWN BY:	DATE:
J Cole	12/18/91
CHECKED BY:	DATE:
JOHN COLE	11/17/97
APPROVED BY:	DATE:
BRETT BRAATZ	11/17/97

SIZE	DWG. NO.	ELECTRONIC FILE	REV
A	CTT-8440-01	84N1442.dwg	C
SCALE:	NTS	U.O.M.: INCHES [mm]	SHEET: 1 OF 1